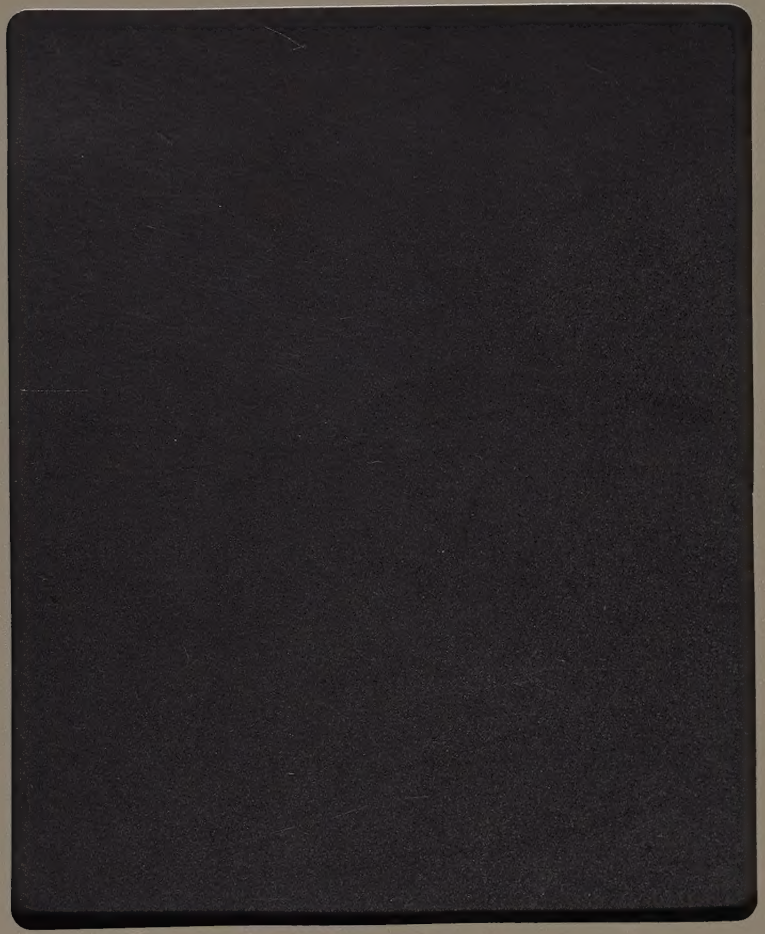
8520A
Digital Multimeter

45911-1

Service Manual

FLUKE®



NOTE

This manual doccuments the Model 8520A and its assemblies at the revision levels shown in Appendix 7A. If your instrument contains assemblies with different revision letters, it will be necessary for you to either update or backdate this manual. Refer to the supplemental change/errata sheet for newer assemblies, or to the backdating sheet in Appendix 7A for older assemblies.

8520A

Digital Multimeter

45911-1

Service Manual

P/N 541987
September 1980

FLUKE®

©1981, John Fluke Mfg. Co., Inc., all rights reserved Litho in U.S.A.

WARRANTY

Notwithstanding any provision of any agreement the following warranty is exclusive:

The JOHN FLUKE MFG. CO., INC., warrants each instrument it manufactures to be free from defects in material and workmanship under normal use and service for the period of 1-year from date of purchase. This warranty extends only to the original purchaser. This warranty shall not apply to fuses, disposable batteries (rechargeable type batteries are warranted for 90-days), or any product or parts which have been subject to misuse, neglect, accident, or abnormal conditions of operations.

In the event of failure of a product covered by this warranty, John Fluke Mfg. Co., Inc., will repair and calibrate an instrument returned to an authorized Service Facility within 1 year of the original purchase; provided the warrantor's examination discloses to its satisfaction that the product was defective. The warrantor may, at its option, replace the product in lieu of repair. With regard to any instrument returned within 1 year of the original purchase, said repairs or replacement will be made without charge. If the failure has been caused by misuse, neglect, accident, or abnormal conditions of operations, repairs will be billed at a nominal cost. In such case, an estimate will be submitted before work is started, if requested.

> THE FOREGOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS, OR ADEQUACY FOR ANY PARTICULAR PURPOSE OR USE. JOHN FLUKE MFG. CO., INC., SHALL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, WHETHER IN CONTRACT, TORT, OR OTHERWISE.

If any failure occurs, the following steps should be taken:

1. Notify the JOHN FLUKE MFG. CO., INC., or nearest Service facility, giving full details of the difficulty, and include the model number, type number, and serial number. On receipt of this information, service data, or shipping instructions will be forwarded to you.

2. On receipt of the shipping instructions, forward the instrument, transportation prepaid. Repairs will be made at the Service Facility and the instrument returned, transportation prepaid.

SHIPPING TO MANUFACTURER FOR REPAIR OR ADJUSTMENT

All shipments of JOHN FLUKE MFG. CO., INC., instruments should be made via United Parcel Service or "Best Way"* prepaid. The instrument should be shipped in the original packing carton; or if it is not available, use any suitable container that is rigid and of adequate size. If a substitute container is used, the instrument should be wrapped in paper and surrounded with at least four inches of excelsior or similar shock-absorbing material.

CLAIM FOR DAMAGE IN SHIPMENT TO ORIGINAL PURCHASER

The instrument should be thoroughly inspected immediately upon original delivery to purchaser. All material in the container should be checked against the enclosed packing list. The manufacturer will not be responsible for shortages against the packing sheet unless notified immediately. If the instrument is damaged in any way, a claim should be filed with the carrier immediately. (To obtain a quotation to repair shipment damage, contact the nearest Fluke Technical Center.) Final claim and negotiations with the carrier must be completed by the customer.

The JOHN FLUKE MFG. CO., INC, will be happy to answer all applications or use questions, which will enhance your use of this instrument. Please address your requests or correspondence to: JOHN FLUKE MFG. CO., INC., P.O. BOX C9090, EVERETT, WASHINGTON 98206, ATTN: Sales Dept. For European Customers: Fluke (Holland) B.V., P.O. Box 5053, 5004 EB, Tilburg, The Netherlands.

*For European customers, Air Freight prepaid.

John Fluke Mfg. Co., Inc., P.O. Box C9090, Everett, Washington 98206

Rev. 6/81

Table of Contents

SECTION		TITLE	PAGE
1		**INTRODUCTION AND SPECIFICATIONS**	**1-1**
	1-1.	THE 8520A INSTRUMENT MANUAL SET	1-1
	1-4.	LIST OF RECOMMENDED TEST EQUIPMENT	1-1
	1-6.	SPECIFICATIONS	1-2
2		**SHIPPING AND SERVICE INFORMATION**	**2-1**
	2-1.	SHIPPING INFORMATION	2-1
	2-4.	SERVICE INFORMATION	2-1
	2-7.	QUESTIONS/PROBLEMS	2-1
3		**THEORY OF OPERATION**	**3-1**
	3-1.	INTRODUCTION	3-1
	3-5.	FUNCTIONAL BLOCK DIAGRAM DESCRIPTION	3-1
	3-7.	DC Volts	3-1
	3-9.	AC and DC + DC Volts	3-5
	3-11.	Ohms and Nanosiemens	3-5
	3-13.	External Reference	3-5
	3-15.	External Trigger Inputs	3-5
	3-17.	Digital Data Flow	3-5
	3-19.	DETAILED DESCRIPTION	3-5
	3-21.	Power Supply (8520A-1023)	3-5
	3-25.	Display Assembly (8520A-1011)	3-10
	3-29.	Digital Assembly	3-10
	3-64.	Analog Assembly	3-11
4		**INSTRUMENT ASSEMBLY/DISASSEMBLY**	**4-1**
	4-1.	INTRODUCTION	4-1
	4-3.	TOP/BOTTOM COVER	4-1
	4-5.	Top Analog Guard Covers	4-1
	4-7.	INTERNAL GUARD COVERS	4-1
	4-9.	DC Buffer Guard	4-1
	4-10.	AC Converter Guard	4-1
	4-11.	FRONT PANEL DISPLAY ASSEMBLY	4-1
	4-13.	ANALOG ASSEMBLY	4-2
	4-15.	TRANSFORMER AND TRANSFORMER ASSEMBLY	4-2
	4-17.	DIGITAL ASSEMBLY	4-2
	4-19.	BOTTOM ANALOG SHIELD	4-3

(continued on page ii)

TABLE OF CONTENTS, *continued*

SECTION	TITLE	PAGE
5	**TROUBLESHOOTING**	**5-1**
	5-1. INTRODUCTION	5-1
	5-4. POWER ON PROCEDURE	5-1
	5-8. SPECIAL PROCEDURES	5-1
	5-10. Analog Controller Test	5-1
	5-22. A/D Converter Test	5-3
6	**LIST OF REPLACEABLE PARTS**	**6-1**
	TABLE OF CONTENTS	6-1
	6-1. INTRODUCTION	6-1
	6-4. HOW TO OBTAIN PARTS	6-2
7	**GENERAL INFORMATION**	**7-1**
7A	**MANUAL CHANGE INFORMATION**	**7A-1**
8	**SCHEMATIC DIAGRAMS**	**8-1**
	TABLE OF CONTENTS	8-1

List of Tables

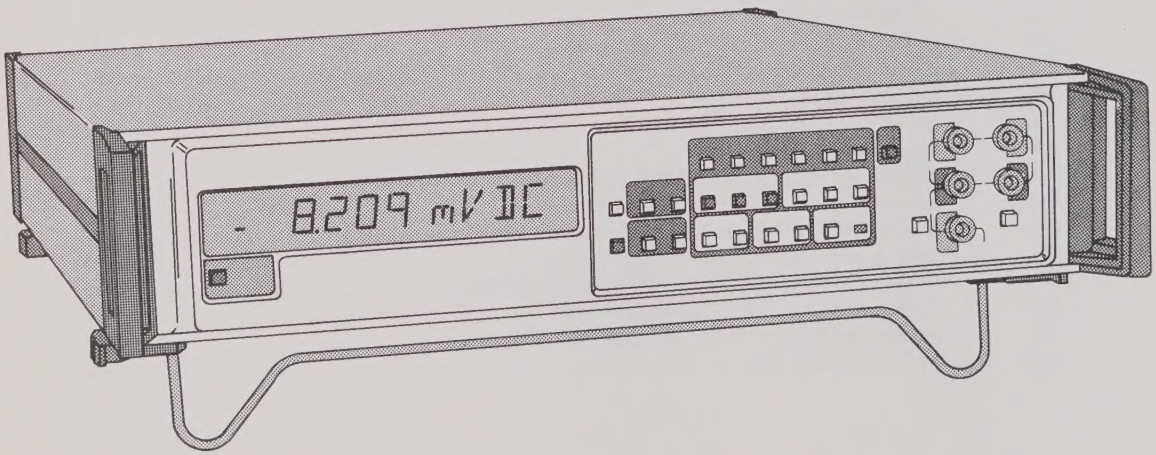
TABLE	TITLE	PAGE
1-1.	Test Equipment	1-2
1-2.	8520A Specifications	1-3
3-1.	Component Identification	3-1
3-2.	Filter Settings	3-12
5-1.	Front Panel PCB Troubleshooting	5-3
5-2.	Digital PCB Troubleshooting	5-5
5-3.	Analog PCB Troubleshooting	5-8
5-4.	Error Codes	5-9
5-5.	Typical Voltages and Waveforms	5-10
5-6.	Keyswitch Test	5-11
5-7.	Analog Test Failure Patterns	5-12
5-8.	Analog Controller Latch Outputs	5-12
5-9.	Low Ohms Test	5-19
5-10.	Analog Controller Latch Tests	5-19
5-11.	Analaog Controller UART Test	5-20
5-12.	Analog Controller Interrupt Test	5-20
5-13.	UART and Interrupt Troubleshooting Procedures	5-21

Digitized by the Internet Archive
in 2025

https://archive.org/details/manualsplus_07802

List of Illustrations

FIGURE	TITLE	PAGE
Frontispiece	8520A Digital Multimeter	iv
1-1.	8520A Intruction Manual Set	1-2
1-2.	Outline Drawing	1-7
3-1.	Assembly Placement	3-2
3-2.	8520A Block Diagram	3-3
3-3.	DC Volts	3-4
3-4.	AC Volts and AC + DC Volts	3-6
3-5.	Ohms and Nanosiemens	3-7
3-6.	External Reference DC Volts	3-8
3-7.	External Trigger Inputs	3-9
3-8.	Low Ohms Measurements	3-13
3-9.	High Ohms Measurements	3-13
5-1.	Analog Self Tests #1, 2, 3 Simplified Schematic	5-13
5-2.	Analog Self Test #4 Simplified Schematic	5-13
5-3.	Analog Self Tests #5, 6, 7 Simplified Schematic	5-14
5-4.	Analog Self Test #8 Simplified Schematic	5-15
5-5.	Analog Self Tests #9, 10, 11, 12 Simplified Schematic	5-16
5-6.	Analog Self Test #13 Simplified Schematic	5-17
5-7.	Analog Self Tests #14, 15, 16 Simplified Schematic	5-18
5-8.	A/D Converter Test	5-22



8520A Digital Multimeter

Section 1
Introduction and Specifications

WARNING

THESE SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICING OTHER THAN THAT CONTAINED IN THE OPERATING INSTRUCTIONS UNLESS YOU ARE QUALIFIED TO DO SO.

1-1. THE 8520A INSTRUCTION MANUAL SET

1-2. The John Fluke Model 8520A Digital Multimeter is documented by a set three manuals: the 8520A Operator Manual, the 8520A Calibration Manual, and the 8520A Service Manual. The 8520A Operator Manual introduces the operator to the 8520A, familarizes the operator with all instrument controls, connectors, and indicators, and presents detailed local and remote operating information and procedures. The 8520A Calibration Manual provides general maintenance procedures, Perfomance Tests, and Calibration Adjustment procedures. The 8520A Service Manual contains the theory of operation, troubleshooting information, a list of replaceable parts, and schematics. As Figure 1-1 shows, the three manuals can either be separted for use in different areas or joined together in a single binder.

1-3. The information in this, the 8520A Service Manual, is divided into eight sections:

1 INTRODUCTION AND SPECIFICATIONS
Introduces the 8520A Instruction Manual Set, lists the recommended test equipment necessary to complete the Performance Tests and Calibration Adjustments, and lists the instrument specifications.

2 SHIPPING AND SERVICE INFORMATION
If there is a problem with your 8520A, this section describes how to get it corrected and how to ship the instrument.

3 THEORY OF OPERATION
Describes in detailed block diagrams the operation of the instrument at the block diagram level.

4 INSTRUMENT ASSEMBLY/DISASSEMBLY
Describes how to disassemble and reassemble the instrument.

5 TROUBLESHOOTING
A procedure to isolate faults in the instrument to a circuit or component level.

6 LIST OF REPLACEABLE PARTS
An illustrated list of components contained in the instrument. Includes the reference number, nomenclature, Fluke and Manufactures Part number, Manufactures Code and Quantity.

7 GENERAL INFORMATION AND MANUAL CHANGE INFORMATION
Information allowing the reader to backdate the manual to any previous revision level.

8 SCHEMATICS
Schematic diagrams of the electronic circuits in the instrument.

1-4. LIST OF RECOMMENDED TEST EQUIPMENT

1-5. Table 1-1 lists the test equipment required to complete the Adjustment Procedures described in this manual. Equivalent instruments can be substituted if the

recommended models are not available. The Calibration Adjustment procedure is called out as part of the Troubleshooting procedure. The DMM and Oscilloscope are also required for fault isolation; however, in some cases a logic probe, e.g., the Tektronix P6401, may be substituted for the Oscilloscope.

1-6. SPECIFICATIONS

1-7. Table 1-2 lists the 8520A specifications.

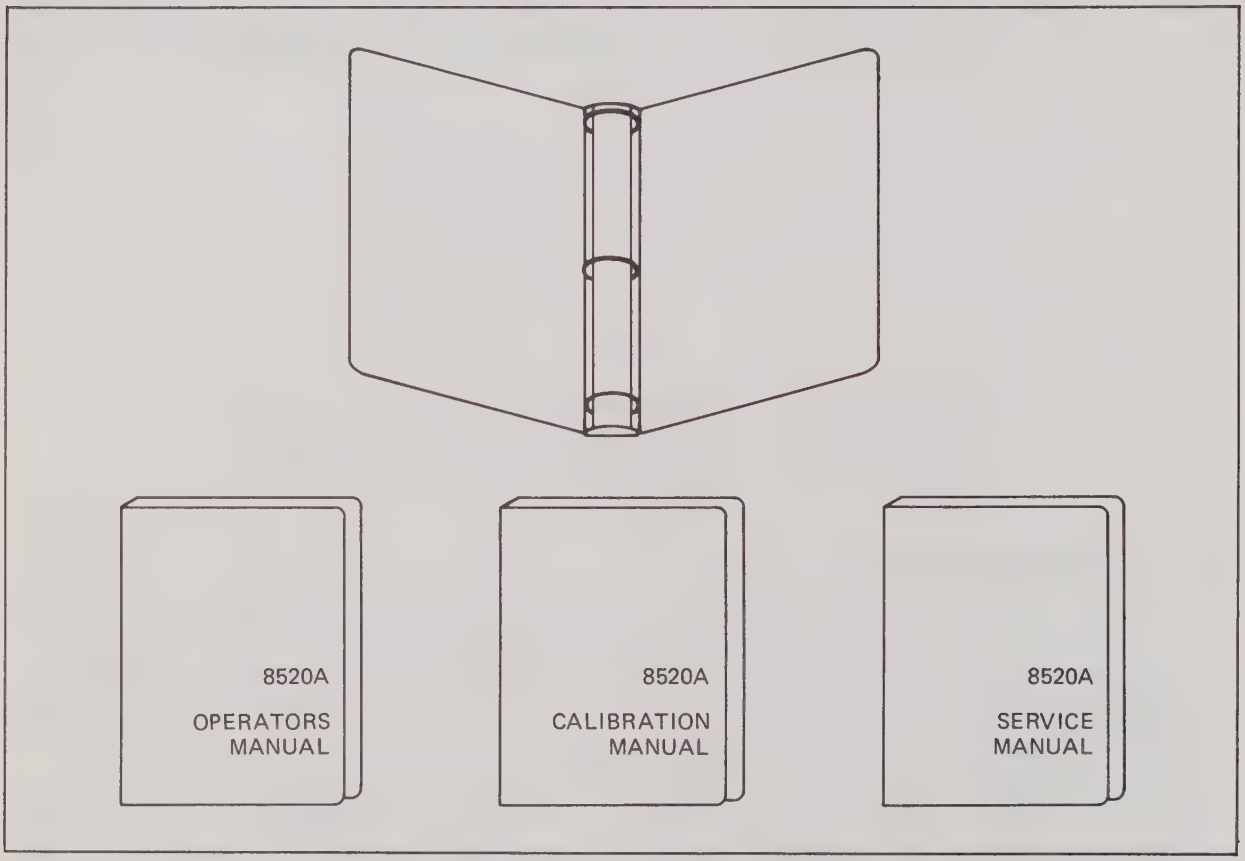


Figure 1-1. 8520A Instruction Manual Set

Table 1-1. Test Equipment

ITEM	SPECIFICATIONS (MINIMUM)	NOMENCLATURE
DMM	5½ digits 0.005% dc accuracy	FLUKE 8800A
Oscilloscope	General Purpose	TEKTRONIX T900 Series
DC Voltage Standard	0.001% Accuracy	FLUKE 332D or 335D
Ratio Standard	0.1 ppm Resolution, 1 ppm Terminal Linearity	FLUKE 720A
	⩾0.03% Accuracy @ 20 kHz	FLUKE 5200A
AC Calibrator	⩾0.044% Accuracy @ 20 kHz	FLUKE 5205A or 5215A
Power Amplifier		ESI 1010 100Ω and 10 kΩ,
Standard Resistor w/Accessories		ESI 1050 1 MΩ. ESI SB103 shorting bars, ESI PC101 Parallel Compensation Network
Load	1 MΩ/1μF	1 MΩ ±1% 1/8 W, mF resistor in parallel with a 1 μF ±20% 10V capacitor

Table 1-2. 8520A Specifications

DC VOLTS

Input Characteristics

RANGE	FULL-SCALE	RESOLUTION	INPUT RESISTANCE
100 mV	199.999	1 μV	≥10,000 MΩ
1V	1.99999	10 μV	≥10,000 MΩ
10V	16.0100	100 μV	≥10,000 MΩ
100V	130.000	1 mV	10 MΩ
1000V	1024.00	10 mV	10 MΩ

Accuracy: ±(% of input + number of digits)

RANGE	24 HOURS 23°C ±1°C	90 DAYS 18°C to 28°C	1 YEAR 18°C to 28°C	PLUS TEMP. COEFFICIENT PER °C *
100 mV	0.003 + 5	0.0065 + 6	0.011 + 10	0.0005 + 0.5
1V	0.003 + 1	0.006 + 2	0.011 + 2	0.0005 + 0.15
10V	0.002 + 1	0.005 + 1	0.009 + 1	0.0004 + 0.10
100V	0.003 + 1	0.007 + 2	0.012 + 2	0.0005 + 0.15
1000V	0.0035 + 1	0.0065 + 1	0.011 + 11	0.0005 + 0.10

**From 22°C to 0°C or 24°C to 50°C, 24 hours specification*
From 18°C to 0°C or 28°C to 50°C, 90 day or 1 year specification

High Speed Accuracy: ±(% of input + least significant bit)*

RANGE	90 DAYS 18°C to 28°C	1 YEAR 18°C to 28°C	PLUS TEMP. COEFFICIENT PER °C
100 mV	0.01 + 1	0.015 + 1	0.001 + .1
1V	0.01 + 1	0.015 + 1	0.001 + .05
10V	0.01 + 1	0.015 + 1	0.001 + .05
100V	0.01 + 1	0.015 + 1	0.001 + .05
1000V	0.01 + 1	0.015 + 1	0.001 + .05

**Typical with 60 Hz line, remote operation, 500 readings per second, 2-byte binary output with 14 bits of data.*

Typical Normal Mode Rejection

LINE FREQ	FILTER SETTLING TIME					
	25 ms	50 ms	100 ms	200 ms	500 ms	1s
50 Hz	65 dB	68 dB	71 dB	80 dB	*83 dB	86 dB
60 Hz	65 dB	68 dB	71 dB	85 dB	*88 dB	91 dB
400 Hz	53 dB	56 dB	60 dB	120 dB	*123 dB	126 dB

**Guaranteed minimum rejection*

Common Mode Rejection ..... True 100 dB at 50 Hz and 60 Hz with 1 kΩ unbalance in either lead. Effective CMR is equal to normal mode rejection plus true CMR.

Maximum Input ..... ±1000V Peak, HI to LO or GUARD to chassis terminals, and ±200V Peak, GUARD to LO terminals, for any range.

Table 1-2. 8520A Specifications (cont)

Maximum Reading Rate

OPERATION	RESOLUTION	LINE	READING RATE
Local/Remote	5½ digits	50 Hz 60 Hz	200 rdgs/sec 240 rdgs/sec
Remote	4½ digits	50 Hz 60 Hz	>500 rdgs/sec >500 rdgs/sec

Input Current ≤50 pA for 30 days @ 18° to 28°C

AC VOLTS (TRUE RMS)

Input Characteristics

RANGE	FULL-SCALE	RESOLUTION	INPUT IMPEDANCE
1V	1.99999	4FL10 μV	1 MΩ, ≤100 pF at the V/Ω INPUT terminal
10V	16.0100	4FL100 μV	
100V	130.100	4FL1 μV	
650V	650.000	4FL10 μV	

Accuracy: ±(% of input + % of full-scale)**
For 650V range multiply % FS

FREQUENCY	24 HOURS 23°C ±1°C			90 DAYS 23°C to 28°C			1 YEAR 18°C to 28°C		
	% of INPUT	+ % FS AC	+ % FS AC+DC	% of INPUT	+ % FS AC	+ % FS AC+DC	% of INPUT	+ % FS AC	+ % FS AC+DC
10 Hz to 20 Hz*	3.0	0.5	0.6	3.0	0.6	0.7	3.5	0.6	0.7
20 Hz to 40 Hz*	0.4	0.3	0.4	0.5	0.5	0.6	0.6	0.6	0.7
40 Hz to 20 kHz	0.08	0.02	0.06	0.1	0.03	0.08	0.15	0.05	0.16
20 kHz to 100 kHz	1.0	0.3	0.4	1.0	0.3	0.4	2.0	0.6	0.8
100 kHz to 300 kHz	2.4	0.6	0.6	2.4	0.6	0.6	4.0	1.0	1.0
300 kHz to 1 MHz	8.0	2.5	2.5	8.0	2.5	2.5	15.0	5.0	5.0

**Assumes smoothing using the Statistics Math Program (~8).*

***From 0.1% of Range to Full Scale*

Temperature Coefficient ..... 18°C to 0°C or 28°C to 50°C, to 20 kHz.
AC MODE ..... ± (.007% of input + .007% FS)/°C
AC + DC MODE ..... ± (.007% of input + .014% FS)/°C

Maximum Input ..... ±1000V, Peak HI to LO or GUARD to chassis terminals, and ±200V Peak GUARD to LO terminals for any range.

Volt-Hertz Product ..... ≤$2x10^7$ (slew rate ≤177V/uSec)

Crest Factor ..... Exceeds 4:1 @ full scale, increasing downscale.

Maximum Reading Rate ..... 10 rdgs/sec (for <300 Hz use reading rates of 5, 2, or 1 rdg/sec to insure stated accuracy

Table 1-2. 8520A Specifications (cont)

OHMS

Input Characteristics

RANGE	FULL-SCALE	RESOLUTION	CURRENT THRU UNKNOWN	OPEN CURRENT VOLTAGE
10Ω	19.9999	100 μΩ	10 mA	
100Ω	199.999	1 mΩ	10 mA	
1000Ω	1999.99	10 mΩ	1.0 mA	
10 kΩ	19.9999	100 mΩ	0.1 mA	<8V
100 kΩ	199.999	1Ω	14.5 μA(max)	
1 MΩ	1.99999	10Ω	1.5 μA(max)	
10 MΩ	19.9999	1 kΩ	1.5 μA(max)	

Accuracy :±(% of input + number of digits)

RANGE	24 HOURS 23°C ±1°C	90 DAYS 18°C TO 28°C	1 YEAR 18°C TO 28°C	PLUS TEMP. COEFFICIENT PER °C*
10Ω	0.0045 + 6	0.0080 + 7	0.0140 + 12	0.0007 + 0.2
100Ω	0.0035 + 2	0.0070 + 2	0.0125 + 3	0.0007 + 0.2
1000Ω	0.0035 + 2	0.0070 + 2	0.0125 + 3	0.0007 + 0.2
10 kΩ	0.0035 + 2	0.0070 + 2	0.0125 + 3	0.0007 + 0.2
100 kΩ	0.0040 + 2	0.0090 + 2	0.0140 + 3	0.0012 + 0.2
1 MΩ	0.0090 + 2	0.0160 + 2	0.0200 + 3	0.0020 + 0.2
10 MΩ	0.0300 + 1	0.0440 + 1	0.0450 + 3	0.0030 + 0.2

**From 18°C to 0°C or 28°C to 50°C*

Maximum Input ..... ±400V peak for any range.

Maximum Reading Rate: 10/sec at 100 KΩ and above.

OPERATION	RESOLUTION	LINE	READING RATE
Local/Remote	5½ digits	50 Hz 60 Hz	200 rdgs/sec 240 rdgs/sec
Remote	4½ digits	50 Hz 60 Hz	>500 rdgs/sec > 500 rdgs/sec

CONDUCTANCE

Range ..... 100 nS

Full Scale ..... 202.00 nS

Resolution ..... 0.01 nS

Accuracy: ±(% of input + number of digits)

24 HOURS 23°C ± 1°C	90 DAYS 18°C to 28°C	1 YEAR 18°C to 28°C	*PLUS TEMP. COEFFICIENT PER °C
0.04 + 5	0.05 + 5	0.06 + 5	0.004 + 1

**From 18°C to 0°C or 28°C to 50°C*

Maximum Input ..... ±400V peak

Maximum Reading Rate ..... 10 rdgs/sec

Table 1-2. 8520A Specifications (cont)

EXTERNAL REFERENCE

Operating Range ..... ±0.5V dc to ±33V dc as long as external reference is within ±16.5V of input LO terminal.

Input Impedance ..... 10,000 MΩ between external reference HI or LO terminals and input LO terminals.

Accuracy

X-REF VOLTAGE	ACCURACY
16.5 to 33V	±(A + B + 20 ppm)
0.5V to 16.5V	± A + B + (400 ppm 1Vref 1)

NOTE: A = DC 10 volt range accuracy
B = Input voltage or resistance range accuracy

Maximum Input ..... ±180V peak between external reference HI or LO and input LO; ±360V peak between external reference HI and LO.

Transfer Accuracy ..... The following accuracy specifications apply when:
Filter settling time is 500 or 1000 ms.
Measurements are made more than 2 hours after warmup.
Measurements are made within one range.
Standard is checked at least every hour.
Ambient temperature stability within ±1°C.

DC VOLTAGE

RANGE	±(% OF INPUT + NUMBER OF DIGITS
100 mV	0.0020 + 4
1V	0.0020 + 1
10V	0.0010 + 1
100V	0.0020 + 1
1000V	0.0020 + 1

AC VOLTAGE (all ranges)

FREQUENCY	±(% OF INPUT + % OF FULL-SCALE)
10 Hz to 20 Hz	1.0 + 0.2
20 Hz to 40 Hz	0.1 + 0.1
40 Hz to 20 kHz	0.005 + 0.007
20 kHz to 100 kHz	0.100 + 0.030
100 kHz to 1 MHz	0.500 + 0.060

AC VOLTAGE, DC COUPLED ..... Same as AC Voltage except 40 Hz - 20 kHz, 0.005 + 0.010.

Resistance

RANGE	±(% OF INPUT + NUMBER OF DIGITS)
10Ω	0.0030 + 5
100Ω	0.0020 + 2
1000Ω	0.0020 + 2
10 kΩ	0.0020 + 2
100 kΩ	0.0020 + 2
1 MΩ	0.0050 + 2
10 MΩ	0.0100 + 1

Conductance ..... ±(0.02% of input + 0.02 nS)

Table 1-2. 8520A Specifications (cont)

GENERAL

Interface	IEEE-488 - 1978 is standard.
Temperature	0°C to 50°C operating; -25°C to +75°C non-operating.
Relative Humidity	≤95% at 25°C, ≤75% at 40°C, ≤45% at 50°C.
Shock and Vibration	Meets MIL-T 28800B for type III, Class 5, Style E.
Power	100, 120, 220, or 240V ac, ±10%; 50,60, or 400 Hz ±5%, ≤50W.
Size	8.89 cm H/47.00 cm L/43.18 cm W (3½ in H/18½ in L/17 in W) See Figure 1-2.
Weight	9.56 kg (21 lbs)
Protection Class Code 1	Relates solely to insulation of grounding properties in IEC 348.

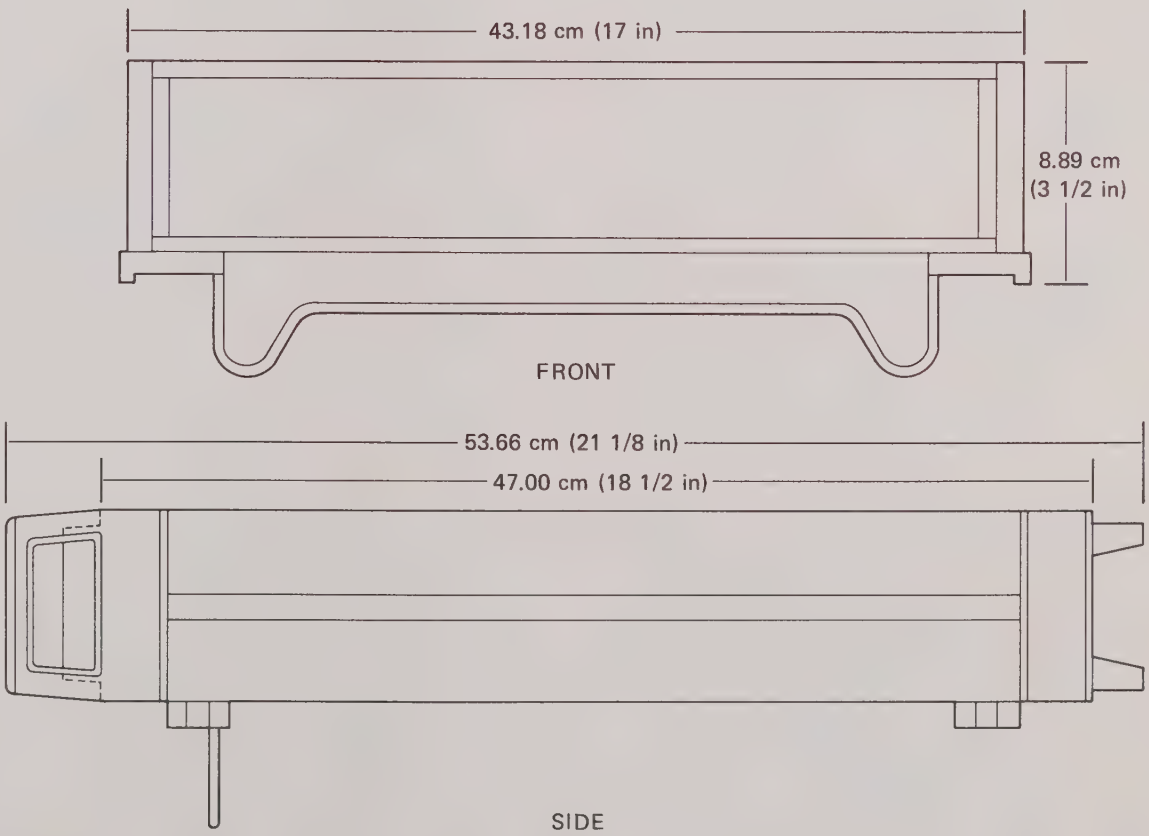
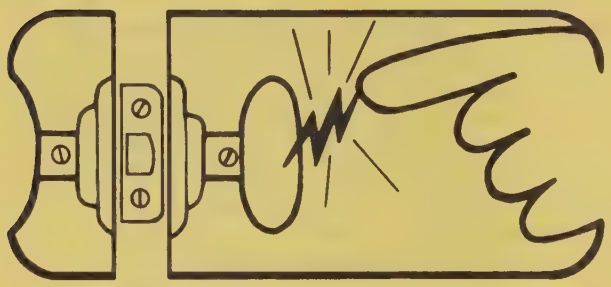


Figure 1-2. Outline Drawing

static awareness

A Message From

John Fluke Mfg. Co., Inc.

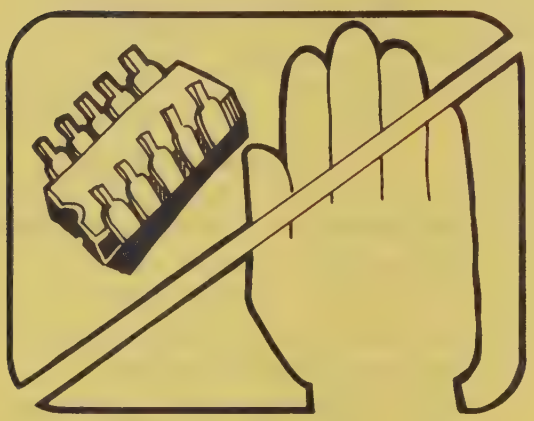


Some semiconductors and custom IC's can be damaged by electrostatic discharge during handling. This notice explains how you can minimize the chances of destroying such devices by:

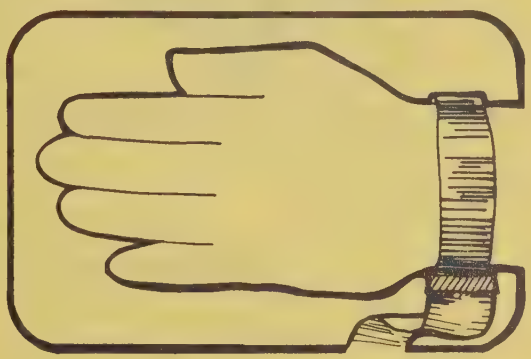
1. Knowing that there is a problem.
2. Learning the guidelines for handling them.
3. Using the procedures, and packaging and bench techniques that are recommended.

The Static Sensitive (S.S.) devices are identified in the Fluke technical manual parts list with the symbol "⊗"

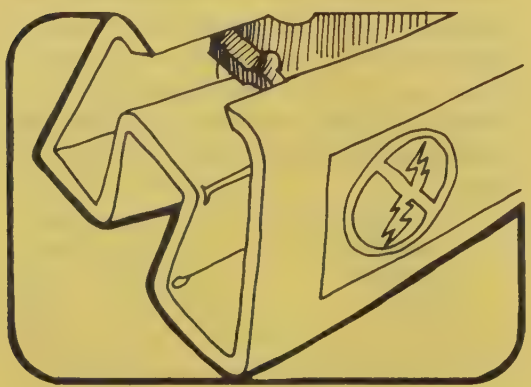
The following practices should be followed to minimize damage to S.S. devices.



1. MINIMIZE HANDLING

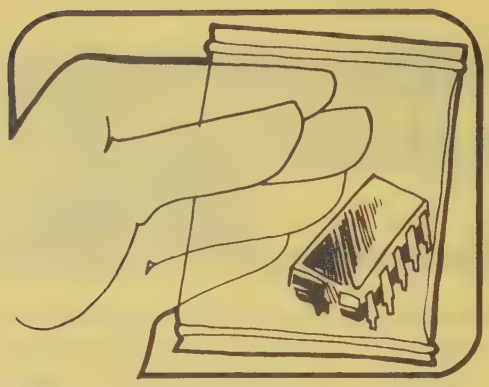


3. DISCHARGE PERSONAL STATIC BEFORE HANDLING DEVICES

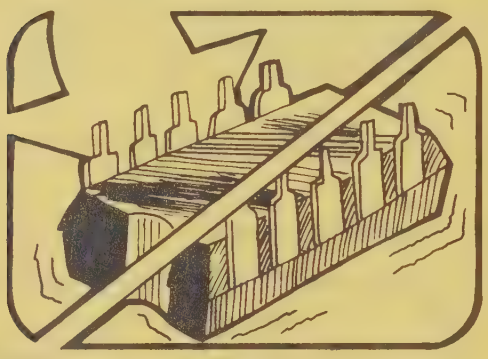


2. KEEP PARTS IN ORIGINAL CONTAINERS UNTIL READY FOR USE.

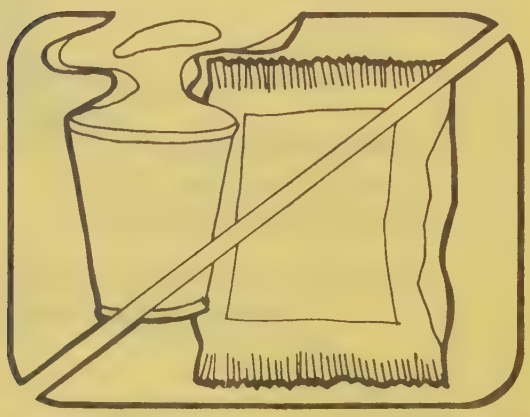
4. HANDLE S.S. DEVICES BY THE BODY



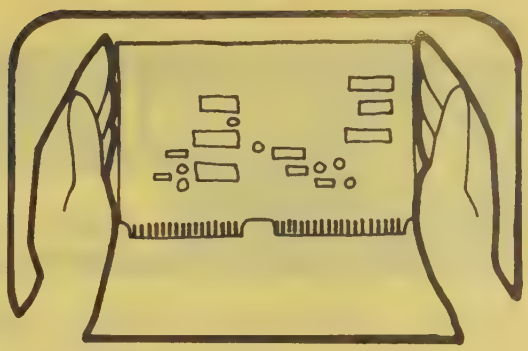
5. USE ANTI-STATIC CONTAINERS FOR HANDLING AND TRANSPORT



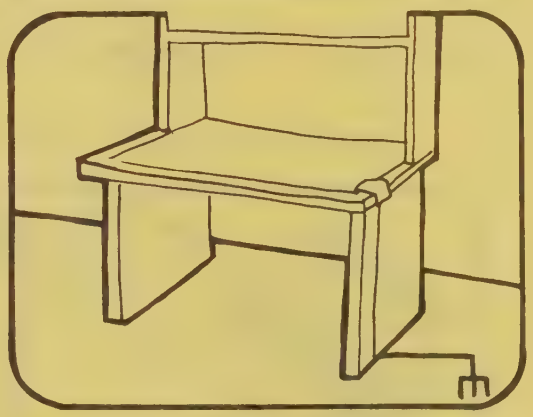
6. DO NOT SLIDE S.S. DEVICES OVER ANY SURFACE



7. AVOID PLASTIC, VINYL AND STYROFOAM® IN WORK AREA



8. WHEN REMOVING PLUG-IN ASSEMBLIES, HANDLE ONLY BY NON-CONDUCTIVE EDGES AND NEVER TOUCH OPEN EDGE CONNECTOR EXCEPT AT STATIC-FREE WORK STATION. PLACING SHORTING STRIPS ON EDGE CONNECTOR USUALLY PROVIDES COMPLETE PROTECTION TO INSTALLED SS DEVICES.



9. HANDLE S.S. DEVICES ONLY AT A STATIC-FREE WORK STATION
10. ONLY ANTI-STATIC TYPE SOLDER-SUCKERS SHOULD BE USED.
11. ONLY GROUNDED TIP SOLDERING IRONS SHOULD BE USED.

Anti-static bags, for storing S.S. devices or pcbs with these devices on them, can be ordered from the John Fluke Mfg. Co., Inc.. See section 5 in any Fluke technical manual for ordering instructions. Use the following part numbers when ordering these special bags.

John Fluke Part No.	Description
453522	6" X 8" Bag
453530	8" X 12" Bag
453548	16" X 24" Bag
454025	12" X 15" Bag
Pink Poly Sheet 30"x60"x60 Mil P/N RC-AS-1200 $20.00	Wrist Strap P/N TL6-60 $7.00

PORTIONS REPRINTED
WITH PERMISSION FROM TEKTRONIX, INC.
AND GENERAL DYNAMICS, POMONA DIV.

® Dow Chemical

J0089B-07U7810/SE EN Litho in U.S.A.

Section 2
Shipping and Service Information

2-1. SHIPPING INFORMATION

2-2. The 8520A is packaged and shipped in a foam-packed container. When you receive the 8520A, inspect the instrument thoroughly for possible shipping damage. Special instructions for inspection and claims are included on the shipping container.

2-3. If reshipment is necessary, use the original container. If the original container is not available, order a new one from John Fluke Mfg. Co., Inc./P.O. Box 43210/Mountlake Terrace, Washington 98043. Telephone (206) 774-2211.

2-4. SERVICE INFORATION

2-5. Each John Fluke Model 8520A Digital Multimeter is warranted for a period of one year upon delivery to the original purchaser. The WARRANTY is located at the front of this manual.

2-6. Factory authorized calibration and service for each Fluke product is available at various worldwide locations. Tables 2-1 and 2-2 provide a complete list of these service centers. If requested, the customer will be provided with an estimate before any work begins on instruments that are beyond the Warranty period.

2-7. QUESTIONS/PROBLEMS

2-8. For additional information, contact your nearest John Fluke Sales Representative (Tables 2-3 and 2-4) or the John Fluke Mfg. Co., Inc. at the address or telephone number given above.

Table 2-1. Fluke Technical Service Centers - U.S. and Canada

UNITED STATES

CA, Burbank
Fluke Technical Center
2020 N. Lincoln Street
Burbank, CA 91504
(213) 849-4641

CA, Santa Clara
Fluke Technical Center
2300 Walsh Avenue
Santa Clara, CA 95050
(408) 985-1200

CO, Denver
Fluke Technical Center
1980 S. Quebec Street, Unit 4
Denver, CO 80231
(303) 750-1228

FL, Orlando
Fluke Technical Center
940 N. Fern Creek Avenue
Orlando, FL 32803
(305) 896-2296

IL, Rolling Meadows
Fluke Technical Center
1400 Hicks Road
Rolling Meadows, IL 60008
(312) 398-5800

MA, Waltham
Fluke Technical Center
244 Second Avenue
Waltham, MA 02154
(617) 890-1604

MD, Rockville
Fluke Technical Center
5640 Fishers Lane
Rockville, MD 20852
(301) 770-1576

MN, Apple Valley
Fluke Technical Center
7373 West 147th Street, Suite 196
Apple Valley, MN 55124
(612) 432-9400

NC, Greensboro
Fluke Technical Center
1310 Beaman Place
Greensboro, NC 27408
(919) 273-1918

NJ, Paramus
Fluke Technical Center
West 75th Century Road
Paramus, NJ 07652
(210) 262-9550

TX, Dallas
Fluke Technical Center
14400 Midway Road
Dallas, TX 75240
(214) 233-9945

WA, Mountlake Terrace
John Fluke Mfg. Co., Inc.
21707 66th Avenue W., Suite 1
Mountlake Terrace, WA 98043
(206) 774-2206

CANADA

ALB, Calgary
Allan Crawford Assoc., Ltd.
1935 30th Avenue N.E. #14
Calgary, ALB T2E 6Z5
(403) 230-1341

ONT, Mississauga
Allan Crawford Assoc., Ltd.
6503 Northam Drive
Mississauga, ONT L4V 1J5
(416) 678-1500

QUE, St. Laurent
Allan Crawford Assoc., Ltd.
7018 Cote de Liesse
St. Laurent, QUE H4T 1E7
(514) 731-8564

Table 2-2. Fluke Technical Service Centers - International

ARGENTINA
Fluke Latin American
Service Headquarters
Virrey del Pino 4071
Buenos Aries, Argentina
Tel: 523185

AUSTRALIA
Elmeasco Instrument Pty Ltd.
P.O. Box 30
Concord, N.S.W.
Australia 2137
Tel: (02) 736-2888

AUSTRIA
Walter Rekirsch
Elektronische Gerate GmbH & Co.
Vertriebs-KG.
Liechtensteinstrasse 97/6
A-1090 Vienna, Austria
Tel: 09-43-222-347646

BELGIUM
Fluke (Belgium)S.A./N.V.
6, Rue de Geneve
1140 Brussels, Belgium
Tel: 09-32-2-2164090

BRAZIL
Arotec S.A.
Industria e Comercio
Av. Pacaembu 811
01234 Sao Paulo S.P., Brazil
Tel: 826-2266

CHILE
Intronica Chile Ltda.
Casilla 16228
Santiago 9, Chile
Tel: 44940

COLOMBIA
Coasin Ltda.
Carrera 13, # 37-37, Of. 407
Ap. Aero 29583
Bogota DE, Colombia
Tel: 285-0230

DENMARK
Tage Olsen A/S
Ballerup Byvej 222
DK-2750 Ballerup
Denmark
Tel: (01) 2-65 81 11

ECUADOR
Proteco Coasin Cia., Ltda.
Edificia "Jerico"
Ave. 12 de Octubre #2285y
Ave, Orellana (Planta Baja)
Quito, Ecuador
Tel: 526759

EGYPT
Lotus Engineering Organisation
P.O. Box 1252
Cairo, Egypt
Tel: 71617

FINLAND
Oy Findip AB
Teollisuustie 7
02700 Kauniainen
Finland
Tel: 09-358-0-502255

FRANCE
M.B. Electronique S.A.
Rue Fourny
ZAC de BUC
B.P. #31
78530 BUC, France
Tel: 09-33-1-9568131

GREECE
Hellenic Scientific
Representations Ltd.
11, Vrassida Street
Athens 615, Greece
Tel: 09-30-1-711140

HONG KONG
Gilman Industrial Bldg., 9F
107-109 Wai Yip Street
Kwun Tong
Kowloon, Hong Kong
Tel: 3-427144

INDIA
Hinditron Services Pvt. Ltd.
"Hinditron House"
412 Raj Mahal Vilas Extension
Bangalore 560 006, India
Tel: 33139

Hinditron Services Pvt. Ltd.
69 A.L. Jagmohandas Marg
Bombay 400 006, India
Tel: 365344

INDONESIA
P.T. Dwi Tunggal Jaya Sakti
Sangga Buana Bldg., 1st Floor
J1. Senen Raya 44, P.O. Box 4435
Jakarta, Indonesia
Tel: 376608

IRAN
Irantronics Company Ltd.
20 Salm Road
Roosevelt Avenue
Tehran, Iran
Tel: 828294/831564

ISRAEL
R.D.T. Electronics Engineering Ltd.
P.O. Box 75
46, Sokolov Street
Ramat Hasharon 47235
Israel
Tel: 09-972-3-483211

ITALY
Sistrel S.p.A.
Via Timavo 66
20099 Sesto S. Giovanni (Milan)
Italy
Tel: 09-39-2-2476693

Sistrel S.P.A.
Via Guiseppe Armellini #37
00143 Rome, Italy
Tel: 09-39-6-5915551

JAPAN
John Fluke Mfg. Co., Inc.
Japan Branch
1 Higashikata-machi
Midori-ku
Yokohama 226, Japan
Tel: (045) 473-5425

KOREA
Electro-Science Korea Co.
C.P.O. Box 8446
Room 1201 Bowon Bldg.
490 Chongro - 5 Ka
Chongro-ku
Seoul, Korea
Tel: 261-7702

MALASIA
O'Connor's (Malaysia) SDN. BHD.
P.O. Box 91
Petaling Jaya, Selangor
West Malaysia
Tel: 51563

Table 2-2. Fluke Technical Service Centers - International (cont)

MEXICO
C.J. Christensen S.A. De C.V.
Melchor Ocampo 150-8
Mexico 4 D.F., Mexico
Tel: (905) 535-2258

NETHERLANDS
Fluke (Nederland) B.V.
P.O. Box 5053
5004 EB Tilburg
The Netherlands
Tel: (013) 673973

NEW ZEALAND
W & K McLean Ltd.
P.O. Box 18065
Glen Innes
Auchland, New Zealand
Tel: 587-037

NORWAY
Morgenstierne & Co. A/A
Konghellegate 3
P.O. Box 6688, Rodelokka
Oslo 5, Norway
Tel: 09-47-2-356110

PAKISTAN
Pak International Operations
505 Mohammadi House
1.1. Chundrigar Road
Katrachi-2 Pakistan
Tel: 221127/239052

PERU
Importaciones Y Representaciones Electronicas S.A.
Avda. Franklin D. Roosevelt 105
Lima 1, Peru
Tel: 288650

PORTUGAL
Equipamentos de Laboratorio, Ltda
P.O. Box 1100
Lisbon 1002, Portugal
Tel: 09-351-1-578936/547512

REPUBLIC OF SINGAPORE
Rank O'Connor's (PTE) Ltd.
98 Pasir Panjang Road
Singapore 0511
Republic of Singapore
Tel: 637944

REPUBLIC OF SOUTH AFRICA
Fluke S.A. (Pty) Ltd.
P.O. Box 39797
Bramley 2018
Republic of South Africa
Tel: (011) 786-3170

SPAIN
Hispano Electronica S.A.
Apartado de Correos 48
Alcorcon (Madrid)
Spain
Tel: 09-3416194108

SWEDEN
Teleinstrument AB
P.O. Box 490
S-162 Vallingby 4
Sweden
Tel: 09-46-8-380370

SWITZERLAND
Traco Electronic AG
Jenatschstrasse 1
8002 Zurich
Switzerland
Tel: 09-41-1-2010711

TAIWAN
CCT Associates, Inc.
P.O. Box 24209
Taipei, Taiwan
Republic of China
Tel: (02) 391-6894/393-5760

THAILAND
Dynamic Supply Engineering R.O.P.
56 Ekamai, Sukhumvit 63
Bangkok-11, Thailand
Tel: 914434/928532

TURKEY
Erkman Electronik Aletler
Ticaret Anonim Sirketi
Necatiby Cad 92/3
Karakoy, Istanbul, Turkey
Tel: 09-44-1-5461

UNITED KINGDOM
Fluke International Corp. - UK
Colonial Way
Watford, Herts. WD24TT
United Kingdom
Tel: 09-4492340511

URUGUAY
Coasin Uruguaya S.R.L.
Edifico Ciudadela
Sarandi 690 D. Esc. 109
Casilla de Correos 1400
Correo Central
Montevideo, Uruguay
Tel: 917978

VENEZUELA
Coasin C.A.
Apdo. Postal 50939
Sabana Grande # 1
Caracas 105, Venezuela
Tel: 782-9109

WEST GERMANY
Fluke (Deutschland) GmbH
Krausstrasse 32
8045 Ismaning
West Germany
Tel: (089) 96251

Customers in the following countries: Bulgaria, Czechoslovakia, Hungary, Poland, Romania, U.S.S.R., and Yugoslavia, contact: Amtest Associates Ltd., P.O. Box 55, Addlestone, Surrey, KT 15 1DU, England, Tel. (0932) 52121

Table 2-3. Sales Representatives - U.S. and Canada

UNITED STATES

AK, Anchorage
Harry Lang & Associates
1371 Hillcrest Drive #303
Anchorage, AK 99503
(907) 279-5741

AL, Huntsville
John Fluke Mfg. Co., Inc.
3322 Memorial Parkway
Huntsville, AL 35807
(205) 881-6220
(404) 321-0980 (Atlanta)

AZ, Tempe
John Fluke Mfg. Co., Inc.
2125 S. 48th Street, Suite 104
Tempe, AZ 85285
(602) 967-8724

CA, Los Angeles
John Fluke Mfg. Co., Inc.
20902 S. Bonita Street
Carson, CA 90746
(213) 538-3900

CA, Santa Clara
John Fluke Mfg. Co., Inc.
2300 Walsh Avenue
Santa Clara, CA 95050
(408) 244-1505

CA, Tustin
John Fluke Mfg. Co., Inc.
15445 Red Hill Avenue, Suite F
Tustin, CA 92680
(714) 838-8863
(714) 226-1254 (San Diego)

CO, Denver
John Fluke Mfg. Co., Inc.
1980 S. Quebec, #4
Denver, CO 80231
(303) 750-1222

CT, Hartford
John Fluke Mfg. Co., Inc.
124 Hebron Avenue
Glastonbury, CT 06033
(203) 633-0777

FL, Orlando
John Fluke Mfg. Co., Inc.
940 N. Fern Creek Avenue
Orlando, FL 32803
(305) 896-4881

HI, Honolulu
EMC Corporation
2979 Ualena Street
Honolulu, HI 96819
(808) 847-1138

IA, Iowa City
John Fluke Mfg. Co., Inc.
1027 Hollywood Blvd., Suite 309
Iowa City, IA 52240
(319) 354-2811

IL, Chicago
John Fluke Mfg. Co., Inc.
4300 Lincoln, Unit K
Rolling Meadows, IL 60008
(312) 398-0850

IN, Indianapolis
John Fluke Mfg. Co., Inc.
5610 Crawfordsville Road,
Suite 802
Indianapolis, IN 46224
(317) 244-2456

LA, Metairie
John Fluke Mfg. Co., Inc.
2700 Kingman Street, Suite 103
Metairie, LA 70002
(504) 455-0814

MA, Waltham
John Fluke Mfg. Co., Inc.
244 Second Avenue
Waltham, MA 02154
(617) 890-1600

MD, Baltimore
John Fluke Mfg. Co., Inc.
5640 Fishers Lane
Rockville, MD 20852
(301) 770-1570
(301) 792-7060(Baltimore)

MI, Detroit
John Fluke Mfg. Co., Inc.
13955 Farmington Road
Livonia, MI 48154
(313) 522-9140

MN, Minneapolis
John Fluke Mfg. Co., Inc.
7373 W. 147th Street, Suite 196
Apple Valley, MN 55124
(612) 432-9400

MO, Kansas City
John Fluke Mfg. Co., Inc.
4406 Chouteau Traffic Way
Kansas City, MO 64117
(816) 454-5836

MO, St. Louis
John Fluke Mfg. Co., Inc.
300 Brookes Drive, Suite 100
Hazelwood, MO 63042
(314) 731-3388

Table 2-3. Sales Representatives - U.S. and Canada (cont)

NC, Greensboro
John Fluke Mfg. Co., Inc.
1310 Beaman Place
Greensboro, NC 27408
(919) 273-1918

NJ, Paramus
John Fluke Mfg. Co., Inc.
West 75 Century Road
Paramus, NJ 07625
(201) 262-9550

NM, Albuquerque
John Fluke Mfg. Co., Inc.
1108 Alvarado Drive N.E.
Albuquerque, NM 87110
(505) 265-8431

NY, Rochester
John Fluke Mfg. Co., Inc.
4515 Culver Road
Rochester, NY 14622
(716) 266-1400

OH, Cleveland
John Fluke Mfg. Co., Inc.
7830 Freeway Circle
Middleburg Heights, OH 44130
(216) 234-4540

OH, Dayton
John Fluke Mfg. Co., Inc.
4756 Fishburg Road
Dayton, OH 45424
(513) 233-2238

OR, Portland
John Fluke Mfg. Co., Inc.
18360 S.W. Springfield Lane
Aloha, OR 97006
(502) 642-1342

PA, Philadelphia
John Fluke Mfg. Co., Inc.
1010 W. 8th Avenue, Suite H
King of Prussia, PA 19406
(215) 265-4040
(412) 261-5171 (Pittsburgh)

TX, Austin
John Fluke Mfg. Co., Inc.
111 W. Anderson Lane, Suite 213
Austin, TX 78752
(512) 478-9901

TX, Dallas
John Fluke Mfg. Co., Inc.
14400 Midway Road
Dallas, TX 75243
(214) 233-9990

TX, Houston
John Fluke Mfg. Co., Inc.
1014 Wirt Road, Suite 270
Houston, TX 77055
(713) 683-7913
(512) 222-2726 (San Antonio)

UT, Salt Lake City
John Fluke Mfg. Co., Inc.
782 E. 8325 South
Sandy, UT 84070
(801) 566-4864

WA, Kennewick
John Fluke Mfg. Co., Inc.
3613 W. 16th Place #C
Kennewick, WA 99336

WA, Seattle
John Fluke Mfg. Co., Inc.
975 Industry Drive
Seattle, WA 98188
(206) 575-3765

CANADA

ALB, Calgary
Allan Crawford Assoc., Ltd.
1935 30th Avenue N.E., #14
Calgary, ALB T2E 6Z5
Tel: (403) 230-1341

BC, North Vancouver
Allan Crawford Assoc., Ltd
3795 William Street
Burnaby, BC Y5C 3H3
Tel: (604) 294-1326

NS, Halifax
Allan Crawford Assoc., Ltd
Townsend Place, Suite 201
800 Windmill Road
Burnside Industrial Park
Dartmounth, NS B3B 1L1
Tel: (902) 469-7865

ONT, Ottawa
Allan Crawford Assoc., Ltd
1299 Richmond Road
Ottawa, ONT K2B 7Y4
Tel: (613) 829-9651

ONT, Toronto
Allan Crawford Assoc., Ltd.
6503 Northam Drive
Mississauga, ONT L4V 1J5
Tel: (416) 678-1500

QUE, Montreal
Allan Crawford Assoc., Ltd.
7018 Cote de Liesse
St. Laurent, QUE H4T 1E7
Tel: (514) 731-8564

For more information on Fluke products or Sales Offices you may dial (800) 426-0361 toll free in most of U.S. From Alaska, Hawaii, Washington, or Canada phone (206) 774-2481. From other countries phone (206) 774-2398.

For Canadian areas not listed, contact the office nearest you or Allan Crawford Assoc. Ltd., Mississauga (Toronto), Ontario.

Table 2-4. Sales Representatives - International

Supplied and Supported by Fluke International Corporation, P.O. Box 43210, Mountlake Terrace, WA 98043, Tel: (206) 774-2398, TLX: 152662 JOHNFLUKE MTLT

ARGENTINA
Coasin S.A.
Virrey del Pino 4071
Buenos Aires, Argentina
Tel: 525130
TLX: 390122284 COASN AR

AUSTRALIA
Elmeasco Instruments Pty Ltd.
P.O. Box 30
Concord, N.S.W.
Australia 2137
Tel: (2) 736-2888
TLX: 79025887

Elmeasco Instruments Pty Ltd.
P.O. Box 107
Mt. Waverly, VIC. 3149
Australia
Tel: 233-4044
TLX: 26206 (ELMVIC)

Elmeasco Instruments Pty Ltd.
Professional Suite's Bldg.
B.P.O. Box 2360
Brisbane, 4001
Australia
Tel: (07) 229-3161

Elmeasco Instruments Pty Ltd.
P.O. Box 1240
G.P.O. Adelaide 5001
South Australia

BOLIVIA
Coasin Bolivia S.R.L.
Casilla 7295
La Paz, Bolivia
Tel: 40962
TLX: Public Booth # 5377, indicate "Para Coasin B.S.R.L., Av 6 de Agosto 2300 3er Piso, La Paz tl 40962"

BRAZIL
Arotec S.A.
Industria e Comercio
Av. Pacaembu 811
01234 Sao Paulo S.P., Brazil
Tel: (011) 67-2393
TLX: 1122207 AROT BR

Arotec S.A.
Rua Araguari, 1705 s 402
30.000 Belo Horizonte M.G., Brazil

Arotec S.A.
Av. Rio Branco 277
Grupo 1309
02000 Rio de Janeiro, R.J., Brazil
Tel: (021) 242-9776

BRUNEI
O'Connor's Limited
(Brunei Branch) Chin Kian Bldg.
P.O. Box 2126
Bandar Seri Begawan, Brunei
Tel: 26680

CHILE
Intronica Chile Ltda.
Manuel Montt 024 - Of. D
Casilla 16228
Santiago 9, Chile
Tel: 44940
TLX: 40301 Cab Publ.,
Attn: Intronica Chile

CHINA, PEOPLE'S REPUBLIC OF
China National Instrument Import & Export Corp.
P.O. Box 49, Erh-Li-Kou
Hsi Chi'ao
Beijing
People's Republic of China
TLX: CO 2242 CNIEC

COLOMBIA
Coasin Ltda.
Carrera 13, # 37-37, Of. 407
Ap. Aero 29583
Bogota DE, Colombia
Tel: 285-0230/0250
TLX: 45787 COASN CO

ECUADOR
Proteco Coasin Cia., Ltda.
Edificio "Jerico"
Ave. 12 de Octubre #2285 y
Ave. Oreliana (Planta Baja)
Quito, Ecuador
Tel: 529684
TLX: 2865 Protec Ed

Proteco Coasin Cia., Ltda
Casilla 9733
9 de Octubre 424
Edificio Gran Pasaje, Of. 1012
Guayaquil, Ecuador

Table 2-4. Sales Representatives - International (cont)

HONG KONG
Gilman & Co., Ltd.
P.O. Box 56
Gilman Ind. Bldg. 9 F
107-109 Wai Yip Street
Kwun Tong, Kowloon
Hong Kong
Tel: 5-7909633
TLX: 73358 GILMN HX

ICELAND
Kristjan O. Skagfjord Ltd.
P.O. Box 906
Reykjavik, Iceland
Tel: 24120
TLX: 2133 KOS-1S

INDIA
Hinditron Services Pvt. Ltd.
69 A.L., Jagmohandas Marg
Bombay 400 006
India
Tel: 811316
TLX: 953-112326 Hspl In

Hinditron Services Pvt. Ltd.
"Hinditron House"
412 Raj Mahl Vilas Extension
Bangalore 560 006
India
Tel: 33139
TLX: 043741

INDONESIA
P.T. Dwi Tunggal Jaya Sakti
Sangga Buana Bldg., 1st Floor
Jl. Senen Raya 44, P.O. Box 4435
Jakarta, Indonesia
Tel: 367390-9
TLX: 46624 SABUANA 1A

P.T. Dwi Tunggal Jaya Sakti
Jalan Sasakgantung 45
Bandung, Indonesia
Tel: 367390-9
TLX: 46624 SABUANA 1A

JAPAN
John Fluke Mfg. Co., Inc.
Japan Branch
(PC Board Testers only)
1 Higashikata-machi
Midori-ku
Yokohama 226, Japan
Tel: (045) 473-5425
TLX: 3823-666 FLUKJPJ

Tokyo Electron Ltd.
38 Fl. Shinjuko Nomura Bldg.
1-26-2, Nishi-Shinjuku
Shinjuku-ku
Tokoyo 160, Japan
Tel: 03-343-4411
TLX: 2322220 LABTEL J

KENYA
ADCom Limited Inc.
P.O. Box 30070
Nairobi, Kenya
East Africa
Tel: 331955
TLX: 22639 ADCOM

KOREA
Electro-Science Korea Co.
C.P.O. Box 8446
Room. 1201 Bowon Bldg.
490 Chongro - 5 Ka
Chongro-ku
Seoul, Korea
Tel: 261-7702
TLX: 78723270+

MALAYSIA
O'Connor's (PTE) Limited
P.O. Box 91
Petaling Jaya, Selangor
West Malaysia
Tel: 51563
TLX: OCONOR MA37649

O'Connor's (PTE) Limited
Lot # 5 Taman Mesra
Mile 3, Jalan Penampang
Kota Kinabulu
East Malaysia
Tel: 55322
TLX: MA80286FL

MEXICO
C.J. Christensen S.A. De C.V.
Instrumentos Electronicos
de Medicion
Melchor Ocampo 150-8
Mexico 4 D.F., Mexico
Tel: (905) 535-2258

NEW ZEALAND
W & K McLean Ltd.
P.O. Box 18065
Glen Innes
Auckland, New Zealand
Tel: 587-037
TLX: N.Z. 7912763

W & K McLean Ltd.
P.O. Box 2421
Christchurch, New Zealand

W & K McLean Ltd.
P.O. Box 496
Wellington, New Zealand
Tel: 851-450

NIGERIA
Mofat Engineering Co., Ltd.
P.O. Box 6369
Lagos, Nigeria
TLX: 21353, Attn: MOFAT

PAKISTAN
Pak International Operations
505 Mohammadi House
- McLeod Road
P.O. Box 5323
Karachi, Pakistan
Tel: 221127
TLX: 24494 PIO PK

PERU
Importaciones Y Representaciones
Electronicas S.A.
Avda. Franklin D. Roosevelt 105
Lima 1, Peru
Tel: 288650
TLX: 37425663

PHILIPPINES
Spark Radio and Electric Supply
P.O. Box 1333
Manila, Philippines
Tel: 473183
TLX: 27901 RLA PH

SINGAPORE
Rank O'Connor's (PTE) Limited
98 Pasir Panjang Road
Singapore 0511
Republic of Singapore
Tel: 637944
TLX: OCONSIN RS21023

SOUTH AFRICA
Fluke S.A. (Pty) Ltd.
P.O. Box 39797
Bramley 2018
Republic of South Africa
Tel: (011) 786-3170
TLX: 82899

TAIWAN
CCT Associates, Inc.
P.O. Box 24209
Taipei, Taiwan
Republic of China
Tel: (02) 391-6894
TLX: 24263 Longgulf

THAILAND
Dynamic Supply Engineering R.O.P.
56 Ekamai, Sukhumvit 63
Bangkok-11, Thailand
Tel: 914434
TLX: TH 82938 MONTIEN TH

URUGUAY
Coasin Uruguaya S.R.L.
Edif. Ciudadela
Sarandi 690 D. Esc. 109
Casilla de Correos 1400
Correo Central
Montevideo, Uruguay
Tel: 917978
TLX: Public Booth UY901 Coasin

VENEZUELA
Coasin C.A.
Apdo. Postal 50939
Sabana Grande # 1
Caracas 105, Venezuela
Tel: 782-9109-8741
TLX: 39531228

Latin America also Supported by -
Sr. Leonardo Cusnir, c/o COASIN A.A., Virrey del Pino 4071, Buenos Aires, Argentina, Tel: 523185, TLX: 390122284 COASN AR
Sr. Benewaldo Padovani, c/o AROTEC S.A., Industria e Comericio, Av. Pacaembu 811, 01234 Sao Paulo S.P., Brazil, Tel: (011) 67-2393, TLX: 1122207 AROT BR

Supplied and Supported by Fluke (Holland) B.V., P.O. Box 5053, Zevenheuvelenweg 53, 5004 EB Tilburg, Netherlands, Tel: (013) 673973, TLX: 522337

AUSTRIA
Walter Rekirsch
Electronische Gerate GmbH & Co.
Vertriebs-KG
Liechtensteinstrasse 97/6
A-1090 Vienna, Austria
Tel: (222) 347646
TLX: 134759

BELGIUM
Fluke (Belguim) S.A./N.V.
6 Rue de Geneve
1140 Brussels, Belgium
Tel: (2) 2164090
TLX: 26312

BULGARIA
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (923) 52121
TLX: 928855

CHAD
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

CYPRUS
Chris Radiovision Ltd.
P.O. Box 1989
Nicosia, Cyprus
Tel: 66121
TLX: 2395

CZECHOSLOVAKIA
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

DENMARK
Tage Olsen A/S
Ballerup Byvej 222
DK - 2750 Ballerup, Denmark
Tel: (2) 658111
TLX: 35293

EGYPT AND SUDAN
Lotus Engineering Organisation
P.O. Box 1252
22, Kasi El Nil
Cairo, Egypt
Tel: 971617
TLX: 92504

Table 2-4. Sales Representatives - International (cont)

EIRE (REPUBLIC OF IRELAND)
Euro Electronics
32 Brews Hill
Naven, County Meath
Tel: 46-23577
TLX: 31821

ETHIOPIA
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

FINLAND
Oy Findip AB
Teollisuustie 7
02700 Kauniainen, Finland
Tel: (0) 502255
TLX: 123129

FRANCE
M.B. Elctronique S.A.
Rue Fourny
ZAC de BUC
B.P. # 31
78530 BUC, France
Tel: (1) 9568131
TLX: 695414

GERMAN DEMOCRATIC REPUBLIC
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

GERMAN FEDERAL REPUBLIC
Fluke (Deutschland) GmbH
Krausstrasse 55
8045 Ismaning
West Germany
Tel: (089) 96251
TLX: 0522472
Rapitax: (089) 966718

Fluke (Deutschland) GmbH
Meineckestrasse 53
4000 Dusseldorf 30
West Germany
Tel: (0211)450831
TLX: 8585576

Fluke (Deutschland) GmbH
Oberer Kirchhaldenweg 135
7000 Stuttgart 1
West Germany
Tel: (0711) 694091
TLX: 722518

PK Electronik
Lietzenburger Strasse 91
1000 Berlin 15
West Germany
Tel: (030) 8831058

GREECE
Hellenic Scientific
Representations Ltd.
11, Vrasside Street
Athens 615, Greece
Tel: (1) 711140
TLX: 219330

HUNGARY
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

IRAN
Irantronics Company Ltd.
20. Salm Road
Roosevelt Avenue
Tehran, Iran
Tel: 828294/831564
TLX: 212956/212876

IRAQ
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

IRELAND
Euro Electronics
32 Brews Hill
Naven County Meath
Ireland
Tel: (46) 23577
TLX: 3182

ISRAEL
R.D.T. Electronics Engineering Ltd.
P.O. Box 75
46, Sokolov Street
Ramat Hasharon 47235
Israel
Tel: (3) 483211
TLX: 32143

ITALY
Sistrel S.p.A.
Via Giuseppe Armellini # 37
00143 Rome, Italy
Tel: (6) 5915551
TLX: 680356

Sistrel S.p.A.
Via Timavo 66
20099 Sesto S. Giovanni (Milan)
Italy
Tel: (2) 2476693
TLX: 320346

Sistrel S.p.A
Via Cintia
Parco S. Paolo 35
80126 Naples, Italy
Tel: (81) 7679700

KUWAIT
Tareq Company
P.O. Box Safat 20506
Kuwait, Arabian Gulf
Tel: 436100/436045
TLX: 2315

LEBANON AND JORDAN
Mabek (Electronics Division)
P.O. Box 11-3823
Beirut, Lebanon
Tel: 252631/348728
TLX: 22889

LIBYA
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

MOROCCO
Mainvest, Residence Moulay Ismail
Bat. C Boulevard Moulay Slimane
Rabat, Morocco
Tel: (7) 27664
TLX: 31036

NETHERLANDS
Fluke (Nederland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

NORWAY
Morgenstierne & Co. A/A
Konghellegate 3
P.O. Box 6688, Rodelokka
Osio 5, Norway
Tel: (2) 356110
TLX: 11719

PDR YEMEN
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

POLAND
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

PORTUGAL
Equipamentos de Laboratorio, Ltda.
P.O. Box 1100
1002 Lisbon, Portugal
Tel: (1) 578936/547512
TLX: 18469

QATER, OMAN & UNITED ARAB EMIRATES
Technology Organisation
P.O. Box 5549
Doha, Qatar
Tel: 321431
TLX: 4581

ROMANIA
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

SAUDI ARABIA
Electronic Equipment
Marketing Co. Ltd.
P.O. Box 3750
Riyadh, Saudi Arabia
Tel: 32761/32700/37023
TLX: 201120

SOMALIA
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

SPAIN
Hispano Electronica S.A.
Piligono Industrial Urtinsa
Apartado de Correos 48
Alcorcon (Madrid)
Spain
Tel: (1) 6194108
TLX: 22404/42634

SWEDEN
Teleinstrument AB
P.O. Box 490
S-162 04 Vallingby 4
Sweden
Tel: (8) 380370
TLX: 11347

SWITZERLAND
Traco Electronic Company Ltd.
I. Jenatschstrasse
Postfach, 8027 Zurich
Switzerland
Tel: (1) 2010711
TXL: 54318

SYRIA
Mabek (Electronics Division)
P.O. Box 4238
Damascus, Syria

TURKEY
Erkman Electronik Aletler
Ticaret Anonim Sirketi
Necatiby Cad 92/3
Karakoy, Istanbul, Turkey
Tel: (1) 5461
TLX: 23353

UNITED KINGDOM
Fluke International Corp.-UK
Colonial Way
Watford, Herts, WD 24 TT
United Kingdom
Tel: (923) 40511

U.S.S.R.
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

YEMEN
Fluke (Holland) B.V.
P.O. Box 5053
Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973
TLX: 52237

YUGOSLAVIA
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Customers in the following countries: Bulgaria, Czechoslovakia, Hungary, Poland, Romania, U.S.S.R., and Yugoslavia, contact: Amtest Associates Ltd., P.O. Box 55, Addlestone, Surrey, KT 15 1DU, England, Tel. (0932) 52121

Section 3
Theory of Operation

3-1. INTRODUCTION

3-2. This section of the manual deals with the 8520A theory of operation. It begins with an explanation of the component numbering and placement system, followed by an overall block diagram and then a detailed description of each block.

3-3. COMPONENT NUMBERING SYSTEMS

3-4. The 8520A is laid out on four printed circuit boards designated A1 through A4 plus the switches and connectors mounted on the front and rear panels. The two main boards, which lay flat across the instrument interior, are sectionalized into individual circuits. All components in a section are numbered within a series to identify the section within the assembly. Table 3-1 contains the series identification numbers and their corresponding section titles. A component number A2 R15 identifies resistor R15 in the Digital Controller section of the A2 Digital PCB Assembly. Other examples are: A2 U108 is IC U108 in the IEEE Interface section of the Digital Assembly, A3 BR702 would be bridge rectifier BR702 in the Power Supply section of the A3 Analog Assembly. In many cases the PCB Assembly is identified by name rather than "A" number, but in those cases the component number holds true. Figure 3-1 shows the location placement of the four assemblies within the instrument and of the individual sections on the Digital and Analog Assemblies.

3-5. FUNCTIONAL BLOCK DIAGRAM DESCRIPTION

3-6. Figure 3-2 is a block diagram of the circuits within the 8520A. The path of signal flow through the blocks during each of the functions available with the instrument is described in subsequent paragraphs. The signal path varies for each function until the analog data is changed to digital in the A/D Converter. From that point on, the signal flow is the same for all functions.

Table 3-1. Component Identification

SECTION TITLE	COMPONENT IDENTIFICATION
Digital PCB	A2
Digital Controller	XX
IEEE Interface	1XX
Power Supply	2XX
Analog PCB	A3
I/O Switching	1XX
DC Buffer	2XX
Ohms Converter	3XX
AC Converter	4XX
A/D Converter	5XX
Analog Controller	6XX
Power Supply	7XX

3-7. DC Volts

3-8. With DC Volts selected, an input between zero and 1000V dc can be applied to the Front Panel Input Terminals and applied to the I/O Switching Circuit. In the 100 and 1000 volt ranges, the signal is divided by 64 to bring it within the ±16.5 volt limits of the DC Buffer. The DC Buffer filters the dc input at the selected speed, conditions it to the proper levels and outputs a varying signal, between zero and ±16.5 volts, proportional to the input signal. The proportional analog signal is converted to digital data. The signal flow for a dc voltage input is shown in Figure 3-3.

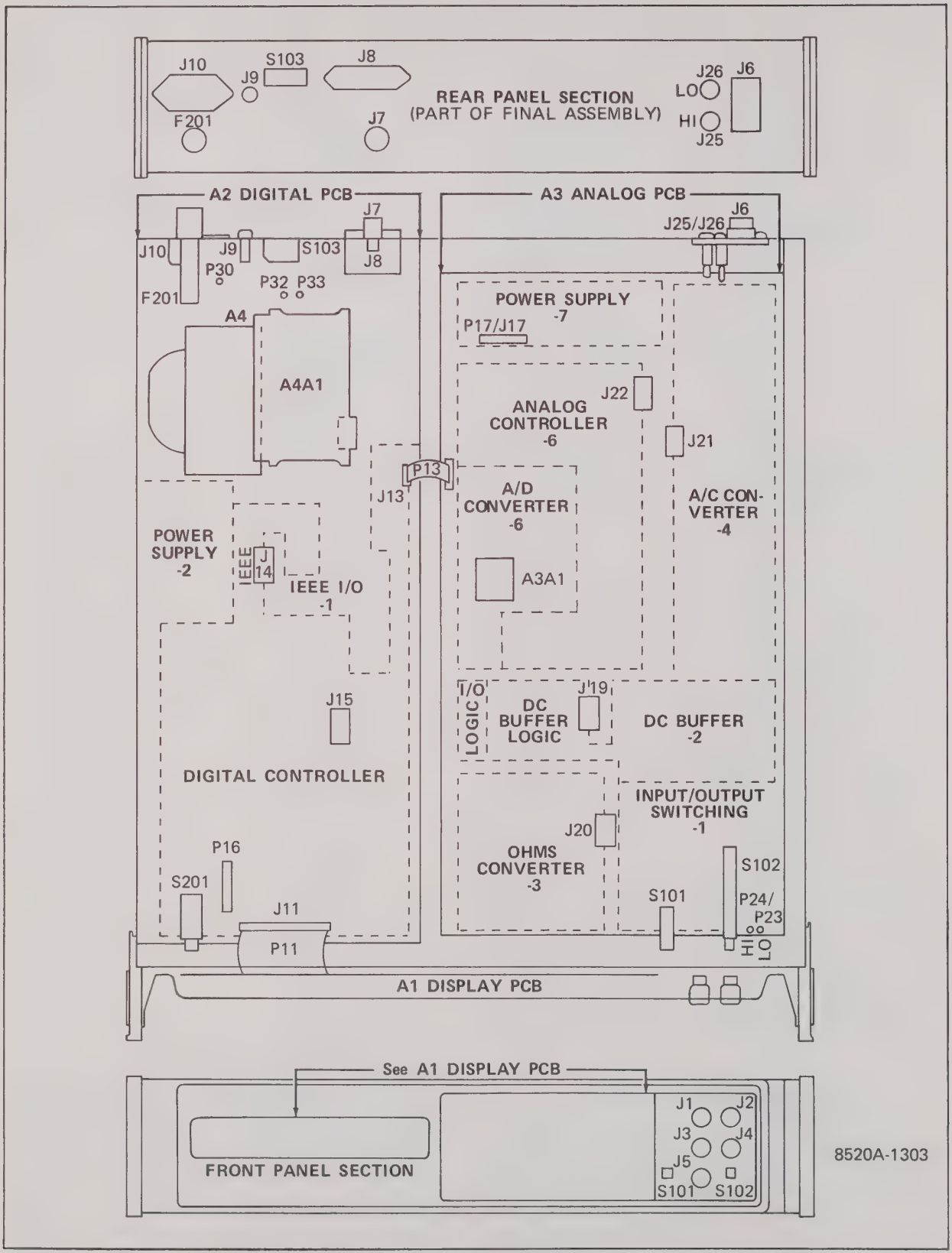


Figure 3-1. Assembly Placement

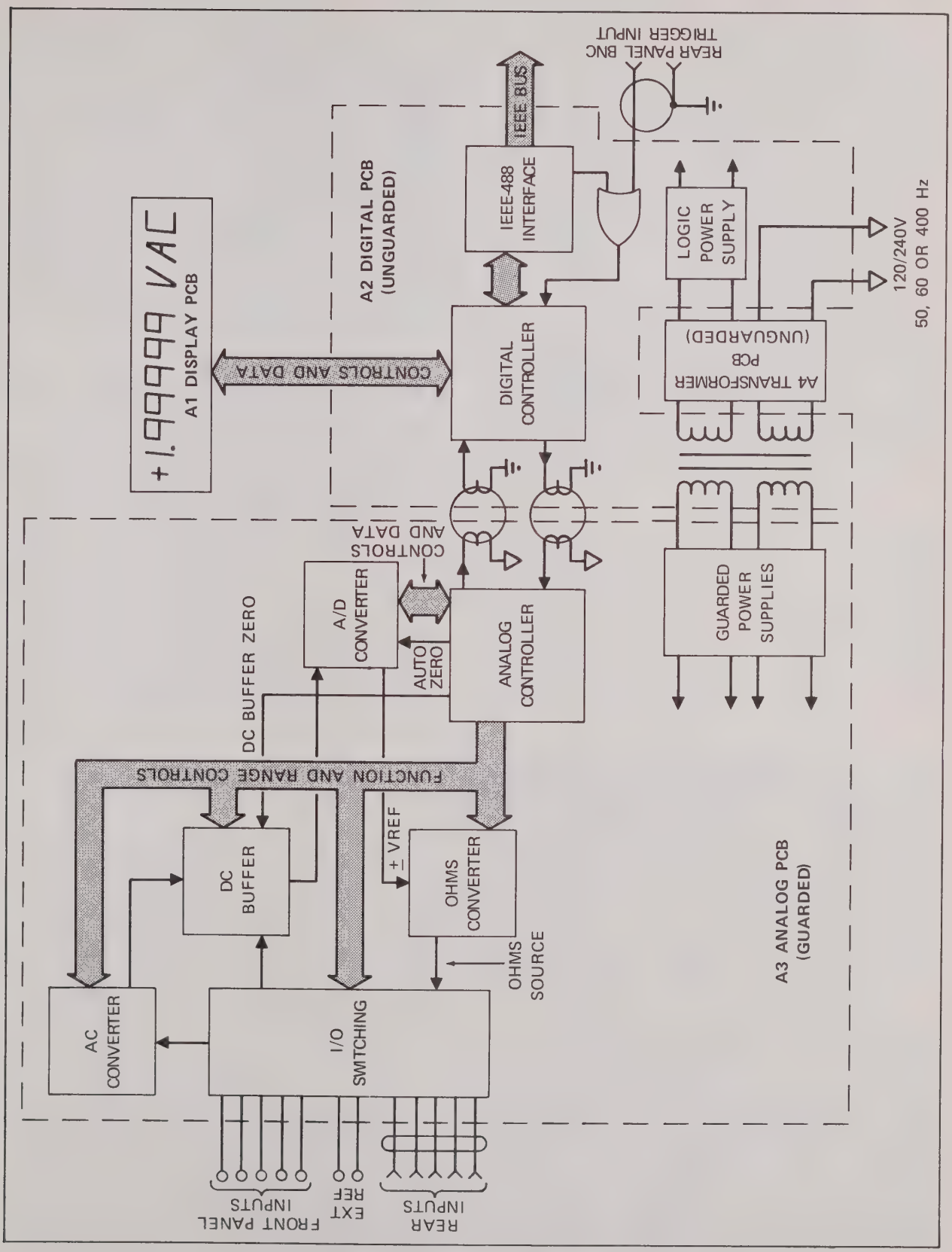


Figure 3-2. 8520A Block Diagram

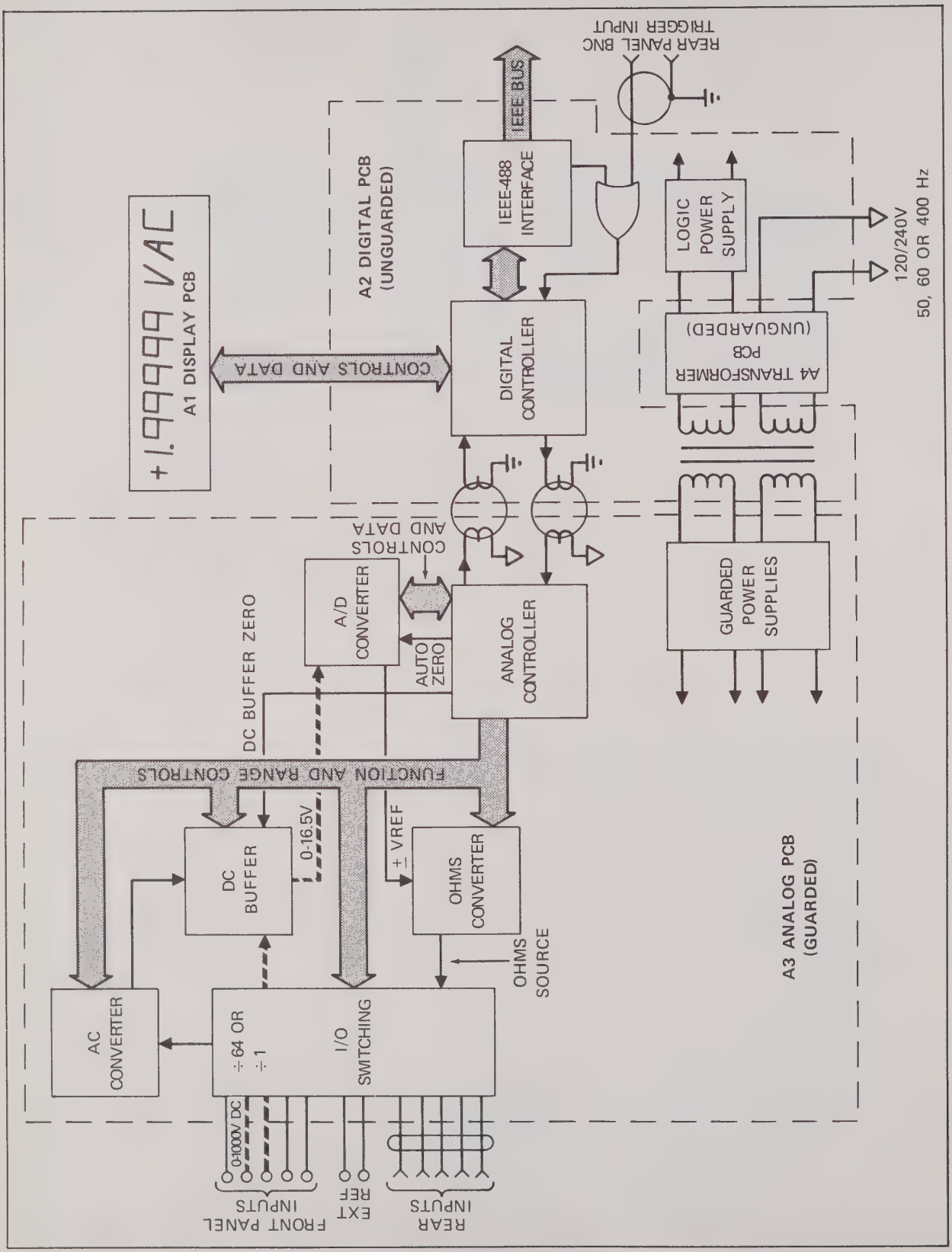


Figure 3-3. DC Volts

3-9. AC and AC + DC Volts

3-10. Figure 3-4 shows the signal path when either AC volts or AC + DC volts are selected. The maximum 650V rms or 1000V peak signal is input to the I/O Switching ciruit from the input terminals, but is routed directly to the AC Converter without change. Coupling into the AC Converter varies with the function selected, either through a capacitor for ac or around the capacitor for direct coupling for AC + DC. The AC Converter changes the zero to 650V ac input to a zero to 16.5V dc proportional signal and applies it to the DC Buffer. The DC Buffer treats the input just as it did the dc input, filtering, conditioning, and applying it to the A/D Converter for conversion to a digital signal.

3-11. Ohms and Nanosiemens

3-12. A resistance measurement is input to the I/O Switching section and then routed without change to the applicable portion of the Ohms Converter, low or high ohms. Measurements are made using a current reference for values of 19.9999 kilohms or less (LO OHMS) or a voltage reference and the ratio technique for values of 20 kilohms or greater (HI OHMS). The resulting voltage drop is proportional to the value of the measured resistance and is routed to the DC Buffer, through the I/O Switching section, and to the A/D Converter for conversion to digital data. Conductance measurements in nanosiemens are treated as a high ohms measurement and then inverted to obtain the reciprocal of the value. Figure 3-5 has the signal flow highlighted for a resistance operation.

3-13. External Reference

3-14. Signal flow for an external reference measurement is shown in Figure 3-6. External reference differs from a dc measurement only in the input of the external reference on the rear panel terminals. The input and the reference are multiplexed in the I/O Switching section, and the resultant voltages are sent alternately to the DC Buffer to be conditioned and to the A/D Converter to be changed to digital data. The actual computation of ratio is performed on the two A/D outputs by the Digital Controller.

3-15. External Trigger Inputs

3-16. External triggers may orginate in one of three different locations as shown in Figure 3-7. These are from the Front Panel MANUAL keyswitch, the rear panel BNC connector if enabled, and the IEEE Bus if addressed. Once in the Digital Controller, trigger action does not vary between the external triggers and the internal trigger.

3-17. Digital Data Flow

3-18. Data is converted to a digital format in the A/D Converter which operates in combination with the Analog Controller. Switching signals for control of the analog functions are sent from the Digital Controller to the Analog Controller which latches the information and sends it to the applicable section. A/D Converter outputs are sent over the guard crossing to the Digital Controller and then processed as required for display or transmission over the IEEE-488 Bus.

3-19. DETAILED DESCRIPTION

3-20. A description of each operational section in the block diagram is given in the paragraphs below. The Power Supply circuits are described first, followed by the Display, Digital, and Analog Assemblies. The Power Supply has portions of its circuitry on both the Analog and Digital Assemblies, as well as on the Transformer Assembly. Refer to the schematic listed after the paragraph title during the discussion of the circuit.

3-21. Power Supply (8520A-1023)

3-22. The Power Supply schematic is a combination drawing including components located on the Digital Assembly (A2), the Analog Assembly (A3), the Transformer Assembly (A4), the front and rear panels, and transformer T201. Input line voltage is routed to the transformer primary through the front panel power switch and the line voltage selection switches on the Transformer Assembly.

3-23. Two secondary windings go to the analog assembly for the guarded power supplies. One secondary goes to the regulator through the rectifiersCR703 and CR704 to provide the +5 volts for the logic circuits. This is accomplished by tying -15 volts to logic high which puts logic common at -20 volts with respect to analog common. The other secondary is rectified by the bridge network BR701 for ±15 volt outputs from regulators U705 (+15V) and U706 (-15V). Another tap from the same secondary is rectified in BR702 for ±27 volt outputs from U704 (+27V) and U707 (-27V).

3-24. On the Digital Assembly, the regulator U202 takes the rectified output from CR1 and CR2 on the transformer assembly and, with its associated components, provides the unguarded +5V operating voltage for the logic circuits. The unregulated +5 volt output and its return are sent to the display assembly for use there. Another use for the secondary is 5V XFMR SEC which monitors line frequency. R210, in parallel with U202, provides an increased load capability. Test jumper J201 disconnects the supply, R210, and the load, so that the supply can be checked without a load.

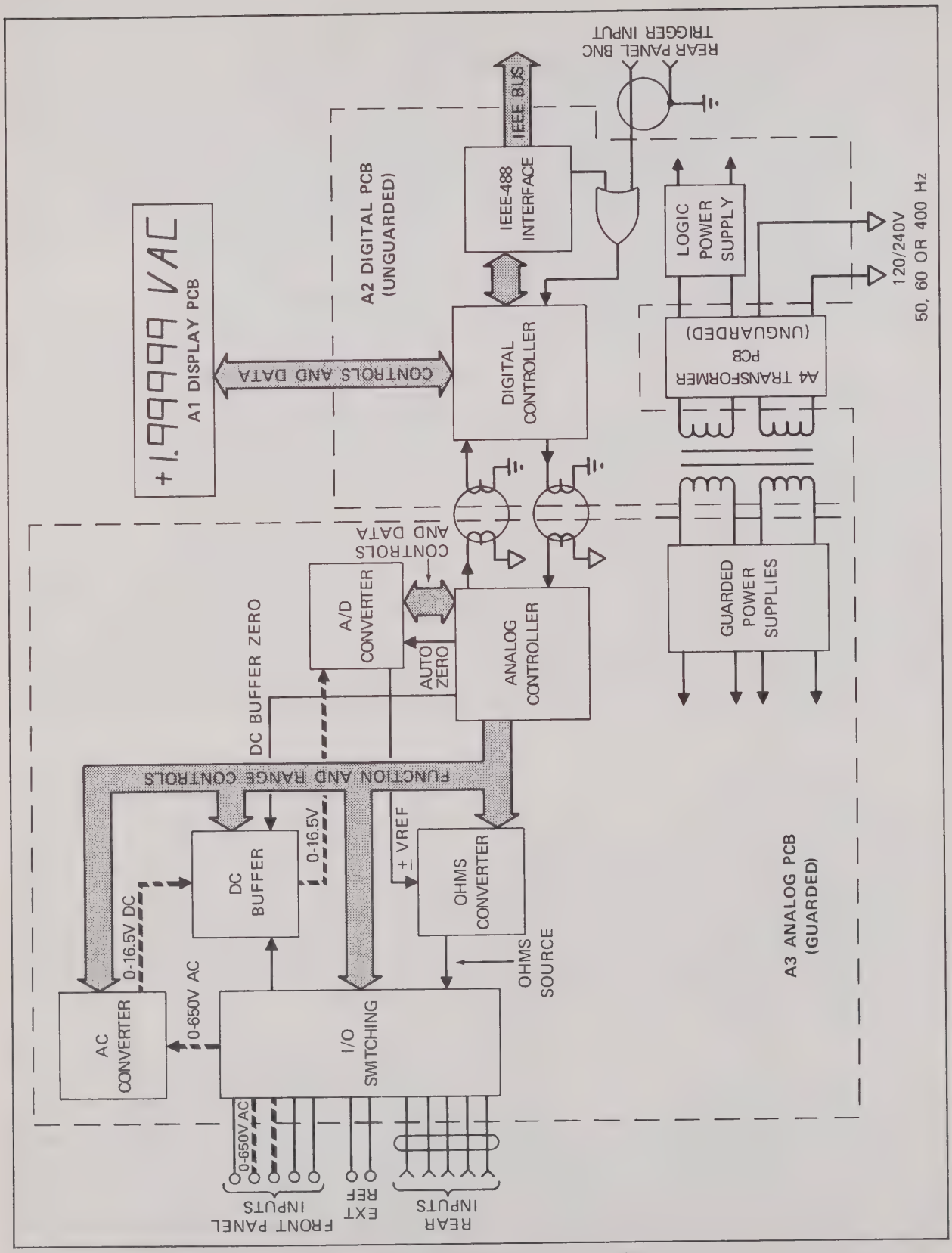


Figure 3-4. AC Volts and AC + DC Volts

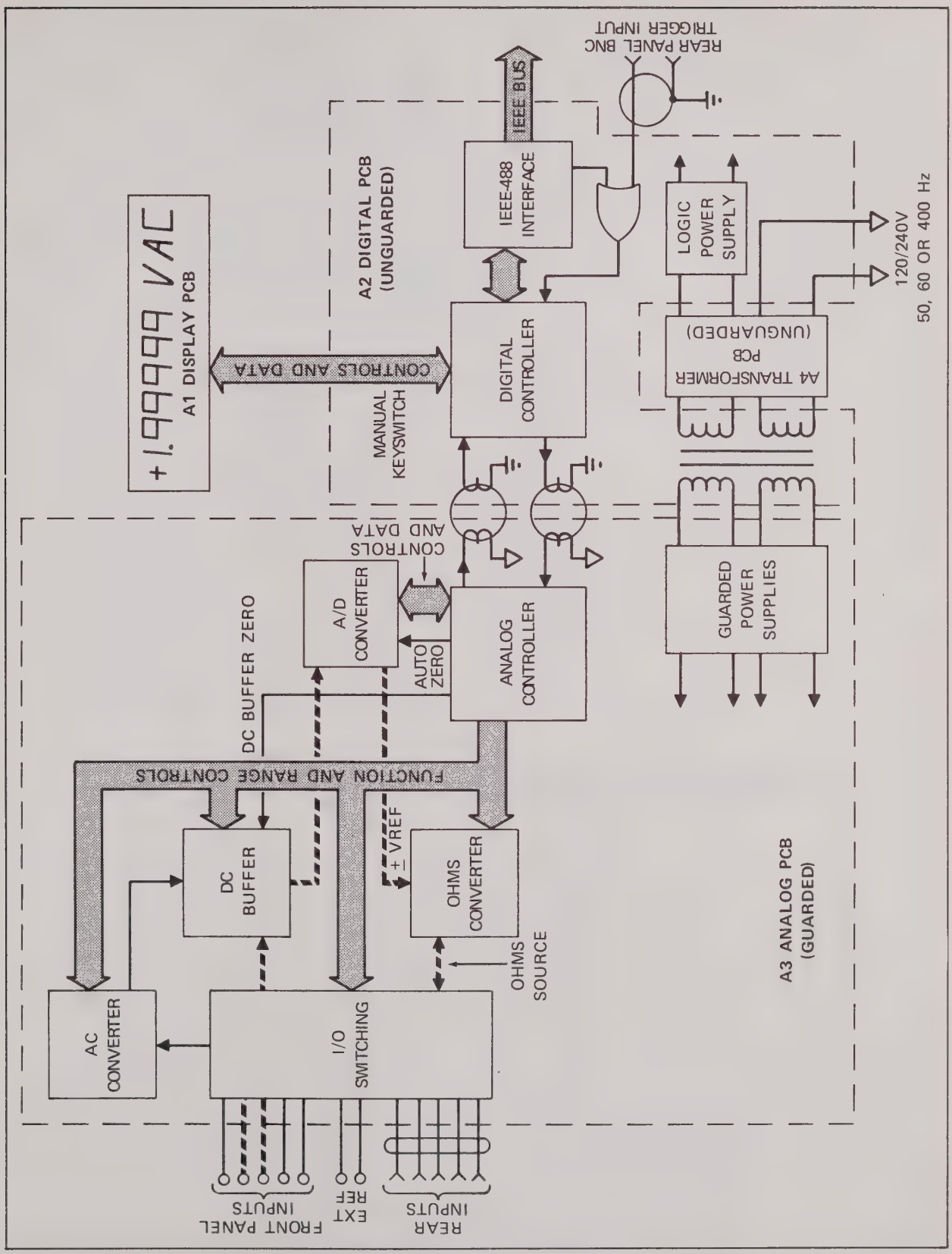


Figure 3-5. Ohms and Nanosiemens

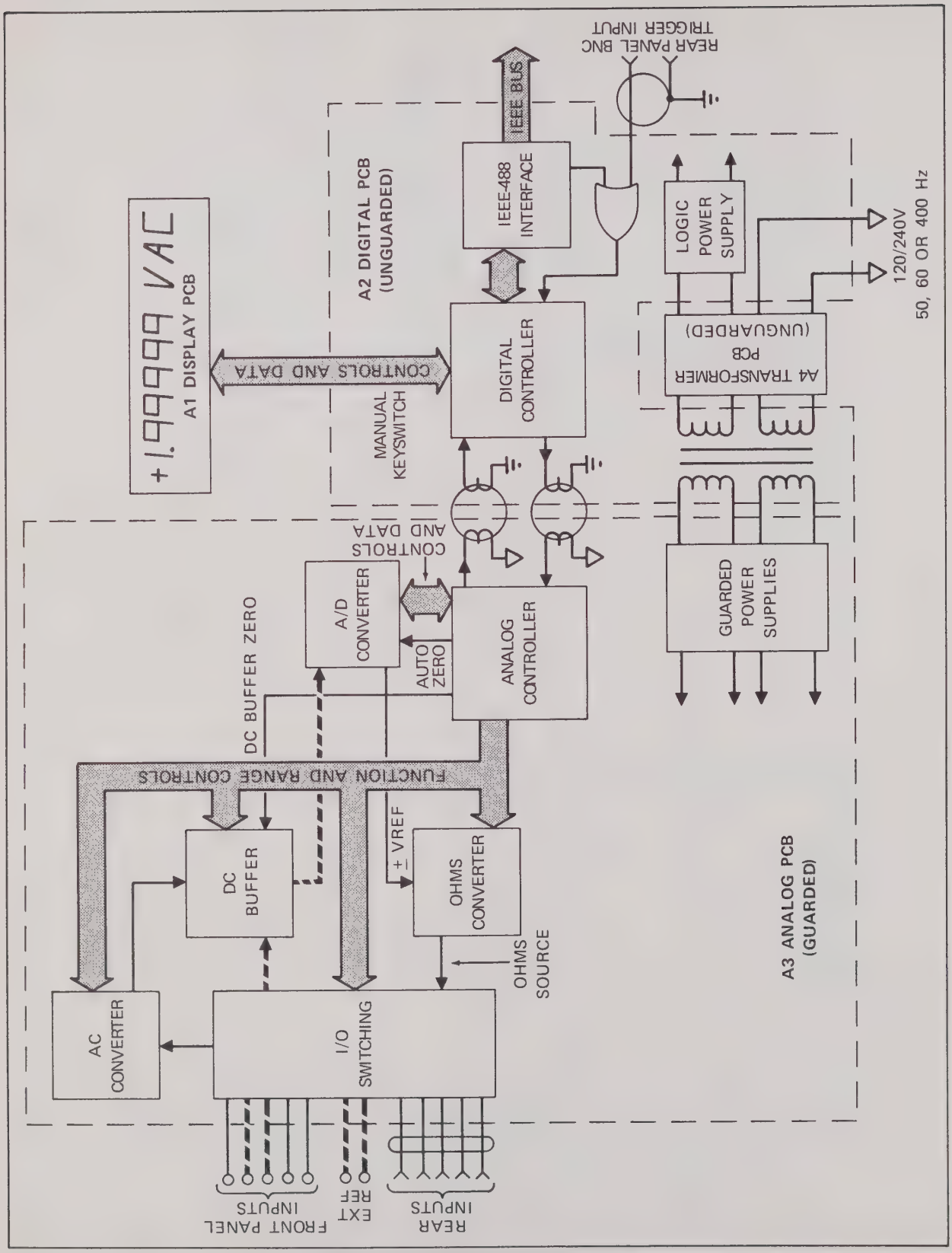


Figure 3-6. External Reference DC Volts

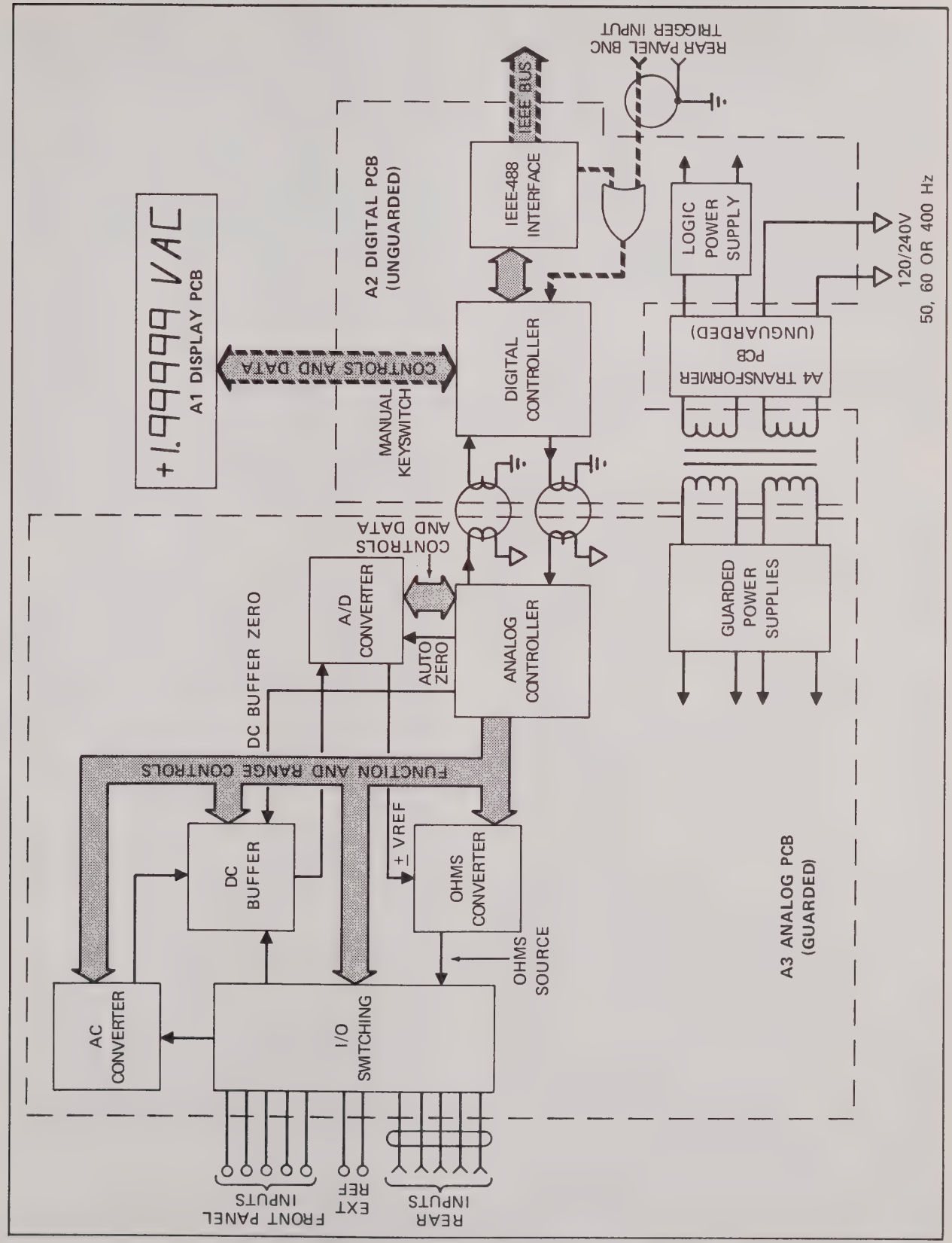


Figure 3-7. External Trigger Inputs

3-25. Display Assembly (8520A-1011)

3-26. Segment control data from the controller is placed in U9 and U12 alternately and applied to the display in parallel through the segment drivers (U10/U11 and U23/U24). The driver outputs are multiplexed for the applicable character. The comman cathodes of the display are latched into U1 by the Controller with U2 and U3 acting as the digit drivers. One character from the numeric display (7 segment LEDs) and one-half of one character from the alphanumeric display (14 segment LEDs) are addressed simultaneously. The display can be totally blanked with the DISPBLANK signal to prevent damage to the display. DISPBLANK originates on the Digital Controller and is generated if the switch matrix is not read at least once every 16 ms.

3-27. The switch matrix rows and the display are enabled at the same time. Depression of a switch gives a column signal. Decoding the row/column combination in the Controller identifies the depressed switch for the program.

3-28. The normal sequence for a display assembly operation begins with the clearing of U1 to prevent ghosting on the display. Data for the first numeric and one-half alphanumeric characters are then sent to U9 and U12 respectively and the display is turned "on" for 2 ms from U1. The process is repeated, stepping through the eight possible displays and turning "on" each indicator pair in turn at a 60 times per second refresh rate.

3-29. Digital Assembly

3-30. The digital assembly is divided into three separate sections. The Digital Controller and IEEE Interface are individually covered in subsequent paragraphs. The third section, the Unguarded power Supply was covered previously as part of the composite Power Supply description.

3-31. DIGITAL CONTROLLER (8520A-1021)

3-32. The digital controller section contains the microprocessor, the ROM with the operating program, the RAM for temporary storage and burst memory, and the various control ciruits. Each of these circuits is detailed in sub-paragraphs below.

3-33. Clock Circuit

3-34. The microprocessor is provided with a 4 MHz square wave by the clock circuit. Crystal Y1 is an 8 MHz oscillator that clocks the standard binary counter, U20. Outputs from the counter in addition to the 4 MHz, are 2 MHz for use in the Guard Crossing circuitry and 1 MHz for use in the IEEE circuitry. The parallel inverters at U19-10 and U19-12, with R6, keep the rise and fall time of the clock within specifications. Ringing is kept withing acceptable levels by R7.

3-35. Microprocessor

3-36. The microprocessor is a single component with fully decoded and timed output signals to control standard memory or peipheral circuits. Supply voltage for the device is +5V dc and the only clock required is a single-phase, 5V, 4 MHz square wave.

3-37. The internal register configuration of the microprocessor contains 208 bits of Read/Write memory accessible to the program. The registers include two sets of general purpose accumulator and flag registers that may be used as four 16-bit pairs or as eight 8-bit individuals. Also included is a 16-bit stack pointer that allows implementation of multiple level interrupts and unlimited subroutine nesting. Tabular data manipulation and relocatable code implementation is accomplished with the two 16-bit index registers. The Memory Refresh register provides automatic transparent refresh of external dynamic memories. The interrupt vector register forms the upper 8-bits of a pointer to an interrupt service address table during the interrupt response mode, while the lower 8-bits of the pointer are supplied by the interrupting device. An indirect call is made then to the service address formed. The last register is a 16-bit program counter.

3-38. Reset

3-39. The instrument circuitry is automatically reset at power up. When one shot U36-12 is not triggered, it provides U22-13 and 12 with a high and low signal respectively to provide a reset to the controller assembly. Line voltage (FLINE) input from U23-11 (divided by 7 at U32-13 if the line frequency is 400 Hz) triggers U36, releasing the counter U28, which in turn clocks U22 on a count of eight to remove the reset. This places the reset on the circuit for a predetermined time during power up.

3-40. When power is removed, U36-12 times out and sets U22 to apply a reset to the circuitry. Resistor R19 and capacitor C29 provide a timeout for resetting the instrument by shorting test points TP9 and TP10 together.

3-41. Wait

3-42. A WAIT signal is input to the microprocessor at U18-24 to indicate that the addressed memory or I/O device needs an extended bus cycle. It can be generated from the IEEE circuit or by U9 as the result of an M1 output from the microprocessor. M1 is active when the microprocessor is performing an op code fetch cycle. The M1 memory access is shorter than all other cycles, in order to provide for the refresh cycle (not used). One WAIT state is added to allow for the access time of the ROMs.

3-43. Interrupt

3-44. There are three sources of interrupts. These are: the IEEE circuit, the guard crossing circuit, and the phase

locked loop circuit. The interrupt signals are combined in a wired OR circuit for an input to the microprocessor at U18-16. R26 is a passive pull-up for the line and, in conjunction with C31, filters high frequency chassis noise (>10 MHz) to prevent spurious interrupts. U17-4 in the OR circuit is active (low) from an interrupt from the IEEE. The UART "data available" output is connected to the interrupt line via U33-2, which is enabled at U33-1 from U8-15, and U17-11. Line synchronous interrupts (MARK) are generated by U17-6 each time the phase-locked loop output has a positive transition. The MARK is enabled and cleared by signal MARK EN at U35-1 from U8-19.

3-45. Phase-Locked Loop

3-46. Digital noise rejection is accomplished by averaging line synchronous samples. A/D samples are synchronized to the AC line by the phase-locked loop (PLL). The line frequency input (U29-14) is multiplied by 8 by the PLL circuitry U29 and U28. The PLL output (U29-4) which is eight times the input frequency (8/7 for 400 Hz line) provides a clock for MARK interrupts (U35-3), display blanking (U21-1), and the guard crossing trigger flip flop (U1-3).

3-47. Guard Crossing

3-48. The Guard Crossing transfers data between the Digital and Analog Controllers using virtually identical circuits on each assembly. On the digital controller it consists of the UART U26, the one-shot U36, the pulse transformer U38, gates from U37 and U30, and their associated components. The UART converts the eight bits of parallel data received on the bus (U26-26 through 33) into a serial data stream, adding parity, start, and stop bits. The 125k baud serial data from U26-25 is inverted (U30-6) to modulate the 2 MHz signal from U20-13. The high voltage driver U37-5 then sends the signal through the pulse transformer U38-3 to the guarded analog controller.

3-49. Modulated 2 MHz data from the analog controller is received by the pulse transformer. The one-shot U36 stretches the 2 MHz bursts into a digital series stream of the original 125k baud rate. The UART converts it to a parallel format and outputs it to the bus on U26-5 through 12.

3-50. Memory Select

3-51. The memory for the digital controller consists of two RAMs (four with Option -010), three ROMs, and their control circuits U2 and U3. Address line A15 from the microprocessor enables either RAM or ROM. If it is high, RAM is addressed, if low, ROM. When MEMREQ is low, both RAM and ROM are enabled.

3-52. When RAM is addressed A10, A11, and A12 select either the standard memory (U6 and U7) or the optional memory (U4 and U5) with A10 low and high, respectively.

3-53. One of the three ROMs (U10, U11, and U12) is enabled by U3 from the decoded A13 and A14 signals. U13 and U14 are not installed; their sockets are left open for special applications or future expansion.

3-54. Display Blank

3-55. The phase locked-loop clocks U21-1 to count toward eight. If it reaches that count without being reset by the SW signal from U25-8, U21-6 goes high and blanks the front panel display.

3-56. Guard Crossing Trigger

3-57. A short pulse is generated in this circuit for the Analog Controller. It is generated at U21-11 and sent through U37-3 to the pulse transformer (U38-6).

3-58. Sources of the trigger are: the external trigger from either the rear panel (U23-2) or the IEEE (U23-1), the MARK trigger U8-6, or the software trigger at U33-13 from the decoded address at U25-10.

3-59. External Trigger

3-60. The external trigger edge is selected by the Schmitt trigger circuit at U39. The external clocks U35-11, if enabled by EXT TRIG EN at U35-13 from U8-16.

3-61. IEEE-488 INTERFACE (8520A-1022)

3-62. All device interface functions defined by the IEEE-488 1978 Interface Standard are performed within U101. The bidirectional data lines (DI01-DI08) from U108 and U109 are normally three-state drivers; however, when parallel poll is selected they change to open collector. The control lines in U110 are bidirectional under the control of U101. Control lines NRFD, NDAC, and SRQ have open collector outputs; the remaining control lines are three-state.

3-63. The interface is addressed from the digital controller with A7 high and A6 low. A0, A1, and A2 are used to address the internal registers in U101. Switches S103 place the instrument IEEE address on the bus when U102 is enabled from U101. Timing is a 1 MHz clock derived from the Digital Controller 4 MHz clock. The 1 MHz clock is synchronized to the microprocessor I/O access cycle by U103, U104, and U105.

3-64. Analog Assembly

3-65. The Analog Assembly is divided into seven separate sections. Six are covered individually in subsequent paragraphs while the seventh, the Guarded Power Supply, was covered previously as part of the composite Power Supply.

3-66. I/O SWITCHING (8520A-1031)

3-67. Manual selection of input terminals and guard source, electrical selection of function, routing of signals, filtering, and multiplexing are performed in the I/O Switching section.

3-68. Switch S102 selects between the front panel input terminals and the rear panel connector. When the switch is out, the front panel terminals are connected through the switch to the internal circuitry. If the switch is depressed, the rear panel connector is used. The guard is controlled by S101. If S101 is pressed in, the front panel guard terminal, and therefore anything connected to it, is connected to the internal V guard. When S101 is out, (NORMAL) the V guard is connected through the switch to chassis ground, and the front panel guard terminal is open circuited.

3-69. After selection at S102, the input signal is routed through the contacts of K103. For all functions except low ohms K103 is de-energized, and the signal is routed to other circuits for further direction. In low ohms (K103 energized) the signal is routed directly to the Ohms Converter. K101 is energized in the 2-terminal ohms function to connect the input terminals to the sense terminals.

3-70. AC or AC + DC measurements are routed to the AC Converter through the energized contacts of K104. Relay K102 is energized for the 100 mV and 10V dc ranges, passing through the 150 kΩ current limiting resistor R110 on its path to the DC Buffer. For the 100V and 1000V ranges, the signal is divided by a factor of 64 in R107. With the high input impedance of the DC Buffer, energizing the relay (K102) does not cause any attenuation.

3-71. High voltage transients in excess of 1.6 kV are clamped by R104 and RV101 through RV104. Thermister R103 and RV105 provide high voltage protection between guard and chassis. The transistors Q101 and Q102, and the diodes CR107 and CR108 limit the input to the multiplexer stage to ±18.7 volts.

3-72. Digital signals into the multiplexer stage from the A/D Converter are translated into –27V for a logic high and "Open" for logic low (by U103, U102, and Q110), to operate the applicable FET switch from Q103 through Q108. An "Open" input to the FET gate turns the switch "on" and allows the applicable input signal to pass through to the DC Buffer section.

3-73. DC BUFFER (8520A-1032)

3-74. The DC Buffer section accepts the data input from the I/O Switching section, filters it at the selected speed, and conditions the signal to the proper levels for the A/D Converter. The eventual input to the A/D Converter will be a chopped dc signal, varying between zero and ±16.5 volts, and proportional to the input signal.

3-75. Filter Circuit

3-76. The filtering stage consists of a fast filter which is a single pole RC network and a slow filter which is a three pole active filter. The settling time is determined by the filter selected, which also controls the number of samples averaged. The Analog Controller selects the slow filter on power intitialization and switches automatically with the reading rate. Table 3-2 gives the settling time, number of samples, and reading rate for each filter.

Table 3-2. Filter Settings

FILTER	SETTLING TIME	NO. OF SAMPLES AVERAGED	READING RATE
Fast	5 ms	1	⩾120/sec
Fast	25 ms	4	40-60/sec
Fast	50 ms	8	20/sec
Fast	100 ms	16	10/sec
Slow	200 ms	16	5/sec
Slow	500 ms	64	2/sec
Slow	1000 ms	128	⩽1/sec

3-77. Buffer Circuit

3-78. The input to the buffer circuit is a unity gain amplifier (U210 and associated components) which establishes the signal $V_{BOOTSTRAP}$ equal to the input signal. This bootstrap voltage is used in the biasing circuits for the FET switches and in the driving circuit. The automatic zero circuit of FET switches Q231 and Q233 is turned on when a measurement is not being taken. When the switches are turned on, the voltage at the junction of Q231/C230 equals the input (V_{in}) plus the offset of U210. The voltage at the junction Q233/C230 equals V_{in}, plus the offset of U210, plus the offset of U211. As a result, the negative of the offset of U211 is stored on C230, and when a measurement cycle takes place and FET switch Q232 is turned on, the stored voltage cancels the offset of U211. The net offset voltage is zero.

3-79. The driving circuit changes the signal from a –15V and –20V logic system into a +2V and –0.5V system for the D-MOS FETS. The signal then passes through the non-inverting output amplifier (U211) with its gain determined by the state of the FET switches in its output. The gain will be either unity with Q236 on for the 10V and 1000V ranges, eight with Q237 onfor the 1V and 100V ranges, or sixty four with Q238 on for the 100 mV range. The end result is dc voltage output to the A/D Analog section that is between zero and ±16.5 volts and proportional to the input.

3-80. OHMS CONVERTER (8520A-1033)

3-81. The ohms converter produces a current in the unknown resestance (Rx) being measured so that the voltage drop is proportional to the value of Rx. The method used varies with the magnitude of the resistance.

3-82. If Rx is ≤19.9999 kΩ, it is placed in the feedback loop of an op amp as shown in Figure 3-8. In this configuration, the voltage at the high input terminal should be at or near zero with an infinite input impedance. As a result, all of the current delivered by the reference current (IREF) flows through Rx which can be computed from the output voltage (Vo) with the formula Rs = Vo/IREF.

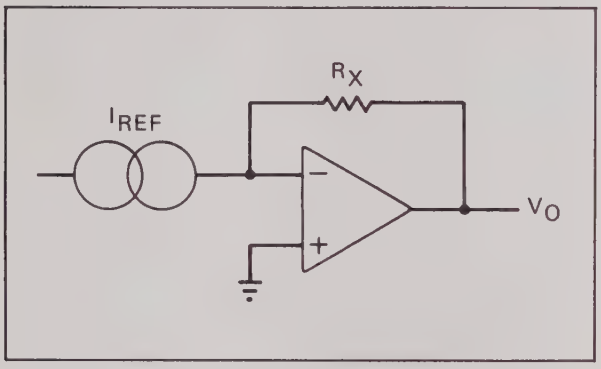


Figure 3-8. Tow Ohms Measurements

3-83. With resistances >20.000 kΩ, a voltage reference (VREF) is used in lieu of the IREF as shown in Figure 3-9. With a known reference resistor, the value of Rx can be computed from the formula Rx = RREF (Vo/VREF – Vo).

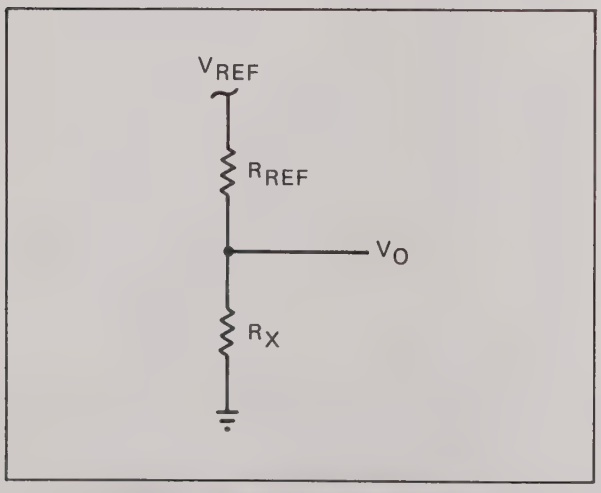


Figure 3-9. High Ohms Measurements

3-84. The output of the ohms amplifier is connected through the I/O Switching section to the DC Buffer and digitized in the A/D Converter. The gain of the DC Buffer varies with the range selected and is 64 for 10Ω, 1 for 10 MΩ, and 100 nS; and 8 for the remainig ranges. Once amplified and digitized Rx is computed using the formulas above.

3-85. Measurements of less than 20 kilohms are made using a precision current reference. Measurements of 20 kilohms, or greater, and conductance are made using a voltage reference. Each method is described in further detail below.

3-86. Low Ohms

3-87. An accurate reference voltage of –6.5V is input to U302 of the current source from the Analog A/D circuit. The 3.077 gain of the inverting op amp places +20V at TP304 and on one side of the precision resistor network (R310, R313, R316). When the low ohms function is selected, that portion of the network applicable to the range selected is held at virtual ground so that IREF = 20V/RREF. The value of IREF varies from 0.1 mA for the 10 kΩ range to 1.0 mA for the 1000Ω range with K301 energized, to 10 mA for the 100 and 10Ω ranges with K302 energized. On the three lowest ranges, the relay contact resistance, when taken with the lead resistance, could have a significant effect on IREF. This error is counteracted by the feedback paths through Q305 for the 10 and 100Ω ranges and through Q302 for the 1000Ω range. This constitutes a Howland Current Source which theoretically offers infinite output resistance.

3-88. High Ohms

3-89. Resistances ≥20 kΩ and conductance measurements are made using a reference resistance and VREF of 6.5 volts. The voltage reference is sampled, and the reading stored by the I/O Switching section. This ensures that long term variations are removed whenever a high ohms range is selected. The reference resistance is 450 kΩ (R321 and R315) with K303 energized for the 100 kΩ range. For the 1M, 10M, and 100 nS ranges, K303 is de-energized to add R319 and R320 to the circuit and provide a reference of 4.5 MΩ. Relay K304 is energized for all high ohms ranges.

3-90. Input Ohms Amplifier

3-91. The input ohms amplifier has a bi-polar differential input stage (Q309), an op amp (U303) and a large current sink capability with high voltage protection in the transistor arry U301. The output is also protected by the posistive temperature coefficient thermistor R101 and the zenor diode CR105 in the I/O Switching section.

3-92. The input stage is protected by current limiting resistor R332, plus Q310 and Q311. If the input terminals are left open in low ohms, Q317, and the divider R113 (I/O Switching section), and R343 clamp the output voltage to less than 8 volts. It also opens the feedback path to the ohms amplifier. For a standby function, a feedback path is provided through a turned on Q308.

3-93. AC CONVERTER (8520A-1034)

3-94. The 8520A AC Converter is a true RMS Converter. It mathematically obtains the conversion by ranging the input to 1 volt full-scale signal, averaging the square value of the signal, and then taking the square root of the averaged squared signal.

3-95. The converter accepts signals from the input terminals and converts the signal to a dc level proportionate to the RMS value of the input. The dc output signal will be between zero volts and plus sixteen volts (full scale reading). The signal is routed through five stages, which are: the ranging amplifier, balance amplifier, squaring amplifier, square root amplifier, and integator/filter.

3-96. The range and balance amplifiers operate independently, but the remaining three work in conjunction with each other. The range amp brings the input signal within the 1V rms range. The balance amp converts the signal to a dc absolute value. The conversion to rms is performed by the squaring amp, integrator, and square root amp, using a double logarthmic response, i.e., $2 \log X = \log X^2$.

3-97. Range Amplifier

3-98. The range amplifier is an inverting amplifier with four user selectable ranges. They are, at full scale, 2, 16, 128, and 1024 volts (limited to 650V rms or 1000V peak for safety). The three higher ranges are multiples of eight (2^3) for simpler microprocessor implementation in ranging. A full scale output of the range amp is 1 volt.

3-99. Either AC or AC plus DC can be accepted in the range amp. C401 normally blocks dc. However, if the AC + DC funciton is selected, K401 is energized to bypass the capacitor. FET switches Q401 through Q409, and Q421 are turned on by the Analog Controller in the sequence shown in the chart on the schematic diagram.

3-100. Using the 100V range as an example, the schematic chart shows that FETs Q403, Q404, and Q421 are enabled, and the remaining Range Amplifier FETs are disabled. Q403 and Q404 are enabled to route the input signal through the 100V attenuation circuit prior to application to U401. Q421 is enabled to ground out any stray capacitance from the 10V range.

3-101. Amplifier U401 uses both feedback and summing node shunt capacitance to provide for stable operation as an adjustment of high frequency gain. The stray capacitance of the FET switches also provides stability to the amplifier on the 1 volt range. Failure of one of the stabilizing capacitors could result in oscillation within that range.

3-102. All dc adjustments of the Range Amplifier are normalized to the 1 volt range adjustment (R487). The frequency adjustments and capacitive adjustments are normalized to the 1000 volts range adjustment (R438).

3-103. Balance Amplifier

3-104. The balance amp is a precision halfwave rectifier in an inverting unity-gain configuration. It consists of U402 for the gain, and the dual transistor transconductance drivers Q410 and Q411 for fast switching of the rectifier diodes. The current is forced through the hot carrier diodes CR405 or CR406 and through either R454 or R456, as determined by the polartiy of the signal. The output of the balance amplifier can be viewed at TP403.

3-105. Squaring Amplifier

3-106. Outputs of the range amp and balance amp are summed at the input of the squaring amp (U403). The op amp output (J419) represents twice the natural logarithm of the summed current input. The squaring is accomplished using the forword biased PN junctions of a transistor (Q414A, Q415B) and the inverse result from Q415A, as controlled by the output of the Square Root amplifier. Q414 and Q415 are dual transistors designed to provide logarithmic conformity and good frequency characteristics. They are placed in the circuit so their offsets cancel, allowing a tighter gain adjustment with R481. High frequency stabilization between 300 kHz and 1 MHz is provided by R468 and C455.

3-107. Integrator/Filter

3-108. The integrator is a transfer impedance amplifier (U404) which produces a voltage at its output (J420) for a current input. The output of the squaring amp is acted on by the Integrator/Filter and Square Root amplifier to produce a dc voltage that is the RMS value of the signal at the input. The circuit has two selectable filters of 100/200 ms (fast) and 500/1000 ms (slow). The filters are switched on and off with the FET switches, Q416 through Q419. The slow filter is switched in with Q416 and Q417, and the fast filter is switched in with Q418 and Q419. The filter is a three-pole filter with the FET switches shifting the poles lower in frequency (slow) or higher (fast).

3-109. Square Root Amplifier

3-110. The square root amp (U405) operates in conjuction with the integrator in performing the square root function. The squaring amp provides the current drive for Q415A, which is the current source for the integrator. The square root amp is in the feedback loop of the integrator. Any signal at the output of the integrator effects both the square root amplifier and the integrator. The output voltage of the square root amp (TP404) is the natural logarithm of the current through R483.

3-111. Stability for the overall loop is provided by C446. Diode CR408 and R482 prevent the circuit, i.e., square root amp and integrator, from latching.

3-112. Feedforward Temperature Compensation (FTC) Circuit

3-113. The FTC circuit (U408) is not in the signal path for the ac measurement. It is used to correct for dc drift in the balance (U402) and squaring (U403) amplifiers. The result is the excellent high frequency performance of the ac converter while maintaining dc performance.

3-114. A/D CONVERTER (8520A-1035)

3-115. The A/D Converter uses Fluke's patented Recirculating Remainder (R^2) method of converting a dc input signal into a binary, byte-serial, data stream. Operation of the A/D Converter is controlled by the microprocessor in the Analog Controller. The converter consists of five sections, which are: the reference circuit, the polarity detector, the automatic zero, the current ladder, and the X and Y remainders. A sample is generated when five passes through the ladder network have been executed, resulting in 21 bits of binary data. It requires 1.77 ms to complete the five passes (one sample) in the high speed mode.

3-116. The Reference circuit (U501, U502, U503, and associated components) provides a 6.5 volt reference to the current ladder. The reference varies in polarity as the inverse of the input. In some units U501 is replaced with a Ref Amp PCB Assembly (schematic 8520A-1045 or 8520A-1046) that plugs into the Analog Assembly in place of U501. Operation of the ref amp circuit is identical to the discrete component U501, and either may be used as a replacement.

3-117. The first step in the sample process is the autozero. The Analog Controller command makes "AZ" active on the gates of FET switches Q528 and Q529 to zero the circuit in preparation for a new input. When auto zero is complete, the Controller makes "G" and then "I" active to close FET switches Q529 and Q512, repectively. This allows the input to enter U506, which acts as a polarity detector.

3-118. The Reference circuit is assigned the opposite polarity from the input, based on a polarity decision made by the Analog Controller. The correct polartiy reference voltage is applied to the current ladder. Each branch of the current ladder has twice the resistance of the succeeding branch, corresponding to the binary digits 8, 4, 2, 1, and 0.5. The microprocessor closes the FET switches in the ladder, one at a time, starting with Q521 as a pass is made through the ladder. If there is excess current from the ladder, it will flow in CR505. The FET switch remains closed, and the excess current is tried on the next switch in succession. If there is no excess current, or there is a current debt, current flows through CR506 and causes a polarity change in the ladder. The polarity change causes the Controller to re-open the FET switch and try the next switch in seccession. The same process is repeated on the four remaining FET switches to complete the first pass. In most cases there is current remaining after the pass. Switch Q529 opens when the pass is complete and switch Q526 is closed by the controller to store the remainder in the "X"channel.

3-119. The remainder current flows in the loop around U505 where there is a voltage gain of 10, and is stored in C506 when switches Q526 and Q531 are closed by the Analog Controller. Once the remainder is stored, the Controller opens Q512, Q526, and Q531 and closes Q529 and Q525. This returns the current to the ladder with a current gain of 16, in comparison to the original remainder, which is required to continue the 8, 4, 2, 1, 0.5 conversion. Thus, an "error" of 0.5 on the first pass becomes an input of "8" on the next pass.

3-120. The procedure for a pass through the ladder is then repeated, substituting the "Y" channel for the "X"' When the pass through the ladder is completed, Q524 and Q530 are closed for the gain in U504, and C505 stores the remainder. Then Q512, Q524, and Q530 open and Q523 closes to retrieve the remainder for another pass. The retrieve "X" switch, Q525, remains closed until Q524 and Q530 close to store the "Y" remainder.

3-121. The process alternates between the "X" and "Y" channels until the five passes through the ladder are complete. Each pass overlaps by one bit, to allow for correction of the bit switch closures that are in error. The analog controller then correlates the data into a three byte word, sends the sample for display, and prepares the circuit for the next sample.

3-122. An example using a DC Buffer output of –10.2 volts follows. Thecircuit is autozeroed, Q529 closes, then Q512 closes, and the reference voltage is set at +6.5 volts. Q521 turns on, and remains on. When the Controller closes Q519, a polartiy change occurs, and the switch must be reopened. When Q517 is closed, it remains on. Like Q519, Q515 and Q513 are reopened. Thus, the "8" and "2" bits are on. The first pass ends, and there is a remainder of –0.2 volts which is stored in the "X" channel as a voltage of +2.0 volts. It is retrieved with a net gain of sixteen to appear equivalent to an input of –3.2 volts, and the process is repeated. This time only Q517 and Q515 remain closed, and there is again a remainder of –0.2 to be stored in the "Y" channel. The process is repeated three more times. However, the passes will be identical to the second, other than alternating storage channels.

3-123. To review the process, it begins with an autozero followed by setting the reference voltage. The next step is the first pass through the ladder. The remainder is amplified and stored and then sent through the ladder.

This is repeated for five passes and then the sample is sent to be displayed, and the cycle begins again for another sample.

3-124. ANALOG CONTROLLER (8520A-1036)

3-125. Range and function information from the Digital Controller is accepted by the Analog Controller, interpreted, and output to circuits on the Analog PCB. Some signals for the measuring circuits originate with the microcomputer in the Analog Controller. Each of the circuits within the Analog Controller are detailed below.

3-126. Guard Crossing Circuit

3-127. Data from the Digital Controller enters the circuit in serial form at pulse transformer U627. The resultant output fires the "single shot" U609 for a serial input to the UART U602. The data is processed, and output, as parallel data, to the controller bus.

3-128. Data originating in the Analog Controller is transmitted on the bus, in parallel to U603. Then it is translated to bit-serial format and output through U610 and U627 to the crossing and the Digital Controller.

3-129. Microcomputer

3-130. The microcomputer is a mask programmed one-chip microprocessor, complete with its integral RAM and ROM. Under the control of the program, as modified by interrupts from the digital controller, the microcomputor outputs data to the I/O circuits and the data bus.

3-131. Switch S601 is not installed in the circuit. An 8-pin dip socket is available to insert a four-pole dip switch, if desired, for use during troubleshooting. Jumpers may also be used to short across the socket pins when required. Switch 1 would be the two pins toward the front of the instrument if this method is used.

3-132. I/O Circuits

3-133. Data on the bus is latched in U603 and decoded in U604 to provide control signals to the UART U602 or a strobe to one of the following latches or buffers: U607-9, U608-4, U611-1, 15, U612-1, U617-9, U618-11, U619-11, U620-11, and U621-11. Data from the bus is latched into or strobed through the applicable latch or buffer to transmit a command to another circuit or place data on the bus for the microcomputor.

3-134. Interrupt Circuit

3-135. Data on the bus (DB0-DB5) is latched into U607 on the decoded signal from the I/O circuit. A signal at U607-12 and U607-15 are ANDed with TBE and DAV, from the UART, respectively to generate an interrupt at wired OR U615 and at U601-6. The remaining signals at U607 provide enabling signals to monitor the UART S1 and EPE signals, the microcomputor T0 signal, and the trigger circuit.

3-136. Trigger Circuit

3-137. Guard crossing transformer U627 (pins 6, 8, 9, and 11) is bidirectional and receives trigger strobes from the Digital Controller. The interrupt circuit controls the output of the tigger at U608-9 to insure that a trigger interrupt does not interfere with a reading in progress. U608-13 is held low from U607-10 in the interrupt circuit to disable the latch when a reading is in progress. When the reading is complete, U607-10 goes high, enabling the latch to await the next trigger.

3-138. Reset Circuit

3-139. A reset signal is sent to the microcomputer from the Reset Circuit any time that power is applied or lost. Line voltage triggers the retriggerable one shot U609. The one-shot output, in conjunction with a low output at U605-4, enables the counter U605 and allow the line voltage to pulse the counter. When the count sets U605-4 high, the counter is disabled and stays that way until the one-shot U609 is not triggered. Removal of the constantly recurring pulses reset the counter, and the low going output resets U607 and gives a RESET signal to the microcomputer.

Section 4
Instrument Assembly/Disassembly

4-1. INTRODUCTION

4-2. Each of the following procedures deals with the removal/replacement of a single item or feature from the instrument. They are listed in a disassembly sequence, however, all previous steps may not be required to obtain access to the desired part/assembly of the instrument. Reassembly can be accomplished by performing the steps of the applicable procedure in a logically reversed sequence.

4-3. TOP/BOTTOM COVER

4-4. Removal and replacement of both the top and bottom covers is accomplished in the same manner once the desired cover has been placed toward the operator for ready access.

1. Remove the three screws across the front edge of the cover.

2. Remove the three screws across the rear edge of the cover.

3. Lift the cover straight up, guiding it out of the grooves in the front and rear panels.

4-5. TOP ANALOG GUARD COVERS

4-6. The analog section has a top guard cover with access ports for the calibration adjustments. The top cover must be removed to gain access to the instrument compartment prior to beginning the procedure.

1. Remove the screws securing the top guard cover to the internal guard chassis.

2. Remove the side screws, one centered on each side, through the access ports.

3. Lift the rear end of the top guard straight up, then remove it from the instrument compartment by moving it toward the rear to clear the lip on the front of the compartment.

4-7. INTERNAL GUARD COVERS

4-8. The analog assembly has two internal guard covers. One is located over a portion of the AC Converter, and the other over part of the DC Buffer. In both cases, the top cover and the top analog guard cover must be removed to gain access to the internal guards. Separate procedures are given for removing each of the guard covers.

4-9. DC Buffer Guard

1. Press upward on the side of guard at the front right corner until it releases from the studs.

2. Lift the guard up and toward the center of the instrument to clear the wiring harness along the side of the guard.

4-10. AC Converter Guard

1. Press upward on the side of the guard at the front left corner until it releases from the studs.

2. Lift the guard up and away from the enclosed components.

4-11. FRONT PANEL DISPLAY ASSEMBLY

4-12. The Front Panel must be removed to gain access to the Display Assembly and its components. To reach screws required for removal, the top cover must be removed. Removal of the top analog guard cover is not required but removal does improve access to the screw heads.

1. Remove the two screws located on the rear upper corners, attaching the front panel to the frame.

2. Using both hands, squeeze the top and bottom of the panel together to clear the tabs holding the panel in place.

3. Once the panel is clear of the tabs, move the panel forward to clear the tabs.

4. Remove the wires connecting the front panel input connectors to the Analog Assembly using a pair of needle-nose pliers.

NOTE

To facilitate the replacing of wires on terminals during assembly, the color code is molded into the panel next to each terminal.

5. Disconnect the ribbon cable connecting the Display Assembly to J11 on the Digital Assembly.

6. Remove the four screws securing the Display Assembly to the frame and lift the assembly clear of the instrument.

4-13. ANALOG ASSEMBLY

4-14. Remove the Analog Assembly from the instrument compartment using the following procedure. Prior to starting, the top cover, the top analog guard cover, and either the front panel or the five wires to the front panel input terminals must be removed.

1. Disconnect the ribbon cable connecting the Analog Assembly to the Digial Assembly.

2. Loosen the four retaining screws and remove the cover from the transformer and Transformer Assembly.

3. Disconnect the cable connecting the transformer to the Analog Assembly and take it back through the slot in the transformer compartment.

4. Remove the two screws attaching the rear input connector to the rear panel, then push the connector through the rear panel into the instrument compartment.

5. Remove the 11 screws securing the assembly to the instrument frame. Six of the screws are through the PCB to the bottom guard, and the other five fasten the hardware attached to the rear of the assembly to the rear panel.

6. Lift the rear of the assembly and move it out toward the rear of the instrument, exercising caution to prevent damage to the GUARD and REAR INPUT switches that are attached to the front of the assembly.

4-15. TRANSFORMER AND TRANSFORMER ASSEMBLY

4-16. Remove the transformer and Transformer Assembly from the instrument compartment using the following prodecure. Prior to starting, the top cover and the top analog guard cover must be removed from the instrument.

1. Loosen the four retaining screws and remove the cover from the transformer.

2. Disconnect the cable connecting the transformer and Analog Assembly from the Analog Assembly and bring the cable back through the center divider into the transformer compartment.

3. Remove the cable clamp from the transformer compartment frame.

4. Remove the eight screws attaching the transformer compartment to the frame. Four are used on the outside frame and four on the center frame.

5. Lift the transformer compartment containing the transformer and Transformer Assembly straight up and out of the instrument compartment.

4-17. DIGITAL ASSEMBLY

4-18. Remove the Digital Assembly from the instrument compartment using the following procedure. Prior to starting, the top cover, the transformer, and the Transformer Assembly must be removed from the instrument.

1. Disconnect one end of the guard crossing ribbon cable connecting the Analog and Digital Assemblies, and bring the cable through the slot in the center guard and frame.

2. Remove the three screws holding C201 to the outside frame.

3. Remove the three hex-head bolts and nuts securing the IEEE connector to the rear panel.

4. Disconnect the three input line-power wires from the lugs on the assembly.

5. Turn the instrument over, and remove the bottom cover from the instrument if not previously done.

6. Remove the five screws securing the Digital Assembly PCB to the tabs in the instrument compartment.

7. Lift up the front of the assembly and slide the PCB forward and out of the instrument compartment.

4-19. BOTTOM ANALOG SHIELD

4-20. Once all other assemblies have been removed from the instrument compartment, the bottom portion of the analog guard can be removed by taking out the three screws from the outside frame and the three from the center frame. Since this item is hardware with no active components, removal is seldom necessary.

Section 5
Troubleshooting

5-1. INTRODUCTION

5-2. Troubleshooting for the 8520A is contained in Tables 5-1 through 5-9, Figures 5-1 through 5-7, and in the following paragraphs. These tables are tabular flow charts that direct you to another step, as determined by the response to a decision step. If no decision is required perform the next step of the table in sequence.

5-3. The troubleshooting tables are built around the self tests incorporated into the software. However, the tables assume there is some response when the POWER switch is depressed by the Operator. If there is no response from the instrument use the Power On Procedure below before proceeding. If there is a response it may be an Error Code (the display shows "Err XX" with the "XX" representing a two character display). A list of these Error Codes and a brief explanation of each is given in Table 5-4. The tables cover procedures for troubleshooting the Front Panel, the Digital PCB, and the Analog PCB. Until you accumulate sufficient experience you should progress through the tables in sequence. You will either skip rapidly through the table or be referred to another table if the problem is not with the circuit covered.

5-4. POWER ON PROCEDURE

5-5. If the instrument does not respond to the power on command check the power supply test points (TP7XX on the analog pcb and TP201 on the Digital PCB) for the correct voltages as shown on Table 5-5, Typical Voltages and Waveforms. If all voltages are correct, continue with the Front Panel Troubleshooting, Table 5-1.

5-6. If all of the voltage tests are out of tolerance or absent, check the transformer primary inputs, i.e. the line cord, the fuse, the thermal fuse, the voltage selector switches and their settings, the line voltage outlet, the POWER switch, and the connectors to the Transformer PCB. If all of these are good check the transformer itself.

5-7. If part of the voltage tests are within tolerance check the secondaries and/or rectifier circuits for the failed tests. The Digital PCB Power Supply has an adjustment and J201 can be removed to prevent any loading from the digital circuits. There are no adjustments on the Analog PCB Power Supply; however most of the circuits have jumper plugs that can be removed to insure the test does not fail due to loading by the circuits. Remove J19 from the Analog PCB to disable the DC Buffer and I/O Switching circuits, J20 for the Ohms Converter, J21 for the AC Converter, and J22 for the Analog Controller.

5-8. SPECIAL PROCEDURES

5-9. Special procedures are provided for testing the Analog Controller and A/D Converter circuits. The procedures are called out in the Analog PCB Troubleshooting tables when required.

5-10. Analog Controller Tests

5-11. Three test programs are available in the Analog controller microprocessor to test the digital functions of the Analog PCB. These tests may be an aid in troubleshooting the Analog Controller if the instrument consistently displays an error message, fails all steps of Math Program 1 Test #1 (the power supply outputs should be checked first), or consistently reads gross errors during measurements. Prior to beginning the microprocessor tests, the presence of the signals described in the first sub-paragraph below should be verified. An 8-pin dip switch must be installed in the empty S601 socket, next to the analog controller microprocessor, before any of the tests can be selected. In addition, the instrument input terminals must be "open" and the guard crossing cable disconnected. These conditions cause a front panel error display, which should be ignored during these tests. When the instrument operates as a voltmeter, the microprocessor does not check the status of S601; however, if TP607 is shorted to TP608, it resets the analog controller microprocessor and the switch status is "read". When the tests are completed, return the instrument to voltmeter operation by setting all of the switches on S601

to OFF, reconnecting the guard crossing cable, and shorting TP607 to TP608, which forces the microprocessor to check the status of S601. The selection method and operation of each of these tests are described below.

5-12. ANALOG CONTROLLER INPUT SIGNALS

5-13. Verify the presence of the following signals before testing the Analog Controller microprocessor:

1. Readings of –15V dc at TP603 and –20V dc at TP604 for a +5V dc logic signal.
2. A line frequency square wave at U614-4.
3. A 2 MHz square wave clock at TP605.
4. A pulse (ALE) approximately every 12.5 msec at TP602 (variable with the input line frequency).
5. A logic high reading (INT) at TP606.
6. A logic high that goes low at TP601 (RESET) when TP607 is shorted to TP608, and returns high approximately 400 ms (60 ms for a 400 Hz line frequency) after the short is removed.

5-14. LATCH TEST

5-15. This test applies a continuous circulating signal to a component selected by the S601 test switch. The microprocessor checks the status of S601 constantly during the Latch Test to determine which component receives the signal. The output of the selected component can be monitored with an oscilloscope or logic probe. Use the following procedure to perform the latch test:

1. Insure S601 is installed and the guard crossing cable is disconnected.
2. Set switch #1 of S601 to ON and the remaining switches to OFF.
3. Short TP607 to TP608 to reset the Analog Controller.
4. Select the component to be exercised by setting S601 to the position indicated in Table 5-10.
5. Observe the output pins of the selected component for a recurring pulse.

NOTE

An oscilloscope setting of 5 volt/div and 50 us/div should give a display of the recurring pulse.

6. Set the switches on S601 for either the next test or all OFF (to resume voltmeter operations), then short TP607 to TP608 to reset the Analog Controller and make it "read" the switch setting.

5-16. UART TEST

5-17 The UART test checks the response from the transmitted data. Before each test a byte of data is written into Port 1 (U601-27 through 34). An incorrect response stops the test and the failed step can be determined by reading the data byte in Port 1. If the test fails, all of the data bits in the port are at a constant state. If the test passes the test is continuously repeated and the three low order bits are changing states constantly. Use the following procedure to perform the UART test:

1. Insure S601 is installed and the guard crossing cable is disconnected.
2. Set switch #2 on S601 to ON and the remaining switches to OFF.
3. Short TP607 to TP608 to reset the Analog Controller.
4. Monitor the status of Port 1 for a constant level, i.e. either always high or always low, on all eight bits of the port.
5. If the three low order bits (U601-29,28,27) are constantly changing states the instrument passes the test. If all eight bits are at a constant level the controller is locked on the failed test and the missing signal can be identified by decoding the three bits using Table 5-11. Once the missing signal has been identified refer to the UART and Interrrupt Troubleshooting Procedures paragraph that follows the Interrupt Test.
6. Set the switches S601 for either the next test or all OFF (to resume voltmeter operations), then short TP607 to TP608 to reset the Analog Controller and force it to "read" the switchsetting.

5-18. INTERRUPT TEST

5-19. The Analog Controller microprocessor generates a DAV and an external trigger interrupt for use within the instrument. They are tested in a series of six steps, with a byte of data written into Port 1 (U601-27 through 34) at the beginning of each step. If the step fails the byte is locked into Port 1 and it can be decoded to determine the failed step. If the test passes it is continuously repeated and the four low order bits are constantly changing states. Use the following procedure to perform the interrupt test:

1. Insure S601 is installed and the guard crossing cable is disconnected.
2. Set switch #4 of S601 to ON and the remaining switches to OFF.
3. Short TP607 to TP608 to reset the Analog Controller.
4. Monitor the status of Port 1 for a constant level, i.e. either always high or always low, on all eight bits of the port.
5. If the four low order bits (U601-30,29,28,27) are at changing level the instrument passes the test. If all eight bits are at a constant level the controller is locked on the failed test and the missing signal can

be identified by decoding the four bits using table 5-12. Once the missing signal has been identified refer to the UART and Interrupt Troubleshooting Procedures paragraph that follows this test.

6. Set the switches on S601 for either the next test or all OFF (to resume voltmeter operations), then short TP607 to TP608 to reset the Analog Controller and force it to "read" the switch setting.

5-20. UART AND INTERRUPT TROUBLESHOOTING PROCEDURES

5-21. Once the missing signal has been identified the tests in Table 5-13 can be used to locate the defective compontent(s). The table lists only the pertinent IC's; however, associated components should be checked at the same time. Check for missing components, improper values, defective components, shorted inputs or outputs, bent legs that could produce capacitive coupling (CMOS) or thermal problems, shorted bus lines, or lines shorted to logic common or logic ground. Repair or replace the defective component(s) when located then repeat the test during which the fault was found.

5-22. A/D Converter Test

5-23. The A/D Converter test permits the examination of the A/D ladder during a conversion. A known voltage is applied to the terminals and the output monitored for a waveform that can be translated to a digital number corresponding to the most significant digit of the input. Use the following procedure to perform the A/D Converter test:

1. Prepare the instrument for normal operation. Select Volts DC and fix the range at 10 Volts.

2. Apply a known input >0 and <0.2 volts from a variable source to the input terminals.

3. Using a dual trace oscilloscope connect one trace to TP509 for sync and observe the waveform at TP508 with the other.

4. The waveform at TP508 can be decoded to the digital value of the most significant digit. It represents values of 8, 4, 2, 1, and 0.5. In this case all should be high, as shown for 0 volts in Figure 5-8.

5. Vary the source to a known input >1.0 and <1.2 volts.

NOTE

The input must be read by the 8520A as >1 to insure data in the one bit but <1.5 (approximately) to keep data from the 0.5 bit. An input of 1.1 volts insures the correct digital value.

6. The waveform at TP508 changes to that shown in Figure 5-8 for 1 volt.

7. Rotate the source through the remaining voltages in Figure 5-8. Insure the input is greater than the basic so the tolerance of the instrument does not put the input below the basic value.

8. Verify the waveform representing the digital count at TP508 is correct for each input voltage.

9. If the waveform is incorrect for any input check that portion of the ladder.

Table 5-1. Front Panel PCB Troubleshooting

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
	NOTE *All tests are made in relation to ⏚ at TP6 unless otherwise noted.*		
1	Disconnect the instrument from any external controller.		
2	Depress the POWER switch to apply power to the instrument.		
3	Does any portion of the Display or any indicator illuminate?	17	4
4	Is VUNREG present at TP7 (≈8V)?	5	15
5	Are there recurring strobe pulses at U7-11?	7	6
6	Check U7 and its inputs from the digital PCB. Replace or repair as required then resume at step 3.		
7	Is there approximately 4.1V present at TP4. (VUNREG less the 3.9V drop of Zener CR1.)	9	8
8	Check Zener diode CR1 and R2. Repair as required then resume at Step 3.		
9	Is U1-1 High?	10	15
10	Does U1-11 toggle?	11	15

Table 5-1. Front Panel PCB Troubleshooting (cont)

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
11	Is Vcc1 present at TP5 (≈5Vdc)?	12	15
12	Does at least one input data line (D0-D7) toggle?	13	15
13	Do all the outputs of U1 toggle?	16	14
14	Check U1 and RN1. Repair or replace as required then resume at step 3.		
15	Check the connector, cable, and output from the Digital PCB. Repair as required the resume at step 3.		
16	If all the above checks are good, but none of the display segments are illuminated it indicates a massive failure, i.e. two or more components. Check combinations that would effect both the 7-segment and 14-segment displays, e.g. U2 and U3, etc. Repair as required then resume at step 3.		
17	Is the REMOTE indicator illuminated?	18	19
18	Check for an invalid $\overline{\text{REMOTE}}$ input from the Digital PCB. Repair as required then resume at step 17.		
19	Select Math Program #1 (TEST), Test #3 (Key & LED Tests). Push RESET one time to select the first step of the LED test, i.e. all Segments and indicators illuminated.		
20	Does the display have the same segment blank in all 7-segment displays?	21	26
21	Do all outputs of U9 toggle?	23	22
22	Check U9 and its inputs from the digital PCB. Repair as required then resume at step 19.		
23	Do all inputs to U10/U11 toggle?	25	24
24	Check U21, CR2 and RN3. Repair as required then resume at step 19.		
25	Check for a constant low output from U10/U11. Repair as required then resume at step 19.		
26	Does the display have the same segment blank in all four sections of the two dual 14-segment displays?	27	32
27	Do all outputs of U12 toggle?	29	28
28	Check U12 and its inputs from the digital PCB. Repair as required then resume at step 19.		
29	Do all inputs to U23/U24 toggle?	31	30
30	Check U22 and RN6. Repair as required then resume at step 26.		
31	Check for a constant low output from U23/U24. Repair as required then resume at step 19.		
32	Is one 7-segment display digit and/or one half of a 14-segment display blank?	33	34
33	Check that the output from U2/U3 and U1 that drives that segment or segments toggles. Repair as required then resume at step 19.		
34	Is one segment in one display blank?	35	36
35	Replace the affected LED. If the problem is not corrected check the land pattern leading to the affected LED. Repair as required then resume at step 19.		
36	Depress RESET one time to advance the display.		
37	Do any segment(s) still glow, except the decimal point of the first digit?	38	39
38	Check U5. Repair as required then resume at step 19.		
39	Depress and release the RESET key switch for each step to sequence through every segment of the 7-segment and 14-segment display.		
40	Does more than one segment of the display illuminate during any single step of the sequence?	41	42

Table 5-1. Front Panel PCB Troubleshooting (cont)

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
41	Check the transistor arrays U10, U11, U23, and U24. Repair as required then resume at step 39.		
42	Depress any Keyswitch except SHIFT to go to the Key portion of Program #1, Test #3.		
43	Sequence through the keys checking for the indication shown in Table 5-6.		
44	Are all indications correct?	50	45
45	Does at least one indicator illuminate?	47	46
46	Check U6-1/15 for a strobe, check the outputs of U5 for a toggling signal, and check the inputs to U6 with the applicable switch depressed for a pulse. Repair or replace as required then resume at step 42.		
47	Are the indicators correct for the keyswitches that have a display?	48	49
48	Check for a row signal on the switches affected from U5. Repair as required then resume at step 42.		
49	Check U6 for incorrect test indications. Repair as required then resume at step 42.		
50	The Front Panel troubleshooting is complete.		

Table 5-2. Digital PCB Troubleshooting

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
1	This test of the Digital PCB assumes that the instrument either does not operate correctly, or if the readings are incorrect an attempted Calibration Procedure was unsucessful. *NOTE* *All measurements made during the procedure are in reference to TP2 (TP10 alternate), unless stated otherwise.*		
2	Is the Front Panel Display illuminated?	21	3
3	Is +5V dc present at TP1 (Vcc)?	7	4
4	Is Vunreg (approx 8V) present at J12-3,6 (or Front Panel TP7)?	5	6
5	Check U202 and its associated circuitry. Repair as required then resume at step 2.		
6	Check the rectifier CR1/CR2, the filter on the Transformer PCB A4, and the transformer T201. Repair as required then resume at step 2.		
7	Is there a high logic level at TP3 ($\overline{\text{RESET}}$)?	9	8
8	Check the RESET circuit U22, U28, U36, U23, and their associated components. Repair as required then resume at step 2.		
9	Is there a 4 MHz clock at TP7?	11	10
10	Check Y1 (8 MHz crystal), U19, U20, and their associated components. Repair as required then resume at step 2.		

Table 5-2. Digital PCB Troubleshooting (cont)

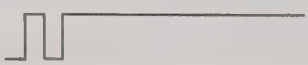
STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
	NOTE *An active signal, as used in the remainder of these tests, means a constantly changing logic level, changing levels at a rate that makes it difficult to interpret the data.*		
11	Is there an active signal present at TP6 ($\overline{INT}$)?	13	12
12	Check U17 and its enabling Interrupt inputs. These include the Phase Lock Loop circuit through U35, DR from the UART through U33-2, and IEEE INTR from the IEEE circuit through U34-12. Repair as required then resume at step 2.		
13	Check the following microprocessor signal points for an active signal: TP5 $\overline{M1}$ (Output) TP8 $\overline{WAIT}$ (Input) U18-20 $\overline{IOREQ}$ (Output) U18-19 $\overline{MEMREQ}$ (Output) U18-28 $\overline{RFSH}$ (Output) U18-21 $\overline{RD}$ (Output) U22 $\overline{WR}$ (Output)		
14	Are all points active?	16	15
15	Check for a WAIT input from U33-4 (IEEE WAIT) and U33-5 (U9 circuit with M1 input). If any of the remaining signals are incorrect check the microprocessor U18 (substitution is normally the best method of checking the microprocessor). Repair as required then resume at step 2.		
16	Is there a high logic level at U18-17 ($\overline{NMI}$)?	18	17
17	Check U1 and its associated components. Repair as required then resume at step 2.		
18	Is U19-8 ($\overline{DISPLAY\ BLANK}$) at a high level?	20	19
19	Check U21, U19, U25, and their controlling inputs. Repair as required then resume at step 2.		
20	Refer to the Front Panel Troubleshooting Table. Repair as required then resume at step 2 of this procedure.		
21	Perform Math Program #1, Test #2.		
22	Does the Front Panel display PASS DGTL only?	33	23
23	Is Err 14 ROM displayed during the test?	24	25
24	Check the decoder U3. Repeat test #2 while checking the data and address lines of U10, U11, and U12 for an active state. Repair as required then resume at step 21.		
25	Is Err 15 RAM displayed during the test?	26	27
26	Check the decoder U2. Repeat test #2 while checking the data and address lines of U4 through U7 for an active state. Repair as required then resume at step 21.		
27	Is Err 17 HDWR displayed during the test?	28	21
28	Perform Math Program #1, Test #4. *NOTE* *This test program constantly sends a hex 40 (0100 0000) across the guard crossing from the digital microprocessor to the analog microprocessor, and back to the digital microprocessor. This is in addition to the sequential signal sent to the display.*		
29	Is the waveform reproduced below present at U26-20 (UART SI)? 	31	30

Table 5-2. Digital PCB Troubleshooting (cont)

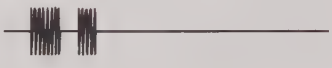
STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
30	Is the waveform above present at U26-25 (UART SO)?	31	32
31	Check the UART U26, the address and data lines, and the microprocessor U18. Repair as required then resume at step 21.		
32	Proceed through the guard crossing circuit checking the waveform at each component. The waveform should be similiar to the one shown below, i.e. the data level a burst of ac; however, the base line level will vary between components due to inverting gates or circuits. Check the signal at U30-4, U37-5, and U38-14 on the digital PCB; U627-3, U602-20, U602-25, U614-12, U610-3, and U627-9 on the Analog PCB; and U38-6 and U36-4 on the digital PCB. If the signal goes into the analog UART but does not come out refer to the Analog PCB troubleshooting table. Repair as required then resume at step 21. 		
33	Does an attempted measurement reading result in an Err 3(X) UART or Err A(X) GARD display?	34	37
34	Check the phase lock loop for the proper signals for the actual input line voltages. Line Freq — U29-14 — U29-4 50 Hz — 50 Hz — 400 Hz 60 Hz — 60 Hz — 480 Hz 400 Hz — 57 Hz — 457 Hz		
35	Are the signals correct for the input line voltage?	37	36
36	Check U29, U28, U32, U23, and their associated components. If the problem is not in the Phase Lock Loop check the UART circuit beginning at step 28. Repair as required then resume at step 33.		
37	Is the instrument used in an IEEE system? *NOTE* *The assumption is made at this time that the instrument can be controlled, and responds correctly, to local commands from the From Panel. Accuracy of the instrument has not, as yet, been verified.*	38	46
38	Connect the instrument to an IEEE Bus and address it from the Bus Controller.		
39	Does the front panel REMOTE indicator illuminate?	41	40
40	Verify the LED and R1 are good, and that voltage is present on the front panel, then check U8. Repair as required then resume at step 38.		
41	Does the instrument correctly respond to IEEE commands?	46	42
42	Depress the Front Panel RESET switch twice in rapid succession to reset the instrument and observe the Front Panel Display for the correct IEEE address as set on the IEEE Address switches.		
43	Is the correct address displayed?	45	44
44	Check for the following signals: ASE to pulse with the reset, the Data Bus lines, the 1 MHz clock, M1, WR, IOREQ, IEEE WAIT, and IEEE ADDR are active. Check U102, S103, and RN101 for address errors or incorrect data lines. Check U103 through U106 and their associated components for problems in the other lines. If the above signals are correct check U101. Repair as required then resume at step 38.		

Table 5-2. Digital PCB Troubleshooting (cont)

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
45	Give a command from the system controller while checking gates U107 through U110 for the same response, observing the correct signal flow direction (U108 through U110 are bi-directional). If the signals respond correctly check U101. These components can be checked by substitution or with a static bus controller (e.g. the Ziatech ZT-488). Techniques for troubleshooting using static bus controllers are explained in Fluke TB-13.Repair as required then resume at step 38.		
46	Test of the Digital PCB is complete. If readings are incorrect check the Analog PCB using the Analog Troubleshooting Table.		

Table 5-3. Analog PCB Troubleshooting

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
	NOTE *The test in this table assumes that the instrument reponds to front panel commands and the fault is one of incorrect readings rather than a massive failure. A calibration adjustment procedure should be attempted prior to troubleshooting.*		
1	Remove any leads connected to the instrument input terminals.		
2	Select Math Program #1 (TEST), Test #1 (Analog).		
3	Step completely through the test, recording the number of any sub-tests that fail.		
4	Did any sub-test fail?	5	14
5	Did only one sub-test fail?	9	6
6	Compare the numbers of the failed sub-tests against the examples given in Table 5-7, comparing for a duplicate failure pattern.		
7	Does the failure pattern match one of those in the table?	8	9
8	Check the component indicated and its associated circuitry. Repair of replace as required then resume at step 2.		
9	Check the Analog Controller Ouput latches for the test(s) that failed using the applicable line(s) of Table 5-8.		
10	Are the latches in the states listed for that sub-test in the table?	13	11
11	Perform the analog controller latch test described in the Troubleshooting Paragraph.		
12	Do all the latches perform as required?	13	8
13	Trace the analog signal for the failed subtest through the applicable circuit(s) using the simplified schematics in Figures 5-1 through 5-7, and the typical test point voltages and Waveforms in Table 5-5. If the trouble is isolated to the Analog Controller or A/D Converter refer to the tests in the text portion of the troubleshooting section. Repair as required then resume at step 2.		
14	Is the trouble in low ohms (<20 Kohms)?	15	18

Table 5-3. Analog PCB Troubleshooting (cont)

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
15	Check the low ohms circuit using Table 5-9.		
16	Are all circuit indications as shown in the Table?	18	17
17	Trace the signal path for the failed low ohms test trough the circuit using Table 5-5, typical Voltages and Waveforms. Repair as required then resume at step 15.		
18	Perform the Calibration Adjustment procedure given in Section 6 of the 8520A Calibration Manual.		
19	Can the Calibration Adjustment procedure be sucessfully completed?	21	20
20	Trace the defective adjustment circuit using the typical voltage and waveform in Table 5-5 and the schematics. Repair as required then resume at step 18.		
21	Troubleshooting the analog circuits is complete.		

Table 5-4. Error Codes

ERROR	DISPLAY	EXPLANATION
00	Blank	No Errors
01	Err01 HV	High Voltage present with ohms function selected
02	None	Syntax error during remote operation
03	Err03 NOVR	Numeric or register overflow
03	Err03 RTD	Failure of RTC algorithm to coverage
04	Err04 KEY	Invalid use of a control
05	Err05 FLTR	Cannot increase filter in ASYNC reading rate
06	Err06 ZERO	ZERO (Math Program #2) cannot be selected with the VAC or VA+D function
07	Err07 IEEE	IEEE-488 input buffer overflow
08	or VXRF	External Reference input >±16.5V dc with Math Program #3 selected
09	ur VXRF	±0.5V dc difference between EXTERNAL REFERENCE HI and LO terminals with Math Program #3 selected.
10	HHHHH (function)	Normal input overrange
11	Err11 HDWR	Improper echo from A/D Microprocessor
12	rrtoo FAST	Reading rate too fast for selected filter and/or Math Program
14	Err14 ROM	ROM checksum error
15	Err15 RAM	RAM does not check out
16	Err16 LINE	Cannot determine line frequency at POWER ON
17	Err17 HDWR	Sync failure between the microprocessor and the A/D Converter
18	OPen INPUT	V/Ω INPUT terminals not open during Analog Test (Math Program #1)
22	Err22 HDWR	Error while measuring volts for ohms change
23	Err23 HDWR	Time error, incorrect response from A/D Converter
24	Err24 HDWR	Resync error: instrument controller to A/D Converter
25	Err25 HDWR	Ohms Reference Error
30	Err30 UART	No A/D response to microprocessor within time limits
31	Err31 UART	Microprocessor detects parity error
32	Err32 UART	Microprocessor detects overrun error
33	Err33 UART	Parity and overrun errors (Error Codes 31 & 32)

Table 5-4. Error Codes (cont)

ERROR	DISPLAY	EXPLANATION
34	Err34 UART	Microprocessor detects framing error
35	Err35 UART	Parity and framing error (Error Codes 31 & 34)
36	Err36 UART	Overrun and framing errors (Error Codes 32 & 34)
37	Err37 UART	Parity, overrun, and framing errors (Error Codes 31, 32, & 34)
A1	ErrA1 GARD	Undefined interrupt at A/D
A3	ErrA3 GARD	Analog interrupt activated
A5	ErrA5 GARD	Parity, overrun, or framing error at A/D
A7	ErrA7 GARD	Illegal command at A/D

Table 5-5. Typical Voltages and Waveforms

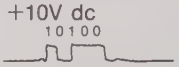
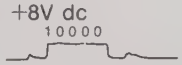
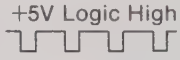
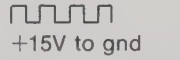
HI TP	LO TP	HI MNEMONIC	TYPICAL READING/WAVEFORM W/INPUT			REMARKS
			10V dc	10V ac @ 400 Hz	1KΩ	
		Analog				
102	103	DC INPUT	+10V dc	N/A	-1V dc	
104	103	MUX OUT	+10V dc	+10V dc	-1V dc	
202	207	BUF INP	+10V dc	+10V dc	-1V dc	
204	207	MEAS				Peak-≈2V+input V
205	207	ZERO				Base-≈-.5V+input V
206	207	BUF OUT	+10V dc	10V dc	+8V dc	
Q227-5	207		+12±2V dc	+12±2V dc	+10±2V dc	
Q234-5	207		+12±2V dc	+12±2V dc	+10±2V dc	
304	302	20V	N/A	N/A	20V dc	
305	302	0V	N/A	N/A	0V dc	
306	302	SRLO	N/A	N/A	-1.3V dc	
U403-7	402	+8V	N/A	+8.0V dc	N/A	
U403-4	402	-8V	N/A	-8.0V dc	N/A	
401	402	AC INP	N/A	10V dc	N/A	
403	402	BAL OUT	N/A		N/A	Peak≈0.9V above baseline
404	402	SQ RT	N/A	-0.57V dc	N/A	
405	402		N/A		N/A	Peak≈0.9V below baseline
502	501	$+V_{REF}$	+6.5V dc	+6.5V dc	+6.5V dc	
503	501	$-V_{REF}$	-6.5V dc	-6.5V dc	-6.5V dc	
505	501	A/D INPUT	+10V dc	+10V dc	+8V dc	
508	501	INT OUT	10100	10100 	10000 	Dependent upon A/D Input Synced to TP 509
603	604		+5V Logic High			-15V to gnd
602	604	$\overline{ALE}$				PERIOD=2.5 μS
605	604	2 MHz				2 MHz Clock
606	604	$\overline{INT}$	+5V Logic High	+5V Logic High	+15V to gnd	-15V to gnd
601	604	$\overline{RESET}$	+5V Logic High	+5V Logic High	+5V Logic High	-15V to gnd
703	705	+27V	+27.6 ±1.1V dc	+27.6 ±1.1V dc	+27.6 ±1.1V dc	
704	705	+15V	+15 ±0.6V dc	+15 ±0.6V dc	+15 ±0.6V dc	
706	705	-15V	-15 ±0.6V dc	-15 ±0.6V dc	-15 ±0.6V dc	
707	705	-27V	-27.6 ±1.1V dc	-27.6 ±1.1V dc	-27±1.1V dc	
701	702	-15 LH	+5 +0.2/-0.1V dc	+5 +0.2/-0.1V dc	+5 +0.2/-0.1V dc	-15V High -20V Low

Table 5-5. Typical Voltages and Waveforms (cont)

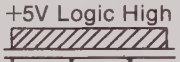
HI TP	LO TP	HI MNEMONIC	TYPICAL READING/WAVEFORM W/INPUT			REMARKS
			10V dc	10V ac @ 400 Hz	1KΩ	
		Digital				
1	2	Vcc	+5+0.2/-0.1V dc			
3	2	$\overline{\text{RESET}}$	+5V Logic High			
4	2		+5V Logic High			
5	2	$\overline{\text{MI}}$				
6	2	$\overline{\text{INT}}$				1 ms
7	2	ϕ				-.1 μs
8	2	$\overline{\text{WAIT}}$				
101	013	IEEE ENABLE				
102	103	IEEE TRIGGER	Logic Low			
201	202	Vcc	+5 +0.2/-0.1V dc			

Table 5-6. Keyswitch Test

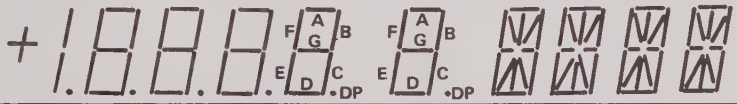
KEYSWITCH 		
VDC (+/-)	D	DP
VAC (7)	C	DP
Ω2 WIRE (8)	DP	E
Ω4 WIRE (8)	G	E
nS (CE)	F	E
PROGRAMS IN USE/OFF	E	E
STATUS (MENU)	G	G
BURST SIZE	F	G
BURST LOCATION	E	G
AUTO RANGE (.)	D	G
▲RANGE (4)	C	G
▼RANGE (5)	DP	D
EXT/AUTP TRIGGER (6)	G	D
ARM BNC TRIGGER (EXP)	F	D
MANUAL TRIGGER	E	D
PROGRAM SELECTION	F	F
PROGRAM DATA	E	F
READING RATE▲(0)	D	F
READING RATE▼(1)	C	F
FILTER▼(2)	DP	C
FILTER▲(3)	G	C
LOCAL(/)	F	C
AT the Same Time: SHIFT and PROGRAM SELECTION	G and F	F
At the Same Time: RESET and nS (CE)	D and F	E

Table 5-7. Analog Test Failure Patterns

FAILED TEST 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	
X X X X X X X X X X X X X X X X	K102 remains energized
X	K102 does not energize
X X X	DC Buffer X1 amplifier
X X	DC Buffer X8 amplifier
X X X	DC Buffer X64 amplifier
X X X X X X X X	Reference Voltage, R321, K103 remains energized, K101 does not energize
X X X X X X X X	K303 does not energize
X X	K303 remains energized
X X X X X X X X	K104 does not energize, K401 does not energize
X X X	AC Converter Range 1V (Q401, 408, 409, 421 on)
X X X	AC Converter Range 10V (Q401, 402, 408, 409 on)
X X X	AC Converter Range 100V (Q403, 404, 421 on)
X X X	AC Converter Range 650V (Q405, 406, 407, 421 on)

Table 5-8. Analog Controller Latch Outputs

IC#	PIN#	MNEMONIC	ACTIVE STATE	ANALOG TEST NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16
U618	2	$\overline{\text{X REF LO}}$	L	H ← H
	5	$\overline{\text{X REF HI}}$	L	H ← H
	6	$\overline{\text{DC X 1}}$	L	L H H L L H H H L L L L L L L L
	9	$\overline{\text{DC X 8}}$	L	H L H H H L H ← H
	12	$\overline{\text{DC X 64}}$	L	H H L H H H L L H ← H
	15	$\overline{\text{FAST DC}}$	L	H ← H
	16	$\overline{\text{SLOW DC}}$	L	L ← L
	19	No Connection	X	L ← L
U619	2	LOW DC	H	L L L H L ← L
	5	LOW OHMS	H	L ← L
	6	2T/4T SEL	H	L L L H H H H H L L L L H H H H
	9	No Connection	X	H ← H
	12	$\overline{\Omega\text{REF}}$	L	H ← H
	15	$\overline{\text{DC} + \Omega}$	L	L → L H ← H
	16	$\overline{\text{AC V}}$	L	H → H L ← L
	19	AC V	H	L → L H ← H
U620	2	$\overline{\text{SAC}}$	L	L ← L
	5	$\overline{\text{FAC}}$	L	H ← H
	6	10V AC	H	L → L H L L L H L L
	9	$\overline{\text{100V AC}}$	L	H → H L H H H L H
	12	$\overline{\text{10V AC}}$	L	H → H L H H H L H H
	15	$\overline{\text{1V AC}}$	L	H → H L L H H L L H H
	16	$\overline{\text{1 KV AC}}$	L	L → L H H H L H H H L
	19	K401	H	H ← H
U621	2	No Connection	X	L → L H L ← L
	5	No Connection	X	L ← L
	6	No Connection	X	L → L H L ← L
	9	$\overline{\text{HIGH OHMS}}$	L	H H H L L L L L H H H H L L L L
	12	$\overline{\text{200 K}\Omega}$	L	H H H L L L L H H H H H L L L
	15	20 +200Ω	L	H ← H
	16	$\overline{\text{2 K}\Omega}$	L	H → H L H ← H
	19	$\overline{\text{OHMS CLAMP}}$	L	L → L H L ← L

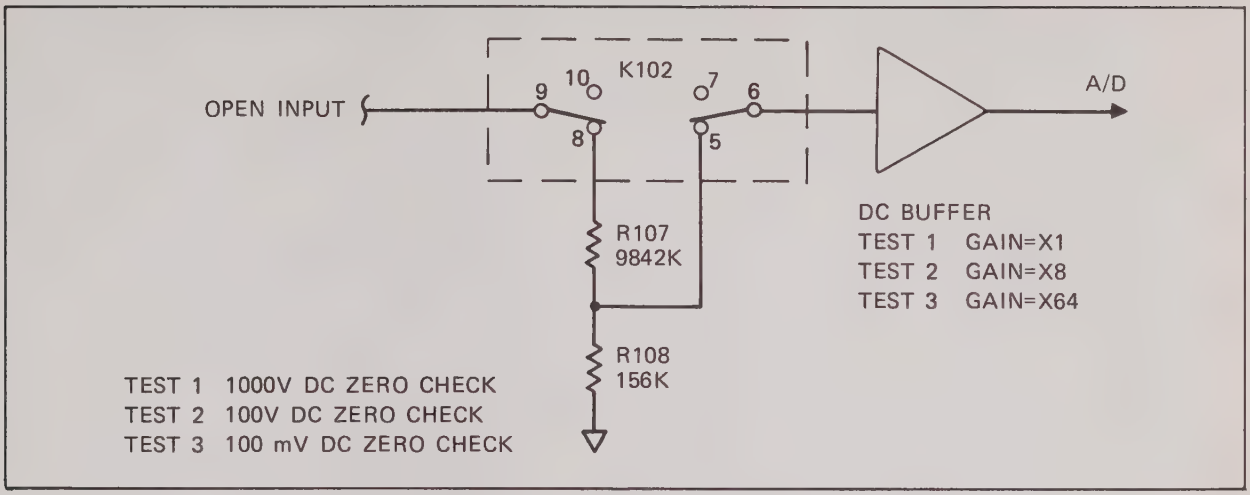


Figure 5-1. Analog Self Tests #1, 2, 3 Simplified Schematic

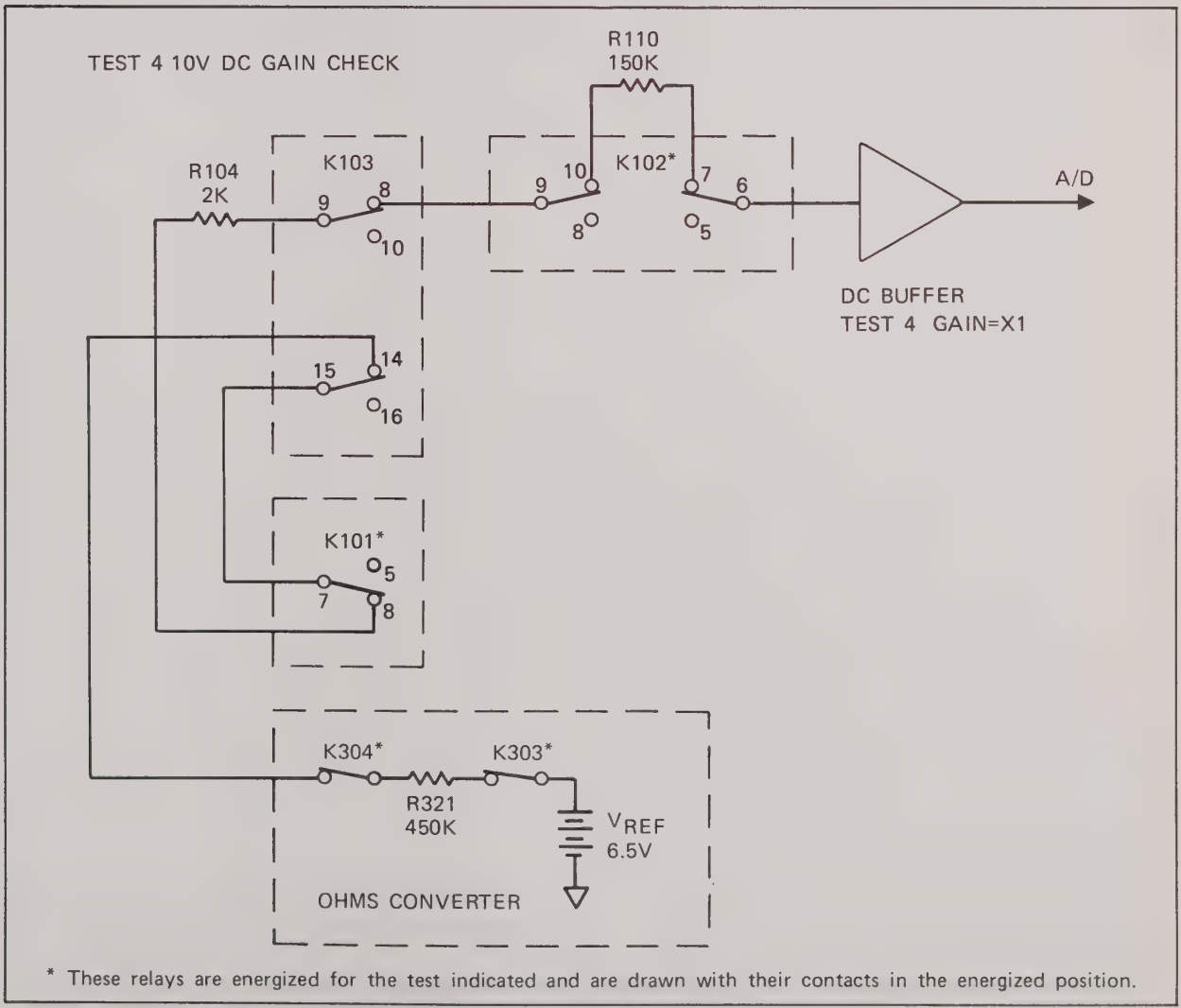
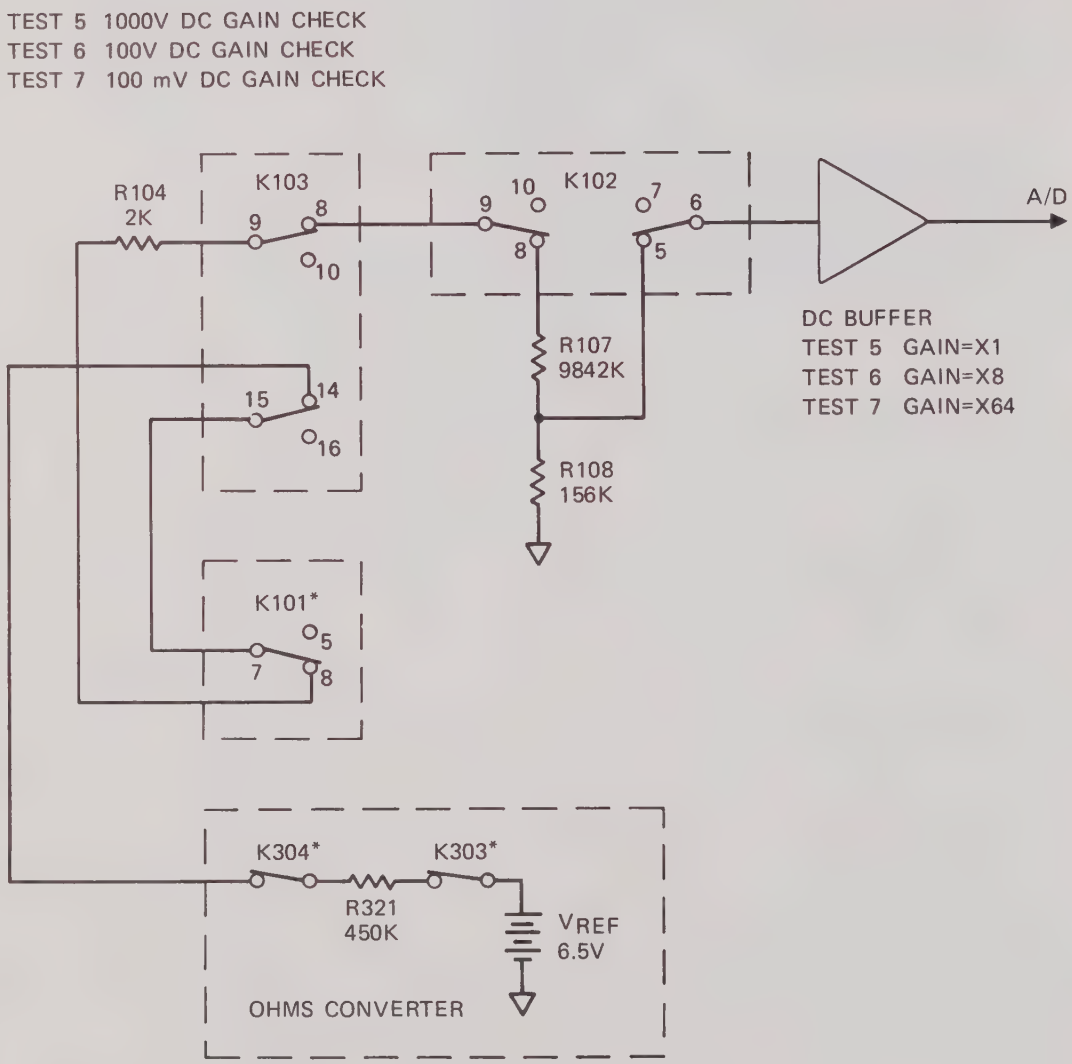
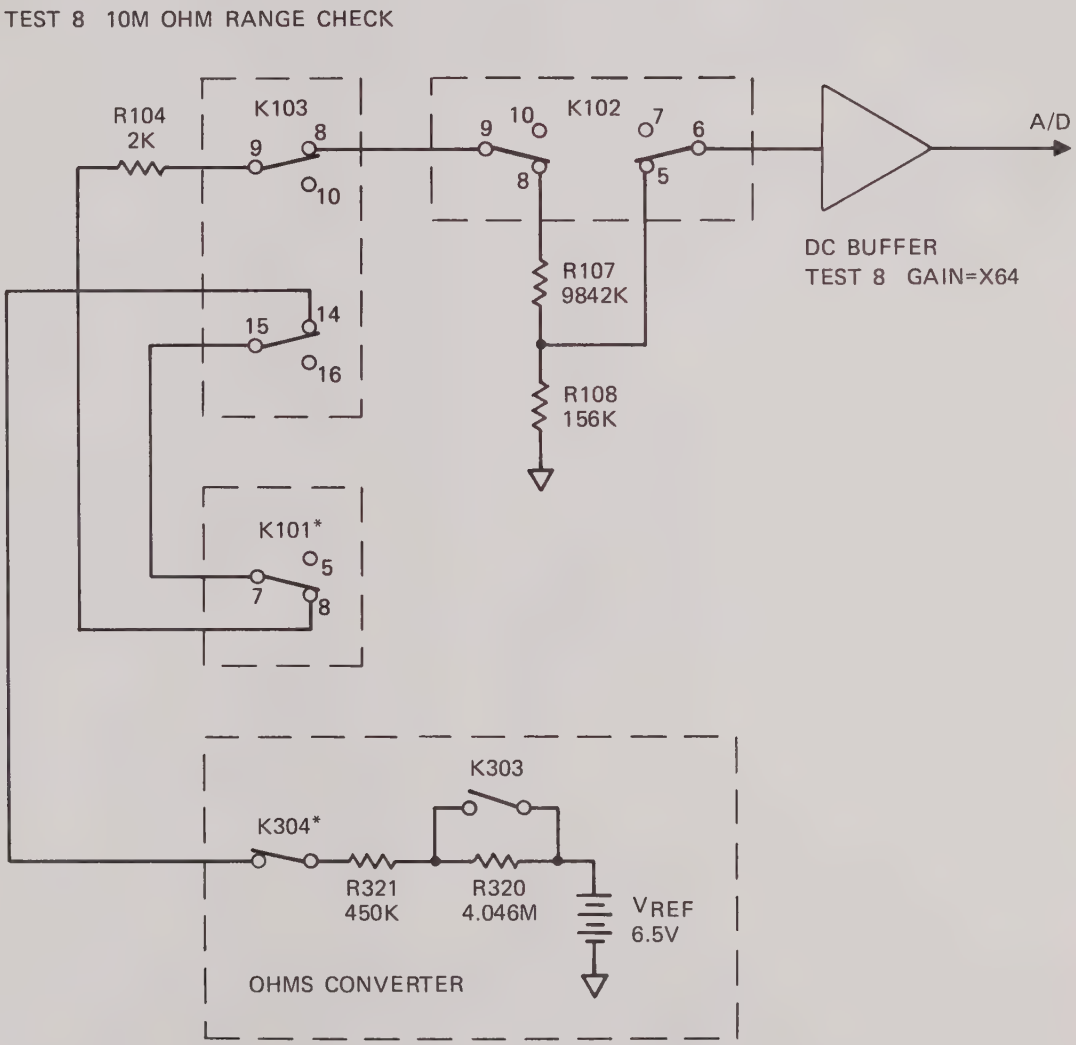


Figure 5-2. Analog Self Test #4 Simplified Schematic



* These relays are energized for the tests indicated and are drawn with their contacts in the energized position.

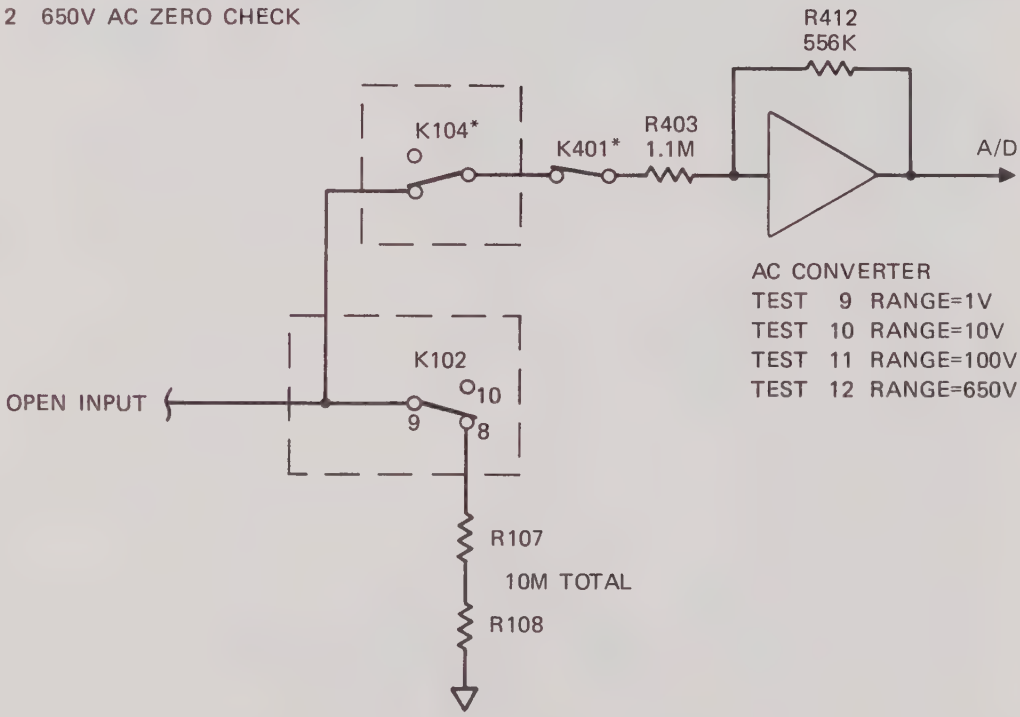
Figure 5-3. Analog Self Tests #5, 6, 7 Simplified Schematic



* These relays are energized for the test indicated and are drawn with their contacts in the energized position.

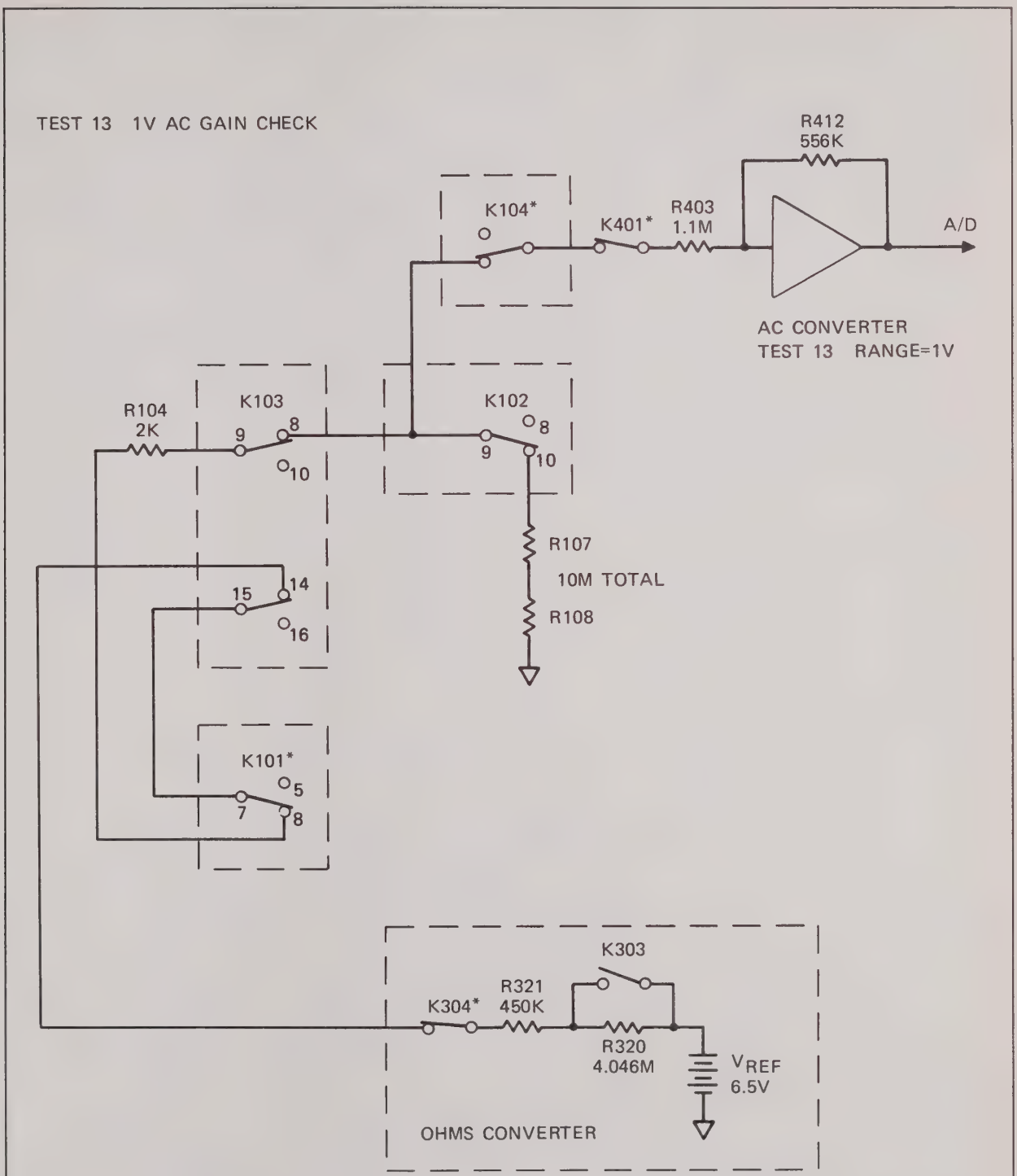
Figure 5-4. Analog Self Test #8 Simplified Schematic

TEST 9 1V AC ZERO CHECK
TEST 10 10V AC ZERO CHECK
TEST 11 100V AC ZERO CHECK
TEST 12 650V AC ZERO CHECK



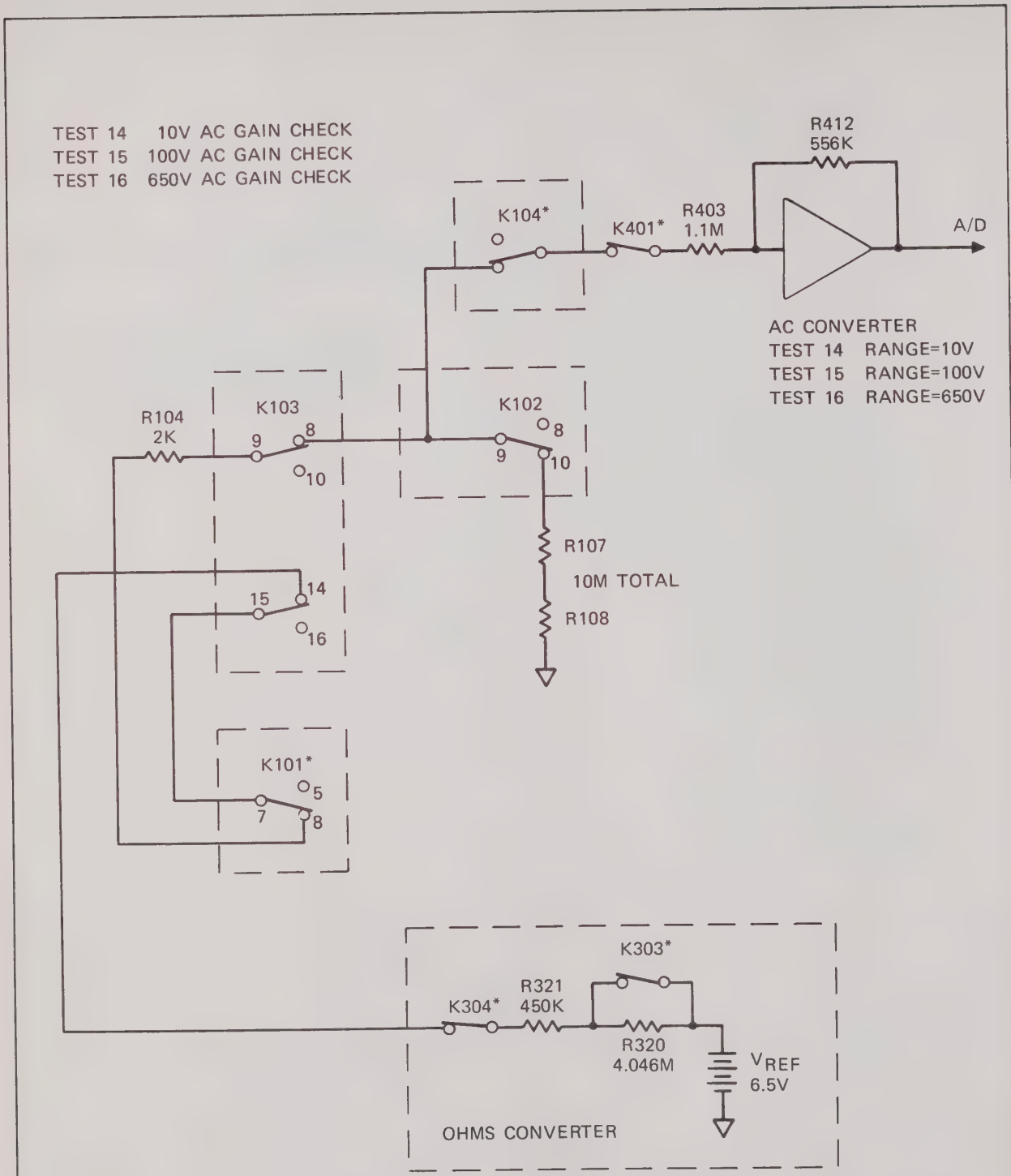
* These relays are energized for the tests indicated and are drawn with their contacts in the energized position.

Figure 5-5. Analog Self Tests #9, 10, 11, 12 Simplified Schematic



* These relays are energized for the test indicated and are drawn with their contacts in the energized position.

Figure 5-6. Analog Self Test #13 Simplified Schematic



* These relays are energized for the tests indicated and are drawn with their contacts in the energized position.

Figure 5-7. Analog Self Tests #14, 15, 16 Simplified Schematic

Table 5-9. Low Ohms Tests

	4 TERMINAL 10Ω	4 TERMINAL 100Ω	4 TERMINAL 1000Ω	4 TERMINAL 10 KΩ
K101	OFF	OFF	OFF	OFF
K102	ON	ON	ON	ON
K103	ON	ON	ON	ON
K104	OFF	OFF	OFF	OFF
Q103	OFF	OFF	OFF	OFF
Q104	ON	ON	ON	ON
Q106	OFF	OFF	OFF	OFF
Q107	OFF	OFF	OFF	OFF
Q108	OFF	OFF	OFF	OFF
GAIN DC BUFFER	64	8	8	8
Q236	OFF	OFF	OFF	OFF
Q237	OFF	ON	ON	ON
Q238	ON	OFF	OFF	OFF
Q308	OFF	OFF	OFF	OFF
Q305	ON	ON	OFF	OFF
Q306	OFF	OFF	ON	OFF
K301	OFF	OFF	ON	OFF
K302	ON	ON	OFF	OFF
K304	OFF	OFF	OFF	OFF

Table 5-10. Analog Controller Latch Tests

TESTS	S601 Switch Number				LOCATION
	1	2	3	4	
Port 2	OFF	OFF	OFF	OFF	U601-21-24, 35-38
Port 1	OFF	OFF	OFF	ON	U601-27-34
U617	OFF	OFF	ON	OFF	U617-2, 5, 7, 10, 12
U621	OFF	OFF	ON	ON	U621-2, 5, 6, 9, 12, 15, 16, 19
U620	OFF	ON	OFF	OFF	U620-2, 5, 6, 9, 12, 15, 16, 19
U619	OFF	ON	OFF	ON	U619-2, 5, 6, 9, 12, 15, 16, 19
U618	OFF	ON	ON	OFF	U618-2, 5, 6, 9, 12, 15, 16, 19
U604	OFF	ON	ON	ON	U604-1-11, 13

Table 5-11. Analog Controller UART Test

PORT 1 BYTE	U601 (PORT 1)			RESPONSE
	29 (2)	28 (1)	27 (0)	
0000 0001	L	L	H	The interrupt mask has been set for local echo and even parity (data 10 Hex) and a data byte (A9 Hex) written into the UART. The software has written 01 Hex into Port 1 and is waiting for the TBE bit (U602-22) to be set true.
0000 0010	L	H	L	After receipt of TBE the software writes a 02 Hex in Port 1 and waits for DAV (U602-19) to be set true.
0000 0011	L	H	H	After receipt of DAV the software writes 03 Hex in Port 1 and compares E3 Hex with the UART status, i.e. U602 pins 24 (EOC), 22 (TBE), and 19 (DAV) high, pins 13 (PE), 14 (FE), and 15 (OR) low, and U601 pins 18 (D6) and 19 (D7) are high. If they are the same the test continues, otherwise it stops with 03 Hex in the Port.
0000 0100	H	L	L	If the status byte matches, the software writes 04 Hex into Port 1 and compares the UART data to A9 Hex. If they are the same the test continues, otherwise it stops with 04 Hex in the Port.

Table 5-12. Analog Controller Interrupt Test

PORT 1 BYTE	U601 (PORT 1)				RESPONSE
	30 (3)	29 (2)	28 (1)	27 (0)	
0000 0100	L	H	L	L	The software writes 04 Hex in Port 1 and 11 Hex on the data lines for the interrupt mask register (U607) for local echo, even parity, and DAV interrupt enable. Local echo strobes the UART write line (U602-23) and a data byte is transferred out on U602-25 to the digital circuitry and then back on U602-20. The software then waits for U601-6 (INT) to go low before going to the next step.
0000 0101	L	H	L	H	When INT goes low the software writes 05 Hex in Port 1 and compares the interrupt vector with F1 Hex to insure that U601 pins 16, 17, 18, and 19 are high during the interrupt vector strobe (U604-7) and that only the DAV interrupt is active. If they compare the test continues, otherwise it stops with 05 Hex in the port.
0000 0110	L	H	H	L	If there is a match the software writes 06 Hex in port 1 and 10 Hex on the data lines to disable the interrupt. It then verifies that INT on U601-6 goes high.
0000 0111	L	H	H	H	When INT goes high the software writes 07 Hex in Port 1 and F4 Hex in the interrupt mask register (U607). It then strobes the UART write line (U602-23) then clocks U608-9 high through U614-12 and U610-3. When INT (U601-6) goes low it continues with the test, otherwise it stops with 07 Hex in the Port.
0000 1000	H	L	L	L	When INT goes low the software writes 08 Hex in Port 1 and compares the interrupt vector with F4 Hex to verify that U601 pins 16, 17, 18, and 19 are high during the interrupt vector strobe (U604-7) and that only the TRIGGER interrupt (U608-9) is active. If they compare the test repeats itself, otherwise it stops with 08 Hex in the Port.

Table 5-13. UART and Interrupt Troubleshooting Procedures

STEP NO.	ACTION	GO TO STEP FOR CORRECT RESPONSE	
		YES	NO
	NOTE *The first 9 steps are the same regardless of the test that failed.*		
1	Check the CPU (U601) for defective pins on the ports or outputs. Repeat the failed test.		
2	Does the test operate satisfactorily?	21	3
3	Check the IC's Connected to the data bus for shorted or defective pins.They are U603, U607, U611, U612, U617, U618, U619, U620, and U621. Repeat the failed test.		
4	Does the test operate satisfactorily?	21	5
5	Check the reset circuitry (U605, U609, and U614), that initiates the test by forcing a reading of the program. Repeat the failed test.		
6	Does the test operate satisfactorily?	21	7
7	Check the address decoding circuitry (U603, U604, U613, and U614). Repeat the failed test.		
8	Does the test operate satisfactorily?	21	9
9	Check the UART (U602).		
10	Does the test operate satisfactorily?	21	11
11	Is the port locked in 02 Hex during the UART Test?	12	14
12	Check U607, U610, and U615. Repeat the failed test.		
13	Does the test operate satisfactorily?	21	20
14	Is the port locked in either 03 Hex or 04 Hex during the UART Test or in one of the Interrupt tests?	15	16
15	Check the UART Transmit/Receive circuitry (U609, U610, U612, and U615). Repeat the failed test.		
16	Does the test operate satiafactorily?	21	20
17	Is the port locked in any of the Interrupt Tests?	18	20
18	Check the Interrupt circuitry (U607, U608, U612, and U613). Repeat the failed test.		
19	Does the test operate satisfactorily?	21	20
20	All checks have been completed; however, the instrument still does not perform the test satisfactorily. Repeat all checks looking for a failure that took place during the checks. Check for open or shorted land patterns and other tests of this type.		
21	Troubleshooting of the UART and Interrupt circuits is complete.		

A/D LADDER BIT TEST DURING FIRST PASS

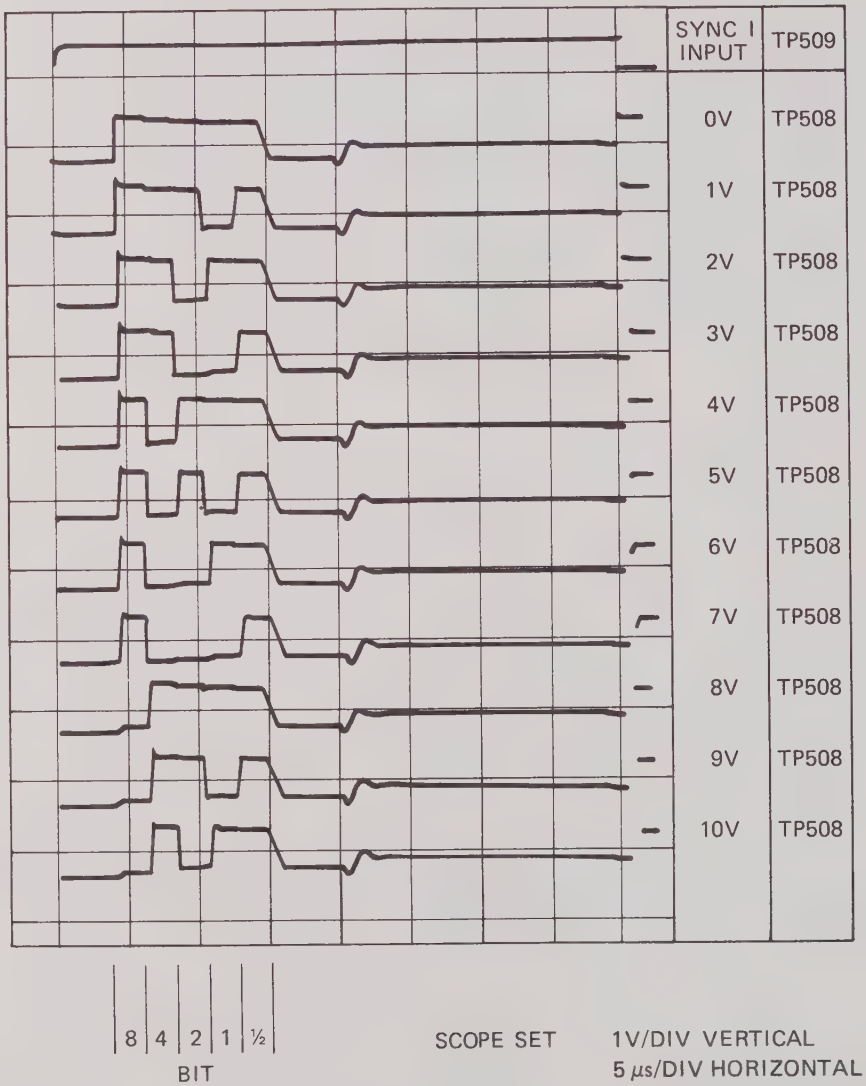


Figure 5-8. A/D Converter Test

Section 6
List of Replaceable Parts

TABLE OF CONTENTS

ASSEMBLY NAME	DRAWING NO.	TABLE NO.	TABLE PAGE	FIGURE NO.	FIGURE PAGE
Final Assembly	8520A T & B, FA	6-1	6-3	6-1	6-5
A1 Display PCB Assembly	8520A-4011	6-2	6-10	6-2	6-12
A2 Digital (Controller) PCB Assembly	8520A-4020	6-3	6-13	6-3	6-18
A3 Analog PCB Assembly	8520A-4030	6-4	6-20	6-4	6-32
A4 Transformer Assembly	8520A-4202 8520A-4040	6-6	6-36	6-6	6-37

6-1. INTRODUCTION

6-2. This section contains an illustrated parts breakdown of the instrument. A similar parts listing for each of the Options will be found in Section 6. Components are listed alphanumerically by assembly. Both electrical and mechanical components are listed by reference designation. Each listed part is shown in an accopmanying illustration.

6-3. Parts lists include the following information:

1. Reference Designation.
2. Description of each part.
3. FLUKE Stock Number.
4. Federal Supply Code for Manufactures. (See Section 7 for Code-to-Name list.)
5. Manufacture's Part Number.
6. Total Quantity of components per assembly.
7. Recommended Quantity: This entry indicates the recommended number of spare parts necessary to support one to five instruments for a period of 2 years. This list presumes an availability of common electronic parts at the maintenance site. For maintenance for 1 year or more at an isolated site, it is recommended that at least one of each assembly in the instrument be stocked (see paragraph 5-7). In the case of optional subassemblies, plug-ins, etc., that are not always part of the instrument, or are deviations from the basic instrument model, the REC QTY column lists the recommended spares quantity for the items in that particular assembly.

6-4. HOW TO OBTAIN PARTS

6-5. Components may be ordered directly from the manufacturer by using the manufacturer's part number, or from the John Fluke Mfg. Co., Inc. or its authorized representatives by using the FLUKE STOCK NUMBER. In the event the part you order has been replaced be a new or improved part, the replacement will be accompied by an explanatory note and installation instructions, if necessary.

6-6. To ensure prompt and efficient handling of your order, include the following information.

1. Quantity.
2. FLUKE Stock Number.
3. Description.
4. Reference Designation.
5. Printed Circuit Board Part Number and Revision Letter.
6. Instrument Model and Serial Number.

6-7. A Recommended Spare Parts Kit for your basic instrument is available from the factory. This kit contains those itmes listed in the REC QTY comumn of the parts list in the quantities recommended.

6-8. Parts price information is available from the John Fluke Mfg. Co., Inc. or its representatives. Prices are also available in a Fluke Replacement Parts Catalog, which is available on request.

CAUTION ⊗
Indicated devices are subject to damage by static discharge.

Table 6-1. 8520A Final Assembly

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
	8520A FINAL ASSEMBLY FIGURE 6-1 (8520A-T&B/5001)						
A1	Ⓢ DISPLAY PCB ASSEMBLY	516625	89536	516625	1		
A2	DIGITAL CONTROLLER PCB ASSEMBLY	496828	89536	496828	1		
A3	ANALOG PCB ASSEMBLY	496836	89536	496836	1		
A4	TRANSFORMER ASSEMBLY	496869	89536	496869	1		
F201	FUSE, SLOW BLOW, .5 AMP	109322	71400	MDL1-2	1	5	
H1	NUT, 1/4 X 28 (TO J9)	110619	89536	110619	2		
H2	NUT, #4-40	147611	89536	147611	2		
H3	SCREW, PHP, 4-40 X 1/4	256156	89536	256156	6		
H4	SCREW, PHP, 6-32 X 5/16	424713	73734	19043	9		
H5	SCREW, FHP, 6-32 X 1/4, U/CUT	320093	89536	320093	12		
H6	SCREW, PNP, 6-32 X 1/4	385401	89536	385401	4		
H7	SCREW, PHP, 6-32 X 1/4	385401	89536	385401	36		
H9	SCREW, PHP, 6-32 X 3/8	334458	89536	334458	4		
H10	SCREW, PHP, W/LKWSHR, 6-32 X 1/2	177030	89536	177030	4		
H11	SCREW, SOCKET, #8-32	295105	89536	295105	4		
H12	SCREW, FHP, #8-32 X 3/8	114116	89536	114116	8		
H13	SCREW, FHP, #8-32 X 1/2	256206	89536	256206	8		
H14	SCREW, PHP, #8-32 X 5/8	293324	89536	293324	4		
H15	WASHER, FLAT, #6	110270	89536	110270	1		
H16	WASHER, LOCK (TO J9)	110817	89536	110817	2		
H18	WASHER, LOCK, #8	110320	89536	110320	4		
H20	WASHER, #4	147603	89536	147603	4		
H21	WASHER, #6	403923	89536	403923	42		
H22	SCREW, PHP, 4-40 X 3/16	129882	89536	129882	2		
H23	WASHER, MYLAR	240820	89536	240820	2		
J6	CABLE, REAR INPUT	496885	89536	496885	1		
J7	BNC CABLE ASSY	515668	89536	515668	1		
J9	POST, BINDING, GROUND (W/MP2)	225623	20584	3576	1		
J10	FILTER, LINE RECEPTACLE	321273	05245	3EF2	1		
MP1	BAIL, FULL WIDTH	231407	89536	231407	1		
MP2	BINDING HEAD, GROUND (PART OF J9)	225615	20584	3575	1		
MP3	BULKHEAD, CENTER	491100	89536	491100	1		
MP4	BUTTON (TO S101, S102)	472316	89536	472316	2		
MP5	CHASSIS, ANALOG ASSY	496802	89536	496802	1		
MP6	CHASSIS SIDE, LEFT	491084	89536	491084	1		
MP7	CHASSIS SIDE, RIGHT	491092	89536	491092	1		
MP10	CONNECTOR KIT	494773	00779	552633-4	1		
MP11	COVER, BOTTOM, 18" PACKAGE	491191	89536	491191	1		
MP12	COVER, BOTTOM GUARD	490979	89536	490979	1		
MP13	CORNER, PLASTIC	394338	89536	394338	2		
MP14	COVER, TOP (18")	491183	89536	491183	1		
MP15	COVER, TOP-GUARD	490987	89536	490987	1		
MP16	DECAL, MOLDED FRONT PANEL	523712	89536	523712	1		
MP18	DECAL, SIDE TRIM	525998	89536	525998	2		
MP19	DECAL, SIDE	394379	89536	394379	4		
MP20	FOOT, BAIL STAND	292870	89536	292870	4		
MP21	FOOT, REAR PANEL	307363	89536	307363	4		

Table 6-1. 8520A Final Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
MP22	FUSEHOLDER, BODY & NUT (TO F201)	375188	89536	375188	1		
MP23	FUSEHOLDER, CAP (TO F201)	460238	89536	460238	1		
MP24	GROMMET, RUBBER	100073	83330	2149	1		
MP25	HANDLE, CORNER, FRONT	394296	89536	394296	2		
MP26	INSERT, FRONT PANEL	496760	89536	496760	1		
MP27	INSULATOR, FASTENER	372342	89536	372342	6		
MP28	LENS, DISPLAY	492231	89536	492231	1		
MP29	LUG, SOLDER (TO J9)	101022	79963	29A	2		
MP30	PANEL, FRONT	491175	89536	491175	1		
MP31	PANEL, REAR	491076	89536	491076	1		
MP32	COVERPLATE, TRANSFORMER	496893	89536	496893	1		
MP33	SPACER, INSULATED	372334	89536	372334	6		
MP34	SWITCH, ACTUATOR (TO S201)	502690	89536	502690	1		
MP35	SIDE, LEFT GUARD	490946	89536	490946	1		
MP36	SIDE, RIGHT GUARD	490938	89536	490938	1		
MP37	PANEL, REAR GUARD	490920	89536	490920	1		
MP38	PANEL, FRONT GUARD	490912	89536	490912	1		
MP39	CABLE CLAMP	100081	95987	3/8-3NA	1		
MP40	DECAL, POWER ON-OFF	523704	89536	523704	1		
MP41	CABLE CLAMP	165951	31827	3-4-1			
MP42	CABLE TIE	172080	06383	SST-1M	2		
MP43	CABLE CLAMP	101352	71400	5681-15	1		
MP44	DECAL, SERIALIZATION	472795	89536	472795	1		
S201	SWITCH, POWER	507871	89536	507871	1		
TM1	INSTRUCTION MANUAL, 8520A	504118	89536	504118	1		
W1	CORD SET, 3-WIRE (NOT SHOWN)	284174	89536	284174	1		
W2	CABLE, POWER SWITCH	496877	89536	496877	1		
	RECOMMENDED SPARE PARTS LIST/KIT, 8520A	541854	89536	541854	AR		

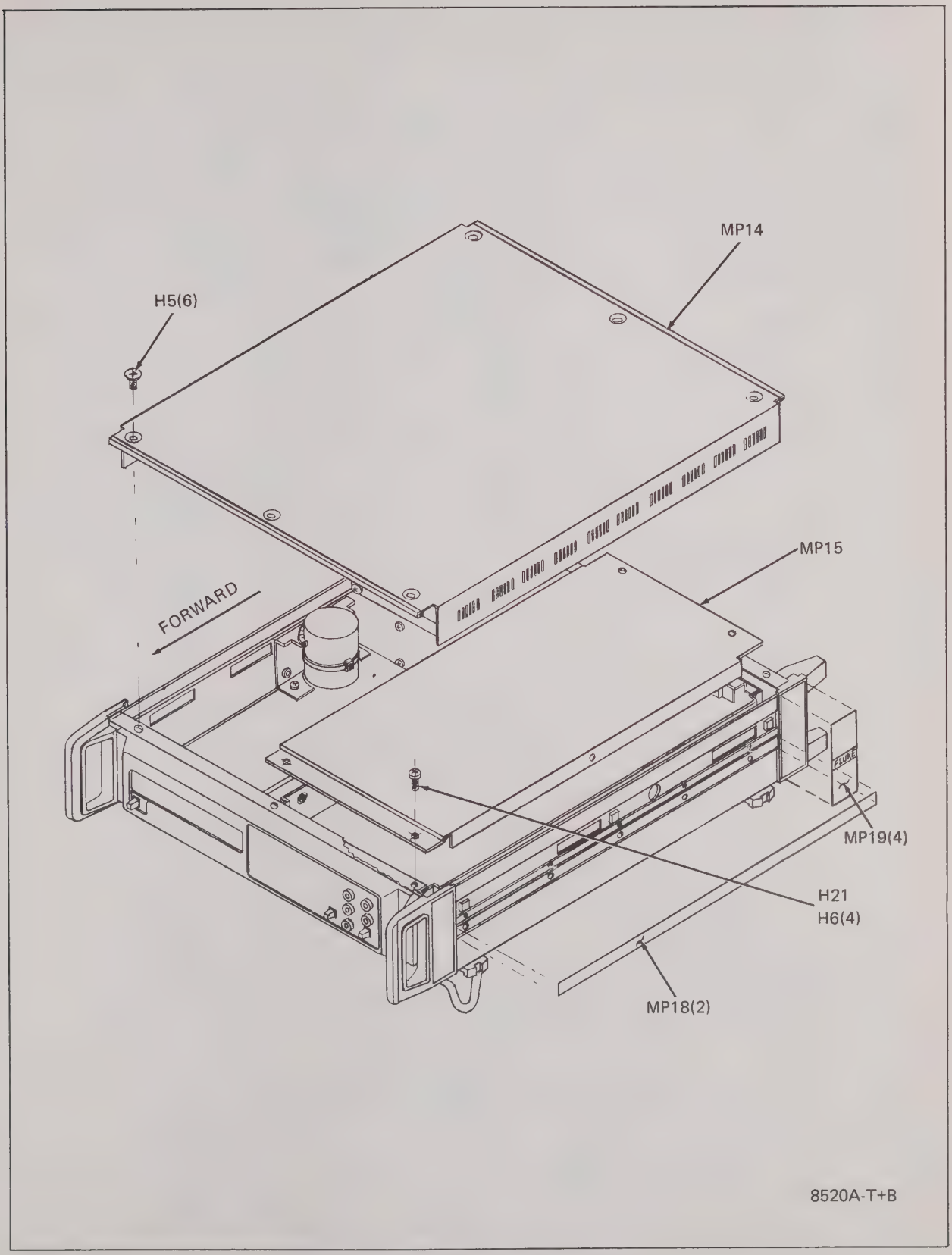


Figure 6-1. 8520A Final Assembly

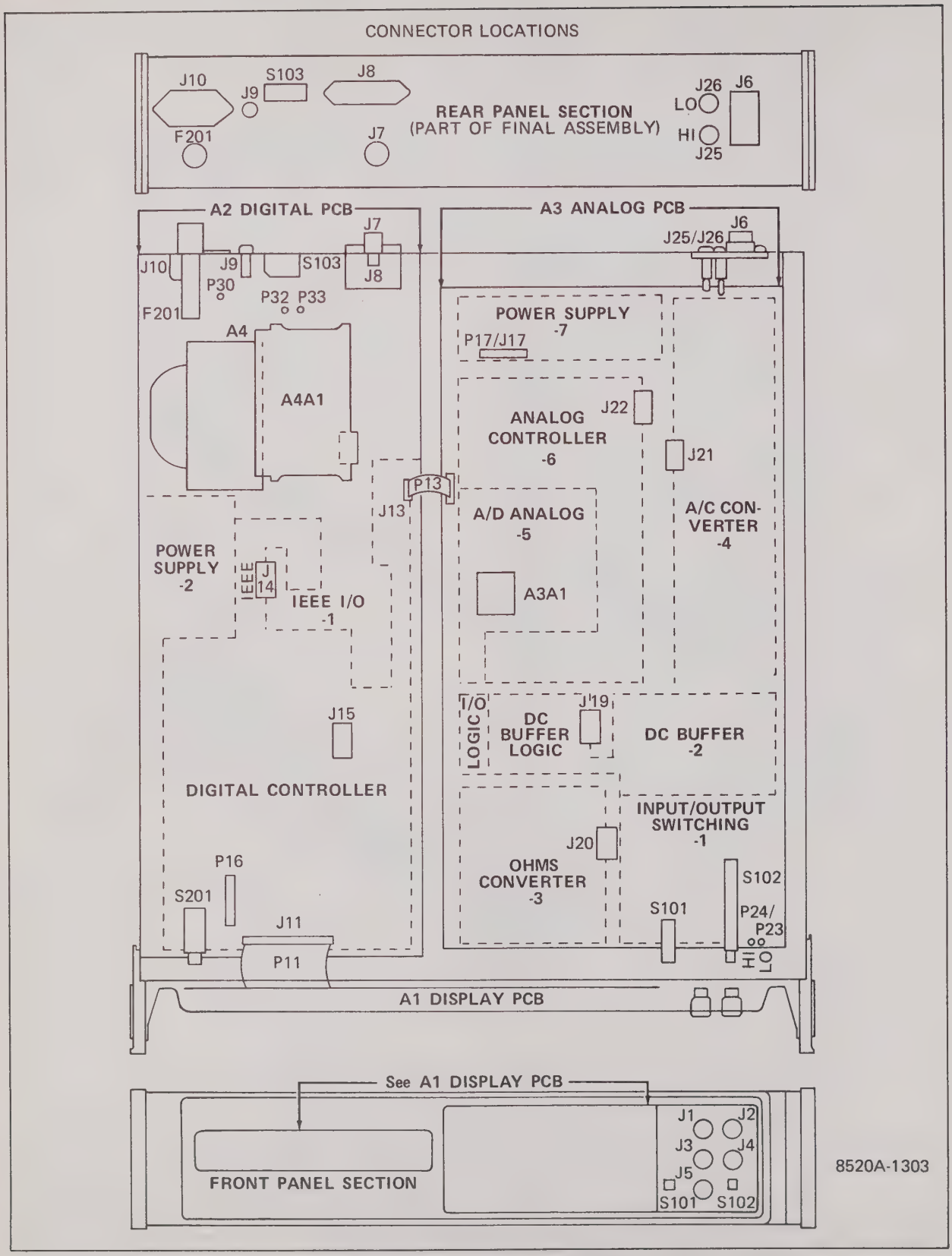


Figure 6-1. 8520A Final Assembly (cont)

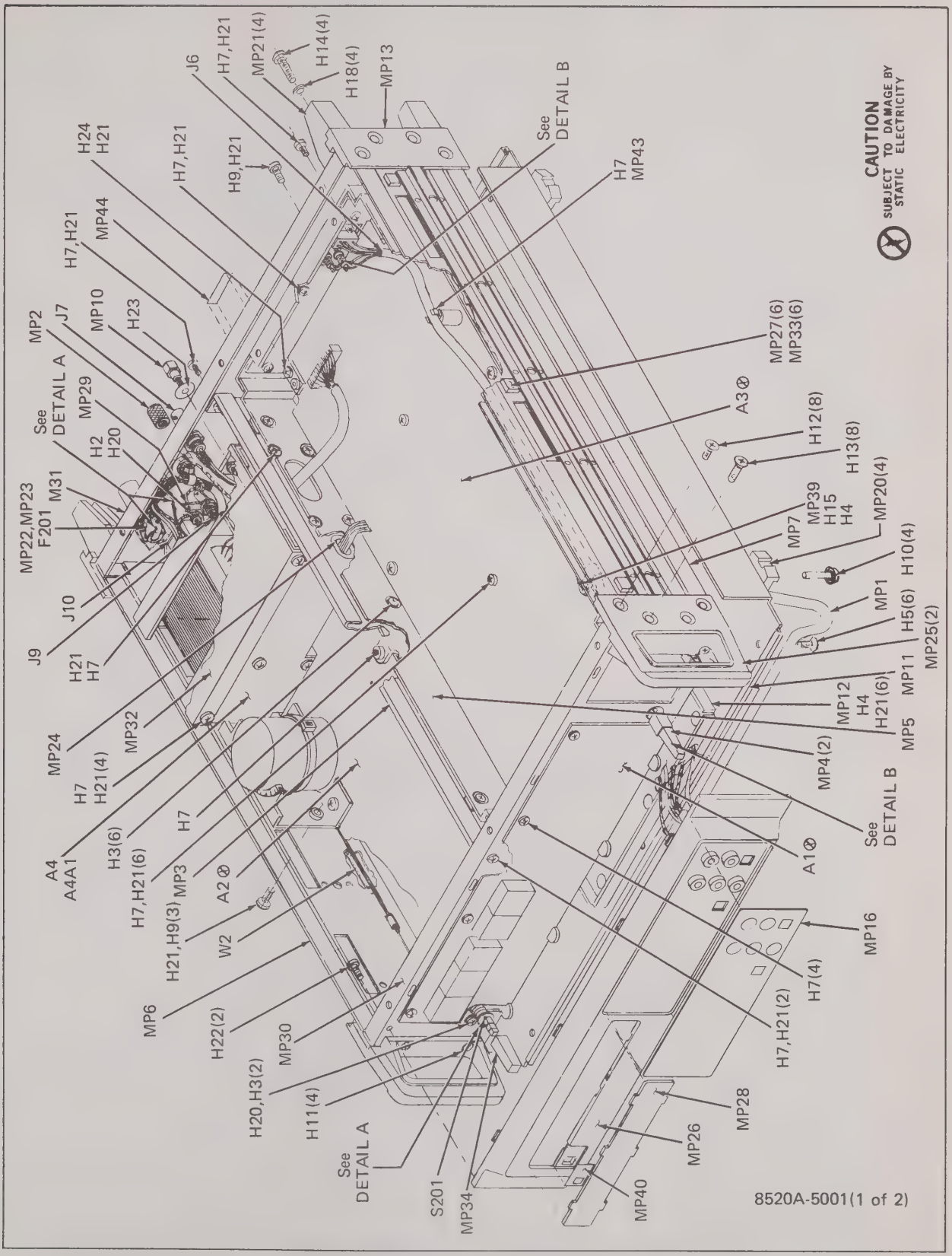


Figure 6-1. 8520A Final Assembly (cont)

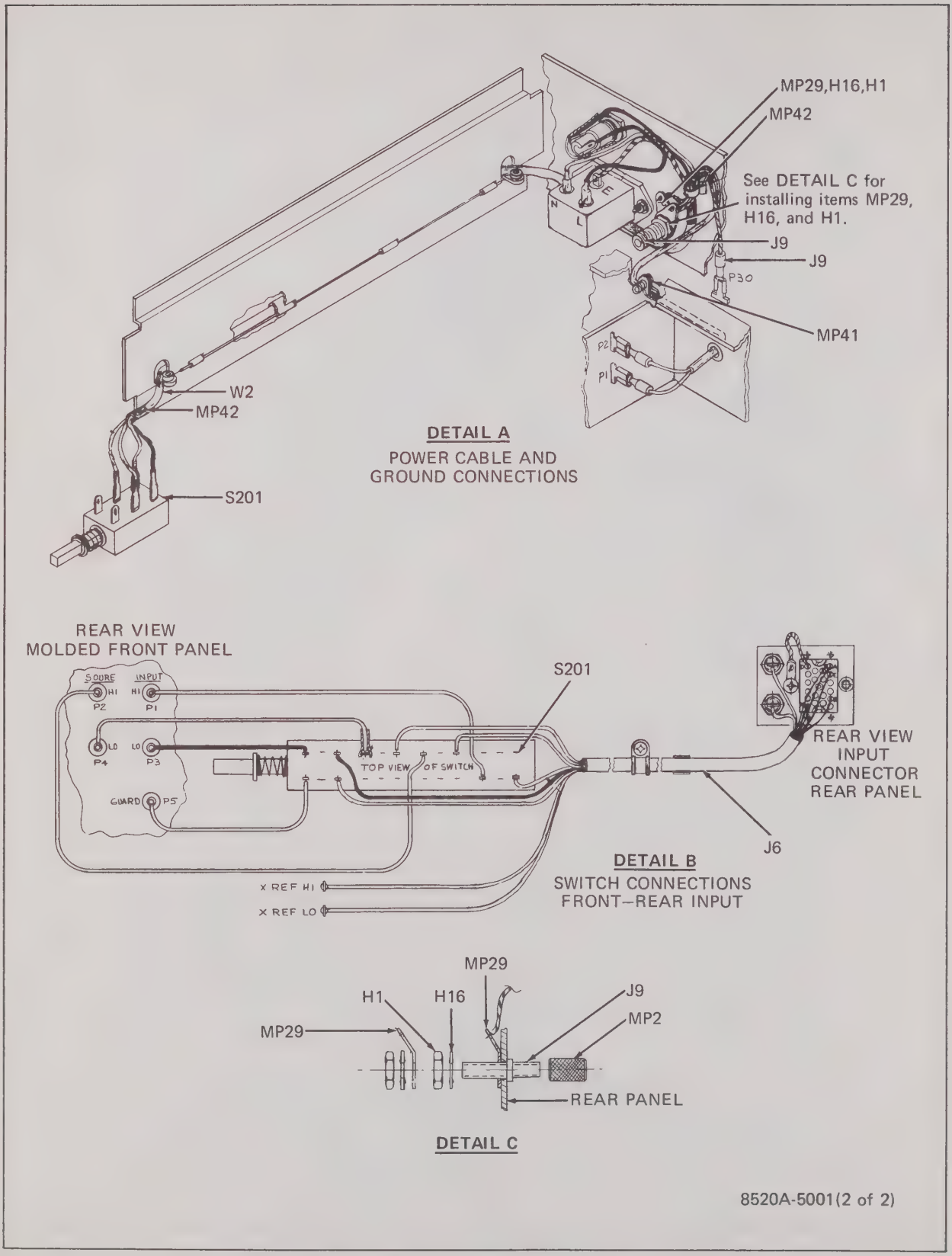


Figure 6-1. 8520A Final Assembly (cont)

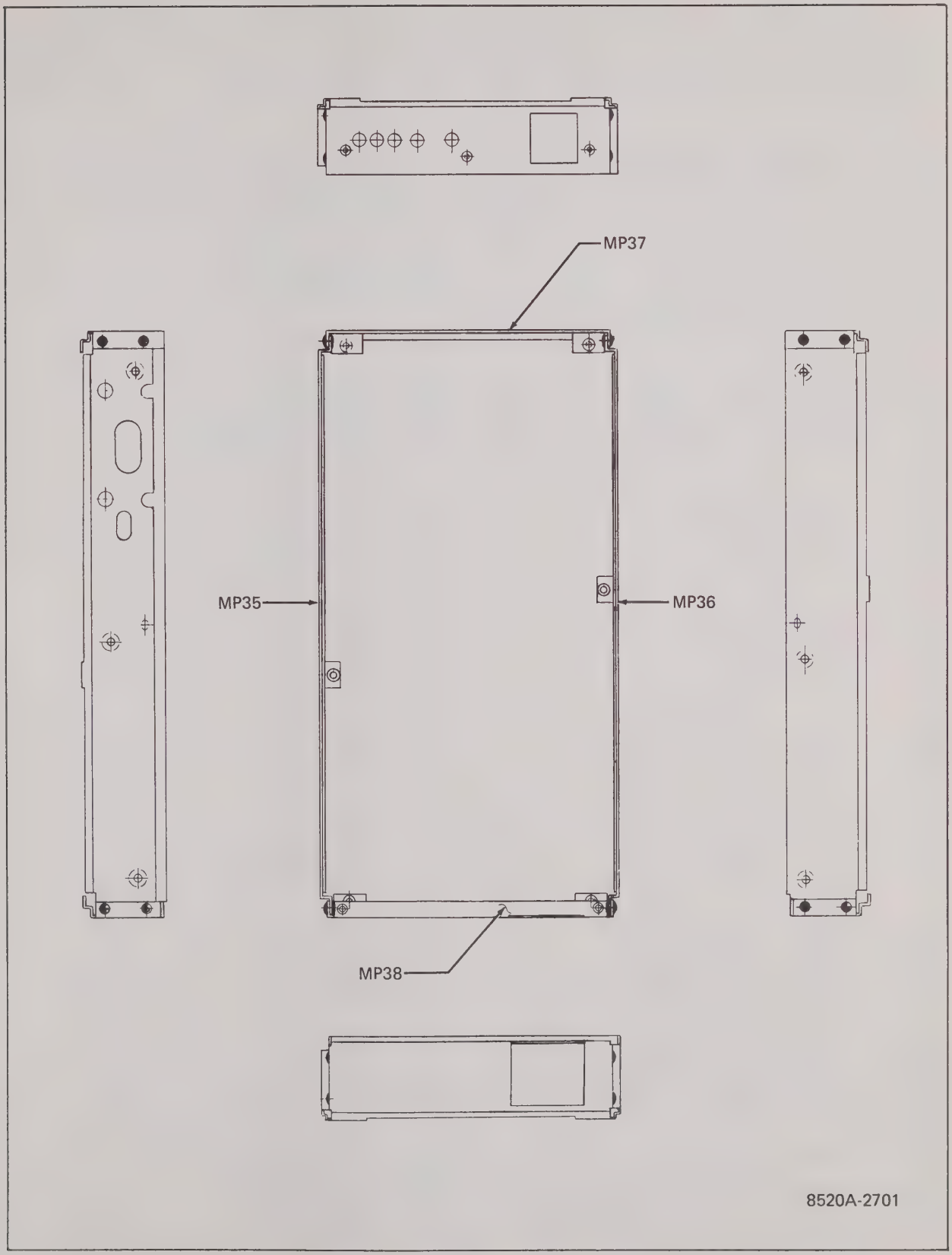


Figure 6-1. 8520A Final Assembly (cont)

Table 6-2. A1 Display PCB Assembly

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
A1	Ⓐ DISPLAY PCB ASSEMBLY FIGURE 6-2 (8520A-4011T)	516625	89536	516625	REF		
CR1	DIODE, ZENER, 3.9V	113316	07910	1N748Z	1	1	
CR2	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	1	1	
DS7	LIGHT EMITTING DIODE	504761	29083	MV57124	1	1	
J1	CABLE	500975	89536	500975	1		
MP1	PUSHBUTTON, GRAY (TO S1-S3, S5, S8-S10, S16, S18-S24)	401307	89536	401307	15		
MP2	PUSHBUTTON, BLUE (TO S7)	406736	89536	406736	1		
MP3	PUSHBUTTON (TO S12,S13)	531525	89536	521525	2		
MP4	SPACER, DIODE (TO DS7)	434399	89536	434399	1		
R1	RES, DEP. CAR, 270 +/-5%, 1/4W	348789	80031	CR251-4-5P270E	1		
R2	RES, DEP. CAR, 200 +/-5%, 1/4W	368779	80031	CR251-4-5P200E	1		
RN1	RESISTOR NETWORK, 2.7K, 10-PIN	484303	89536	484303	1	1	
RN2	RESISTOR NETWORK, 1K, 8-PIN	414557	89536	414557	3	1	
RN3	RESISTOR NETWORK, 430, 16-PIN	484295	89536	484295	2	1	
RN4	RESISTOR NETWORK, 81, 16-PIN	478859	89536	478859	2	1	
RN6	RES, FXD, 430, 16-PIN	484295	89536	484295	REF		
RN7	RESISTOR NETWORK, 1K, 8-PIN	414557	89536	414557	REF		
RN8	RESISTOR NETWORK, 1K, 8-PIN	414557	89536	414557	REF		
RN9	RESISTOR NETWORK, 81, 16-PIN	478859	89536	478859	REF		
S1	SWITCH, MOMENT, VDC	507319	89536	507319	18		
S2	SWITCH, MOMENT, VAC	507319	89536	507319	REF		
S3	SWITCH, MOMENT (OHMS, 2-T)	507319	89536	507319	REF		
S4	SWITCH, MOMENT (OHMS 4-T)	507335	89536	507335	4		A
S5	SWITCH, MOMENT (NS)	507319	89536	507319	REF		
S6	SWITCH, MOMENT (PROG IN USE)	507335	89536	507335	REF		A
S7	SWITCH, MOMENT (RESET)	507319	89536	507319	REF		
S8	SWITCH, MOMENT (STATUS/MENU)	507319	89536	507319	REF		
S9	SWITCH, MOMENT (BURST SIZE)	507319	89536	507319	REF		
S10	SWITCH, MOMENT (BURST LOC)	507319	89536	507319	REF		
S11	SWITCH, MOMENT (AUTO RANGE)	525170	89536	525170	1		A
S12	SWITCH, MOMENT (UP)	507319	89536	507319	REF		
S13	SWITCH, MOMENT (DOWN)	507319	89536	507319	REF		
S14	SWITCH, MOMENT (EXT/AUTO)	507335	89536	507335	REF		A
S15	SWITCH, MOMENT (ARM BNC)	507335	89536	507335	REF		A
S16	SWITCH, MOMENT (MANUAL)	507319	89536	507319	REF		
S17	SWITCH, ORANGE (SHIFT)	524082	89536	524082	1		A
S18	SWITCH, MOMENT (MATH SEL)	507319	89536	507319	REF		
S19	SWITCH, MOMENT (MATH DATA)	507319	89536	507319	REF		
S20	SWITCH, MOMENT (RR FASTER)	507319	89536	507319	REF		
S21	SWITCH, MOMENT (RR SLOWER)	507319	89536	507319	REF		
S22	SWITCH, MOMENT (FILT FASTER)	507319	89536	507319	REF		
S23	SWITCH, MOMENT (FILT SLOWER)	507319	89536	507319	REF		
S24	SWITCH, MOMENT (LOCAL)	507319	89536	507319	REF		
U1	IC, TTL, LO-PWR, SCHTTKY, OCTAL "D" TYPE	454892	01295	SN74LS273N	1	1	
U2	IC, QUAD, COMMON EMITTER/OPEN COLLECTOR	454306	56289	UNL2064B	2	1	
U3	IC, QUAD, COMMON EMITTER/OPEN COLLECTOR	454306	56289	UNL2064B	REF		
U5	Ⓐ IC, C-MOS, HEX OPEN DRAIN BUFFERS	473389	12040	MM74C906N	2	1	

Table 6-2. A1 Display PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
U6	Ⓐ IC, C-MOS, TRI-STATE, HEX NON-INV BFFRS	407759	12040	MM80C97N	1	1	
U7	Ⓐ IC, C-MOS, HEX OPEN DRAIN BUFFERS	473389	12040	MM74C906N	REF		
U9	Ⓐ IC, C-MOS 8-BIT ADDRESSABLE LATCH 16-PIN	453258	02735	CD4099BE	2	1	
U10	IC, LIN, ARRAY, QUAD, PNP, XSTR	477828	12040	DH3467CN	4	1	
U11	IC, LIN, ARRAY, QUAD, PNP, XSTR	477828	12040	DH3467CN	REF		
U12	Ⓐ IC, C-MOS 8-BIT ADDRESSABLE LATCH 16-PIN	453258	02735	CD4099BE	REF		
U13	IC, MATCHED SET	581363	29083	518363	1	1	
U14	IC, PART OF U13 SET	518363	29083	518363	REF		
U15	IC, PART OF U13 SET	581363	29083	581363	REF		
U19	IC, DISPLAY, LED	478065	50579	DL02614	2	1	
U20	IC, DISPLAY, LED	478065	50579	DL02614	REF		
U21	IC, LIN, NPN XSTR ARRAY 16-PIN DIP	407866	49671	CA3081	2	1	
U22	IC, LIN, NPN XSTR ARRAY 16-PIN DIP	407866	49671	CA3081	REF		
U23	IC, LIN, ARRAY, QUAD, PNP, XSTR	477828	12040	DH3467CN	REF		
U24	IC, LIN, ARRAY, QUAD, PNP, XSTR	477828	12040	DH3467CN	REF		

A THE DIODES IN THESE SWITCHES CANNOT BE REPLACED. ORDER AS A COMPLETE UNIT. THE SWITCH COMES COMPLETE WITH DIODE AND BUTTON. (DS-5,3,2,4,6,8)

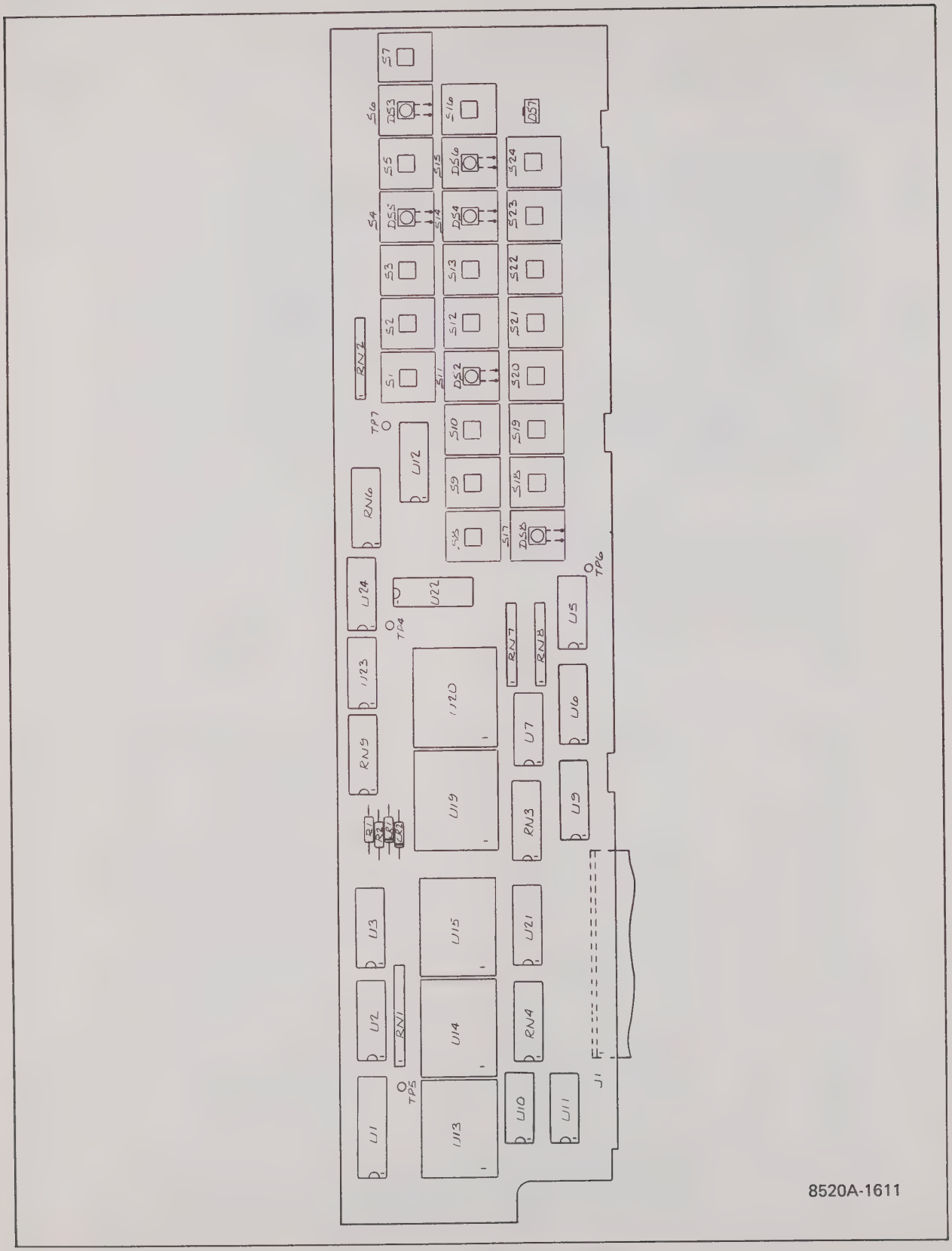


Figure 6-2. A1 Display PCB Assembly

Table 6-3. A2 Digital (Controller) PCB Assembly

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
A2	Ⓐ DIGITAL (CONTROLLER) PCB ASSEMBLY FIGURE 6-3 (8520A-4020T)	496828	89536	496828	REF		A
C1	CAP, TA, 10 UF +/-20%, 10V	176214	56289	196D106X0010KA1	1		
C2	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	24		
C3	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C4	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C5	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C6	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C7	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C8	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C9	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C10	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C11	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C12	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	2		
C13	CAP, MICA, 47 PF +/-5%, 500V	148536	72136	DM15E470J	1		
C14	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C15	CAP, CER, .05 UF -20/+80%, 25V	148924	72982	5855-000-Y5U0-503Z	1		
C16	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C17	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C18	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C19	CAP, FXD, .01 UF +/-20%, 100V	407361	72982	8121-A100-W5R-103M	2		
C20	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X0020JA1	4		
C21	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C22	CAP, FXD, .01 UF +/-20%, 100V	407361	72982	8121-A100-W5R-103M	REF		
C23	CAP, TA, 39 UF +/-20%, 6V	163915	56289	196D396X006KA1	1		
C24	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C25	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	3		
C26	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C27	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X0020JA1	REF		
C28	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X0020JA1	REF		
C29	CAP, TA, 10 UF +/-20%, 15V	193623	56289	196D106X0015A1	2		
C30	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X0020JA1	REF		
C31	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C101	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C102	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C103	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C104	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C105	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C106	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C107	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C108	CAP, CER, 0.025 UF +/-20%, 100V	168435	56289	C023B101H253M	REF		
C201	CAP, ELEC, 22,000 UF, 15/18V	479220	90201	CGS223U015V2C3PL	1		
C202	CAP, TA, 0.22 UF +/-20%, 35V	161331	56289	196D224X0035HA1	1		
C203	CAP, TA, 10 UF +/-20%, 15V	193623	56289	196D106X0015A1	REF		
C204	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	REF		
CR1	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	3	1	
CR2	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR3	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR201	DIODE, LIGHT EMITTING (LED)	429555	12040	NSL5058/NSC003	1	1	

Table 6-3. A2 Digital (Controller) PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
CR202	DIODE, SI	343491	04713	1N4002	2	1	
CR203	DIODE, SI	343491	04713	1N4002	REF		
H1	SCREW, 4-40 X 7/16	403782	89536	403782	1		
H2	SCREW, 4-40 X 5/16 (NOT SHOWN)	335141	89536	335141	1		
H3	SCREW, 10-31 X 5/16	417105	89536	417105	2		
H4	SCREW, 5-20 X 5/16, THD/FORM	494641	78189	03-050500-01-0255CT	2		
H5	WASHER, SHOULDER	436386	89536	436386	1		
J8	CONN, RECEPT.	485763	00779	552791-2	1		
J11	SOCKET, SIP, 20-PIN	443077	00779	1-583773-2	1		
J12	CONN, EDGE, 4-POS, 8-CONT, 3A, 500V	354951	00779	583407-5	1		
J13	SOCKET, 4-PIN	461756	00779	583773-1	1		
J14	PROGRAMMED HEADER	495507	89536	495507	1		
J16	CONN, PLUG, 11-PIN	494666	00779	1-640456-1	1		
L1	CHOKE, 6-TURN	320911	89536	320911	1		
MP1	BRACKET, CAP REG.	490490	89536	490490	1		
MP2	KEYING, PLUG, AMP (NOT SHOWN)	424572	89536	424572	1		
MP3	GROMMET, NYLON	102277	89536	102277	.2'		
MP4	STRAP, NYLON	501734	06383	SST-35	1		
MP5	INSULATOR	508630	89536	508630	1		
MP6	PAD, CRYSTAL (TO Y1) (NOT SHOWN)	296319	89536	296319	2		
P30	AMP BLADES (CONN) * SEE TP'S TOTAL	512889	89536	USED ALSO AS TP'S	*		
P32	AMP BLADES (CONN)	512889	89536	USED ALSO AS TP'S	REF		
P33	AMP BLADES (CONN)	512889	89536	USED ALSO AS TP'S	REF		
P201	CONNECTING LINK (NOT SHOWN)	523167	89536	523167	1		
R1	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	8		
R2	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R4	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R5	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R6	RES, COMP, 150 +/-5%, 1/4W	343442	01121	CB1515	1		
R7	RES, DEP. CAR, 51 +/-5%, 1/4W	414540	80031	CR251-4-5P51E	3		
R8	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R9	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	5		
R10	RES, MTL. FILM, 100K +/-1%, 1/8W	248807	91637	CMF551003F	1		
R11	RES, MTL. FILM, 681K +/-1%, 1/8W	381517	91637	CMF556813F	1		
R12	RES, MTL. FILM, 1.5K +/-1%, 1/8W	313098	91637	CMF551501F	1		
R13	RES, MTL. FILM, 10K, +/-1%, 1/8W	168260	91637	CMF551002F	1		
R14	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R15	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R16	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R17	RES, DEP. CAR, 100K +/-5%, 1/4W	348920	80031	CR251-4-5P100K	1		
R18	RES, MTL. FILM, 28.0K +/-1%, 1/8W	291385	91637	CMF552802F	1		
R19	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R21	RES, MTL. FILM, 82.5K +/-1%, 1/8W	246223	91637	CMF558252F	1		
R23	RES, DEP. CAR, 51 +/-5%, 1/4W	414540	80031	CR251-4-5P51E	REF		
R24	RES, DEP. CAR, 51 +/-5%, 1/4W	414540	80031	CR251-4-5P51E	REF		
R25	RES, DEP. CAR, 820 +/-5%, 1/4W	442327	80031	CR251-4-5P820E	1		
R26	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R27	RES, DEP. CAR, 1.2K +/-5%, 1/4W	441378	80031	CR251-4-5P1K2	1		
R101	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		

Table 6-3. A2 Digital (Controller) PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
R102	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R104	RES, DEP. CAR, 100 +/-5%, 1/4W	348771	80031	CR251-4-5P100E	1		
R201	RES, WW, 1 OHM +/-10%, 2W	485672	89536	485672	1		
R202	RES, MTL. FILM, 249 +/-1%, 1/8W	448043	91637	CMF552490F	1		
R203	RES, MTL. FILM, 649 +/-1%, 1/8W	309955	91637	CMF556490F	1		
R204	RES, CERM, 200 +/-10%, 1/2W	275743	89536	275743	1		
R205	RES, DEP. CAR, 390 +/-5%, 1/4W	441543	80031	CR251-4-5P390E	1		
R209	RES, COMP, 10K +/-10%, 1/2W	108118	01121	EB1031	1		
R210	RES, WW, 13, 5W.	520197	89536	520197	1		
RN1	RES, NETWORK, 10K, 10-PIN	414003	89536	414003	2		
RN2	RES, NETWORK, 10K, 16-PIN	355305	89536	355305	1		
RN101	RES, NETWORK, 10K, 10-PIN	414003	89536	414003	REF		
S1	SWITCH, SHADOW	507319	89536	507319	1		
S103	SWITCH, DIP, 8-POS.	495168	00779	435802-1	1		
TP'S	TEST POINTS AND/OR CONNECTIONS	512889	89536	512889	18		
U1	⊘ IC, C-MOS, 74C, DUAL "D" TYPE F/F	418830	12040	MM74C74	2	1	
U2	IC, TTL, LO-PWR, 3-8 LINE DECODER	407585	01295	SN74LS138N	2	1	
U3	IC, TTL, LO-PWR, 3-8 LINE DECODER	407585	01295	SN74LS138N	REF		
U6	⊘ IC, MOS, SI, N-CHAN, GATE	472902	34649	P2114L	2	1	
U7	⊘ IC, MOS, SI, N-CHAN, GATE	472902	34649	P2114L	REF		
U8	IC, TTL, LO-PWR, SCHOTTKY, OCT/D-F/F	454892	01295	SN74LS273N	1	1	
U9	IC, TTL, DUAL, "D" TYPE CLEAR AND PRESET	393124	01295	SN74LS74N	3	1	
U10	⊘ IC, MOS, ROM	524439	89536	524439	1	1	
U11	⊘ IC, MOS, ROM	524462	89536	524462	1	1	
U12	⊘ IC, MOS, ROM	524470	89536	524470	1	1	
U16	IC, TTL, QUAD, 2-INPUT, POS NAND GATE	393033	01295	SN74LS00N	1	1	
U17	IC, TTL, HEX INVERTER, OPEN COLLECTOR	394536	01295	SN74LS05N	1	1	
U18	⊘ IC, MOS, SI, GATE N-CHAN, 8-BIT	478073	50088	MK3880-4CPU	1	1	
U19	IC, TTL, HEX, INVERTER	292979	01295	SN7404N	1	1	
U20	IC, TTL, SYNCHRONOUS COUNTERS	495598	01295	SN74LS163N	1	1	
U21	⊘ IC, C-MOS, DUAL UP COUNTER	355164	04713	MC14520CL/CP	2	1	
U22	⊘ IC, C-MOS, DUAL, "D" TYPE, F/F	340117	02735	CD4013AE	1	1	
U23	⊘ IC, C-MOS, QUAD, 2-IN NAND SMITT/TRIG	404632	02735	CD4093BE	1	1	
U24	IC, TTL, OCT BUS TRNSCVRS W/3-ST OUT	477406	01295	SN74LS245N	1	1	
U25	IC, TTL,MIS,4-16 LINE DECODE/DEMTIPLXRS	293217	01295	SN74154N	1	1	
U26	⊘ IC, C-MOS, ASYNCRNS, REC/TRANSMITTER	453464	32293	IM6402CPL	1	1	
U27	⊘ IC, C-MOS, TRI-ST, HEX NO-INVRT BUFFS	407759	12040	MM80C97N	2	1	
U28	⊘ IC, C-MOS, DUAL UP COUNTER	355164	04713	MC14520CL/CP	REF		
U29	IC, LIN, C-MOS, PHASE LOCKED LOOP	403584	02735	CD4046AE	1	1	
U30	IC, POS NOR GATES, TOTEM POLE OUTPUTS	393041	01295	SN74LS02N	1	1	
U31	⊘ IC, C-MOS, TRI-ST, HEX NO-INVRT BUFFS	407759	12040	MM80C97N	REF		
U32	⊘ IC, C-MOS, PRESET DIV-BY-N-CNTR	478313	02735	CD4018BE	1	1	
U33	IC, TTL, QUAD, 2-INPUT, POS AND GATES	393066	01295	SN74LS08N	1	1	
U34	IC, TTL, POS NAND GATES, HEX INVERTERS	393058	01295	SN74LS04N	2	1	
U35	⊘ IC, C-MOS, 74C, DUAL "D" TYPE F/F	418830	12040	MM74C74	REF		
U36	IC, TTL, LO-PWR, SNGL/DUAL RETRIG	404186	01295	SN74LS123N	1	1	
U37	IC, TTL, DUAL PERIPHERAL DRIVER	329706	01295	SN75452P	1	1	
U38	IC, PULSE TRANSFORMER	509141	89536	509141	1	1	
U39	IC, TTL,SCHMT/TRIG POSNAND GATE W/TP OUT	504449	01295	SN74LS132N	1	1	
U101	⊘ IC, MOS, N-CHANNEL, SI, GATE	477794	04713	MC68488P	1	1	

Table 6-3. A2 Digital (Controller) PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
U102	IC, TTL, LO-PWR SCHOTTKY,TRI-ST,OCT/BUFF	429902	12040	DM81LS95N	1	1	
U103	IC, TTL, DUAL, "D" TYPE CLEAR AND PRESET	393124	01295	SN74LS74N	REF		
U104	IC, TTL, QUAD, 2-IN POS OR GATE	393108	01295	SN74LS32N	1	1	
U105	IC, TTL, DUAL, "D" TYPE CLEAR AND PRESET	393124	01295	SN74LS74N	REF		
U106	IC, TTL, POS NAND GATES, HEX INVERTERS	393058	01295	SN74LS04N	REF		
U107	IC, QUAD, INTERFACE BUS TRANSCEIVER	428649	04713	MC3446P	1	1	
U108	IC, QUAD, 3-ST BUS TRANSCEIVER	453480	04713	MC3448P	3	1	
U109	IC, QUAD, 3-ST BUS TRANSCEIVER	453480	04713	MC3448P	REF		
U110	IC, QUAD, 3-ST BUS TRANSCEIVER	453480	04713	MC3448P	REF		
U202	IC, LIN, ADJ VOLT REGULATOR, 5V	460410	12040	LM317T	1	1	
XJ11	(SAME AS J11)						
XJ13	(SAME AS J13)						
XJ14	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	17		
XJ15	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XJ201	SOCKET, 5-PIN	417899	89536	417899	1		
XU1	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	16		
XU2	SOCKET, 16-PIN	370312	91506	316-AG39D	REF		
XU3	SOCKET, 16-PIN	370312	91506	316-AG39D	REF		
XU4	SOCKET, IC, 18-PIN	418228	91506	318-AG39D	4		
XU5	SOCKET, IC, 18-PIN	418228	91506	318-AG39D	REF		
XU6	SOCKET, IC, 18-PIN	418228	91506	318-AG39D	REF		
XU7	SOCKET, IC, 18-PIN	418228	91506	318-AG39D	REF		
XU8	SOCKET, IC, 20-PIN	454421	91506	320-AG39D	3		
XU9	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU10	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	6		
XU11	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	REF		
XU12	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	REF		
XU13	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	REF		
XU14	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	REF		
XU16	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU17	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU18	SOCKET, IC, 40-PIN	418988	91506	340-AG39D	3		
XU19	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU20	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU21	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU22	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU23	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU24	SOCKET, IC, 20-PIN	454421	91506	320-AG39D	REF		
XU25	SOCKET, IC, 24-PIN	418970	91506	324-AG39D	REF		
XU26	SOCKET, IC, 40-PIN	418988	91506	340-AG39D	REF		
XU27	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU28	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU29	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU30	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU31	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU32	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU33	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU34	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU35	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU36	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		

Table 6-3. A2 Digital (Controller) PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
XU37	SOCKET, IC, 8-PIN	478016	91506	308-AG39D	1		
XU38	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU39	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU101	SOCKET, IC, 40-PIN	418988	91506	340-AG39D	REF		
XU102	SOCKET, IC, 20-PIN	454421	91506	320-AG39D	REF		
XU103	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU104	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU105	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU106	SOCKET, IC, 14-PIN	370304	12040	MM74C906N	REF		
XU107	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU108	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU109	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
XU110	SOCKET, IC, 16-PIN	370312	91506	316-AG39D	REF		
Y1	CRYSTAL, QUARTZ, 8-MHZ	485060	89536	485060	1	1	

A REFERENCE DESIGNATOR CODES:

100 SERIES IEEE I/O SECTION AND SWITCH
(EX: U106 WILL BE FOUND IN THE IEEE I/O AREA)
200 SERIES POWER SUPPLY SECTION AND FUSE. (EX: U202 WILL BE FOUND IN THE POWER SUPPLY AREA)
LESS THAN 100'S ARE FOUND IN ALL OTHER AREAS OF THE A2 PCB ASSY.

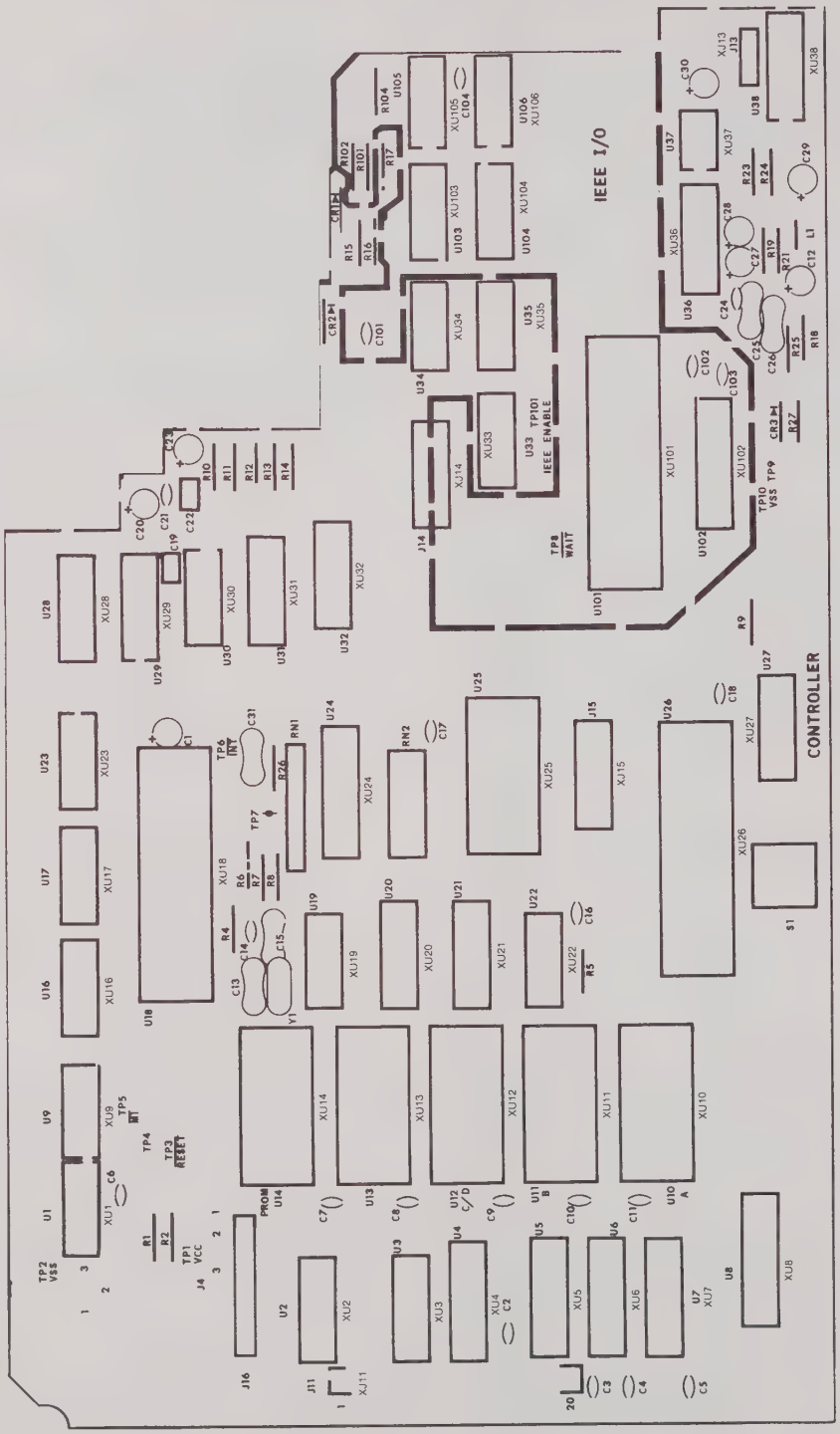


Figure 6-3. A2 Digital (Controller) PCB Assembly

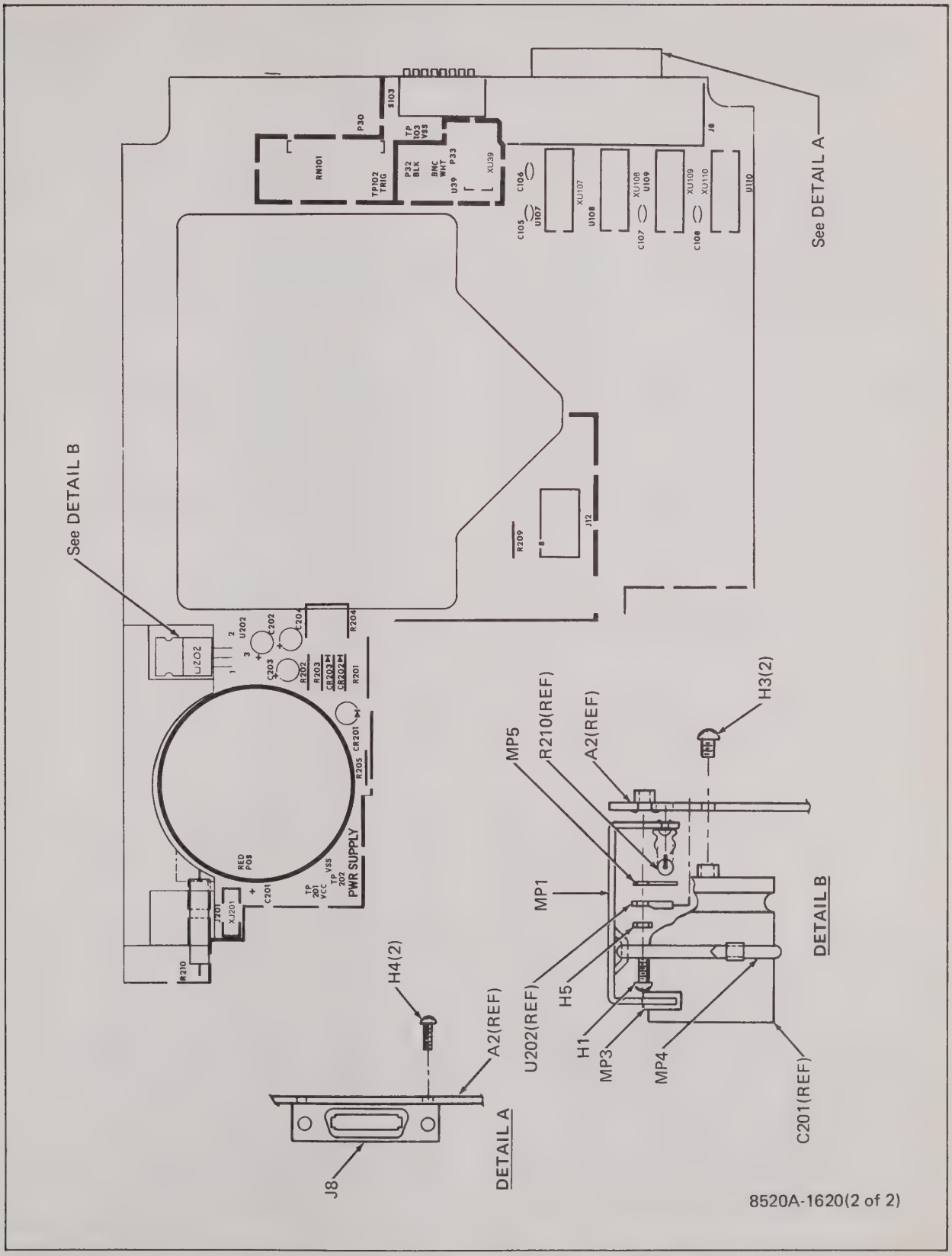


Figure 6-3. A2 Digital (Controller) PCB Assembly (cont)

Table 6-4. A3 Analog PCB Assembly

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
A3	ANALOG PCB ASSEMBLY FIGURE 6-4 (8520A-4030T)	496836	89536	496836	REF		
A3A1	REFERENCE MODULE (HORIZONTAL)	527994	89536	527994	AR		A
A3A1	REFERENCE MODULE (VERTICAL)	530626	89536	530626	AR		A
BR701	RECTIFIER BRIDGE	296509	21845	F903C-22	2		
BR702	RECTIFIER BRIDGE	296509	21845	F903C-22	REF		
C101	CAP, MICA, 120 PF +/-5%, 500V	148486	72136	DM15F121J	1		
C221	CAP, POLYPRO, .0047 UF +/-10%, 200V	512830	89536	512830	1		
C222	CAP, POLYPRO, .047 UF +/-10%, 50V	413328	89536	413328	2		
C223	CAP, POLYPRO, .047 UF +/-10%, 50V	413328	89536	413328	REF		
C224	CAP, MYLAR, .047 UF +/-10%, 50V	271858	06001	751R5A474	1		
C225	CAP, VAR, 0.25-1.5 PF, 2000V	218206	72982	530-000	4		
C226	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	8		
C227	CAP, MICA, 430 PF +/-5%, 500V	177980	72136	DM15F431J	4		
C229	CAP, MICA, 430 PF +/-5%, 500V	177980	72136	DM15F431J	REF		
C230	CAP, POLYPRO, 1.0 UF +/-10%, 100V	501395	89536	501395	1		
C231	CAP, VAR, 0.25-1.5 PF, 2000V	218206	72982	530-000	REF		
C233	CAP, MICA, 430 PF +/-5%, 500V	177980	72136	DM15F431J	REF		
C235	CAP, MICA, 430 PF +/-5%, 500V	177980	72136	DM15F431J	REF		
C236	CAP, MICA, 47 PF +/-5%, 500V	148536	72136	DM15E470J	1		
C237	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C238	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C239	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C240	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C241	CAP, TA, 39 UF +/-20%, 6V	163015	56289	196D396X0006KA1	2		
C243	CAP, CER, 0.0012 UF +/-10%, 500V	106732	71590	CF122	1		
C244	CAP, CER, 150 PF +/-5%, 100V	512988	89536	512988	1		
C301	CAP, MICA, 33 PF +/-5%, 500V	160317	72136	DM15F330J	5		
C302	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	5		
C303	CAP, MICA, 33 PF +/-5%, 500V	160317	72136	DM15F330J	REF		
C304	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C305	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C306	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C307	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C308	CAP, TA, 39 UF +/-20%, 6V	163015	56289	196D396X0006KA1	REF		
C310	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	4		
C311	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	REF		
C312	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	REF		
C401	CAP, FILM, .22 UF +/-10%, 1000V	485797	52763	MKT-1822322/10	1		
C402	CAP, PORC, 2.2 PF, 1700V	340273	95275	VY10CA2R2CA	1		
C403	CAP, VAR, 0.25-1.5 PF, 2000V	218206	72982	530-000	REF		
C404	CAP, MICA, 15 PF +/-5%, 500V	148569	72136	DM15C150J	2		
C408	CAP, VAR, 0.25-1.5 PF, 2000V	218206	72982	530-000	REF		
C409	CAP, CER, 6.8 PF +/-.1PF, 1500W	485383	56289	561CC0JBA102AE6R88	1		
C412	CAP, MICA, 390 PF +/-5%, 500V	148437	72136	DM15F391J	1		
C414	CAP, MICA, 62 PF +/-1%	494617	72136	DM15F620F	1		
C415	CAP, MICA, 560 PF +/-1%	494609	72136	DM15F561F	1		
C417	CAP, CER, 4700 PF +/-20%	362871	32897	8121-A100-W5R-472M	1		
C419	CAP, MICA, 820 PF +/-10%, 500V	226167	72136	DM15F821F	1		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
C420	CAP, MICA, 3600 PF +/-1%, 500V	529149	89536	529149	1		
C422	CAP, CER, .047 UF +/-20%, 50V	460733	71590	CW20C473M	1		
C424	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	12		
C425	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C426	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C427	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C428	CAP, MICA, 2PF +/-0.5%, 500V	175208	72136	DN15C020D	1		
C429	CAP, CER, 0.05 -20/+80%, 25V	148924	72982	5855-000-Y5U0-503Z	2		
C430	CAP, CER, 0.05 -20/+80%, 25V	148924	72982	5855-000-Y5U0-503Z	REF		
C431	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C432	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C433	CAP, MICA, 33 PF +/-5%, 500V	160317	72136	DM15F330J	REF		
C435	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	REF		
C436	CAP, MYLAR, .068 UF +/-10%, 100V	485441	89536	485441	2		
C437	CAP, MYLAR, .012 UF +/-10%, 50V	402883	80031	75F1R5A123	1		
C438	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C440	CAP, MYLAR, .015 UF +/-10%, 50V	402891	80031	75F1R5A153	1		
C441	CAP, MYLAR, .068 UF +/-10%, 100V	485441	89536	485441	REF		
C442	CAP, POLY, .047 UF +/-10%, 100V	446773	89536	446773	2		
C443	CAP, POLY, .047 UF +/-10%, 100V	446773	89536	446773	REF		
C446	CAP, CER, .005 UF +/-20%, 100V	175232	56289	C023B101E502M	1		
C447	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C448	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C450	CAP, TA, 10 UF +/-20%, 20V	330662	56289	196D103X0020KA1	4		
C451	CAP, TA, 10 UF +/-20%, 20V	330662	56289	196D103X0020KA1	REF		
C452	CAP, TA, 10 UF +/-20%, 20V	330662	56289	196D103X0020KA1	REF		
C453	CAP, TA, 10 UF +/-20%, 20V	330662	56289	196D103X0020KA1	REF		
C455	CAP, MICA, 100 PF +/-1%, 500V	226126	72136	DM15F101F	1		
C456	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	6		
C501	CAP, MICA, 15 PF +/-5%, 500V	148569	72136	DM15C150J	REF		
C502	CAP, MICA, 33 PF +/-5%, 500V	160317	72136	DM15F330J	REF		
C503	CAP, MICA, 33 PF +/-5%, 500V	160317	72136	DM15F330J	REF		
C504	CAP, CER, 300 PF +/-10%, 1000V	105734	71590	BB60301KW7W	2		
C505	CAP, .022 UF +/-10%, 100V	494948	89536	494948	2		
C506	CAP, .022 UF +/-10%, 100V	494948	89536	494948	REF		
C507	CAP, TA, 4.7 UF +/-20%, 50V	363721	56289	196D475X0050PE4	4		
C508	CAP, TA, 4.7 UF +/-20%, 50V	363721	56289	196D475X0050PE4	REF		
C509	CAP, MYLAR, .47 UF +/-10%, 100V	369124	73445	C280H/A470K	1		
C510	CAP, CER, 300 PF +/-10%, 1000V	105734	71590	BB60301KW7W	REF		
C511	CAP, CER, 180 PF +/-10%, 500V	105890	89536	105890	1		
C601	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C602	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C603	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C604	CAP, TA, 10 UF +/-20%, 10V	176214	56289	196D106X0010KA1	4		
C605	CAP, TA, 10 UF +/-20%, 10V	176214	56289	196D106X0010KA1	REF		
C606	CAP, TA, 10 UF +/-20%, 10V	176214	56289	196D106X0010KA1	REF		
C607	CAP, TA, 10 UF +/-20%, 10V	176214	56289	196D106X0010KA1	REF		
C608	CAP, TA, 10 UF +/-20%, 15V	193623	56289	196D106X0015A1	2		
C609	CAP, TA, 10 UF +/-20%, 15V	193623	56289	196D106X0015A1	REF		
C610	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
C612	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	REF		
C614	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	REF		
C615	CAP, TA, 1 UF +/-20%, 35V	161919	56289	196D105X00205A1	REF		
C616	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	REF		
C617	CAP, MICA, 22 PF +/-5%, 500V	148551	72136	DM15E220J	2		
C618	CAP, MICA, 22 PF +/-5%, 500V	148551	72136	DM15E220J	REF		
C619	CAP, MICA, 100 PF +/-5%, 500V	148494	72136	DM15F101J	REF		
C706	CAP, ELECT, 6800 UF -10/+100%, 15V	478784	80031	3143AS752V015	1		
C707	CAP, TA, 2.2 UF +/-20%, 20V	161927	56289	196D2225X0020HA1	1		
C708	CAP, TA, 22 UF +/-20%, 15V	423012	56289	196D226X0015KA1	REF		
C709	CAP, ELECT, 470 UF -10/+25%, 35V	478792	89536	478792	2		
C710	CAP, ELECT, 470 UF -10/+25%, 35V	478792	89536	478792	REF		
C711	CAP, ELECT, 330 UF -10/+25%, 50V	484436	89536	484436	2		
C712	CAP, ELECT, 330 UF -10/+25%, 50V	484436	89536	484436	REF		
C717	CAP, TANT, 22 UF +/-20%, 35V	394775	56289	196D226X0035TE4	2		
C718	CAP, TANT, 22 UF +/-20%, 35V	394775	56289	196D226X0035TE4	REF		
C719	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
C720	CAP, TA, 68 UF +/-20%, 35V	363713	56289	196D685X035KA1	REF		
CR107	DIODE, ZENER, +/-5%, 18V	327973	07910	1N967B	4	1	
CR108	DIODE, ZENER, +/-5%, 18V	327973	07910	1N967B	REF		
CR109	DIODE, ZENER, +/-5%, 18V	327973	07910	1N967B	REF		
CR110	DIODE, ZENER, +/-5%, 18V	327973	07910	1N967B	REF		
CR215	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	17	4	
CR216	DIODE, CURRENT REGULATOR	284927	07910	TCR5305	2	1	
CR217	DIODE, CURRENT REGULATOR	284927	07910	TCR5305	REF		
CR218	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	6	2	
CR219	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	REF		
CR301	DIODE, ZENER, +/-10%, 10V	113324	07910	1N941A	1	1	
CR304	DIODE, ZENER, UNCOMPENSATED	256446	07910	1N755A	1	1	
CR305	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR306	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR307	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR308	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR309	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR310	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR311	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR312	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR313	DIODE, ZENER, +/-10%, 4.7V	387084	07910	1N750	1	1	
CR402	DIODE, LO-CAP, LO-LEAK	375907	07263	FD7222	1	1	
CR404	DIODE, ZENER, 400 MW	260695	07910	1N754A	1	1	
CR405	DIODE, SI, SWITCHING	313247	28480	HP5082-2811	3	1	
CR406	DIODE, SI, SWITCHING	313247	28480	HP5082-2811	REF		
CR407	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR408	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR409	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR410	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR411	DIODE, ZENER, +/-5%, 8.2V	386771	07910	1N756A	1	1	
CR501	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR502	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR503	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
CR504	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	REF		
CR505	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	REF		
CR506	DIODE, SI, RECTIFIER, 10V	180554	07910	TD12599	REF		
CR507	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR508	DIODE, SI, SWITCHING	313247	28480	HP5082-2811	REF		
CR601	DIODE, SI, HI-SPEED SWITCHING	203323	07910	1N4448	REF		
CR703	DIODE, SI, RECTIFIER, 2A, 50V	347559	14099	1N5400	4	1	
CR704	DIODE, SI, RECTIFIER, 2A, 50V	347559	14099	1N5400	REF		
CR705	DIODE, SI, RECTIFIER, 1A	343491	04791	1N4002	2	1	
CR706	DIODE, SI, RECTIFIER, 1A	343491	04791	1N4002	REF		
CR707	DIODE, SI, RECTIFIER, 2A, 50V	347559	14099	1N5400	REF		
CR708	DIODE, LED	429555	12040	NLS5053	1	1	
CR709	DIODE, SI, RECTIFIER, 2A, 50V	347559	14099	1N5400	REF		
H1	SCREW, PHP, 4-40 X 1/4	256156	89536	256156	2		
H2	SCREW, PHP, 4-40 X 5/16	152116	89536	152116	5		
H3	WASHER, SHOULDER	436386	89536	436836	5		
H4	SPACER, STANDOFF (NOT SHOWN)	296319	89536	296319	2		
J418	CONNECTING LINK	523159	89536	523159	3		
J419	CONNECTING LINK	523159	89536	523159	REF		
J420	CONNECTING LINK	523159	89536	523159	REF		
K101	RELAY, 4-POLE	519710	89536	519710	1		
K103	RELAY, 4-POLE	422931	26806	AZ-421-14-200	1		
K104	RELAY, DRY REED	500132	89536	500132	3		
K301	RELAY, DRY REED	357582	71707	UF-40070	3		
K302	RELAY, DRY REED	357582	71707	UF-40070	REF		
K303	RELAY, DRY REED	357582	71707	UF-40070	REF		
K304	RELAY, DRY REED	500132	89536	500132	REF		
K401	RELAY, DRY REED	500132	89536	500132	REF		
L601	CHOKE, 6-TURN	320911	89536	320911	1		
MP1	BALL STUD	347542	89536	347542	6		
MP2	BRACKET, ANA HEATSINK	490995	89536	490995	1		
MP3	CABLE, JUMPER (NOT SHOWN)	474148	00779	86942-5	1		
MP4	CONNECTOR AMP POST	512889	00779	62395-1	42		
MP5	CONNECTOR, PCB	233411	00779	60599-3	2		
MP8	INSULATOR, XSTR	508630	89536	508630	5		
MP9	HEATSINK	347740	05820	260-18D	1		
MP10	RELAY SOCKET, 2-PIN	376665	77342	27E501	1		
MP11	RELAY SOCKET, 4-PIN	441964	77342	27E606	2		
MP12	FEED THRU TERMINAL	281865	89536	281865	2		
MP13	SOCKET, IC, 8-PIN	478016	91506	308-AG39D	10		
MP14	SOCKET, IC, 20-PIN	454421	01295	C932002	4		
MP15	SOCKET, IC, 24-PIN	418970	91506	3240AG39D	1		
MP16	SOCKET, IC, 40-PIN	418988	91506	340-AG39D	2		
MP17	SOCKET, IC, 14-PIN	370304	01295	C931402	17		
MP18	SOCKET, IC, 4-PIN	417311	30035	SS-109-1-04	4		
MP19	SOCKET, IC, 8-PIN	408450	89536	408450	11		
MP20	SOCKET, IC, 16-PIN	276535	91506	316-AG39D	13		
MP21	SOCKET, IC, 18-PIN	418228	91506	318-AG39D	3		
MP22	SOCKET, XSTR (NOT SHOWN)	285262	71785	1-33-23-92-045	79		
MP23	SOCKET, XSTR	402958	27264	10-18-2031	5		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
MP24	WIRE RETAINER	376459	77342	20C249	1		
MP25	WIRE RETAINER	500108	77342	20C250	2		
MP26	HEADER, PROGRAMMED, 4-PIN	504373	51167	14-675-191	4		
MP27	HEADER, PROGRAMMED, 16-PIN	495507	89536	495507	1		
MP28	SHIELD, AC CONVERTER	514984	89536	514984	1		
MP29	SHIELD, DC BUFFER	496786	89536	496786	1		
P17	CONNECTOR, 11-PIN	494666	00779	1-640456-1	1		
Q103	XSTR, N-CHAN, J-FET	483099	12040	PF5301	5	1	
Q104	XSTR, N-CHAN, J-FET, HI-VOLT	524157	21845	2N5459	3	1	
Q106	XSTR, N-CHAN, J-FET	483099	12040	PF5301	REF		
Q107	XSTR, N-CHAN, J-FET	483099	12040	PF5301	REF		
Q108	XSTR, N-CHAN, J-FET	483099	12040	PF5301	REF		
Q111	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	7	2	
Q112	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q113	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q114	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q221	XSTR, N-CHAN, J-FET, HI-VOLT	524157	21845	2N5459	REF		
Q223	XSTR, N-CHAN, J-FET, HI-VOLT	524157	21845	2N5459	REF		
Q224	XSTR, N-CHAN, J-FET	483099	12040	PF5301	REF		
Q225	XSTR, NPN, HI-SPEED SWITCHING	369629	07263	S43576	2	1	
Q226	XSTR, NPN, HI-SPEED SWITCHING	369629	07263	S43576	REF		
Q227	XSTR, DUAL, N-CHAN, J-FET, MONO	478172	32293	IT502P	2	1	
Q228	XSTR, SI, NPN	218396	04713	2N3904	5	1	
Q229	XSTR, SI, NPN	218396	04713	2N3904	REF		
Q230	XSTR, SI, NPN	218396	04713	2N3904	REF		
Q231	XSTR, FET, D-MOS, N-CHAN	394122	18324	SD210	3	1	
Q232	XSTR, FET, D-MOS, N-CHAN	394122	18324	SD210	REF		
Q233	XSTR, FET, D-MOS, N-CHAN	394122	18324	SD210	REF		
Q234	XSTR, DUAL, N-CHAN, J-FET, MONO	478172	32293	IT502P	REF		
Q235	XSTR, SI, NPN	218396	04713	2N3904	REF		
Q236	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q237	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q238	XSTR, FET N-CHANNEL, HI-VOLTAGE	393314	17856	ITS30721	REF		
Q239	XSTR, SI, PNP	266619	07263	2N4888	2	1	
Q240	XSTR, SI, PNP	266619	07263	2N4888	REF		
Q304	XSTR, SI, NPN	218396	04713	2N3904	REF		
Q305	XSTR, J-FET, N-CHAN	508697	17856	J2306	7	2	
Q306	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		
Q308	XSTR, FET, N-CHANNEL	343830	89536	343830	1	1	
Q309	XSTR, DUAL, NPN	478099	12040	LM394CH	1	1	
Q310	XSTR, SI, NPN	168716	07263	S19254	2	1	
Q311	XSTR, SI, NPN	168716	07263	S19254	REF		
Q314	XSTR, SI, NPN	302489	09214	11C-2322	2	1	
Q315	XSTR, SI, NPN	302489	09214	11C-2322	REF		
Q316	XSTR MATCHED SET (PAIRED) (Q316, Q510, Q511, AND Q501, Q502, Q503)	274795	89536	274795	2	1	
Q317	XSTR, SMALL SIGNAL	524140	04713	MPS-A63	1	1	
Q401	XSTR, J-FET, N-CHANNEL	288324	89536	288324	5		
Q402	XSTR, FET, N-CHANNEL	261578	89536	261578	18	4	

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
Q403	XSTR, J-FET, N-CHANNEL	288324	89536	288324	REF		
Q404	XSTR, J-FET, N-CHANNEL	288324	89536	288324	REF		
Q405	XSTR, J-FET, N-CHANNEL	288324	89536	288324	REF		
Q406	XSTR, J-FET, N-CHANNEL	288324	89536	288324	REF		
Q407	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q408	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q409	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q410	XSTR, SI, PNP	229898	04713	MPS6522	1	1	
Q411	XSTR, SI, NPN	218081	04713	MPS6520	1	1	
Q414	XSTR MATCHED SET (Q414, Q415)	504191	89536	504191	1	1	
Q415	PART OF Q414 SET						
Q416	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q417	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q418	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q419	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q421	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q501	PART OF PAIRED SET, Q316						
Q502	PART OF PAIRED SET, Q316						
Q503	PART OF PAIRED SET, Q316						
Q504	XSTR, FET, SET (Q504, Q505)	261578	89536	261578	1	1	
Q505	PART OF Q504 SET						
Q506	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q507	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q508	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q509	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q510	PART OF PAIRED SET, Q316						
Q511	PART OF PAIRED SET, Q316						
Q512	XSTR SET, FET, GROUPED (Q512, Q513, Q515, Q517, Q519, Q521, Q523, Q524, Q525, Q526)	492306	89536	492306	1	1	
Q513	PART OF Q512 SET						
Q514	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q515	PART OF Q512 SET						
Q516	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q517	PART OF Q512 SET						
Q518	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q519	PART OF Q512 SET						
Q520	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q521	PART OF Q512 SET						
Q522	XSTR, FET, N-CHANNEL	261578	89536	261578	REF		
Q523	PART OF Q512 SET						
Q524	PART OF Q512 SET						
Q525	PART OF Q512 SET						
Q526	PART OF Q512 SET						
Q527	XSTR, SI, PNP	195974	04713	2N3906	1	1	
Q528	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		
Q529	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		
Q530	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		
Q531	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
Q532	XSTR, J-FET, N-CHAN	508697	17856	J2306	REF		
R101	THERMISTOR, 500 +/-20%, 1000V	500017	89536	500017	2	1	
R102	THERMISTOR, 500 +/-20%, 1000V	500017	89536	500017	REF		
R103	RES, CURRENT LIMITING, 1K +/-40%, 1000V	494740	89536	494740	1		
R104	RES, MTL FILM, 2K +/-1%, 7W	500033	89536	500033	1		
R109	RES, VAR, 200 +/-10%, 1/2W	275743	11236	360T201A	1	1	
R110	RES, COMP, 150K +/-5%, 2W	110122	01121	HB1545	1		
R111	RES, DEP. CAR, 220K +/-5%, 1/4W	348953	80031	CR251-4-5P220K	1		
R112	RES, DEP, CAR, 150K +/-5%, 1/4W	348938	80031	CR251-4-5P150K	1		
R113	RES, COMP, 1M +/-10%, 1/2W	108134	01121	EB1051	1		
R114	RES, MTL. FILM, 150K +/-1%, 1/8W	241083	91637	CMF551503F	2		
R115	RES, MTL. FILM, 150K +/-1%, 1/8W	241083	91637	CMF551503F	REF		
R120	RES, DEP. CAR, 8.2K +/-5%, 1/4W	441675	80031	CR251-4-5P8K2	2		
R121	RES, DEP. CAR, 8.2K +/-5%, 1/4W	441675	80031	CR251-4-5P8K2	REF		
R223	RES, MTL. FILM, 71.5K +/-1%, 1/8W	291435	91637	CMF557152F	3		
R224	RES, MTL. FILM, 169K +/-1%, 1/8W	289454	91637	CMF551693F	1		
R225	RES, MTL. FILM, 1K +/-1%, 1/8W	168229	91637	CMF551001F	5		
R226	RES, MTL. FILM, 1K +/-1%, 1/8W	168229	91637	CMF551001F	REF		
R227	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	8		
R228	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R229	RES, MTL. FILM, 93.1K +/-1%, 1/8W	223586	91637	CMF559312F	1		
R230	RES, MTL. FILM, 14.7K +/-1%, 1/8W	226225	91637	CMF551472F	1		
R231	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R232	RES, MTL. FILM,1.21K +/-1%, 1/8W	229146	91637	CMF551211F	2		
R234	RES, MTL. FILM, 1.87K +/-1%, 1/8W	267229	91637	CMF551871F	1		
R235	RES, MTL. FILM, 1.47K +/-1%, 1/8W	293654	91637	CMF551471F	1		
R236	RES, VAR, 5K +/-10%, 1/2W	327569	11236	360T502A	1	1	
R237	RES, MTL. FILM,1.21K +/-1%, 1/8W	229146	91637	CMF551211F	REF		
R239	RES, MTL. FILM, 1.3K +/-1%, 1/8W	343921	91637	CMF551301F	2		
R240	RES, MTL. FILM, 1K +/-1%, 1/8W	168229	91637	CMF551001F	REF		
R241	RES, MTL. FILM, 1K +/-1%, 1/8W	168229	91637	CMF551001F	REF		
R242	RES, DEP. CAR, 390 +/-5%, 1/2W	441543	80031	CR251-4-5P390E	3		
R243	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R244	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R247	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R251	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	6	2	
R252	RES, MTL. FILM, 71.5K +/-1%, 1/8W	291435	91637	CMF557152F	REF		
R253	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	REF		
R254	RES, MTL. FILM, 71.5K +/-1%, 1/8W	291435	91637	CMF557152F	REF		
R255	RES, CAR. DEP, 15 +/-5%, 1/4W	348755	80031	CR251-4-5P15E	2		
R256	RES, CAR. DEP, 15 +/-5%, 1/4W	348755	80031	CR251-4-5P15E	REF		
R257	RES, DEP. CAR, 150 +/-5%, 1/4W	343442	80031	CR251-4-5P150E	5		
R258	RES, DEP. CAR, 150 +/-5%, 1/4W	343442	80031	CR251-4-5P150E	REF		
R261	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	8		
R264	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R265	RES, DEP. CAR, 47K +/-5%, 1/4W	348821	80031	CR251-4-5P47K	2		
R266	RES, DEP. CAR, 47K +/-5%, 1/4W	348821	80031	CR251-4-5P47K	REF		
R267	RES, MTL. FILM, 2.74K +/-1%, 1/8W	293761	91637	CMF552741F	2		
R268	RES, MTL. FILM, 12.7K +/-1%, 1/8W	294918	91637	CMF551272F	1		
R269	RES, MTL. FILM, 2.74K +/-1%, 1/8W	293761	91637	CMF552741F	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
R270	RES, MTL. FILM, 6.49K +/-1%, 1/8W	289553	91637	CMF556491F	2		
R271	RES, MTL. FILM, 12.7K +/-1%, 1/8W	217448	91637	CMF551272	1		
R272	THERMISTOR	104596	89536	104596	1	1	
R273	RES, COMP, 100M, +/-10%, 1/2W	190520	01121	EB1071	2		
R274	RES, COMP, 100M, +/-10%, 1/2W	190520	01121	EB1071	REF		
R303	REFERENCE RESISTOR, 24.982K	503821	89536	503821	1		
R305	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	5		
R306	RES, MTL. FILM, 76.8K +/-1%, 1/8W	257394	91637	CMF557682F	1		
R307	RES, MTL. FILM, 57.6K +/-1%, 1/8W	484915	91637	CMF555762F	1		
R308	RES, MTL. FILM, 25.5K +/-1%, 1/8W	446666	91637	CMF552552F	1		
R309	RES, DEP. CAR, 100 +/-5%, 1/4W	348771	80031	CR251-4-5P100E	2		
R311	RES, VAR, 500 +/-10%, 1/2W	325613	11236	360T501A	3	1	
R312	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R314	RES, VAR, 50 +/-10%, 1/2W	447862	11236	360T500A	4	1	
R315	RES, VAR, 1K +/-10%, 1/2W	275750	11236	360T102A	2	1	
R317	RES, VAR, 50K +/-10%, 1/2W	335778	11236	360T503A	1	1	
R318	RES, MTL. FILM, 191K +/-1%, 1/8W	375923	91637	CMF551913F	1		
R319	RES, VAR, 10 +/-10%, 0.5,3/4W	485458	89536	485458	3	1	
R320	RES, FILM, 4.0455M +/-0.1%, 300V	474932	89536	474932	1	1	
R321	RES, FILM, 449.55K +/-0.1%, 1/3W, 300V	478990	89536	478990	1		
R322	RES, MTL. FILM, 13.7K +/-1%, 1/8W	236752	91637	CMF551372F	1		
R323	RES, MTL. FILM, 20K +/-1%, 1/8W	235226	91637	CMF552002F	1		
R324	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R325	RES, VAR, 25K +/-10%, 1/2W	500769	32997	3299W-1-253	1	1	
R326	RES, MTL. FILM, 20K +/-1%, 1/8W	291872	91637	CMF552002F	REF		
R327	RES, MATCHED SET (R327, R328)	290320	89536	290320	1		
R328	PART OF R327						
R329	RES, MTL. FILM, 12.1K +/-1%, 1/8W	324997	91637	CMF551212F	1		
R330	RES, MTL. FILM, 3.16M +/-1%, 1/8W	494815	91637	CMF553164F	1		
R331	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R332	RES, MTL. FILM, 10K +/-5%, 6W	500025	89536	500025	1		
R334	RES, DEP. CAR, 150 +/-5%, 1/4W	343442	80031	CR251-4-5P150E	REF		
R335	RES, DEP. CAR, 150 +/-5%, 1/4W	343442	80031	CR251-4-5P150E	REF		
R336	RES, DEP. CAR, 150 +/-5%, 1/4W	343442	80031	CR251-4-5P150E	REF		
R341	RES, MTL. FILM, 37.4K +/-1%, 1/8W	226241	91637	CMF553742F	1		
R342	RES, DEP. CAR, 100 +/-5%, 1/4W	348771	80031	CR251-4-5P00E	REF		
R343	RES, DEP. CAR, 330K +/-5%, 1/4W	376640	80031	CR251-4-5P330K	1		
R401	RES, COMP, 560 +/-5%, 1/4W	147991	01121	CB5615	1		
R403	RES, FILM, 1.1104M +/-.05%, 3/4W	493627	89536	493627	1		
R408	RES, VAR, 10 +/-10%, 0.5,3/4W	485458	89536	485458	REF		
R412	RES, MTL. FILM, 556.39K +/-.1%, 1/8W	485367	89536	485367	1		
R421	RES, MTL. FILM, 79.240K +/-.1%, 1/8W	495334	89536	495334	1		
R422	RES, VAR, 500 +/-10%, 1/2W	325613	11236	360T501A	REF		
R425	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	REF		
R426	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	REF		
R427	RES, DEP. CAR, 2K +/-5%, 1/4W	441469	80031	CR251-4-5P2K	4		
R428	RES, DEP. CAR, 2K +/-5%, 1/4W	441469	80031	CR251-4-5P2K	REF		
R432	RES, MTL. FILM, 8.8091K +/-.1%, 1/8W	485342	89536	485342	1		
R433	RES, VAR, 50 +/-10%, 1/2W	447862	11236	360T500A	REF		
R435	RES, DEP. CAR, 62K +/-5%, 1/4W	348904	80031	CR251-4-5P62K	1		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
R436	RES, MTL. FILM, 1.1108K +/-.1% 1/8W	485359	89536	485359	1		
R437	RES, MTL. FILM, 47.5K +/-1%, 1/8W	289546	91637	CMF554752F	1		
R438	RES, VAR, 20K +/-10%, 1/2W	335760	11236	360T023A	1	1	
R439	RES, DEP. CAR, 51K +/-5%, 1/4W	376434	80031	CR251-4-5P51K	1		
R440	RES, VAR, 50 +/-10%, 1/2W	500009	89536	500009	1	1	
R441	RES, MTL. FILM, 4.975K +/-.1% 1/8W	340232	89536	340232	1		
R442	RES, MTL. FILM, 169 +/-1%, 1/8W	236869	91637	CMF551690F	1		
R443	RES, MTL. FILM, 1M +/-1%, 1/8W	268797	91637	MFF1-81004F	3		
R444	RES, DEP. CAR, 1.5K +/-5%, 1/4W	343418	80031	CR251-4-5P1K5	2		
R445	RES, VAR, 200K +/-10%, 1/2W	381921	32997	3299W-1-204	2	1	
R446	RES, DEP. CAR, 2.4K +/-5%, 1/4W	441493	80031	CR251-4-5P2K4	2		
R447	RES, DEP. CAR, 2.4K +/-5%, 1/4W	441493	80031	CR251-4-5P2K4	REF		
R448	RES, DEP. CAR, 510 +/-5%, 1/4W	441600	80031	CR251-4-5P510E	4		
R449	RES, DEP. CAR, 3K +/-5%, 1/4W	441527	80031	CR251-4-5P3K	2		
R450	RES, DEP. CAR, 9.1K +/-5%, 1/4W	441691	80032	CR251-4-5P9K1	1		
R451	RES, DEP. CAR, 3K +/-5%, 1/4W	441527	80031	CR251-4-5P3K	REF		
R452	RES, DEP. CAR, 510 +/-5%, 1/4W	441600	80031	CR251-4-5P510E	REF		
R453	RES, MTL. FILM, 4.99K +/-1%, 1/8W	168252	91637	CMF554991F	1		
R454	RES, CAR. DEP, 750 +/-5%, 1/4W	441659	80031	CR251-4-5P750E	1		
R455	RES, MTL. FILM, 5K +/-.1%, 1/8W	340240	91637	CMF555001F	1		
R456	RES, DEP. CAR, 560 +/-5%, 1/4W	385948	80031	CR251-4-5P560E	1		
R457	RES, MTL. FILM, 10K +/-.1%, 1/8W	435065	91637	CMF551002F	1		
R458	RES, MTL. FILM, 20K +/-.1%, 1/8W	340620	91637	CMF552002F	1		
R459	RES, CAR. DEP, 240K +/-5%, 1/4W	442459	80031	CR251-4-5P240K	1		
R461	RES, MTL. FILM, 1M +/-1%, 1/8W	268797	91637	MFF1-81004F	REF		
R462	RES, MTL. FILM, 1.3K +/-1%, 1/8W	343921	91637	CMF551301F	REF		
R463	RES, VAR, 200K +/-10%, 1/2W	381921	32997	3299W-1-204	REF		
R464	RES, MTL. FILM, 1K +/-1%, 1/8W	168229	91637	CMF551001F	REF		
R466	RES, COMP, 5.1 +/-5%, 1/4W	281832	01121	CBR15	1		
R467	RES, DEP. CAR, 300K +/-5%, 1/4W	441535	80031	CR251-4-5P300K	3		
R468	RES, DEP. CAR, 3.6K +/-5%, 1/4W	442343	80031	CR251-4-5P3K6	1		
R470	RES, MTL. FILM, 316K +/-1%, 1/8W	289496	91637	CMF553163F	1		
R472	RES, DEP. CAR, 47K +/-5%, 1/4W	348896	80031	CR251-4-5P47K	2		
R473	RES, DEP. CAR, 47K +/-5%, 1/4W	348896	80031	CR251-4-5P47K	REF		
R474	RES, DEP. CAR, 43K +/-5%, 1/4W	442418	80031	CR251-4-5P43K	2		
R475	RES, DEP. CAR, 300K +/-5%, 1/4W	441535	80031	CR251-4-5P300K	REF		
R476	RES, DEP. CAR, 300K +/-5%, 1/4W	441535	80031	CR251-4-5P300K	REF		
R477	RES, DEP. CAR, 43K +/-5%, 1/4W	442418	80031	CR251-4-5P43K	REF		
R478	RES, DEP. CAR, 2K +/-5%, 1/4W	441469	80031	CR251-4-5P2K	REF		
R479	RES, DEP. CAR, 82 +/-5%, 1/4W	442277	80031	CR251-4-5P82E	1		
R480	RES, MTL. FILM, 315K +/-.1%, 1/8W	485375	91637	CMF553153F	2		
R481	RES, VAR, 10 +/-10%, 0.5,3/4W	485458	89536	485458	REF		
R482	RES, DEP. CAR, 510 +/-5%, 1/4W	441600	80031	CR251-4-5P510E	REF		
R483	RES, MTL. FILM, 315K +/-.1%, 1/8W	485375	91637	CMF553153F	REF		
R488	RES, DEP. CAR, 2K +/-5%, 1/4W	441469	80031	CR251-4-5P2K	REF		
R489	RES, DEP. CAR, 5.6 +/-5%, 1/4W	441618	80031	CR251-4-5E6	1		
R501	RES, MTL. FILM, 6.49K +/-5%, 1/4W	294900	91637	CMF 556491F	2		
R502	RES, MTL. FILM, 100 +/-1%, 1/8W	168195	91637	CMF551000F	1		
R503	RES, VAR, CERMET, 5K +/-10%, 200V	493593	89536	493593	2	1	
R504	RES, VAR, CERMET, 5K +/-10%, 200V	493593	89536	493593	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
R505	RES, MTL. FILM, 6.49K +/-1%, 1/8W	289553	91637	CMF556491F	REF		
R506	RES, DEP. CAR, 27K +/-5%, 1/4W	441501	80031	CR251-4-5P27K	2		
R507	RES, DEP. CAR, 20K +/-5%, 1/4W	441477	80031	CR251-4-5P20K	2		
R508	RES, MTL. FILM, 6.49K +/-5%, 1/4W	294900	91637	CMF 556491F	REF		
R510	RES, DEP. CAR, 27K +/-5%, 1/4W	441501	80031	CR251-4-5P27K	REF		
R511	RES, DEP. CAR, 20K +/-5%, 1/4W	441477	80031	CR251-4-5P20K	REF		
R512	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R513	RES, VAR, 100K +/-10%, 1/2W	369520	11236	360T-104A	1	1	
R514	RES, MTL. FILM, 1M +/-1%, 1/8W	268797	91637	MFF1-81004F	REF		
R515	RES, MTL. FILM, 133K +/-1%, 1/8W	289074	91637	CMF551333F	1		
R516	RES, MTL. FILM, 143 +/-1%, 1/8W	192906	91637	CMF551430F	1		
R517	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R518	RES, VAR, 1K +/-10%, 1/2W	275750	11236	360T102A	REF		
R519	RES, VAR, 500 +/-10%, 1/2W	325613	11236	360T501A	REF		
R520	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	REF		
R521	RES, VAR, 50 +/-10%, 1/2W	447862	11236	360T500A	REF		
R522	RES, VAR, 20 +/-20%, 1/2W	275727	11236	360T-200B	1	1	
R523	RES, MTL. FILM, 26.7K +/-1%, 1/8W	245779	91637	CMF552672F	2		
R524	RES, MTL. FILM, 28.7K +/-1%, 1/8W	235176	91637	CMF552872F	1		
R525	RES, MTL. FILM, 33.2K +/-1%, 1/8W	291393	91637	CMF553322F	1		
R526	RES, MTL. FILM, 49.9K +/-1%, 1/8W	268821	91637	CMF554992F	1		
R527	RES, VAR, 100 +/-10%, 1/2W	275735	11236	360T101A	REF		
R528	RES, DEP. CAR, 1.5K +/-5%, 1/4W	343418	80031	CR251-4-5P1K5	REF		
R529	RES, DEP. CAR, 510 +/-5%, 1/4W	441600	80031	CR251-4-5P510E	REF		
R530	RES, DEP. CAR, 15K =/-5%, 1/4W	348854	80031	CR251-4-5P15K	1		
R532	RES, MTL. FILM, 26.7K +/-1%, 1/8W	245779	91637	CMF552672F	REF		
R534	RES, DEP. CAR, 47 +/-5%, 1/4W	441592	80031	CR251-4-5P47E	2		
R535	RES, DEP. CAR, 47 +/-5%, 1/4W	441592	80031	CR251-4-5P47E	REF		
R538	RES, MTL. FILM, 130 +/-1%, 1/8W	485698	91637	CMF551300F	1		
R539	RES, MTL. FILM, 200 +/-1%, 1/8W	245340	91637	MFF1-82000F	1		
R601	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R602	RES, MTL. FILM, 82.5K +/-1%, 1/8W	246223	91637	CMF558252F	1		
R603	RES, MTL. FILM 28.0K +/-1%, 1/8W	291385	91637	CMF552802F	1		
R604	RES, DEP. CAR, 51 +/-5%, 1/4W	414540	80031	CR251-4-5P51E	1		
R606	RES, DEP. CAR, 100K +/-5%, 1/4	348920	80031	CR251-4-5P100K	1		
R612	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R613	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R614	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R619	RES, CAR. DEP, 820 +/-5%, 1/4W	442327	80031	CR251-4-5P820E	1		
R621	RES, DEP. CAR, 10K +/-5%, 1/4W	348839	80031	CR251-4-5P10K	REF		
R622	RES, DEP. CAR, 1K +/-5%, 1/4W	343426	80031	CR251-4-5P1K	REF		
R623	RES, DEP. CAR, 1.2K +/-5%, 1/4W	441378	80031	CR251-4-5P1K2	1		
R709	RES, WW, 0.1 +/-10%, 2W	485672	89536	485672	1		
R710	RES, VAR, 50 +/-10%, 1/2W	447862	11236	360T500A	REF		
R711	RES, DEP. CAR, 390 +/-5%, 1/2W	441543	80031	CR251-4-5P390E	REF		
R712	RES, DEP. CAR, 390 +/-5%, 1/2W	441543	80031	CR251-4-5P390E	REF		
R713	RES, DEP. CAR, 3.3K +/-5%, 1/4W	348813	80031	CR251-4-5P3K3	2		
R714	RES, DEP. CAR, 3.3K +/-5%, 1/4W	348813	80031	CR251-4-5P3K3	REF		
RN101	RESISTOR NETWORK, 200K	485128	89536	485128	1		
RN104	RESISTOR NETWORK ASSY	502955	89536	502955	1		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
RN202	RESISTOR NETWORK, 100K	516930	89536	516930	2		
RN203	RESISTOR NETWORK ASSY	502922	89536	502922	1		
RN301	RESISTOR NETWORK, 100K	516930	89536	516930	REF		
RN302	RESISTOR NETWORK ASSY	502971	89536	502971	1		
RN401	RESISTOR NETWORK, 22.0K	520122	89536	520122	1		
RN402	RESISTOR NETWORK	412906	89536	412906	1		
RN501	RESISTOR NETWORK ASSY	502948	89536	502948	1		
RN502	RESISTOR NETWORK ASSY	502963	89536	502963	1		
RN503	RESISTOR NETWORK, 100K	412726	89536	412726	1		
RN504	RESISTOR NETWORK, 100K	412908	89536	412908	1		
RN506	RESISTOR NETWORK, 100K	380618	89536	380618	1		
RN601	RESISTOR NETWORK, 10K	414003	89536	414003	1		
RN602	RESISTOR NETWORK, 10K	412924	89536	412924	2		
RN603	RESISTOR NETWORK, 10K	412924	89536	412924	REF		
RV101	VARISTOR, 390V	423475	09214	V390M68	2	1	
RV102	VARISTOR, 390V	423475	09214	V390M68	REF		
RV103	VARISTOR, 330V	520874	09214	V330MA5B	3	1	
RV104	VARISTOR, 330V	520874	09214	V330MA5B	REF		
RV105	VARISTOR, 330V	520874	09214	V330MA5B	REF		
RV701	VARISTOR, 33V	485391	89536	485391	1	1	
SW101	PUSHBUTTON SWITCH	504852	89536	504852	1		
SW102	PUSHBUTTON SWITCH	504845	89536	504845	1		
U101	XSTR, ARRAY, HIGH-VOLTAGE, HIGH-CURRENT	483081	01295	ULN2004AN	1	1	
U102	IC, HIGH-VOLTAGE DISPLAY DRIVERS	504795	56289	UPH-480	2	1	
U103	IC, C-MOS, HEX OPEN DRAIN P-CHAN BUFFERS	418947	12040	MM74C907N	2	1	
U205	IC, LINEAR, OP-AMP	472779	12040	LF356N	1	1	
U206	IC, C-MOS, HEX OPEN DRAIN P-CHAN BUFFERS	418947	12040	MM74C907N	REF		
U207	IC, C-MOS, HEX, INVERTER	404699	12040	MM74C04N	3	1	
U208	IC, TTL, POS NAND GATES AND INVERTERS	394205	01295	SN74LS03N	1	1	
U209	IC, HIGH-VOLTAGE DISPLAY DRIVERS	504795	56289	UPH-480	REF		
U210	IC, LIN, OP-AMP, HIGH SUPPLY VOLTAGE	392902	04713	MC1436G	2	1	
U211	IC, LIN, OP-AMP, HIGH SUPPLY VOLTAGE	392902	04713	MC1436G	REF		
U301	XSTR, LIN, ARRAY, 2-PNP, 16-PIN DIP	418954	02735	CA3096E	1	1	
U302	IC, LIN, OP-AMP	478107	12040	308A	2	1	
U303	IC, LIN, OP-AMP	478107	12040	308A	REF		
U401	IC, LIN, OP-AMP, J-FET INPUT	495101	89536	495101	1	1	
U402	IC, LIN, OP-AMP, J-FET INPUT	477869	12040	LF357H	1	1	
U403	IC, LIN, OP-AMP	429837	12040	LF356H	1	1	
U404	IC, LIN, J-FET	495119	12040	LF353BN	1	1	
U405	IC, LIN, OP-AMP, J-FET INPUT	483305	12040	LF351B	1	1	
U406	IC, HIGH-VOLTAGE DISPLAY DRIVERS	504894	56289	UPH-481	1	1	
U407	IC, VOLTAGE REGULATOR, POS	429647	07263	A78L08AWC	1	1	
U408	IC, LIN, OP-AMP, METAL CAN	288928	12040	LM308AH	3	1	
U409	IC, LIN, NEG VOLTAGE REULATOR	407635	04713	MC7908CP	1	1	
U501	ZENER REF AMP	510669	89536	510669	1	1	A
U502	IC, LIN, OP-AMP, METAL CAN	288928	12040	LM308AH	REF		
U503	IC, LIN, OP-AMP, METAL CAN	288928	12040	LM308AH	REF		
U504	IC, OPERATIONAL AMP, J-FET INPUT	418780	12040	LF351N	3	1	
U505	IC, OPERATIONAL AMP, J-FET INPUT	418780	12040	LF351N	REF		
U506	IC, OPERATIONAL AMP, J-FET INPUT	418780	12040	LF351N	REF		

Table 6-4. A3 Analog PCB Assembly (cont)

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
U601	IC, N-CHAN SIL GATE, 8-BIT	524496	89536	524496	1	1	
U602	IC, C-MOS, ASYNCRNS, REC/TRANSMITTER	453464	32293	IM6402CPL	1	1	
U603	IC, C-MOS, HEX, "D" TYPE F/F	404509	02735	CD40174BE	3	1	
U604	IC, MSI, TTL, DECODER/MULTIPLEXER	404152	01295	SN74L154N	1	1	
U605	IC, C-MOS, DUAL UP COUNTER	355164	04713	MC14520CL/CP	1	1	
U607	IC, C-MOS, HEX, "D" TYPE F/F	404509	02735	CD40174BE	REF		
U608	IC, C-MOS, 74C, DUAL "D" F/F	418830	12040	MM74C74	1	1	
U609	IC, TTL, LO-PWR, SNGL/DUAL RETRIG	404186	01295	SN74LS123N	1	1	
U610	IC, TTL, DUAL PERIPHERAL DRIVER	329706	01295	SN75452P	1	1	
U611	IC, C-MOS, TRI-STATE, HEX NONINV BFFRS	407759	12040	MM80C97N	2	1	
U612	IC, C-MOS, TRI-STATE, HEX NONINV BFFRS	407759	12040	MM80C97N	REF		
U613	IC, TTL, QUAD, 2-INPUT, POS AND GATES	393066	01295	SN74LS08N	1	1	
U614	IC, C-MOS, HEX, INVERTER	404699	12040	MM74C04N	REF		
U615	IC, TTL, HEX INVERTER, OPEN COLLECTOR	394536	01295	SN74LS05N	1	1	
U616	IC, C-MOS, HEX, INVERTER	404699	12040	MM74C04N	REF		
U617	IC, C-MOS, HEX, "D" TYPE F/F	404509	02735	CD40174BE	REF		
U618	IC, TTL LO-PWR SCHTKY OCTAL "D" TYPE F/F	454892	01295	SN74LS273N	4	1	
U619	IC, TTL LO-PWR SCHTKY OCTAL "D" TYPE F/F	454892	01295	SN74LS273N	REF		
U620	IC, TTL LO-PWR SCHTKY OCTAL "D" TYPE F/F	454892	01295	SN74LS273N	REF		
U621	IC, TTL LO-PWR SCHTKY OCTAL "D" TYPE F/F	454892	01295	SN74LS273N	REF		
U622	IC, HIGH VOLTAGE DISPLAY DRIVERS	504902	56289	UPH-482	3	1	
U623	IC, HIGH VOLTAGE DISPLAY DRIVERS	504902	56289	UPH-482	REF		
U624	IC, HIGH VOLTAGE DISPLAY DRIVERS	504902	56289	UPH-482	REF		
U627	XSTR, PULSE TYPE, DIP PACKAGE	500298	32997	4252-1034	1	1	
U703	IC, LIN VOLT REG, FIXED VOLTAGES	428847	04713	MC7805TP	1	1	
U704	IC, LIN, VOLT REG, FIXED VOLTAGES	413195	04713	MC7812TP	1	1	
U705	IC, LINEAR, VOL REF, RCD	413187	04713	MC7815TP	1	1	
U706	IC, LINEAR, NEG VOL REG	413179	04713	MC7915	1	1	
U707	IC, LIN, NEG VOLT REG, FIXED VOLTAGES	381665	04713	MC7912CT	1	1	
Y601	CRYSTAL, 6 MHZ, +/-.015%	461665	89536	461665	1	1	

NOTE: THE ANALOG PCB ASSEMBLY IS DIVIDED INTO SECTIONS:

-1 INPUT/OUTPUT SWITCHING
(100 SERIES COMPONENTS)

-2 DC BUFFER & DC BUFFER LOGIC
(200 SERIES COMPONENTS)

-3 OHMS CONVERTER
(300 SERIES COMPONENTS)

-4 AC CONVERTER (400 SERIES COMPONENTS)

-5 A/D ANALOG (500 SERIES COMPONENTS)

-6 ANALOG CONTROLLER
(600 SERIES COMPONENTS)

-7 POWER SUPPLY (700 SERIES COMPONENTS)

EACH SECTION HAS ITS' OWN SPECIFIC SERIES.

A ONE OF THESE THREE ITEMS WILL BE INSTALLED.

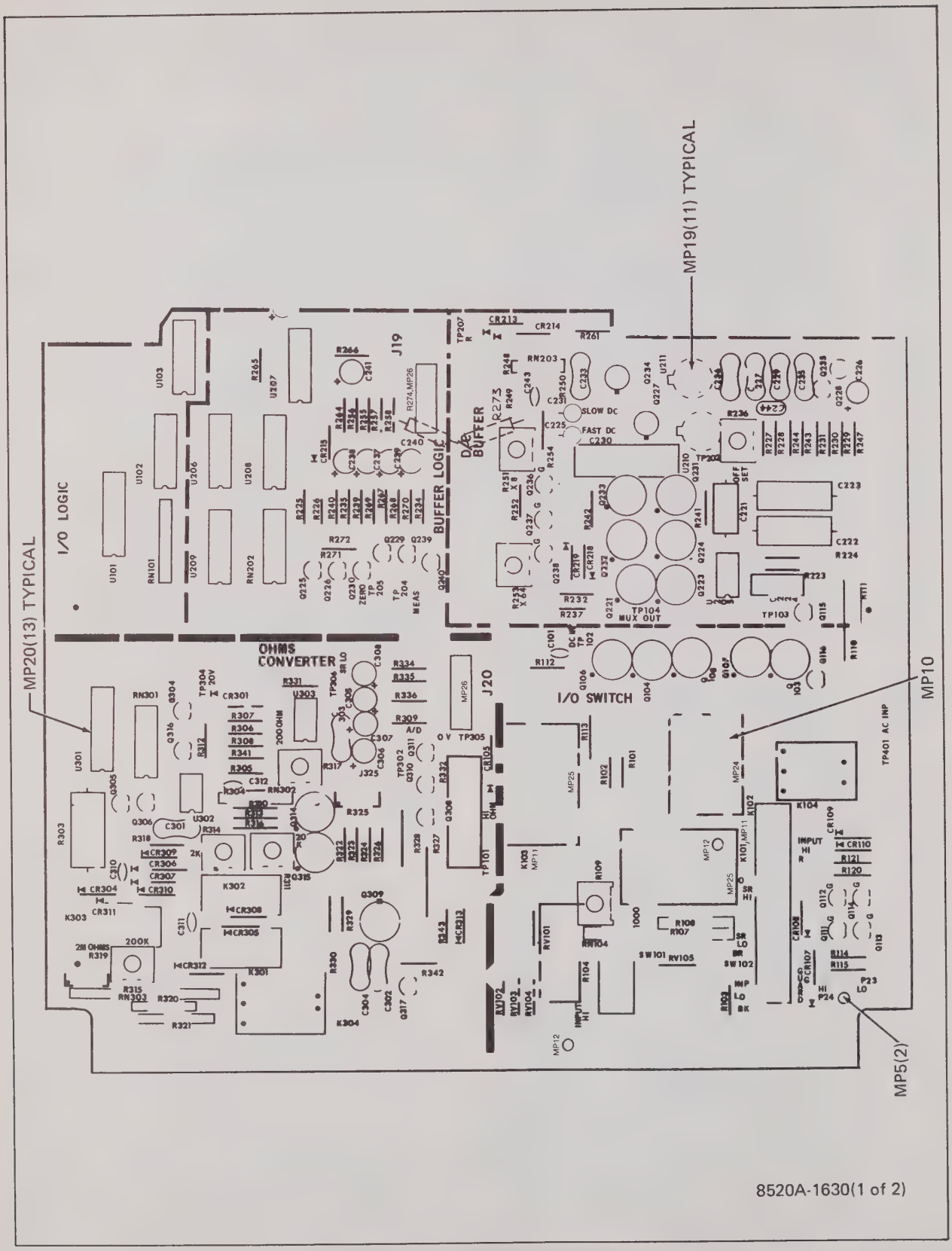


Figure 6-4. A3 Analog PCB Assembly

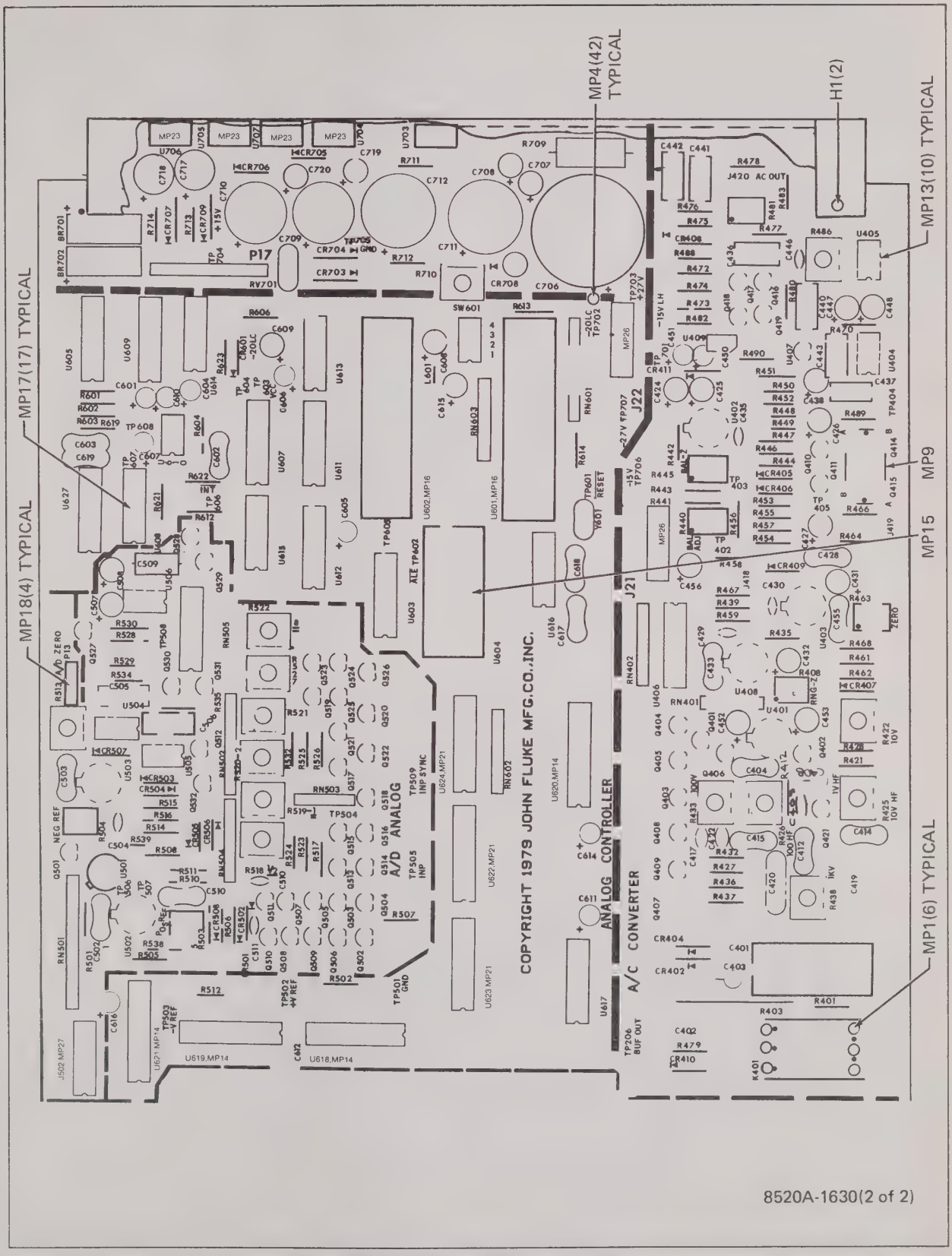
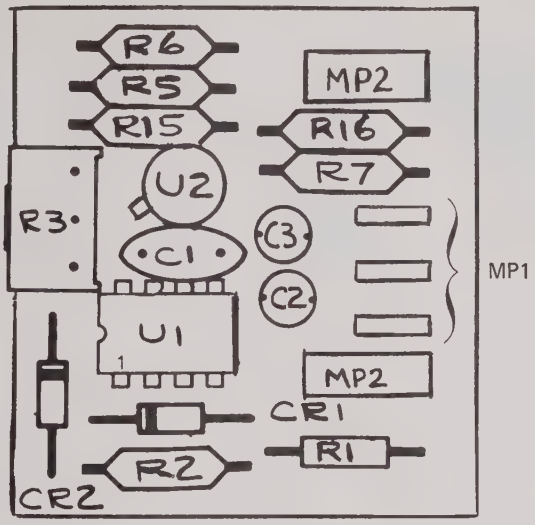


Figure 6-4. A3 Analog PCB Assembly (cont)

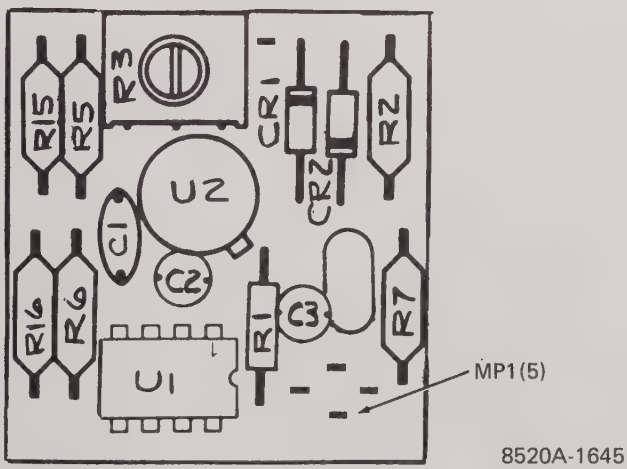
Table 6-5. A3A1 Reference Module

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
A3A1	REFERENCE MODULE (VERTICAL) FIGURE 6-5 (8520A-4046T)	530626	89536	530626	AR		A
C1	CAP, CER, 2000 PF GMV, 1 KV	105569	71590	DA140-139CB	1		
C2	CAP, TA, 2.2 UF +/-20%, 20V	161927	56289	196D2225X0020HA1	2		
C3	CAP, TA, 2.2 UF +/-20%, 20V	161927	56289	196D2225X0020HA1	REF		
CR1	DIODE, HI SPEED SWITCHING	203323	07910	1N4448	2	1	
CR2	DIODE, HI SPEED SWITCHING	203323	07910	1N4448	REF		
MP1	CONNECTOR, POST	375329	89536	375329	3		
MP2	TEST JACK (RED)	170480	74970	105-752	2		
R1	RES, DEP. CAR, 1M +/-5%, 1/4W	348987	80031	CR251-4-5P1M	1		
R2	RES, MTL. FILM, 3.74K +/-1%, 1/8W	260547	91637	CMF553741F	1		
R3	RES, VAR, 2K +/-10%, 1/2W	285163	11236	360S202A	1	1	
R5	RES, MTL. FILM, 15.4K +/-1%, 1/8W	340604	91637	CMF551542F	1		
R6	RES, MTL. FILM, 10.05K +/-1%, 1/8W	340216	89536	340216	1		
R7	RES, MTL. FILM, 4.02K +/-1%, 1/8W	235325	91637	CMF554021F	1		
R15	REF AMP SET (R15,R16,U2)	523407	89536	523407	1	1	B
R16	PART OF R15 SET						
U1	IC, J-FET INPUT, DUAL, OPERAT. AMPLIFIER	495119	12040	LF353BN	1	1	
U2	PART OF R15 SET						
	A INSTALLED PER CUSTOMER REQUIREMENTS.						
	B R15, R16 RESISTORS (REF AMP SET) CAN BE INSTALLED IN EITHER POSITION.						
A3A1	REFERENCE MODULE (HORIZONTAL) FIGURE 6-5 (8520A-4045T)	527994	89536	527994	AR		A
C1	CAP, CER, 2000 PF GMV, 1KV	105569	71590	DA140-139CB	1		
C2	CAP, TA, 2.2 UF +/-20%, 20V	161927	56289	196D2225X0020HA1	2		
C3	CAP, TA, 2.2 UF +/-20%, 20V	161927	56289	196D2225X0020HA1	REF		
CR1	DIODE, HI SPEED SWITCHING	203323	07910	1N4448	2	1	
CR2	DIODE, HI SPEED SWITCHING	203323	07910	1N4448	REF		
MP1	CONNECTOR, POST	267633	00779	86144-1	5		
R1	RES, DEP. CAR, 1M +/-5%, 1/4W	348987	80031	CR251-4-5P1M	1		
R2	RES, MTL. FILM, 3.74K +/-1%, 1/8W	260547	91637	CMF553741F	1		
R3	RES, VAR, 2K +/-10%, 1/2W	309666	11236	360T202A	1	1	
R5	RES, MTL. FILM, 15.4K +/-1%, 1/4W	340604	91637	CMF551542F	1		
R6	RES, MTL. FILM, 10.05K +/-1%, 1/8W	340216	89536	340216	1		
R7	RES, MTL. FILM, 4.02K +/-1%, 1/8W	235325	91637	CMF554021F	1		
R15	REF AMP SET (R15,R16,U2)	523407	89536	523407	1	1	B
R16	PART OF R15 REF AMP SET						
U1	IC, J-FET INPUT, DUAL, OPERAT. AMPLIFIER	495119	12040	LF353BN	1	1	
U2	PART OF R15 REF AMP SET						
	A INSTALLED PER CUSTOMER REQUIREMENTS						
	B R15, R16 (TO REF AMP SET) CAN BE INSTALLED IN EITHER POSITION.						



8520A-1646

HORIZONTAL



8520A-1645

VERTICAL

Figure 6-5. A3A1 Reference Module

Table 6-6. A4 Transformer Assembly

REF DES	DESCRIPTION	FLUKE STOCK NO.	MFG SPLY CODE	MFG PART NO. OR TYPE	TOT QTY	REC QTY	NOTE
A4	TRANSFORMER ASSEMBLY FIGURE 6-6 (8520A-4202)	496869	89536	496869	REF		
A4A1	TRANSFORMER PCB ASSEMBLY	ORDER	ONLY	REPLACEABLE PARTS	1		
H1	SCREW, #8-32 X 1/4	228890	89536	228890	4		
MP1	BRACKET, XFMR, FRONT	491118	89536	491118	1		
MP2	BRACKET, XFMR, REAR	491126	89536	491126	1		
MP3	GROMMET	100065	89536	100065	1		
T1	TRANSFORMER	490797	89536	490797	1		
A4A1	TRANSFORMER PCB ASSEMBLY FIGURE 6-6 (8520A-4040)	ORDER	ONLY	REPLACEABLE PARTS	REF		
C1	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	2		
C2	CAP, CER, 0.22 UF +/-20%, 50V	309849	71590	CW30C224K	REF		
CR1	DIODE, SI, HIGH VOLTAGE	325746	04713	MR751	2		
CR2	DIODE, SI, HIGH VOLTAGE	325746	04713	MR751	REF		
L1	CHOKE	492116	89536	492116	1		
P1	CONNECTOR	512889	02660	62395-1834	2		
P2	CONNECTOR	512889	02660	62395-1834	REF		
RV1	VARISTOR, 33V	485391	89536	485391	1		
RV2	VARISTOR, 22V	500777	89536	500777	1		
SW1	SWITCH, SLIDE, DPDT	234278	89536	234278	2		
SW2	SWITCH, SLIDE, DPDT	234278	89536	234278	REF		

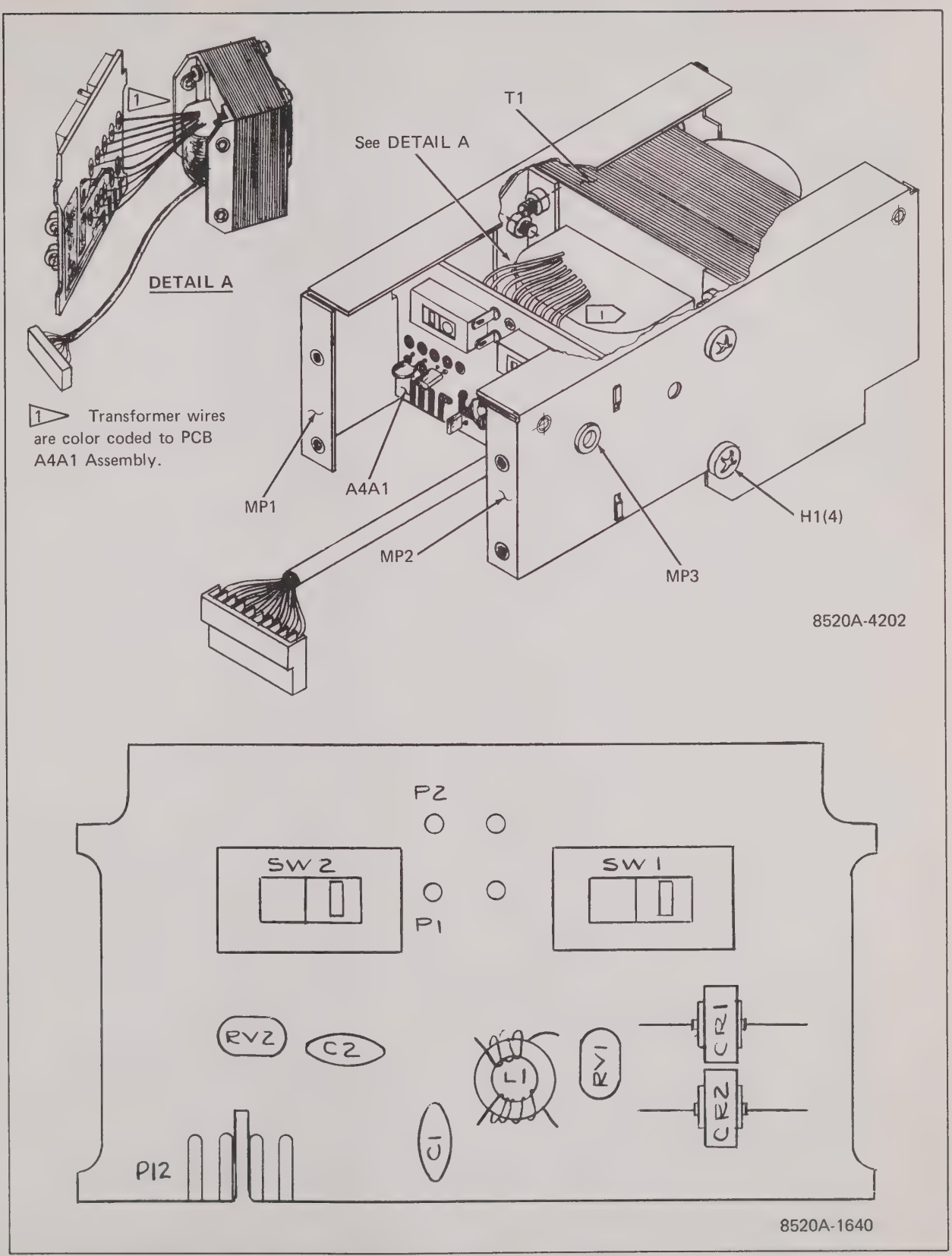


Figure 6-6. A4 Transformer Assembly

Section 7
General Information

7-1. This section of the manual contains generalized user information as well as supplemental information to the List of Replaceable Parts contained in Section 6. The following information is presented in this section:

List of Abbreviations

Federal Supply Codes for Manufacturers

List of Abbreviations and Symbols

A or amp	ampere
ac	alternating current
af	audio frequency
a/d	analog-to-digital
assy	assembly
AWG	american wire gauge
B	bel
bcd	binary coded decimal
°C	Celsius
cap	capacitor
ccw	counterclockwise
cer	ceramic
cermet	ceramic to metal(seal)
ckt	circuit
cm	centimeter
cmrr	common mode rejection ratio
comp	composition
cont	continue
crt	cathode-ray tube
cw	clockwise
d/a	digital-to-analog
dac	digital-to-analog converter
dB	decibel
dc	direct current
dmm	digital multimeter
dvm	digital voltmeter
elect	electrolytic
ext	external
F	farad
°F	Fahrenheit
FET	Field-effect transistor
ff	flip-flop
freq	frequency
FSN	federal stock number
g	gram
G	giga (10^9)
gd	guard
Ge	germanium
GHz	gigahertz
gmv	guaranteed minimum value
gnd	ground
H	henry
hd	heavy duty
hf	high frequency
Hz	hertz
IC	integrated circuit
if	intermediate frequency
in	inch(es)
intl	internal
I/O	input/output
k	kilo (10^3)
kHz	kilohertz
kΩ	kilohm(s)
kV	kilovolt(s)
lf	low frequency
LED	light-emitting diode
LSB	least significant bit
LSD	least significant digit
M	mega (10^6)
m	milli (10^{-3})
mA	milliampere(s)
max	maximum
mf	metal film
MHz	megahertz
min	minimum
mm	millimeter
ms	millisecond
MSB	most significant bit
MSD	most significant digit
MTBF	mean time between failures
MTTR	mean time to repair
mV	millivolt(s)
mv	multivibrator
MΩ	megohm(s)
n	nano (10^{-9})
na	not applicable
NC	normally closed
(–) or neg	negative
NO	normally open
ns	nanosecond
opnl ampl	operational amplifier
p	pico (10^{-12})
para	paragraph
pcb	printed circuit board
pF	picofarad
pn	part number
(+) or pos	positive
pot	potentiometer
p-p	peak-to-peak
ppm	parts per million
PROM	programmable read-only memory
psi	pound-force per square inch
RAM	random-access memory
rf	radio frequency
rms	root mean square
ROM	read-only memory
s or sec	second (time)
scope	oscilloscope
SH	shield
Si	silicon
serno	serial number
sr	shift register
Ta	tantalum
tb	terminal board
tc	temperature coefficient or temperature compensating
tcxo	temperature compensated crystal oscillator
tp	test point
u or μ	micro (10^{-6})
uhf	ultra high frequency
us or μs	microsecond(s) (10^{-6})
uut	unit under test
V	volt
v	voltage
var	variable
vco	voltage controlled oscillator
vhf	very high frequency
vlf	very low frequency
W	watt(s)
ww	wire wound
xfmr	transformer
xstr	transistor
xtal	crystal
xtlo	crystal oscillator
Ω	ohm(s)
μ	micro (10^{-6})

Federal Supply Codes for Manufacturers

00213
Nytronics Comp. Group Inc.
Subsidiary of Nytronics Inc.
Formerly Sage Electronics
Rochester, New York

00327
Welwyn International, Inc.
Westlake, Ohio

00656
Aerovox Corp.
New Bedford, Massachusetts

00686
Film Capacitors, Inc.
Passaic, New Jersey

00779
AMP Inc.
Harrisburg, Pennsylvania

01121
Allen-Bradley Co.
Milwaukee, Wisconsin

01281
TRW Electronic Comp.
Semiconductor Operations
Lawndale, California

01295
Texas Instruments, Inc.
Semiconductor Group
Dallas, Texas

01537
Motorola Communications &
Electronics Inc.
Franklin Park, Illinois

01686
RCL Electronics Inc.
Manchester, New Hampshire

01730
Replaced by 73586

01884
Use 56289
Sprague Electric Co.
Dearborn Electronic Div.
Lockwood, Florida

02114
Ferroxcube Corp.
Saugerties, New York

02131
General Instrument Corp.
Harris ASW Div.
Westwood, Maine

02395
Rason Mfg. Co.
Brooklyn, New York

02533
Snelgrove, C.R. Co., Ltd.
Don Mills, Ontario, Canada
M3B 1M2

02606
Fenwal Labs
Div. of Travenal Labs.
Morton Grove, Illinois

02660
Bunker Ramo Corp., Conn Div.
Formerly Amphenol-Borg
Electric Corp.
Broadview, Illinois

02799
Areo Capacitors, Inc.
Chatsworth, California

03508
General Electric Co.
Semiconductor Products
Syracuse, New York

03614
Replaced by 71400

03651
Replaced by 44655

03797
Eldema Div.
Genisco Technology Corp.
Compton, California

03877
Transistron Electronic Corp.
Wakefield, Massachusetts

03888
KDI Pyrofilm Corp.
Whippany, New Jersey

03911
Clairex Electronics Div.
Clairex Corp.
Mt. Vernon, New York

03980
Muirhead Inc.
Mountainside, New Jersey

04009
Arrow Hart Inc.
Hartford, Connecticut

04062
Replaced by 72136

04202
Replaced by 81312

04217
Essex International Inc.
Wire & Cable Div.
Anaheim, California

04221
Aemco, Div. of
Midtex Inc.
Mankato, Minnesota

04222
AVX Ceramics Div.
AVX Corp.
Myrtle Beach, Florida

04423
Telonic Industries
Laguna Beach, California

04645
Replaced by 75376

04713
Motorola Inc. Semiconductor
Products
Phoenix, Arizona

04946
Standard Wire & Cable
Los Angeles, California

05082
Replaced by 94988

05236
Jonathan Mfg. Co.
Fullerton, California

05245
Components Corp. now
Corcom, Inc.
Chicago, Illinois

05277
Westinghouse Electric Corp.
Semiconductor Div.
Youngwood, Pennsylvania

05278
Replaced by 43543

05279
Southwest Machine &
Plastic Co.
Glendora, California

05397
Union Carbide Corp.
Materials Systems Div.
New York, New York

05571
Use 56289
Sprague Electric Co.
Pacific Div.
Los Angeles, California

05574
Viking Industries
Chatsworth, California

05704
Replaced by 16258

05820
Wakefield Engineering Inc.
Wakefield, Massachusetts

06001
General Electric Co.
Electronic Capacitor &
Battery Products Dept.
Columbia, South Carolina

06136
Replaced by 63743

06383
Panduit Corp.
Tinley Park, Illinois

06473
Bunker Ramo Corp.
Amphenol SAMS Div.
Chatsworth, California

06555
Beede Electrical Instrument Co.
Penacook, New Hampshire

06739
Electron Corp.
Littleton, Colorado

06743
Clevite Corp.
Cleveland, Ohio

06751
Components, Inc. Semcor Div.
Phoenix, Arizona

06860
Gould Automotive Div.
City of Industry, California

06961
Vernitron Corp., Piezo
Electric Div.
Formerly Clevite Corp., Piezo
Electric Div.
Bedford, Ohio

06980
Eimac Div.
Varian Associates
San Carlos, California

07047
The Ross Milton Co.
South Hampton, Pennsylvania

07115
Replaced by 14674

07138
Westinghouse Electric Corp.,
Electronic Tube Div.
Horsehead, New York

07233
TRW Electronic Components
Cinch Graphic
City of Industry, California

07256
Silicon Transistor Corp.
Div. of BBF Group Inc.
Chelmsford, Massachusetts

07261
Aumet Corp.
Culver City, California

07263
Fairchild Semiconductor
Div. of Fairchild Camera
& Instrument Corp.
Mountain View, California

07344
Bircher Co., Inc.
Rochester, New York

07597
Burndy Corp.
Tape/Cable Div.
Rochester, New York

07792
Lerma Engineering Corp.
Northampton, Massachusetts

07910
Teledyne Semiconductor
Formerly Continental Device
Hawthorne, California

07933
Use 49956
Raytheon Co.
Semiconductor Div. HQ
Mountain View, California

08225
Industro Transistor Corp
Long Island City, New York

Federal Supply Codes for Manufacturers (cont)

08261
Spectra Strip Corp.
Garden Grove, California

08530
Reliance Mica Corp.
Brooklyn, New York

08806
General Electric Co.
Miniature Lamp Products Dept.
Cleveland, Ohio

08863
Nylomatic Corp.
Norrisville, Pennsylvania

08988
Use 53085
Skottie Electronics Inc.
Archbald, Pennsylvania

09214
G.E. Co. Semi-Conductor
Products Dept.
Power Semi-Conductor
Products OPN Sec.
Auburn, New York

09353
C and K Components
Watertown, Massachusetts

09423
Scientific Components, Inc.
Santa Barbara, California

09922
Burndy Corp.
Norwalk, Connecticut

09969
Dale Electronics Inc.
Yankton, S. Dakota

10059
Barker Engineering Corp.
Formerly Amerace, Amerace
ESNA Corp.
Kenilworth, New Jersey

11236
CTS of Berne
Berne, Indiana

11237
CTS Keene Inc.
Paso Robles, California

11358
CBS Electronic Div.
Columbia Broadcasting System
Newburyport, Minnesota

11403
Best Products Co.
Chicago, Illinois

11503
Keystone Columbia Inc.
Warren, Michigan

11532
Teledyne Relays
Hawthorne, California

11711
General Instrument Corp.
Rectifier Division
Hicksville, New York

11726
Qualidyne Corp.
Santa Clara, California

12014
Chicago Rivet & Machine Co.
Bellwood, Illinois

12040
National Semiconductor Corp.
Danburry, Connecticut

12060
Diodes, Inc.
Chatsworth, California

12136
Philadelphia Handle Co.
Camden, New Jersey

12300
Potter-Brumfield Div.
AMF Canada LTD.
Guelph, Ontario, Canada

12323
Presin Co., Inc.
Shelton, Connecticut

12327
Freeway Corp. formerly
Freeway Washer & Stamping Co.
Cleveland, Ohio

12443
The Budd Co. Polychem Products
Plastic Products Div.
Bridgeport, Pennsylvania

12615
U.S. Terminals Inc.
Cincinnati, Ohio

12617
Hamlin Inc.
Lake Mills, Wisconsin

12697
Clarostat Mfg. Co.
Dover, New Hampshire

12749
James Electronics
Chicago, Illinois

12856
Micrometals
Sierra Madre, California

12954
Dickson Electronics Corp.
Scottsdale, Arizona

12969
Unitrode Corp.
Watertown, Massachusetts

13103
Thermalloy Co., Inc.
Dallas, Texas

13327
Solitron Devices Inc.
Tappan, New York

13511
Amphenol Cadre Div.
Bunker-Ramo Corp.
Los Gatos, California

13606
Use 56289
Sprague Electric Co.
Transistor Div.
Concord, New Hampshire

13839
Replaced by 23732

14099
Semtech Corp.
Newbury Park, California

14140
Edison Electronic Div.
Mc Gray-Edison Co.
Manchester, New Hampshire

14193
Cal-R-Inc. formerly
California Resistor, Corp.
Santa Monica, California

14298
American Components, Inc.
an Insilco Co.
Conshohocken, Pennsylvania

14655
Cornell-Dublier Electronics
Division of Federal Pacific
Electric Co. Govt. Control Dept.
Newark, New Jersey

14752
Electro Cube Inc.
San Gabriel, California

14869
Replaced by 96853

14936
General Instrument Corp.
Semi Conductor Products Group
Hicksville, New York

15636
Elec-Trol Inc.
Saugus, California

15801
Fenwal Electronics Inc.
Div. of Kidde Walter and Co., Inc.
Framingham, Massachusetts

15818
Teledyne Semiconductors,
formerly Amelco Semiconductor
Mountain View, California

15849
Litton Systems Inc. Useco Div.
formerly Useco Inc.
Van Nuys, California

15898
International Business
Machines Corp.
Essex Junction, Vermont

15909
Replaced by 14140

16258
Space-Lok Inc.
Burbank, California

16299
Corning Glass
Electronic Components Div.
Raleigh, North Carolina

16332
Replaced by 28478

16473
Cambridge Scientific Ind.
Div. of Chemed Corporation
Cambridge, Maryland

16742
Paramount Plastics
Fabricators, Inc.
Downey, California

16758
Delco Electronics
Div. of General Motors Corp.
Kokomo, Indiana

17001
Replaced by 71468

17069
Circuit Structures Lab.
Burbank, California

17338
High Pressure Eng. Co., Inc.
Oklahoma City, Oklahoma

17545
Atlantic Semiconductors, Inc.
Asbury Park, New Jersey

17856
Siliconix, Inc.
Santa Clara, California

17870
Replaced by 14140

18178
Vactec Inc.
Maryland Heights, Missouri

18324
Signetics Corp.
Sunnyvale, California

18612
Vishay Resistor Products Div.
Vishay Intertechnology Inc.
Malvern, Pennsylvania

18736
Voltronics Corp.
Hanover, New Jersey

18927
GTE Sylvania Inc.
Precision Material Group
Parts Division
Titusville, Pennsylvania

19451
Perine Machinery & Supply Co.
Seattle, Washington

19701
Electro-Midland Corp.
Mepco-Electra Inc.
Mineral Wells, Texas

20584
Enochs Mfg. Inc.
Indianapolis, Indiana

Federal Supply Codes for Manufacturers (cont)

20891
Self-Organizing Systems, Inc.
Dallas, Texas

21604
Bucheye Stamping Co.
Columbus, Ohio

21845
Solitron Devices Inc.
Transistor Division
Riveria Beach, Florida

22767
ITT Semiconductors
Palo Alto, California

23050
Product Comp. Corp.
Mount Vernon, New York

23732
Tracor Inc.
Rockville, Maryland

23880
Stanford Applied Engrng.
Santa Clara, California

23936
Pamotor Div., Wm. J. Purdy Co.
Burlingame, California

24248
Replaced by 94222

24355
Analog Devices Inc.
Norwood, Massachusetts

24655
General Radio
Concord, Massachusetts

24759
Lenox-Fugle Electronics Inc.
South Plainfield, New Jersey

25088
Siemen Corp.
Isilen, New Jersey

25403
Amperex Electronic Corp.
Semiconductor &
Micro-Circuits Div.
Slatersville, Rhode Island

27014
National Semiconductor Corp.
Santa Clara, California

27264
Molex Products
Downers Grove, Illinois

28213
Minnesota Mining & Mfg. Co.
Consumer Products Div.
St. Paul, Minnesota

28425
Serv-/-Link formerly
Bohannan Industries
Fort Worth, Texas

28478
Deltrol Controls Div.
Deltrol Corporation
Milwaukee, Wisconsin

28480
Hewlett Packard Co.
Corporate HQ
Palo Alto, California

28520
Heyman Mfg. Co.
Kenilworth, New Jersey

29083
Monsanto, Co., Inc.
Santa Clara, California

29604
Stackpole Components Co.
Raleigh, North Carolina

30148
AB Enterprise Inc.
Ahoskie, North Carolina

30323
Illinois Tool Works, Inc.
Chicago, Illinois

31091
Optimax Inc.
Colmar, Pennsylvania

32539
Mura Corp.
Great Neck, New York

32767
Griffith Plastic Corp.
Burlingame, California

32879
Advanced Mechanical
Components
Northridge, California

32897
Erie Technological Products, Inc.
Frequency Control Div.
Carlisle, Pennsylvania

32997
Bourns Inc.
Trimpot Products Division
Riverside, California

33173
General Electric Co.
Products Dept.
Owensboro, Kentucky

34333
Silicon General
Westminister, California

34335
Advanced Micro Devices
Sunnyvale, California

34802
Electromotive Inc.
Kenilworth, New Jersey

37942
P.R. Mallory & Co., Inc.
Indianapolis, Indiana

42498
National Radio
Melrose, Massachusetts

43543
Nytronics Inc.
Transformer Co. Div.
Geneva, New York

44655
Ohmite Mfg. Co.
Skokie, Illinois

49671
RCA Corp.
New York, New York

49956
Raytheon Company
Lexington, Massachusetts

50088
Mostek Corp.
Carrollton, Texas

50579
Litronix Inc.
Cupertino, California

51605
Scientific Components Inc.
Linden, New Jersey

53021
Sangamo Electric Co.
Springfield, Illinois

54294
Cutler-Hammer Inc. formerly
Shallcross, A Cutter-Hammer Co.
Selma, North Carolina

55026
Simpson Electric Co.
Div. of Am. Gage and Mach. Co.
Elgin, Illinois

56289
Sprague Electric Co.
North Adams, Massachusetts

58474
Superior Electric Co.
Bristol, Connecticut

60399
Torin Corp. formerly
Torrington Mfg. Co.
Torrington, Connecticut

63743
Ward Leonard Electric Co., Inc.
Mount Vernon, New York

64834
West Mfg. Co.
San Francisco, California

65092
Weston Instruments Inc.
Newark, New Jersey

66150
Winslow Tele-Tronics Inc.
Eaton Town, New Jersey
70485
Atlantic India Rubber Works
Chicago, Illinois

70563
Amperite Company
Union City, New Jersey

70903
Belden Corp.
Geneva, Illinois

71002
Birnback Radio Co., Inc.
Freeport, New York

71400
Bussmann Mfg.
Div. of McGraw-Edison Co.
Saint Louis, Missouri

71450
CTS Corp.
Elkhart, Indiana

71468
ITT Cannon Electric Inc.
Santa Ana, California

71482
Clare, C.P. & Co.
Chicago, Illinois

71590
Centrelab Electronics
Div. of Globe Union Inc.
Milwaukee, Wisconsin

71707
Coto Coil Co., Inc.
Providence, Rhode Island

71744
Chicago Miniature Lamp Works
Chicago, Illinois

71785
TRW Electronics Components
Cinch Connector Operations Div.
Elk Grove Village
Chicago, Illinois

72005
Wilber B. Driver Co.
Newark, New Jersey

72092
Replaced by 06980

72136
Electro Motive Mfg. Co.
Williamantic, Connecticut

72259
Nytronics Inc.
Pelham Manor, New Jersey

72619
Dialight Div.
Amperex Electronic Corp.
Brooklyn, New York

72653
G.C. Electronics
Div. of Hydrometals, Inc.
Brooklyn, New York

72665
Replaced by 90303
72794
Dzus Fastener Co., Inc.
West Islip, New York

72928
Gulton Ind. Inc.
Gudeman Div.
Chicago, Illinois

Federal Supply Codes for Manufacturers (cont)

72982
Erie Tech. Products Inc.
Erie, Pennsylvania

73138
Bechman Instrument Inc.
Helipot Division
Fullerton, California

73293
Hughes Aircraft Co.
Electron Dynamics Div.
Torrance, California

73445
Amperex Electronic Corp.
Hicksville, New York

73559
Carling Electric Inc.
West Hartford, Connecticut

73586
Circle F Industries
Trenton, New Jersey

73734
Federal Screw Products, Inc.
Chicago, Illinois

73743
Fischer Special Mfg. Co.
Cincinnati, Ohio

73899
JFD Electronics Co.
Components Corp.
Brooklyn, New York

73949
Guardian Electric Mfg. Co.
Chicago, Illinois

74199
Quan Nichols Co.
Chicago, Illinois

74217
Radio Switch Corp.
Marlboro, New Jersey

74276
Signalite Div.
General Instrument Corp.
Neptune, New Jersey

74306
Piezo Crystal Co.
Carlisle, Pennsylvania

74542
Hoyt Elect. Instr. Works
Penacook, New Hampshire

74970
Johnson E.F., Co.
Waseca, Minnesota

75042
TRW Electronics Components
IRC Fixed Resistors
Philadelphia, Pennsylvania

75376
Kurz-Kasch Inc.
Dayton, Ohio

75378
CTS Knights Inc.
Sandwich, Illinois

75382
Kulka Electric Corp.
Mount Vernon, New York

75915
Littlefuse Inc.
Des Plaines, Illinois

76854
Oak Industries Inc.
Switch Div.
Crystal Lake, Illinois

77342
AMF Inc.
Potter & Brumfield Div.
Princeton, Indiana

77638
General Instrument Corp.
Rectifier Division
Brooklyn, New York

77969
Rubbercraft Corp. of CA. LTD.
Torrance, California

78189
Shakeproof
Div. of Illinois Tool Works Inc.
Elgin, Illinois

78277
Sigma Instruments, Inc.
South Braintree, Massachusetts

78488
Stackpole Carbon Co.
Saint Marys, Pennsylvania

78553
Eaton Corp. Engineered
Fastener Div.
Tinnerman Plant
Cleveland, Ohio

79136
Waldes Kohinoor Inc.
Long Island City, New York

79497
Western Rubber Company
Goshen, Indiana

79963
Zierick Mfg. Corp.
Mt. Kisko, New York

80031
Electro-Midland Corp.
Mepco Div.
A North American Phillips Co.
Norristown, New Jersey

80145
LFE Corp., Process Control Div.
formerly API Instrument Co.
Chesterland, Ohio

80183
Use 56289
Sprague Products
North Adams, Massachusetts

80294
Bourns Inc., Instrument Div.
Riverside, California

80583
Hammarlund Mfg. Co., Inc.
Red Bank, New Jersey

80640
Arnold Stevens, Inc.
South Boston, Massachusetts

81073
Grayhill, Inc.
La Grange, Illinois

81312
Winchester Electronics
Div. of Litton Industries Inc.
Oakville, Connecticut

81483
Therm-O-Disc Inc.
Mansfield, Ohio

81483
International Rectifier Corp.
Los Angeles, California

81590
Korry Mfg. Co.
Seattle, Washington

81741
Chicago Lock Co.
Chicago, Illinois

82305
Palmer Electronics Corp.
South Gate, California

82389
Switchcraft Inc.
Chicago, Illinois

82415
North American Phillips
Controls Corp.
Frederick, Maryland

82872
Roanwell Corp.
New York, New York

82877
Rotron Inc.
Woodstock, New York

82879
ITT Royal Electric Div.
Pawtucket, Rhode Island

83003
Varo Inc.
Garland, Texas

83058
The Carr Co., United Can Div.
of TRW
Cambridge, Massachusetts

83298
Bendix Corp.
Electric Power Div.
Eatontown, New Jersey

83330
Herman H. Smith, Inc.
Brooklyn, New York

83478
Rubbercraft Corp.
of America, Inc.
West Haven, Connecticut

83594
Burroughs Corp.
Electronic Components Div.
Plainfield, New Jersey

83740
Union Carbide Corp.
Battery Products Div.
formerly Consumer Products Div.
New York, New York

84171
Arco Electronics
Great Neck, New York

84411
TRW Electronic Components
TRW Capacitors
Ogallala, Nebraska

84613
Fuse Indicator Corp.
Rockville, Maryland

84682
Essex International Inc.
Industrial Wire Div.
Peabody, Massachusetts

86577
Precision Metal Products
of Malden Inc.
Stoneham, Massachusetts

86684
Radio Corp. of America
Electronic Components Div.
Harrison, New Jersey

86928
Seastrom Mfg. Co., Inc.
Glendale, California

87034
Illuminated Products Inc.
Subsidiary of Oak Industries Inc.
Anahiem, California

88219
Gould Inc.
Industrial Div.
Trenton, New Jersey

88245
Litton Systems Inc.
Useco Div.
Van Nuys, California

88419
Cornell-Dubilier Electronic Div.
Federal Pacific Co.
Fuquay-Varian, North Carolina

88486
Plastic Wire & Cable
Jewitt City, Connecticut

88690
Replaced by 04217

89536
John Fluke Mfg. Co., Inc.
Seattle, Washington

89730
G.E. Co., Newark Lamp Works
Newark, New Jersey

Federal Supply Codes for Manufacturers (cont)

90201
Mallory Capacitor Co.
Div. of P.R. Mallory Co., Inc.
Indianapolis, Indiana

90211
Use 56365
Square D Co.
Chicago, Illinois

90215
Best Stamp & Mfg. Co.
Kansas City, Missouri

90303
Mallory Battery Co.
Div. of Mallory Co., Inc.
Tarrytown, New York

91094
Essex International Inc.
Suglex/IWP Div.
Newmarket, New Hampshire

91293
Johanson Mfg. Co.
Boonton, New Jersey

91407
Replaced by 58474

91502
Associated Machine
Santa Clara, California

91506
Augat Inc.
Attleboro, Massachusetts

91637
Dale Electronics Inc.
Columbus, Nebraska

91662
Elco Corp.
Willow Grove, Pennsylvania

91737
Use 71468
Gremar Mfg. Co., Inc.
ITT Cannon/Gremar
Santa Ana, California

91802
Industrial Devices, Inc.
Edgewater, New Jersey

91833
Keystone Electronics Corp.
New York, New York

91836
King's Electronics Co., Inc.
Tuckahoe, New York

91929
Honeywell Inc.
Micro Switch Div.
Freeport, Illinois

91934
Miller Electric Co., Inc.
Div. of Aunet
Woonsocket, Rhode Island

92194
Alpha Wire Corp.
Elizabeth, New Jersey

93332
Sylvania Electric Products
Semiconductor Products Div.
Woburn, Massachusetts

94145
Replaced by 49956

94154
Use 94988
Wagner Electric Corp.
Tung-Sol Div.
Newark, New Jersey

94222
Southco Inc. formerly
South Chester Corp.
Lester, Pennsylvania

95146
Alco Electronic Products Inc.
Lawrence, Massachusetts

95263
Leecraft Mfg. Co.
Long Island City, New York

95264
Replaced by 98278

95275
Vitramon Inc.
Bridgeport, Connecticut

95303
RCA Corp.
Receiving Tube Div.
Cincinnati, Ohio

95348
Gordo's Corp.
Bloomfield, New Jersey

95354
Methode Mfg. Corp.
Rolling Meadows, Illinois

95712
Bendix Corp.
Electrical Components Div.
Microwave Devices Plant
Franklin, Indiana

95987
Weckesser Co. Inc.
Chicago, Illinois

96733
San Fernando Electric Mfg. Co.
San Fernando, California

96853
Gulton Industries Inc.
Measurement and Controls Div.
formerly Rustrak Instruments Co.
Manchester, New Hampshire

96881
Thomson Industries, Inc.
Manhasset, New York

97540
Master Mobile Mounts, Div. of
Whitehall Electronics Corp.
Ft. Meyers, Florida

97913
Industrial Electronic
Hardware Corp.
New York, New York

97945
Penwalt Corp.
SS White Industrial Products Div.
Piscataway, New Jersey

97966
Replaced by 11358

98094
Replaced by 49956

98159
Rubber-Teck, Inc.
Gardena, California

98278
Malco A Microdot Co., Inc.
Connector & Cable Div.
Pasadena, California

98291
Sealectro Corp.
Mamaroneck, New York

98388
Royal Industries
Products Div.
San Diego, California

98743
Replaced by 12749

98925
Replaced by 14433

99120
Plastic Capacitors, Inc.
Chicago, Illinois

99217
Bell Industries Elect.
Comp. Div.
formerly Southern Elect. Div.
Burbank, California

99392
STM
Oakland, California

99515
ITT Jennings Monrovia Plant
Div. of ITT Jennings formerly
Marshall Industries Capacitor Div.
Monrovia, California

99779
Use 29587
Bunker-Ramo Corp.
Barnes Div.
Landsdowne, Pennsylvania

99800
American Precision Industries Inc.
Delevan Division
East Aurora, New York

99942
Centrelab Semiconductor
Centrelab Electronics Div. of
Globe-Union Inc.
El Monte, California

Toyo Electronics
(R-Ohm Corp.)
Irvine, California

National Connector
Minneapolis, Minnesota

U.S. SALES AREAS

AK, Anchorage
Harry Lang & Associates
1371 Hillcrest Drive #303
Anchorage, AK 99503
(907) 279-5741

AL, Huntsville
John Fluke Mfg. Co., Inc.
3322 S. Memorial Parkway
Suite 96
Huntsville, AL 35801
(205) 881-6220
(404) 396-3224 (Atlanta)

AZ, Tempe
John Fluke Mfg. Co., Inc.
2125 S. 48th Street
Suite 104
Tempe, AZ 85282
(602) 967-8724
(602) 790-9881 (Tucson)

CA, Los Angeles
John Fluke Mfg. Co., Inc.
20902 South Bonita St.
Carson, CA 90746
(213) 538-3900 or
(714) 761-2449

CA, Santa Clara
John Fluke Mfg. Co., Inc.
2300 Walsh Ave., Bldg. K
Santa Clara, CA 95051
(408) 727-0513

CA, Tustin
John Fluke Mfg. Co., Inc.
15445 Red Hill Ave., Suite F
Tustin, CA 92680
(714) 838-8863
(714) 226-1254 (San Diego)

CO, Denver
John Fluke Mfg. Co., Inc.
1980 South Quebec St. #4
Denver, CO 80231
(303) 750-1222

CT, Hartford
John Fluke Mfg. Co., Inc.
124 Hebron Ave.
Glastonbury, CT 06033
(203) 633-0777

FL, Orlando
John Fluke Mfg. Co., Inc.
940 N. Fern Creek Ave.
Orlando, FL 32803
(305) 896-4881

GA, Atlanta
(404) 396-3224

HI, Honolulu
EMC Corporation
2979 Ualena St.
Honolulu, HI 96819
(808) 836-1138

IA, Iowa City
(319) 354-2811

IL, Chicago
John Fluke Mfg. Co., Inc.
1400 Hicks Road
Rolling Meadows, IL 60008
(312) 398-0850

IN, Indianapolis
John Fluke Mfg. Co., Inc.
5610 Crawfordsville Rd.
Corporate Square West
Suite 802
Indianapolis, IN 46224
(317) 244-2456

KA, Kansas City
John Fluke Mfg. Co., Inc.
4550 West 109th St.
Suite 130
Shawnee Mission, KA 66211
(913) 381-9800

LA, New Orleans
(504) 455-0814

MA, Burlington
John Fluke Mfg. Co., Inc.
25 "B" Street
Burlington, MA 01803
(617) 273-4674

MD, Rockville
John Fluke Mfg.Co., Inc.
5640 Fishers Lane
Rockville, MD 20852
(301) 770-1570
(301) 792-7060 (Baltimore)

MI, Detroit
John Fluke Mfg. Co., Inc.
13955 Farmington Rd.
Livonia, MI 48154
(313) 522-9140

MN, Minneapolis
John Fluke Mfg. Co., Inc.
7373 West 147th St.
Suite 196
Apple Valley, MN 55124
(612) 432-9400

MO, St. Louis
John Fluke Mfg. Co., Inc.
300 Brookes Dr., Suite 100
Hazelwood, MO 63042
(314) 731-3388

NC, Greensboro
John Fluke Mfg. Co., Inc.
1310 Beaman Place
Greensboro, NC 27408
(919) 273-1918

NJ, Paramus
John Fluke Mfg. Co., Inc.
P.O. Box 930
West 75 Century Road
Paramus, NJ 07652
(201) 262-9550

NM, Albuquerque
John Fluke Mfg. Co., Inc.
1108 Alvarado Drive N.E.
Albuquerque, NM 87110
(505) 265-8431

NY, Rochester
John Fluke Mfg. Co., Inc.
4515 Culver Road
Rochester, NY 14622
(716) 266-1400

OH, Cleveland
John Fluke Mfg. Co., Inc.
7830 Freeway Circle
Middleburg Heights, OH 44130
(216) 234-4540

OH, Dayton
John Fluke Mfg. Co., Inc.
4756 Fishburg Rd.
Dayton, OH 45424
(513) 233-2238
(614) 889-5715 (Columbus)

OR, Portland
John Fluke Mfg. Co., Inc.
18360 S.W. Springfield Lane
Aloha, OR 97007
(503) 642-1342

PA, Philadelphia
John Fluke Mfg. Co., Inc.
1010 West 8th Ave., Suite H
King of Prussia, PA 19406
(215) 265-4040
(412) 261-5171 (Pittsburgh)

TX, Austin
John Fluke Mfg. Co., Inc.
Creek Gardens, Suite 103
8705 Shoal Creek Blvd.
Austin, TX 78758
(512) 459-3344

TX, Dallas
John Fluke Mfg. Co., Inc.
14400 Midway Road
Dallas, TX 75234
(214) 233-9990

TX, Houston
John Fluke Mfg. Co., Inc.
4240 Blue Bonnet Dr.
Stafford, TX 77477
(713) 491-5995
(504) 455-0814 (New Orleans)

UT, Salt Lake City
John Fluke Mfg. Co., Inc.
5226 So. 300 West, Suite #2
Salt Lake City, UT 84107
(801) 268-9331

WA, Seattle
John Fluke Mfg. Co., Inc.
975 Industry Drive
Seattle, WA 98188
(206) 575-3765

For more information on Fluke products or Sales Offices you may dial (800) 426-0361 toll-free in most of U.S.
From Alaska, Hawaii, or Washington phone (206) 356-5400. From other countries phone (206) 356- 5500.

John Fluke Mfg. Co., Inc., P.O. Box C9090, Everett, WA 98206. Phone (206) 342-6300
Fluke (Holland) B.V., P.O. Box 5053, 5004 EB, Tilburg, The Netherlands. Phone (013) 673973
Litho in U.S.A. 12/81

FLUKE®

INTERNATIONAL SALES OFFICES

Argentina ●
Coasin, S.A.
Virrey del Pino 4071
Buenos Aires, Argentina
Tel: 5523185, TLX: 390122284

Australia ●
Elmeasco Instruments Pty Ltd.
P.O. Box 30, Concord, N.S.W.
Australia 2137
Tel: (2) 736-2888, TLX: AA25887

Elmeasco Instruments Pty Ltd.
P.O. Box 107
Mt. Waverly, VIC. 3149
Australia
Tel: 233-4044
TLX: 36206 (ELMVIC)

Elmeasco Instruments Pty Ltd.
Professional Suite's Bldg.
G.P.O. Box 2360
Brisbane, 4001, Australia
Tel: (07) 229-3161

Elmeasco Instruments Pty Ltd.
P.O. Box 1240
G.P.O. Adelaide 5001
South Australia

Elmeasco Instruments Pty. Ltd.
P.O.Box 95, Gosnells
West Australia 6110
Tel: (09) 348-3362

Austria ■
Walter Rekirsch
Elektronische Gerate GmbH & Co.
Vertrieb-KG., Obachgasse 28
A-1220 Vienna, Austria
Tel: (0222) 235555, TLX: 134759

Bahrain ■
AL-Hamidiya
P.O. Box 20074
Manama, Bahrain
Tel: 259958, TLX: 8895

Bangladesh ●
Motherland Corporation
24 Hatkhola Rd., Tikatuli
Dacca 3, Bangladesh
Tel: 257249, 255776

Belgium ■
Fluke (Belgium) S.A./N.V.
6, Rue de Geneve
1140 Brussels, Belgium
Tel: (2) 2164090, TLX: 26312

Bolivia ●
Coasin Bolivia S.R.L.
Casilla 7295, La Paz, Bolivia
Tel: 40962, TLX: 5255

Brazil ●
Fluke Brasil-Industria E
Commercio LTDA
Al. Amazonas 422,
Alphaville, Barueri,
CEP 06400 Sao Paulo, Brazil
Tel: (011) 421-3603

Brunei ●
Rank O'Connor's (PTE) Limited
No. 8, BK.D
Surfri Shop House Complex
Mile 1, Jalong Tutong
Bandar Seri Begawan, Brunei
Tel: 26680

Bulgaria ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Canada ●
Allan Crawford Assoc., Ltd.
#14 1935 30th Ave. N.E.
Calgary, Alberta T2E 6Z5
Tel: (403) 230-1341, TLX: 03-821186

Allan Crawford Assoc., Ltd.
Suite 1, Box 60
Edmonton, Alberta T5L 4H8
Tel: (403) 451-4893

Allan Crawford Assoc., Ltd.
3795 William Street
Burnaby, British Columbia V5C 3H3
Tel: (604) 294-1326, TLX: 04-54247

Allan Crawford Assoc., Ltd.
192 Joseph Zatzman Dr.
Suite 4
Burnside Industrial Park
Dartmouth, Nova Scotia B3B 1N4
Tel: (902) 463-8640, TLX: 01931604

Allan Crawford Assoc., Ltd.
881 Lady Ellen Place
Ottawa, Ontario K1Z 5L3
Tel: (613) 722-7682, TLX: 0533600

Allan Crawford Assoc., Ltd.
6503 Northam Drive
Mississauga, Ontario L4V 1J5
Tel: (416) 678-1500, TLX: 06968769

Allan Crawford Assoc., Ltd.
7918 cote de Liesse
St. Laurent, Quebec H4T 1E7
Tel: (514) 731-8564, TLX: 05824944

Chad ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Chile ●
Intronica Chile Ltda.
Manuel Montt 024 - Of. D
Casilla 16228, Santiago 9, Chile
Tel: 44940
TLX: No 40301 Cab. Publ.,
Attn: Intronica Chile

China, People's Republic of ●
Fluke International Corporation
P.O. Box C9090
Everett, WA 98206, U.S.A.
Tel: (206) 356-5511
TLX: 152662 JOHN FLUKE EVT

Colombia ●
Sistemas E Instrumentacion, Ltda.
Carrera 13, No. 37-43, Of. 401
Ap. Aereo 29583
Bogota DE, Colombia SA
Tel: 232-45-32, TLX: 45787

Cyprus ■
Chris Radiovision Ltd.
P.O. Box 1989, Nicosia, Cyprus
Tel: 66121, TLX: 3495

Czechoslovakia ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Denmark ■
Tage Olsen A/S
Ballerup Byvej 222
DK - 2750 Ballerup, Denmark
Tel: (2) 658111, TLX: 35293

Ecuador ●
Proteco Coasin Cia., Ltda.
Edificio "Jerico"
Ave. 12 de Octubre #2285 y
Ave. Orellana (Planta Baja)
Quito, Ecuador
Tel: 529684, TLX: 2865 Protec Ed

Proteco Coasin Cia., Ltda.
Calderon 103Y Malecon
Casilla #9733
Guayaquil, Ecuador
Tel: 526093

Egypt and Sudan ■
Electronic Engineering Liaison Office
P.O. Box 2891 Horreya
11 Ahmed Khashara St.
Hegas Square
Heliopolis, Cairo, Egypt
Tel: 691588, TLX: 92502

Ethiopia ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Fiji ●
AWA Fiji
P.O. Box 858
47 Forster Road, Walu Bay
Suva, Fiji
Tel: 312079, TLX: FJ2347

Finland ■
Oy Findip AB, Teollisuustie 7
02700 Kauniainen, Finland
Puh: (0) 5052255
TLX: 123129

France ■
M.B. Electronique S.A.
Rue Fourny 606, Z1 Centre
78530 BUC
B.P. No. 31
78530 BUC, France
Tel: (3) 9568131, TLX: 695414

German Democratic Republic ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

German Federal Republic ■
Fluke (Deutschland) GmbH
Max-Hueber StraBe 8
8045 Ismaning, West Germany
Tel: (089) 96251, TLX: 522472
Rapifax: (089) 966718

Fluke (Deutschland) GmbH
Meineckestrasse 53
4000 Dusseldorf 30, West Germany
Tel: (0211) 450831, TLX: 8585576

Fluke (Deutschland) GmbH
Oberer Kirchhaldenweg 135
7000 Stuttgart 1, West Germany
Tel: (0711) 694091, TLX: 722518

Fluke (Deutschland) GmbH
Hubertusallee 46
1000 Berlin-33, West Germany
Tel: (030) 8911090
TLX: 0184978

Greece ■
Hellenic Scientific Representations Ltd.
11, Vrasside Street
Athens 612, Greece
Tel: (1) 711140, TLX: 219330

Hong Kong ●
Schmidt & Co. (H.K.) Ltd.
28th F1. Wing on Centre
111 Connaught Road
Central Hong Kong
Tel: 5-455644
TLX: 74766 SCHMC HX

Hungary ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Iceland ●
Kristjan O. Skagfjord Ltd.
P.O. Box 906
Reykjavik, Iceland
Tel: 24120, TLX: 2133

India ●
Hinditron Services Pvt. Ltd.
69/A.L. Jagmohandas Marg
Bombay 400 006, India
Tel: 811316,
TLX: 112326 Hspl In

Hinditron Services Pvt. Ltd.
33/44-A 8th Main Road
Raj Mahl Vilas Extension
Bangalore 560 080, India
Tel: 33139
TLX: 0845741

Hinditron Services Pvt. Ltd.
Shantiniketan, Office No.6
6th Floor, 8 Camac Street
Calcutta 700 017, India
Tel: 434032, 447541

Hinditron Services Pvt. Ltd.
15 Community Centre, Panchshila Park
New Delhi 110 017, India
Tel: 653397

Hinditron Services Pvt. Ltd.
Srinath Complex, 5th Floor
1-1-58/1 to 1-1-58/11
Sarojini Devi Road
Secunderabad 500 003, India
Tel: 61705

Indonesia ●
P.T. Dwi Tunggal Jaya Sakti
Sangga Buana Bldg., 1st Floor
Jl. Senen Raya 44, P.O. Box 4435
Jakarta, Indonesia
Tel: 367390-9, TLX: 46624

Iran ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Iraq ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Ireland ■
Euro Electronics
32 Brews Hill
Naven County Meath, Ireland
Tel: (46) 23577, TLX: 3182

Israel ■
R.D.T. Electronics Engineering Ltd.
P.O. Box 75
46, Sokolov Street
Ramat Hasharon 47235, Israel
Tel: (3) 483216, TLX: 32143

FLUKE®

John Fluke Mfg. Co., Inc., P.O. Box C9090, Everett, WA 98206. Phone (206) 342-6300
Fluke (Holland) B.V., P.O. Box 5053, 5004 EB, Tilburg, The Netherlands. Phone (013) 673973

Litho in U.S.A. 12/81

Italy ■
Sistrel S.p.A.
Via Giuseppe Armellini No. 37
00143 Rome, Italy
Tel: (6) 5915551, TLX: 68356

Sistrel S.p.A.
Via Pelizza da Volpedo 59
20092 Cinisello besamo
Milan, Italy
Tel: (2) 6181893, TLX: 334643

Sistrel S.p.A.
Via Cintia Parco S. Paolo 35
80126 Naples, Italy
Tel: (81) 7679700

Japan ●
John Fluke Mfg. Co., Inc.
Japan Branch
(PC Board Testers only)
1 Higashikata-machi
Midori-ku
Yokohama 226, Japan
Tel: (045) 473-5425
TLX: 3823-666 FLKJPJ

Tokyo Electron Ltd.
38 FL Shinjuko Nomura Bldg.
1-26-2, Nishi-Shinjuku
Shinjuku-ku
Tokyo 160, Japan
Tel: 03-343-4411, TLX: 2322220

Kenya ●
ADCOM Ltd.
P.O. Box 30070
Nairobi, Kenya, East Africa
Tel: 331955, TLX: 22639

Korea ●
Electro-Science Korea Co.
C.P.O. Box 8446
Room 201, Boondo Bldg.
56-12 Jangchung-IKa
Jung-ku
Seoul, Korea
Tel: 261-7702, TLX: K25381

Kuwait ■
Tareq Company
P.O. Box Safat 20506
Kuwait, Arabian Gulf
Tel: 436100/436045
TLX: 2315

Lebanon and Jordan ■
Mabek (Electronic Division)
P.O. Box 13-5657
Beirut, Lebanon
Tel: 812523/812538
TLX: 22889

Libya ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Malaysia ●
Rank O'Connor's (PTE) Limited
P.O. Box 91, Petaling Jaya
Selangor, West Malaysia
Tel: 566599
TLX: OCONOR MA37649

Rank O'Connor's (PTE) Limited
Lot No. 5 Taman Mesra
Mile 3, Jalan Penampang
Kota Kinabulu, East Malaysia
Tel: 55322, TLX: MA80286

Mexico ●
Christensen S.A.
Guillermo Prieto 76-304
Col. San Rafael
Delegacion Cuahutemoc
06470—Mexico, D.F.
Tel: 546-25-95/546-29-55
TLX: 017-75612

Morocco ■
Mainvest
Residence Moulay Ismail, Bat. C.
12, Place des Alaouites
Rabat, Morocco
Tel: (7) 23990, TLX: 31036

Nepal ●
Associated Enterprises
GPO Box 790, Pyaphal Tole
Kathmandu, Nepal
Tel: 13868

Netherlands ■
Fluke (Nederland) B.V.
Zonnebaan 39
3606 CH Maarssen, The Netherlands
P.O. Box 225
3600 AE Maarssen, The Netherlands
Tel: (030) 436514, TLX: 47128

New Zealand ●
McLean Information Technology
P.O. Box 18-065, Glen Innes
Auckland, New Zealand
Tel: 587-037, TLX: NZ 2763

W & K McLean Ltd.
P.O. Box 496
Wellington, New Zealand
Tel: 851-450

Nigeria ●
Mofat Engineering Co., Ltd.
P.O. Box 6369
Lagos, Nigeria
Tel: 960744, TLX: 20202

Norway ■
Morgenstierne & Co A/S
Konghellegate 3
P.O. Box 6688, Rodelokka
Oslo 5, Norway
Tel: (2) 356110, TLX: 71719

Pakistan ●
Pak International Operations
505 Muhammadi House
I.I. Chundrigar Road
P.O. Box 5323, Karachi, Pakistan
Tel: 221127, TLX: 24494

PDR Yemen ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Peru ●
Importaciones Y Representaciones
Electronicas S.A.
Avda. Franklin D. Roosevelt 105
Lima 1, Peru
Tel: 288650, TLX: 37425663

Phillipines ●
Spark Radio & Electric Supply
P.O. Box 610, Greenhills, San Juan
M. Manila, Phillipines
Tel: 78-78-16
TLX: 27901 RLA PH

Poland ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Portugal ■
Decada-Equipamentos de
Electronica, Lda.
Rue Pedro Nunes, 47-C
1000 Lisboa
P.O. Box 1128, 1003 Lisboa Codex
Tel: (19) 574984, TLX: 18469

Qatar ■
Technology Organisation
P.O. Box 5549, Doha, Qatar
Tel: 321431, TLX: 4581

Romania ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Saudi Arabia ■
Electronic Equipment Marketing Co. Ltd.
P.O. Box 3750
Riyadh, Saudi Arabia
Tel: (1) 4032761, TLX: 201120

Singapore ●
Rank O'Connor's (PTE) Limited
98 Pasir Panjang Road
Singapore 0511
Republic of Singapore
Tel: 637944
TLX: OCONSIN RS21023

Somalia ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

South Africa ●
Fluke S.A. (Pty) Ltd.
P.O. Box 39797, Bramley 2018
Republic of South Africa
Tel: (011) 786-3170, TLX: 424328

Spain ■
Hispano Electronica S.A.
Poligono Industrial Urtinsa
Apartado de Correos 48
Alcorcon (Madrid), Spain
Tel: (1) 6194108
TLX: 22404/42634

Sri Lanka ●
Jay-Es Electronics
160 Poorvarama Mawatha
Colombo 5, Sri Lanka
Tel: 073-2393

Sweden ■
Teleinstrument AB
P.O. Box 4490
162 04 Vallingby, Sweden
Tel: (8) 380370, TLX: 11347

Switzerland ■
Traco Electronic AG
Jenatschstrasse 1
8002 Zurich, Switzerland
Tel: (1) 2010711, TLX: 54318

Syria ■
Mabek (Electronic Division)
P.O. Box 4238
Damascus, Syria

Taiwan ●
Schmidt Scientific Far East Ltd.
906, Chia Hsin Bldg.
96, Chung Shan N. Rd., Sec. 2
Taipei, Taiwan,
Tel: 5817393/5814976
TLX: 11111

Thailand ●
Measuretronix Ltd.
1899/10 Ramkamhaeng Rd.
Huamark, Bangkok, Thailand
Tel: 3143369, TLX: 81143

Tunesia ■
Selep S.A.R.L.
6, Rue de Sparte
Tunis - 1000 RP, Tunesia
Tel: (1) 248093, TLX: 13030

Turkey ■
Erkman Elektronik Aletler
Ticaret Anonim Sirketi
Necatibey Cad 92/3
Karakoy, Istanbul, Turkey
Tel. (1) 5461
TLX: 23353

United Arab Emirates ■
Al-Sanani Ge. Trad. Est.
P.O. Box 7187
Abu-Dhabi, United Arab Emirates
Tel: 828428/821370/821371/
TLX: 23966

United Kingdom ■
Fluke (Great Britain) Ltd.
Colonial Way
Watford, Herts, WD2 4TT
United Kingdom
Tel: (0923) 40511, TLX: 934583
Rapifax: (0923) 25067

Uruguay ●
Coasin Uruguaya S.R.L.
Cuareim 2196
Casilla de Correos 1400
Correo Central
Montevideo, Uruguay
Tel: 29-31-95, TLX: UY5671

U.S.S.R. ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

Venezuela ●
Coasin, C.A.
Calle 9 Con Calle 4, Edif. Edinurbi
Piso 3, La Urbina
Apartado De Correos
NR-70.136 Los Ruices
Caracas 1070A, Venezuela
Tel: 38-78-42, TLX: 21027 Emven Ve

Yemen ■
Fluke (Holland) B.V.
P.O. Box 5053, 5004 EB Tilburg
Zevenheuvelenweg 53, 5048 AN Tilburg
The Netherlands
Tel: (013) 673973, TLX: 52237

Yugoslavia ■
Amtest Associates Ltd.
P.O. Box 55
Addlestone, Surrey KT 15 1DU
United Kingdom
Tel: Weybridge (932) 52121
TLX: 928855

■ Supplied and Supported by —
Fluke (Holland) B.V.
P.O. Box 5053, Zevenheuvelenweg 53
5004 EB Tilburg, Netherlands
Tel: (013) 673973, TLX: 52237

● Supplied and Supported by —
Fluke International Corporation
P.O. Box C9090
Everett, WA 98206 U.S.A.
Tel: (206) 356-5500
TLX: 152662 JOHN FLUKE EVT

John Fluke Mfg. Co., Inc., P.O. Box C9090, Everett, WA 98206. Phone (206) 342-6300
Fluke (Holland) B.V., P.O. Box 5053, 5004 EB, Tilburg, The Netherlands. Phone (013) 673973
Litho in U.S.A. 12/81

FLUKE®

TECHNICAL SERVICE CENTERS

U.S. & Canada

CA, Burbank
Fluke Technical Center
2020 N. Lincoln Street
Burbank, CA 91504
(213) 849-4641

CA, Santa Clara
Fluke Technical Center
2300 Walsh Ave., Bldg. K
Santa Clara, CA 95050
(408) 727-8121

CO, Denver
Fluke Technical Center
1980 S. Quebec St., Unit 4
Denver, CO 80231
(303) 750-1228

FL, Orlando
Fluke Technical Center
940 N. Fern Creek Avenue
Orlando, FL 32803
(305) 896-2296

IL, Rolling Meadows
Fluke Technical Center
1400 Hicks Road
Rolling Meadows, IL 60008
(312) 398-5800

MA, Burlington
Fluke Technical Center
25 "B" Street
Burlington, MA 01803
(617) 273-4678

MD, Rockville
Fluke Technical Center
5640 Fishers Lane
Rockville, MD 20852
(301) 770-1576

NJ, Paramus
Fluke Technical Center
West 75th Century Road
Paramus, NJ 07652
(201) 262-9550

TX, Dallas
Fluke Technical Center
14400 Midway Road
Dallas, TX 75240
(214) 233-9945

WA, Everett
Fluke Technical Center
6920 Seaway Blvd.
Everett, WA 98206
(206) 356-5560

ALB, Calgary
Allan Crawford Assoc., Ltd.
#14 1935 30th Ave. N.E.
Calgary, Alberta T2E 6Z5
(403) 230-1341

ONT, Mississauga
Allan Crawford Assoc., Ltd.
6503 Northam Drive
Mississauga, Ontario 1.4V IJ2
(416) 678-1500

QUE, Montreal
Allan Crawford Assoc., Ltd.
7018 Cote de Liesse
Montreal, Quebec H4T IE7
(514) 731-8564

B.C., Burnaby
Allan Crawford Assoc. Ltd.
3795 William St.
Burnaby, B.C. V5C 3H3
(604) 294-1326

Other Areas

Argentina
Coasin S.A.
Virrey del Pino 4071
Buenos Aires, Argentina
Tel: 522-5248

Australia
Elmeasco Instruments Pty Ltd.
P.O. Box 30
Concord, N.S.W.
Australia 2137
Tel: (02) 736-2888

Australia
Elmeasco Instruments Pty. Ltd.
P.O. Box 107
Mr. Waverly, VIC 3149
Australia
Tel: (03) 2334044

Australia
Elmeasco Instruments Pty. Ltd.
GPO Box 2360
Brisbane, Queensland 4001
Australia
Tel: (07) 229-3161

Austria
Walter Rekirsch
Elektronische Gerate GmbH & Co.
Vertriebs-KG., Obachgasse 28
A-1220 Vienna, Austria
Tel: (0222) 235555

Belgium
Fluke (Belgium) S.A./N.V.
6, Rue de Geneve
1140 Brussels, Belgium
Tel: 09-32-2-2164090

Brazil
Fluke Brasil-Industria e Comercio Ltda.
Al. Amazonas 422, Alphaville, Barueri
CEP 06400 Sao Paulo, Brazil
Tel: (011) 421-3603

Chile
Intronica Chile Ltda.
Casilla 16228
Santiago 9, Chile
Tel: 44940

China, Peoples Republic of
Beijing Radio Research Institute
Dianmen East Avenue 89
Beijing, China
Tel: 445612

Colombia
Sistemas E Instrumentacion, Ltda.
Carrera 13, No. 37-43, Of. 401
Ap. Aero 29583
Bogota DE, Colombia S.A.
Tel: 232-45-32

Denmark
Tage Olson A/S
Ballerup Byvej 222
DK-2750 Ballerup
Denmark
Tel: 09-45-2-658111

Ecuador
Proteco Coasin Cia., Ltda.
Edificia "Jerico"
Ave. 12 de Octubre #2285 y
Ave. Orellana (Planta Baja)
Quito, Ecuador
Tel: 526759

Egypt and Sudan
Electronic Engineering Liaison Office
11 Ahmed Khashaba Street
Hegas Square
Heliopolis, Cairo, Egypt
Tel: 691588

Finland
Oy Findip AB
Teollisuustie 7
02700 Kauniainen
Finland
Tel: 09-358-0-502255

France
M.B. Electronique S.A.
Rue Fourny
ZAC de BUC
B.P. No. 31
78530 BUC, France
Tel: 09-33-1-9568131

Greece
Hellenic Scientific
Representations Ltd.
11, Vrassida Street
Athens 612, Greece
Tel: 09-30-1-711140

Hong Kong
Schmidt & Co (H.K.) Ltd.
28th Fl. Wing On Centre
111 Connaught Road
Central Hong Kong
Tel: 5-455644

India
Hinditron Services Pvt. Ltd.
Field Service Centre
8th Main Road
33/44-A Raj Mahal Vilas Extn.
Bangalore 560 080, India
Tel: 33139

India
Hinditron Services Pvt. Ltd.
69/A.L. Jagmohandas Marg
Bombay 400 006, India
Tel: 811316

India
Hinditron Services Pvt. Ltd.
15, Community Centre
Panchshila Park
New Delhi, India 110-017
Tel: 619118

Israel
R.D.T. Electronics Engineering Ltd.
P.O. Box 75
46, Sokolov Street
Ramat Hasharon 47235
Israel
Tel: 09-972-3-483211

Italy
Sistrel S.p.A.
Via Pelizza da Volpedo 59
20092 Cinisello Besamo
Milan, Italy
Tel: (2) 6181893

Italy
Sistrel S.p.A.
Via Giuseppe Armellini No. 37
00143 Rome, Italy
Tel: 09-39-6-5915551

Japan
John Fluke Mfg. Co., Inc.
Japan Branch
1 Higashikata-machi
Midori-ku
Yokohama 226, Japan
Tel: (045) 473-5428

Korea
Electro-Science Korea Co.
C.P.O. Box 8446
Room 201, Boondo Bldg.
56-12, Gangchung-1 Ka
Gung-Ku
Seoul, Korea
Tel: 261-7702

Malaysia
Rank O'Connor's (Malaysia) SDN. BHD.
P.O. Box 91
Petaling Jaya, Selangor
West Malaysia
Tel: 566599

Mexico
Christensen.S.A.
Guillermo Prieto 76-304
Col. San Rafael
Delegacion Cuahutemoc
06470-Mexico, D.F.
Tel: 546-25-95

Netherlands
Fluke (Nederland) B.V.
Zonnebaan 39
3606 CH Maarssen, The Netherlands
P.O. Box 225
3600 AE Maarssen, The Netherlands
Tel: (030) 436514

New Zealand
McLean Information Technology Ltd.
P.O. Box 18065
Glen Innes
Auckland 6, New Zealand
Tel: 587-037

Norway
Morgenstierne & Co. A/S
Konghellegate 3
P.O. Box 6688, Rodelokka
Oslo 5, Norway
Tel: 09-47-2-356110

Pakistan
Pak International Operations
505 Muhammadi House
I.I. Chundrigar Road
P.O. Box 5323
Karachi-2 Pakistan
Tel: 221127/239052

Peru
Importaciones Y Representaciones
Electronicas S.A.
Avda. Franklin D. Roosevelt 105
Lima 1, Peru
Tel: 288650

Philippines
Spark Radio and Electronics Corp.
P.O. Box 610 Greenhills
Metro Manila, Philippines 3113
Tel: 78-78-16

Portugal
Equipamentos de Laboratorio, Ltda.
P.O. Box 1128
Lisbon 1000, Portugal
Tel: 09-351-19-574984

Republic of Singapore
Rank O'Connor's (PTE) Ltd.
98 Pasir Panjang Road
Singapore 0511
Republic of Singapore
Tel: 637944

Republic of South Africa
Fluke S.A. (Pty) Ltd.
P.O. Box 39797
Bramley 2018
Republic of South Africa
Tel: (011) 786-3170

Spain
Hispano Electronics S.A.
Apartado de Correos 48
Alcorcon (Madrid)
Spain
Tel: 09-34-1-6194108

Sweden
Teleinstrument AB
P.O. Box 4490
S-162 04 Vallingby 4
Sweden
Tel: -09-46-8-380370

Switzerland
Traco Electronic AG
Jenatschstrasse 1
8002 Zurich
Switzerland
Tel: 09-41-1-2010711

FLUKE®

John Fluke Mfg. Co., Inc., P.O. Box C9090, Everett, WA 98206. Phone (206) 342-6300
Fluke (Holland) B.V., P.O. Box 5053, 5004 EB, Tilburg, The Netherlands. Phone (013) 673973

Litho in U.S.A. 12/81

Appendix 7A
Manual Change Information

INTRODUCTION

This appendix contains information necessary to backdate the manual to conform with earlier pcb configurations. To identify the configuration of the pcb's used in your instrument, refer to the revision letter (marked in ink) on the component side of each pcb assembly. Table 7A-1 defines the assembly revision levels documented in this manual.

NEWER INSTRUMENTS

As changes and improvements are made to the instrument, they are identified by incrementing the revision letter marked on the affected pcb assembly. These changes are documented on a supplemental change/errata sheet which, when applicable, is inserted at the front of the manual.

OLDER INSTRUMENTS

To backdate this manaul to conform with earlier assembly revision levels, perform the changes indicated in Table 7A-1.

Table 7A-1. Manual Status and Backdating Information

Ref Or Option No.	Assembly Name	Fluke Part No.	* To adapt manual to earlier rev configurations perform changes in descending order (by no.), ending with change under desired rev. letter																						
			—	A	B	C	D	E	F	G	H	J	K	L	M	N	P									
A1	Display PCB Assembly	516625	3	2	1	X																			
A2	Digital Controller PCB Assembly	492828			4	X																			
A3	Analog PCB Assembly	496836			7	6	5	X																	
A3A1	Reference Module (Horizontal)	527994	X																						
A3A1	Reference Module (Vertical)	530626	X																						
A4	Transformer Assembly	496869					X																		

* X = The PCB revision levels documented in this manual.
● = These revision letters were never used in the instrument.
—= No revision letter on the PCB.

Item changes in the parts lists are in the format below. Refer to Section 6 for an explanation of the headings in the format.

REF DES/ DESCRIPTION/ FLUKE STOCK NO/ MFG SPLY CODE/ MFG PART NO/ QTY

Change 1 (ECO #13461)

A1 Rev B did not include the following:
MP4/ SPACER/ 434399/ 89536/ 434399/ 1

Change 2 (ECO #13478)

A1 Rev A Resistor R2 was as listed:
R2/ RES, DEP CAR, 200 ±5%, 1/4W/ 441451/ 80031/ CR251-4-5P200E/ 1

Change 3 (ECO #13216)

A1 Rev - had the following items as listed:
S1/ BUTTON, LT PUTTY GREY/ 401307/ 89536/ 401307/ 17
S4/ SW, MOMENTARY LIGHTED, PUTTY/ 507335/ 89536/ 507335/ 5
S11/ SW, MOMENTARY LIGHTED, PUTTY/ 507335/ 89536/ 507335/ REF
S12/ BUTTON, LT PUTTY GREY/ 401307/ 89536/ 401307/ REF
S13/ BUTTON, LT PUTTY GREY/ 401307/ 89536/ 401307/ REF

Change 4 (ECO #13236)

A2 Rev B did not include the following:
C12/ CAP, TA, 1UF20%, 15V/ 423012/ 56289/ 196D226X0015KA1/ 2
CR3/ DIODE, SI, HI-SPEED SWITCHING/ 203323/ 07910/ 1N4448/ REF
L1/ CHOKE, 6 TURN/ 320911/ 89536/ 320911/ 1
R27/ RES, DEP CAR, 1.2K5%, 1/4W/ 441378/ 80031/ CR251-4-5P1K2/ 1

A2 Rev B did include:
R20/ RES, DEP CAR, 1K5%, 1/4W/ 343426/ 80031/ CR251-4-5P1K/ REF
R22/ RES, DEP CAR, 1K5%, 1/4W/ 343426/ 80031/ CR251-4-5P1K/ REF

A2 Rev B had the following items as listed:
C1/ CAP, TA, 1UF±20%, 35V/ 161919/ 56289/ 196D105X0020JA1/ 5
C20/ CAP, TA, 1UF±20%, 35V/ 161919/ 56289/ 196D105X0020JA1/ REF
C204/ CAP, TA, 22UF±20%, 15V/ 423012/ 56289/ 196D226X0015KA1/ 1
CR1/ DIODE, SI, HI-SPEED SWITCHING/ 203323/ 07910/ 1N4448/ 2
H3/ SCREW, PHP, 10/32 X 3/8/ 114314/ 73734/ 19084/ 2
R1/ RES, DEP CAR, 1K±5%, 1/4W/ 343426/ 80031/ CR251-4-5P1K/ 9
R14/ RES, DEP CAR, 10K±5%, 1/4W/ 348839/ 80031/ CR251-4-5P10K/ 6
R16/ RES, DEP CAR, 10K±5%, 1/4W/ 348839/ 80031/ CR251-4-5P10K/ REF
U1/ IC, TTL, DUAL "D" TYPE CLR & PS/ 393124/ 01295/ SN74LS74N/ 4
U20/IC, TTL, DUAL "D" TYPE CLR & PS/ 393124/ 01295/ SN74LS74N/ REF
U35/ IC, C-MOS, 74C, DUAL "D" TYPE F/F/ 418830/ 12040/ MM74C74/ 1

Change 5 (ECO #13504)

A3 REV D did not include the following:
R273/ RES, COMP, 100M±10%, 1/2W/ 190520/ 01121/ EB1071/ 2
R274/ RES, COMP, 100M±10%, 1/2W/ 190520/ 01121/ EB1071/ REF

Change 6 (ECO #13275)

A3 REV C did not include the following:
C244/ CAP, CER, 150PF±5%, 100V/ 512988/ 89536/ 512988/ 1

Change 7 (ECO ±13226)

A3 REV B did not include the following:
RN402/ RESISTOR NETWORK ASSY/ 412916/ 89536/ 412916/ 1

A3A1 Reference Module (Horizontal), PN #527994, was installed in lieu of A3A1 Reference Module (Vertical), PN #530626.

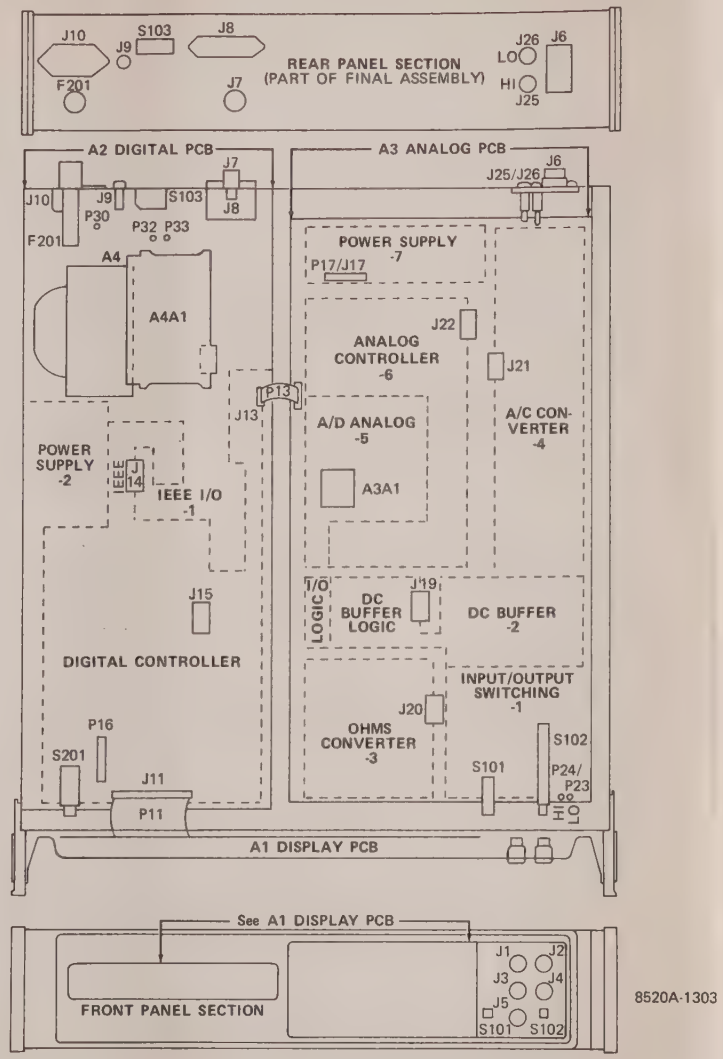
Items Q239, Q240, R267, R268, R269, and R270 were installed on a small vertical PCB (8520A-4050) in lieu of CR216 and CR217. On revisions C and subsequent these items are installed directly on the A3 PCB.

Section 8
Schematic Diagrams

TABLE OF CONTENTS

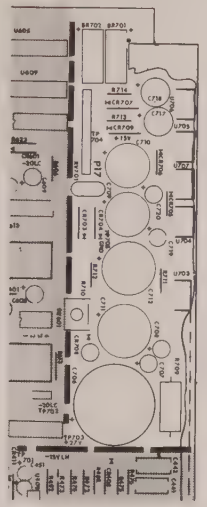
FIGURE	TITLE	DRAWING NO.	PAGE
8-1.	Assembly Placement	8520A-1303	8-3
8-2.	Power Supply	8520A-1023	8-4
8-3.	Display	8520A-1011	8-6
8-4.	Digital Controller	8520A-1021	8-8
8-5.	IEEE-488 Interface	8520A-1022	8-14
8-6.	Input/Output SW	8520A-1031	8-16
8-7.	DC Buffer	8520A-1032	8-18
8-8.	Ohms Converter	8520A-1033	8-20
8-9.	A/D Converter	8520A-1034	8-22
8-10.	A/D Analog	8520A-1035	8-24
8-11.	Analog Controller	8520A-1036	8-26
8-12.	Reference Module	8520A-1045	8-30

NOTES

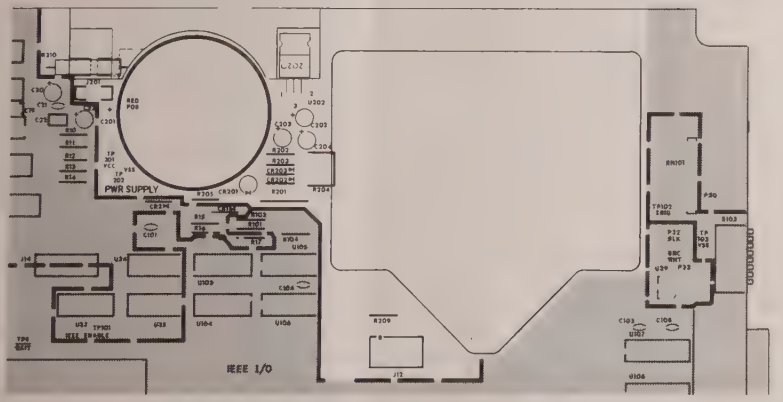


8520A-1303

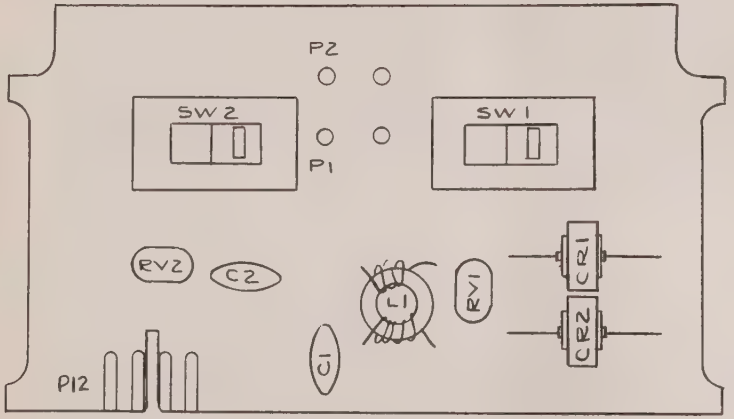
Figure 8-1. Assembly Placement



Part of
8520A-1630

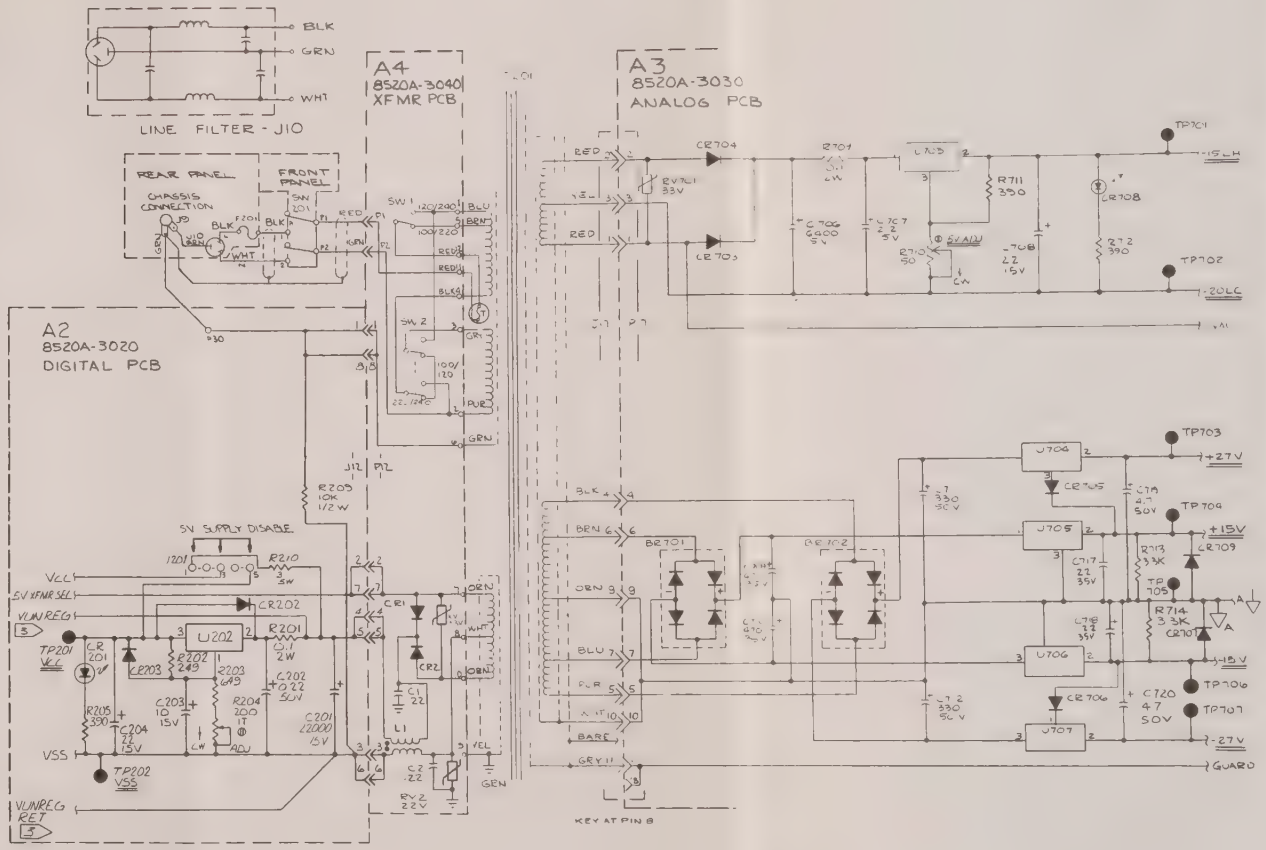


Part of
8520A-1620



8520A-1640

Figure 8-2. Power Supply

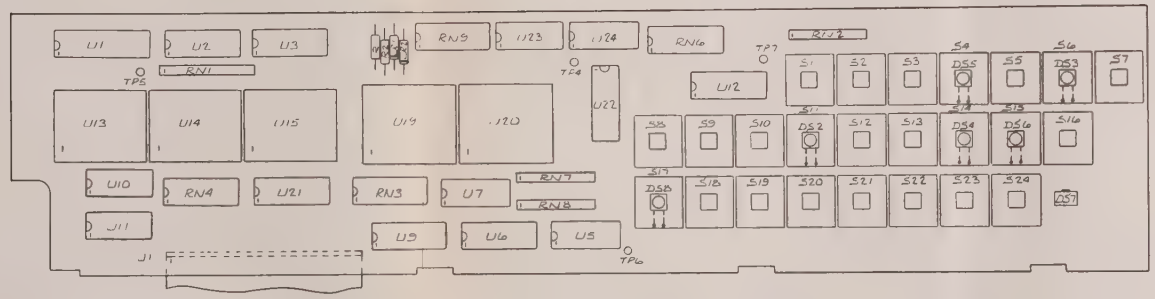


NOTES: UNLESS OTHERWISE SPECIFIED:
1. ALL RESISTANCE VALUES IN OHMS.
2. ALL CAPACITANCE VALUES IN MICRO-FARADS
3 ONLY TO FRONT PANEL

ANALOG CONTROLLER A.C. CONVERTER OHMS				
I.C. BUFFER/10 SW	J8	J20	J21	J22
+27 V	7	7	8	7
+15 V	6	6	9	6
-15 V	5	5	10	5
-15LH	4	4	11	4
-20LC	3	3	12	3
-27 V	2	2	13	2
VOLTAGE	INPUT NO.			

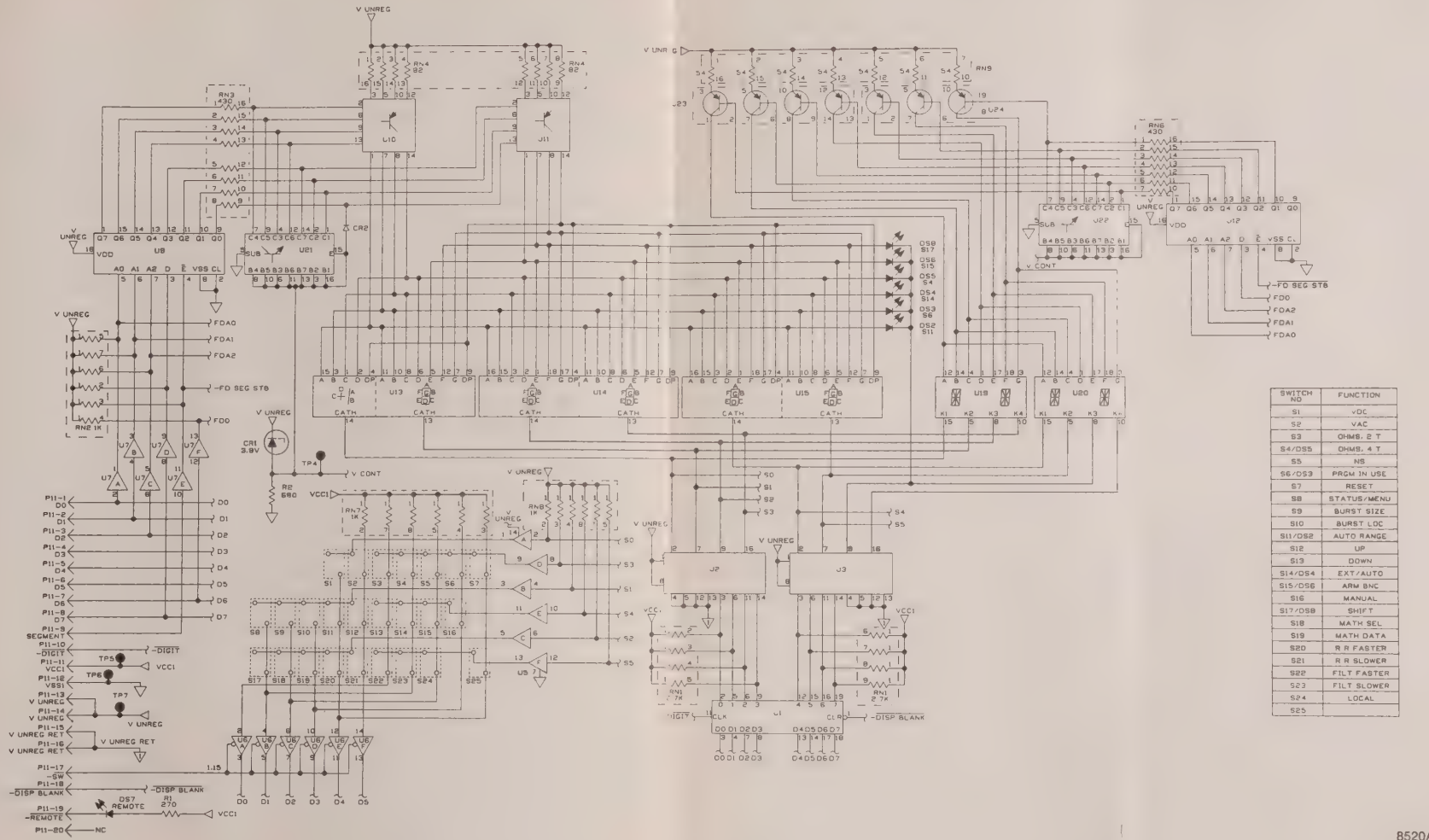
8520A-1023

Figure 8-2. Power Supply (cont)



8520A-1611

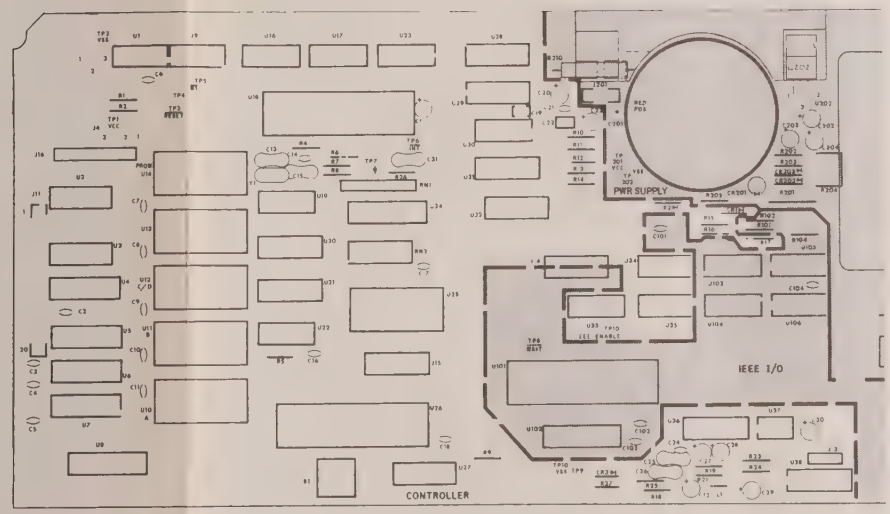
Figure 8-3. Display



SWITCH NO	FUNCTION
S1	VDC
S2	VAC
S3	OHMS. 2 T
S4/DS5	OHMS. 4 T
S5	NS
S6/DS3	PRGM IN USE
S7	RESET
S8	STATUS/MENU
S9	BURST SIZE
S10	BURST LOC
S11/DS2	AUTO RANGE
S12	UP
S13	DOWN
S14/DS4	EXT/AUTO
S15/DS6	ARM BNC
S16	MANUAL
S17/DS8	SHIFT
S18	MATH SEL
S19	MATH DATA
S20	R R FASTER
S21	R R SLOWER
S22	FILT FASTER
S23	FILT SLOWER
S24	LOCAL
S25	

8520A-1011

Figure 8-3. Display (cont)



Part of
8520A-1620

Figure 8-4. Digital Controller

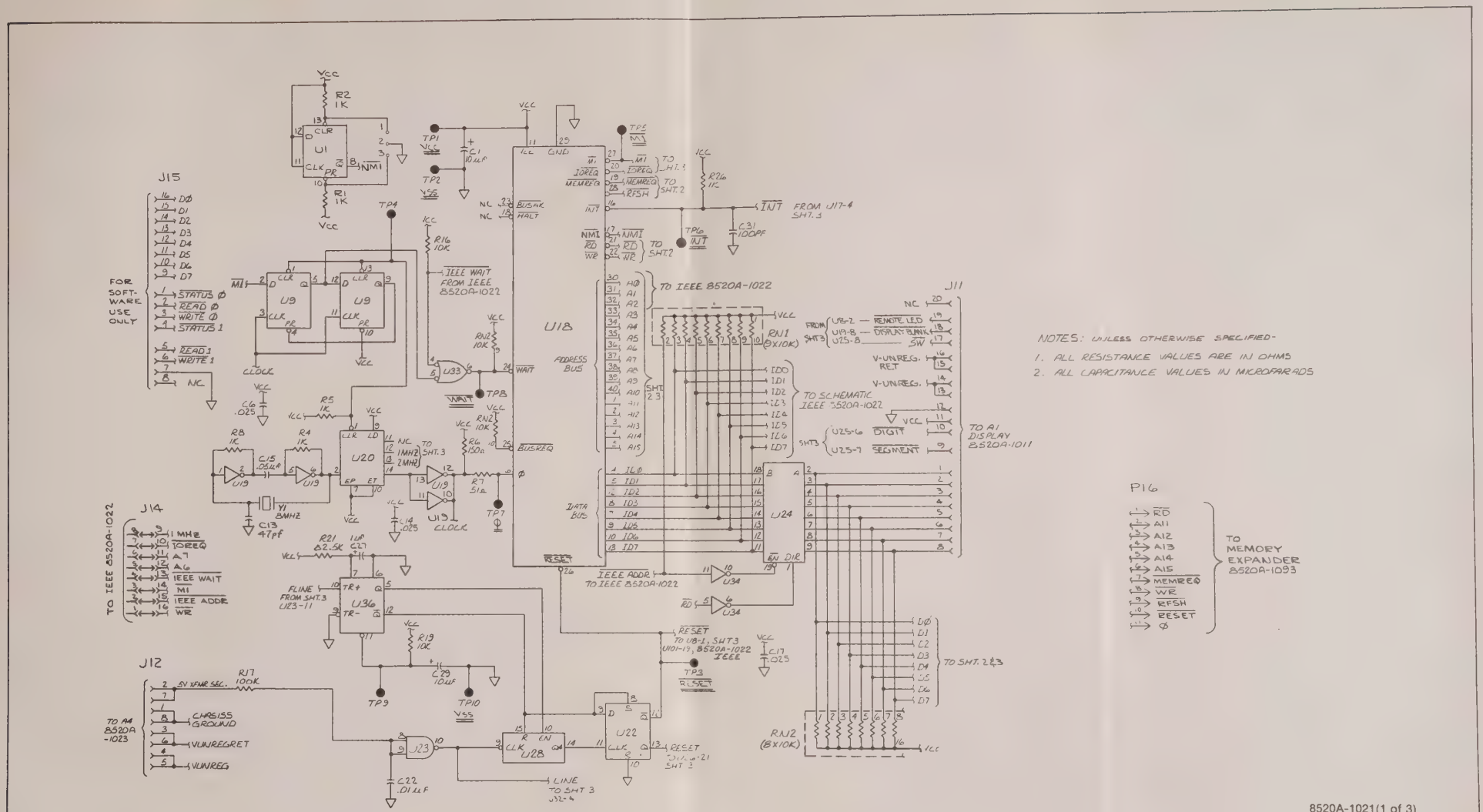
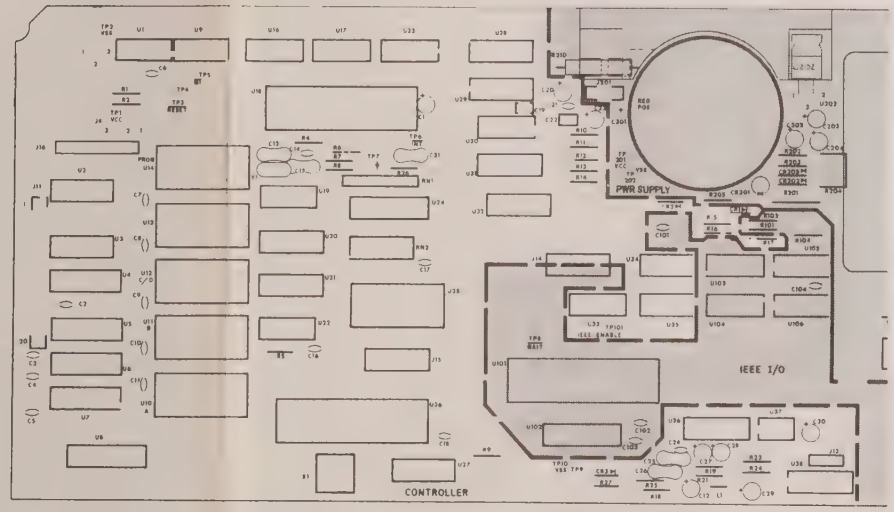
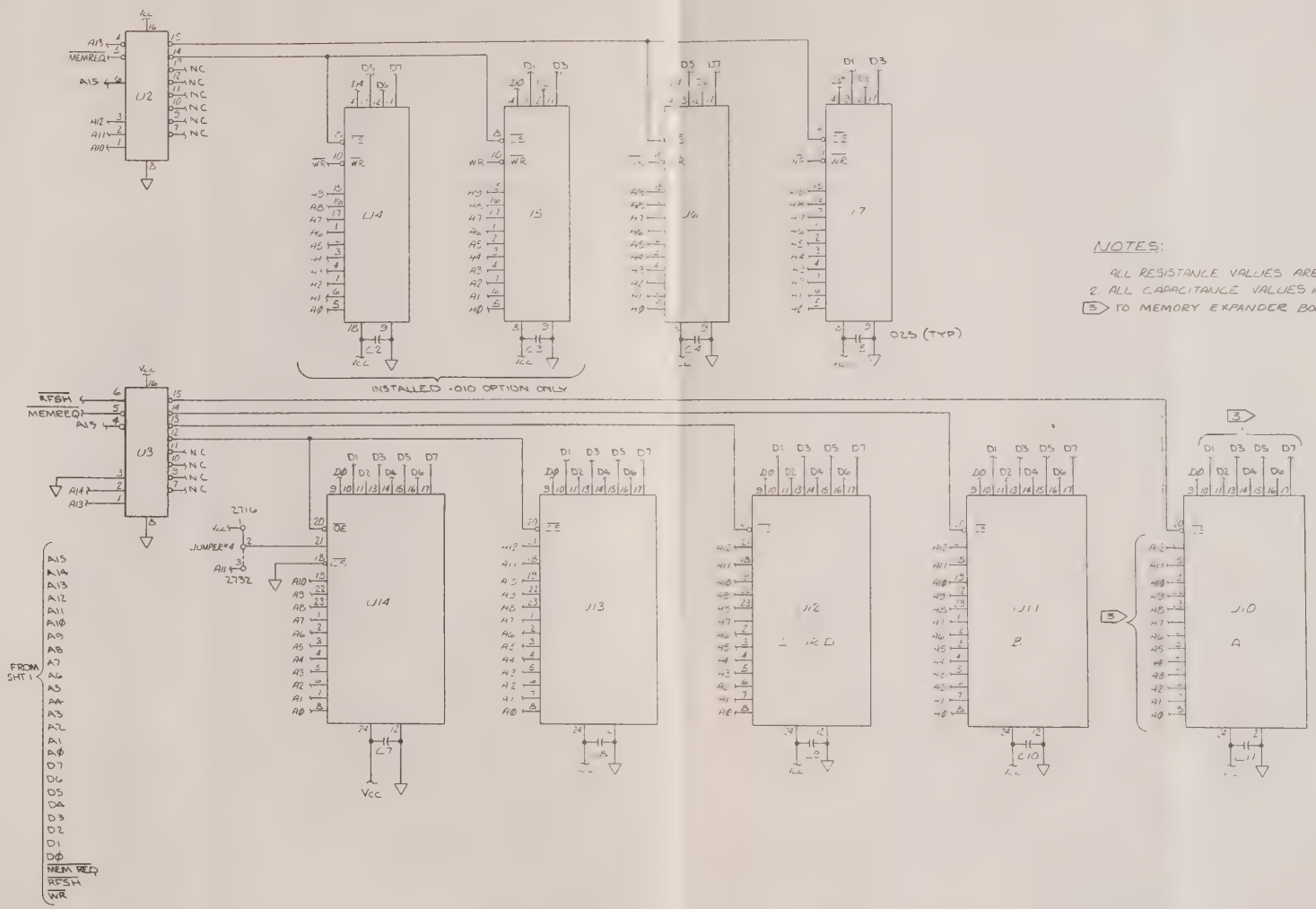

NOTES: UNLESS OTHERWISE SPECIFIED-
1. ALL RESISTANCE VALUES ARE IN OHMS
2. ALL CAPACITANCE VALUES IN MICROFARADS
8520A-1021(1 of 3)

Figure 8-4. Digital Controller (cont)



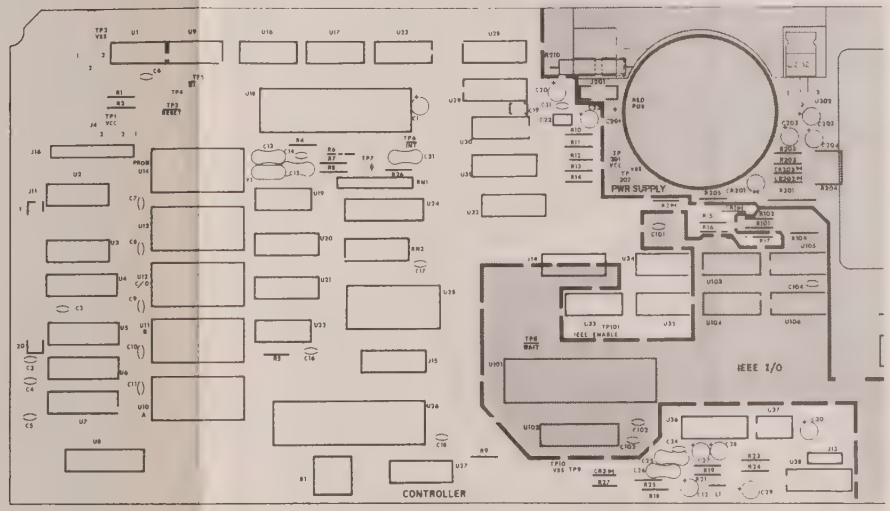
Part of
8520A-1620

Figure 8-4. Digital Controller (cont)



8520A-1021(2 of 3)

Figure 8-4. Digital Controller (cont)



Part of
8520A-1620

Figure 8-4. Digital Controller (cont)

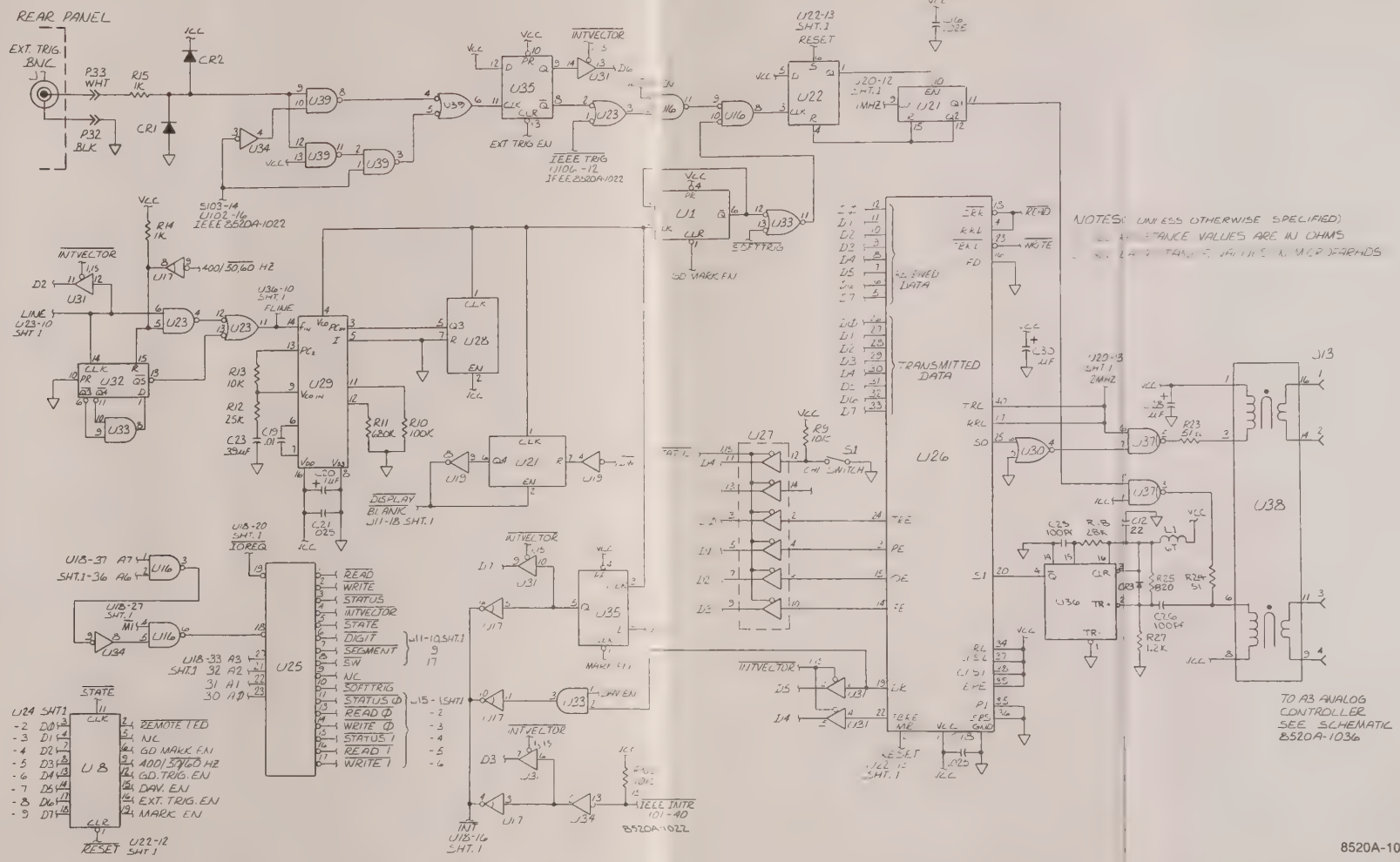
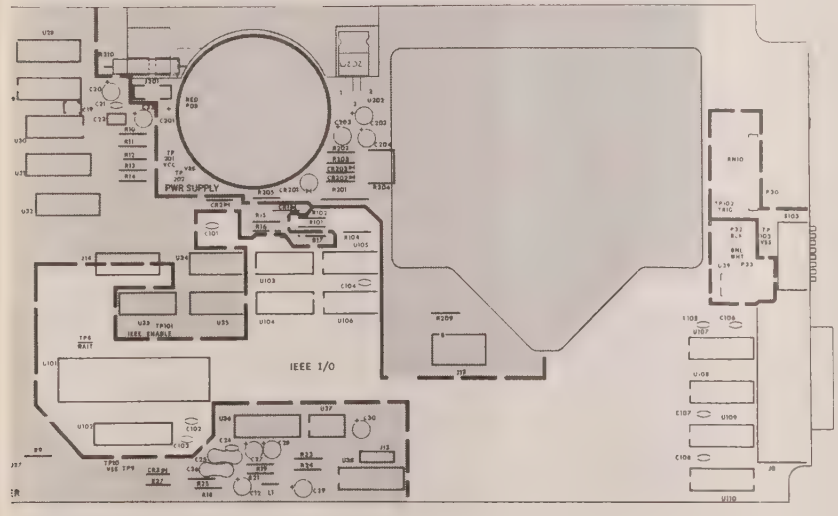


Figure 8-4. Digital Controller (cont)



Part of
8520A-1620

Figure 8-5. IEEE-488 Interface

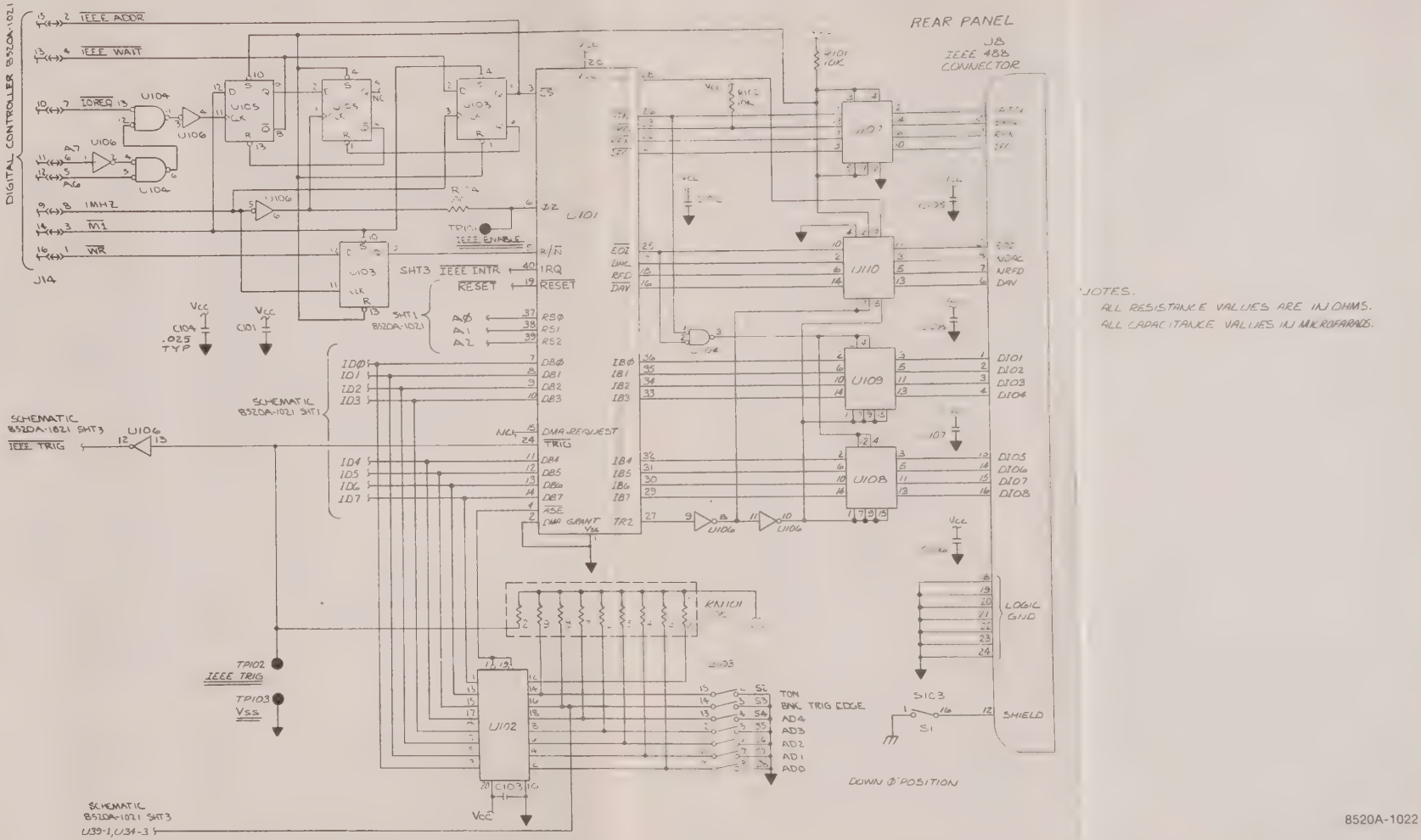
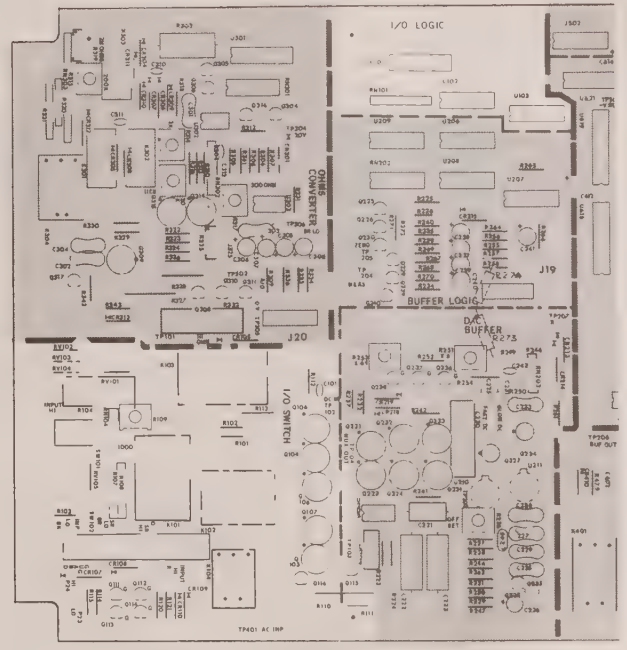


Figure 8-5. IEEE-488 Interface (cont)



Part of
8520A-1630

Figure 8-6. Input/Output SW

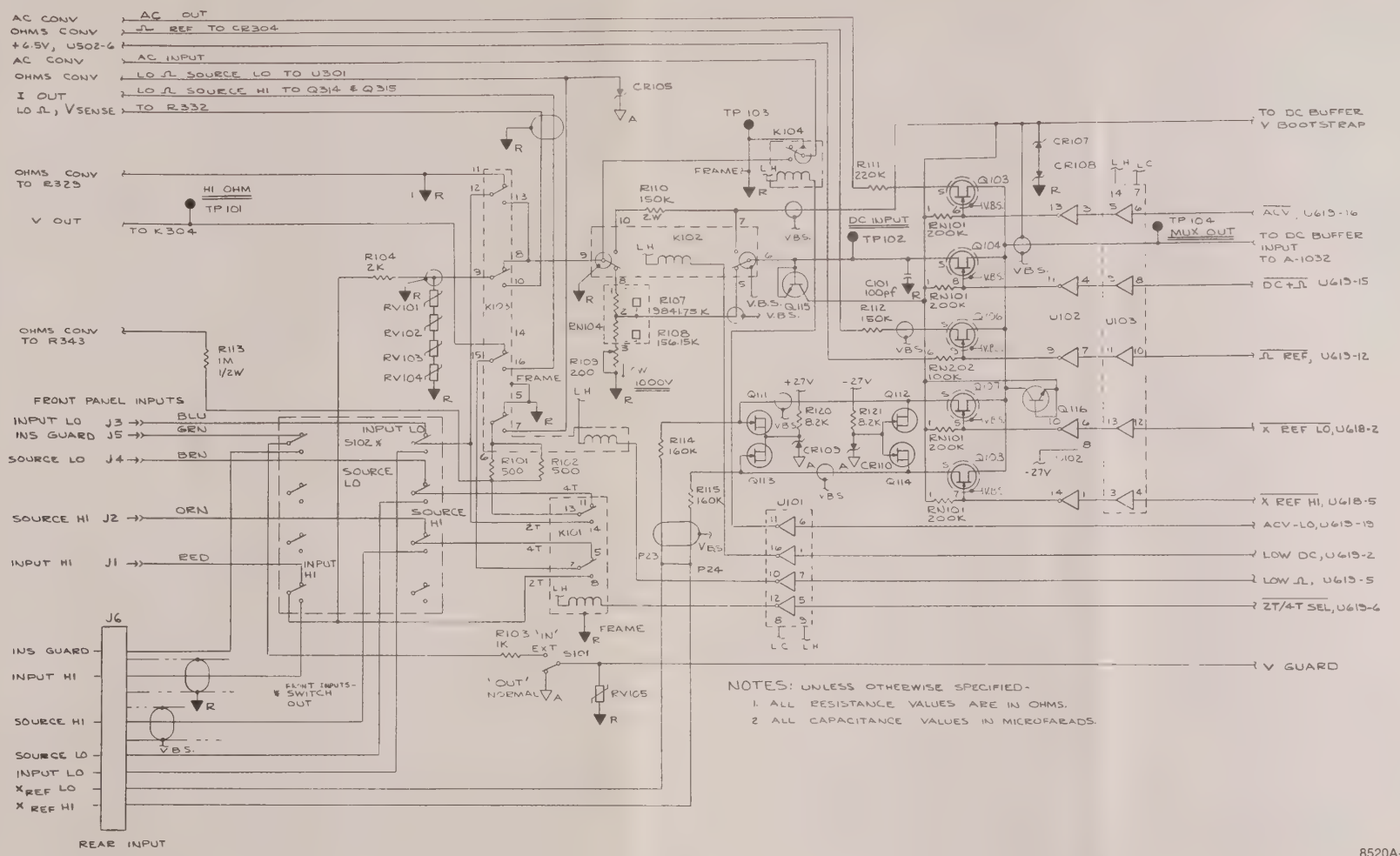
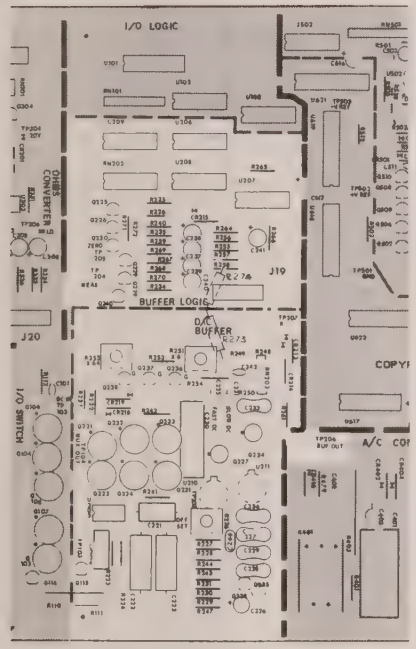
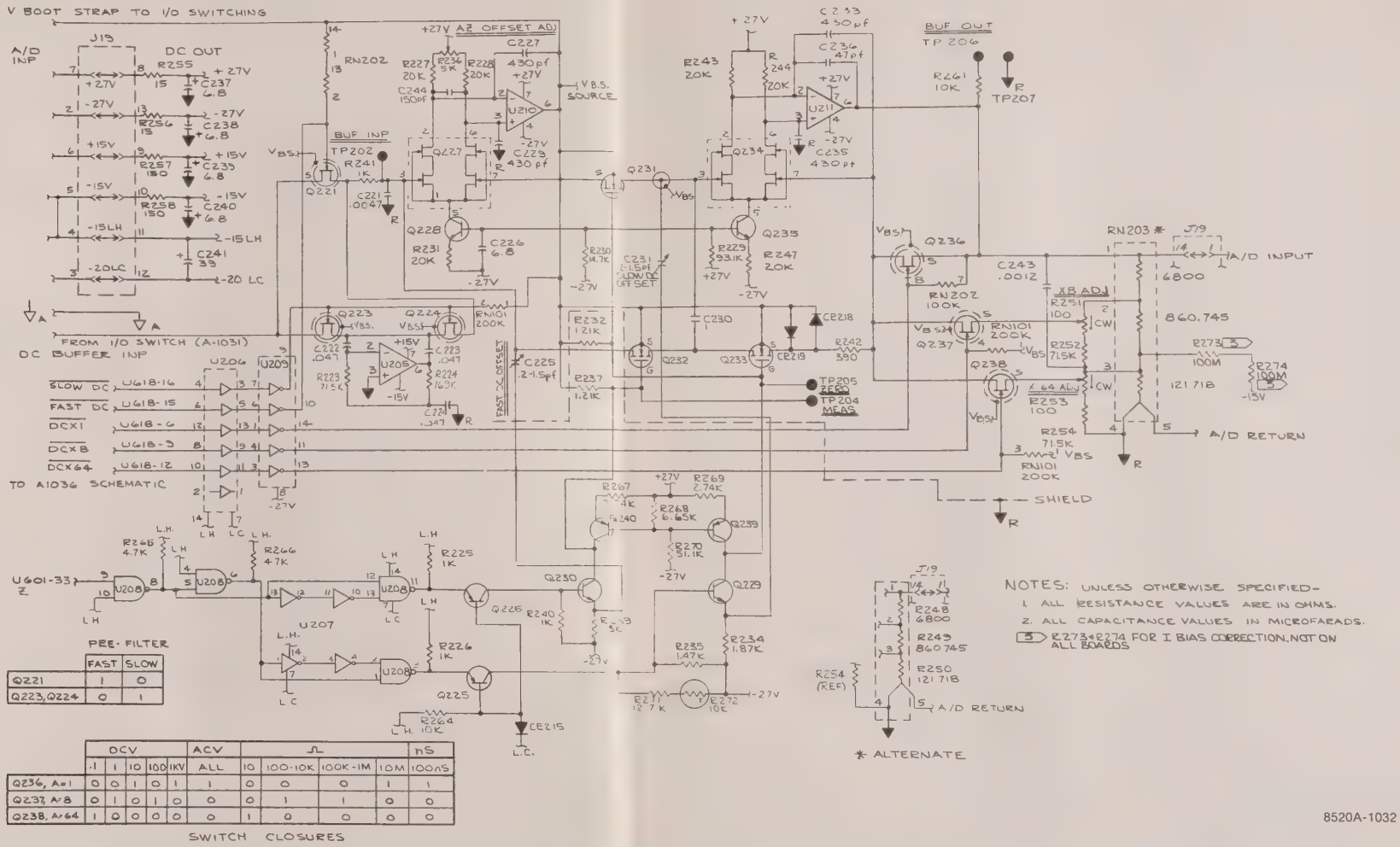


Figure 8-6. Input/Output SW (cont)



Part of
8520A-1630

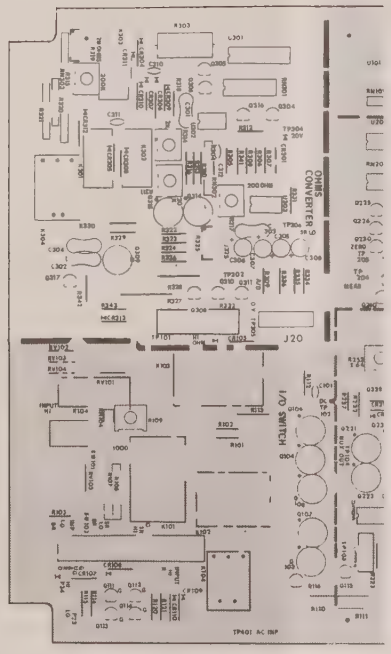
Figure 8-7. DC Buffer



	DCV					ACV	Ω				nS
	.1	1	10	100	1KV	ALL	10	100-10K	100K-1M	10M	100nS
Q236, A=1	0	0	1	0	1	1	0	0	0	1	1
Q237, A=8	0	1	0	1	0	0	0	1	1	0	0
Q238, A=64	1	0	0	0	0	0	1	0	0	0	0

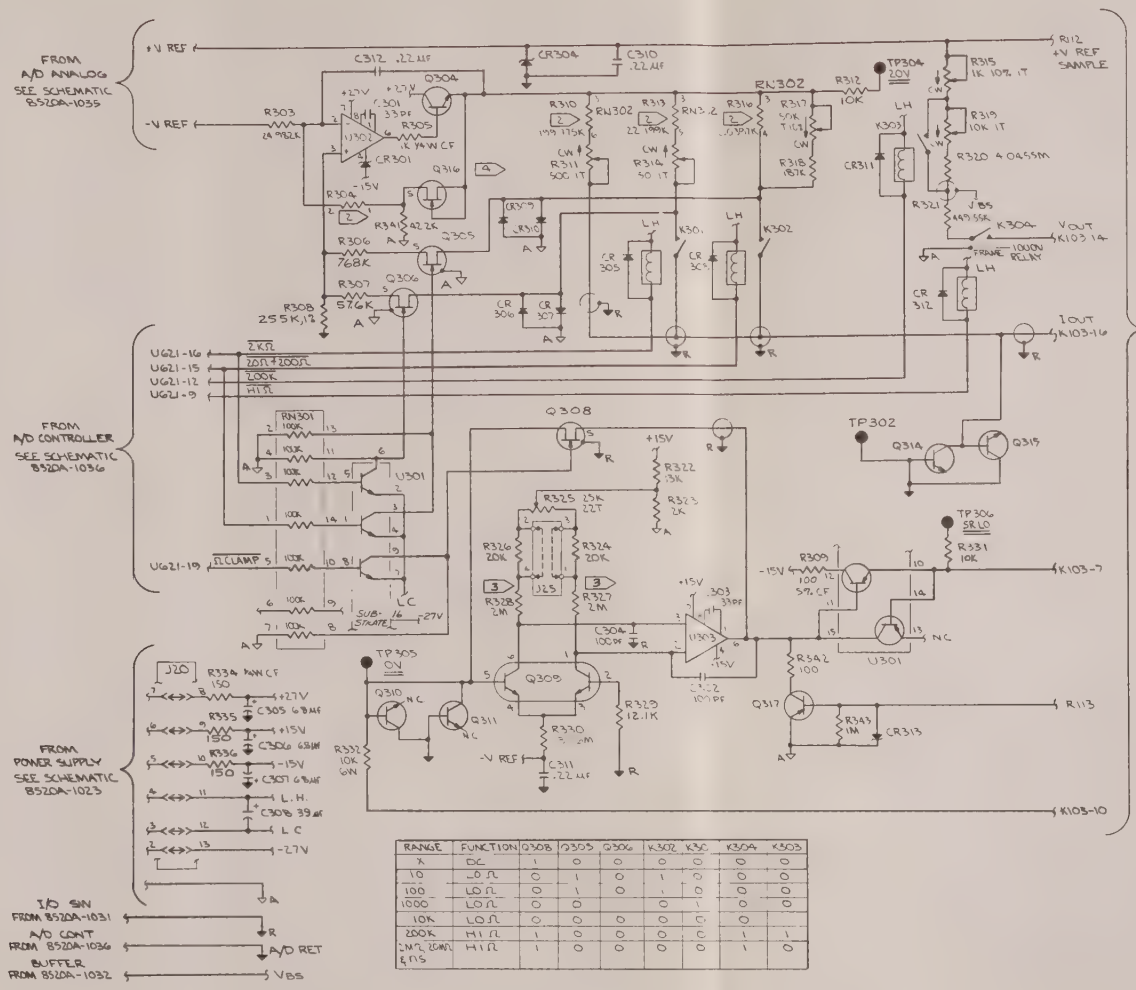
SWITCH CLOSURES

Figure 8-7. DC Buffer (cont)



Part of
8520A-1630

Figure 8-8. Ohms Converter



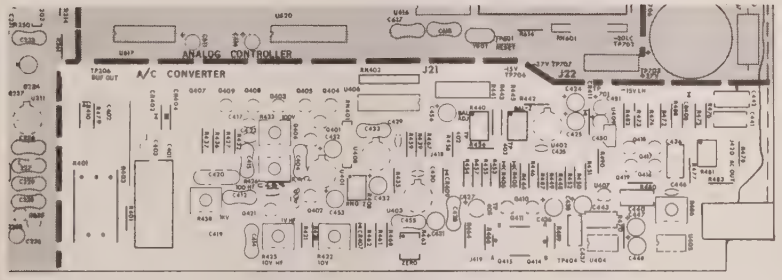
RANGE	FUNCTION	Q308	Q305	Q306	K302	K301	K304	K305
X	DC	1	0	0	0	0	0	0
10	LO Ω	0	1	0	1	0	0	0
100	LO Ω	0	1	0	1	0	0	0
1000	LO Ω	0	0	1	0	1	0	0
10K	LO Ω	0	0	0	0	0	0	1
200K	HI Ω	1	0	0	0	0	1	1
2M, 20MΩ ENS	HI Ω	1	0	0	0	0	1	0

NOTES:

1. UNLESS OTHERWISE SPECIFIED: RESISTORS - 1/8 W M.F. 1%
2. DUAL LAYOUT FOR 4 INDIVIDUAL PARTS OR 1F NETWORK RN302.
3. MATCHED SET
4. Q316 IS A MATCHED SET WITH Q310 & Q311 A/D ANALOG SCH -1035

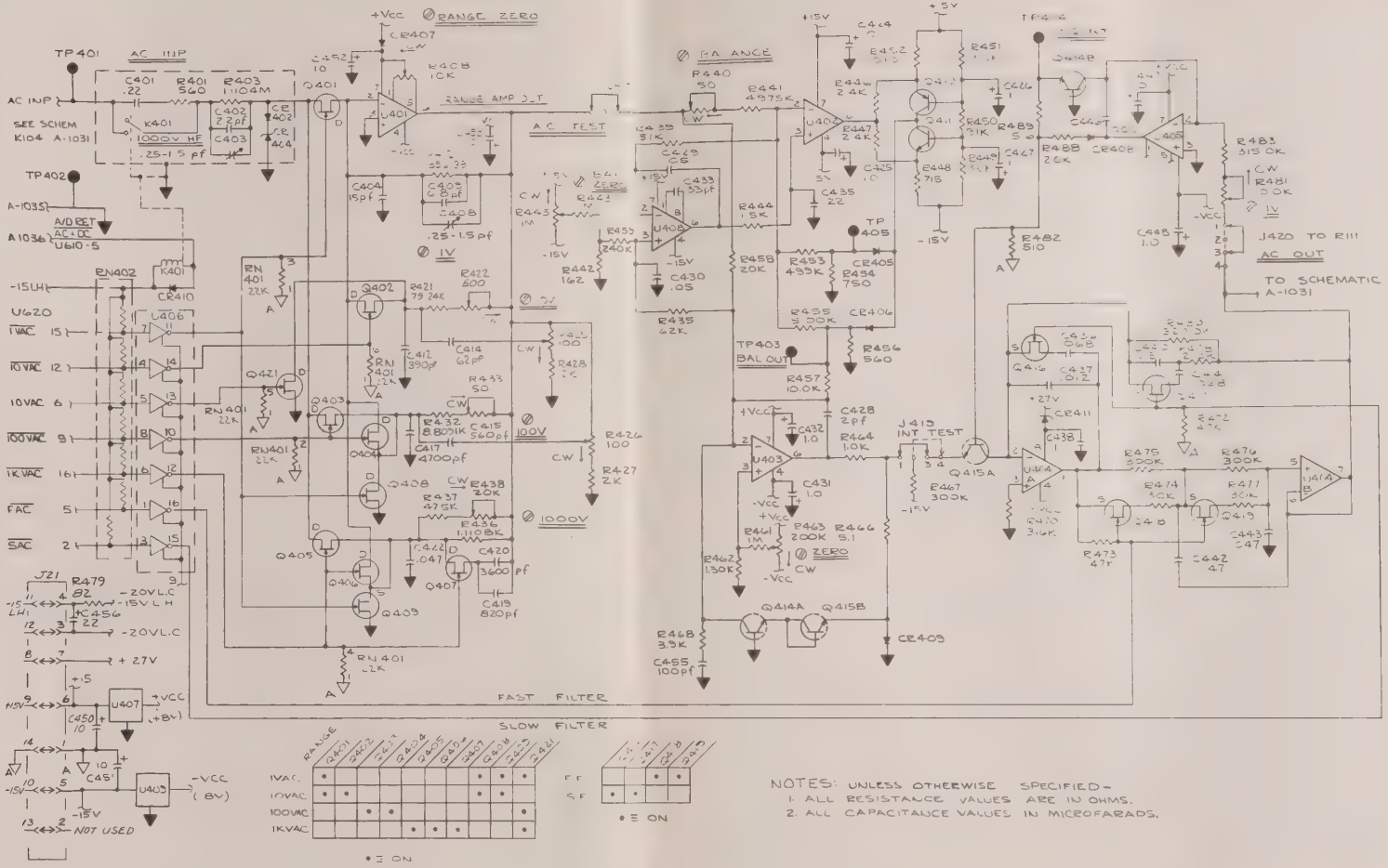
8520A-1033

Figure 8-8. Ohms Converter (cont)



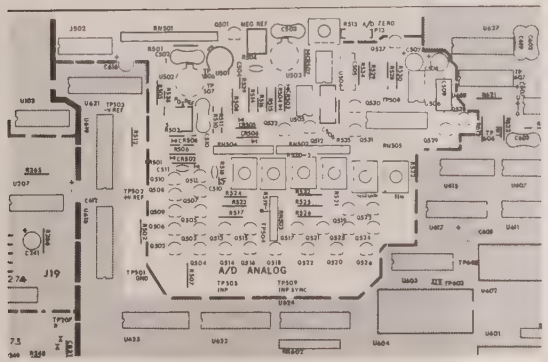
Part of
8520A-1630

Figure 8-9. AC Converter



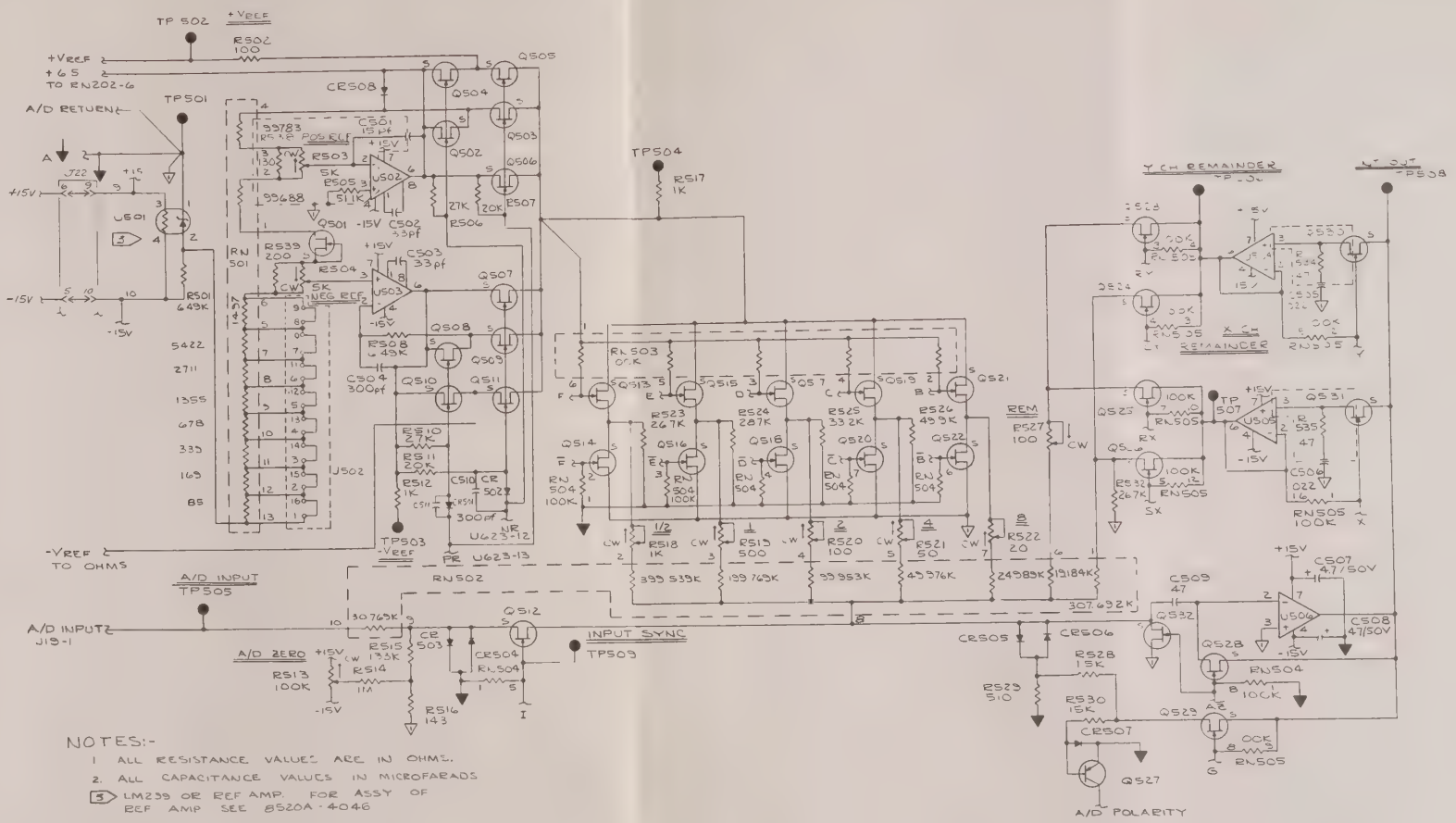
8520A-1034

Figure 8-9. AC Converter (cont)



Part of
8520A-1630

Figure 8-10. A/D Analog

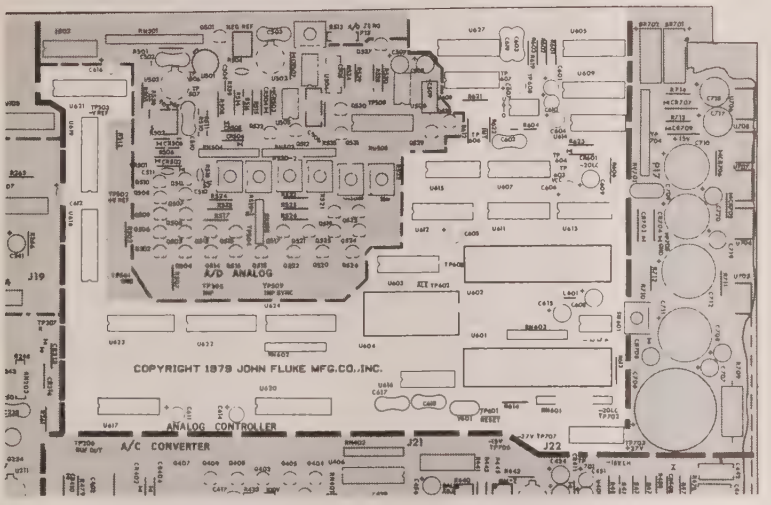


NOTES:-

1. ALL RESISTANCE VALUES ARE IN OHMS.
2. ALL CAPACITANCE VALUES IN MICROFARADS
3. LM239 OR REF AMP. FOR ASSY OF REF AMP SEE 8520A-4046

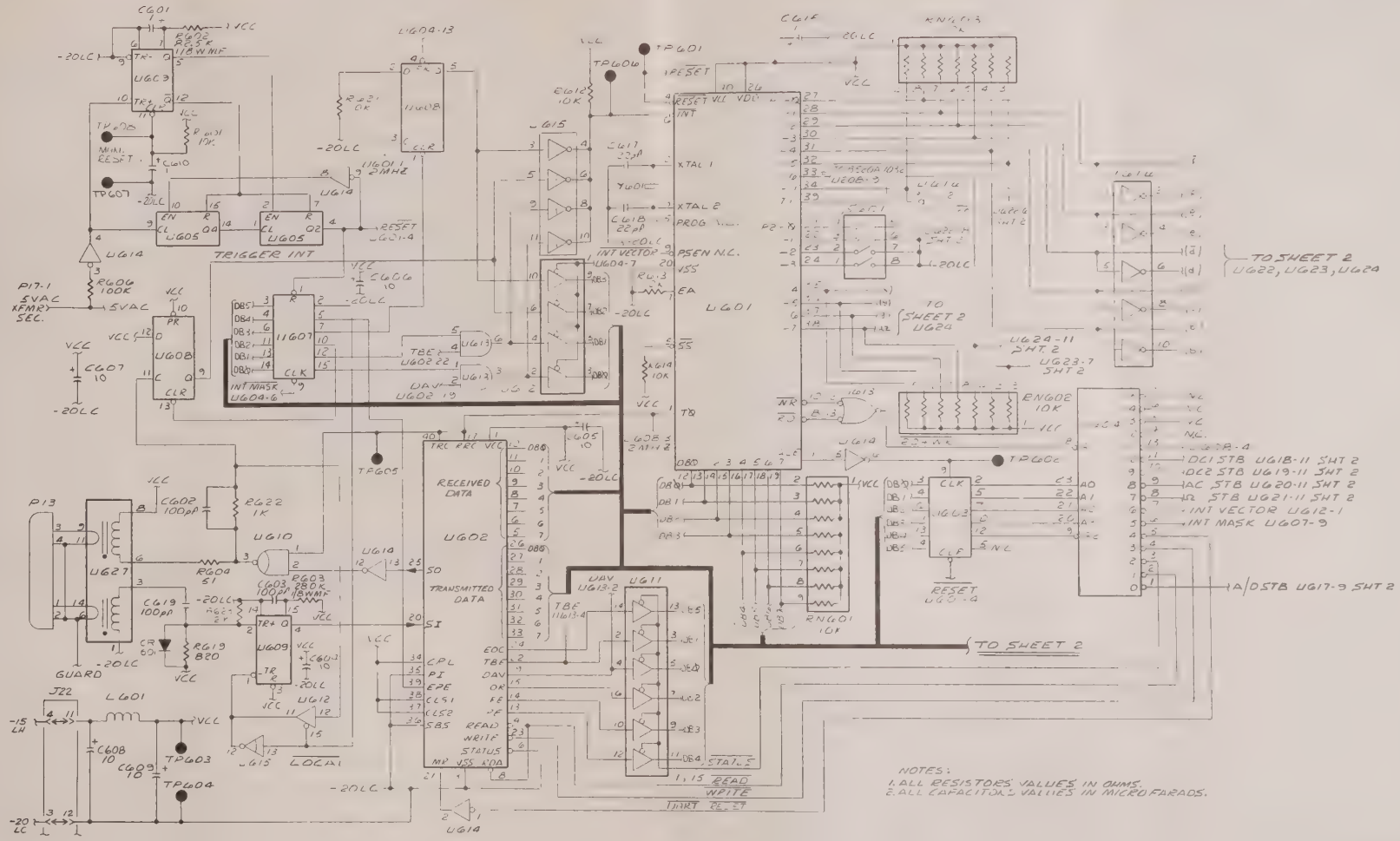
8520A-1035

Figure 8-10. A/D Analog (cont)



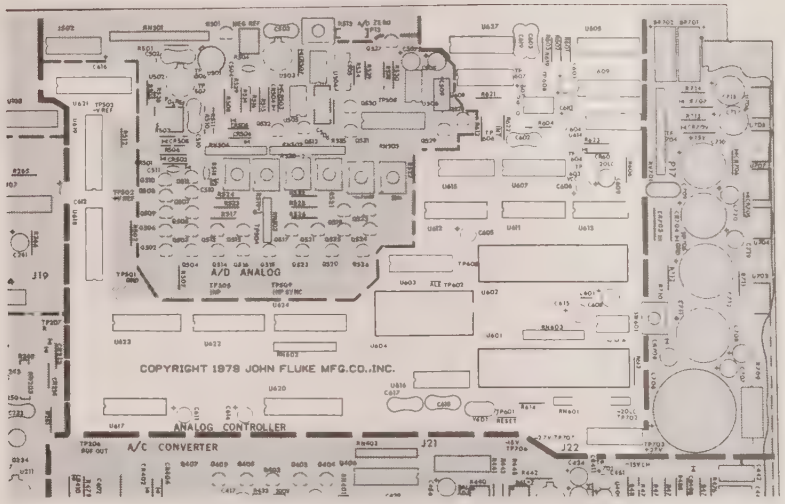
Part of
8520A-1630

Figure 8-11. Analog Controller



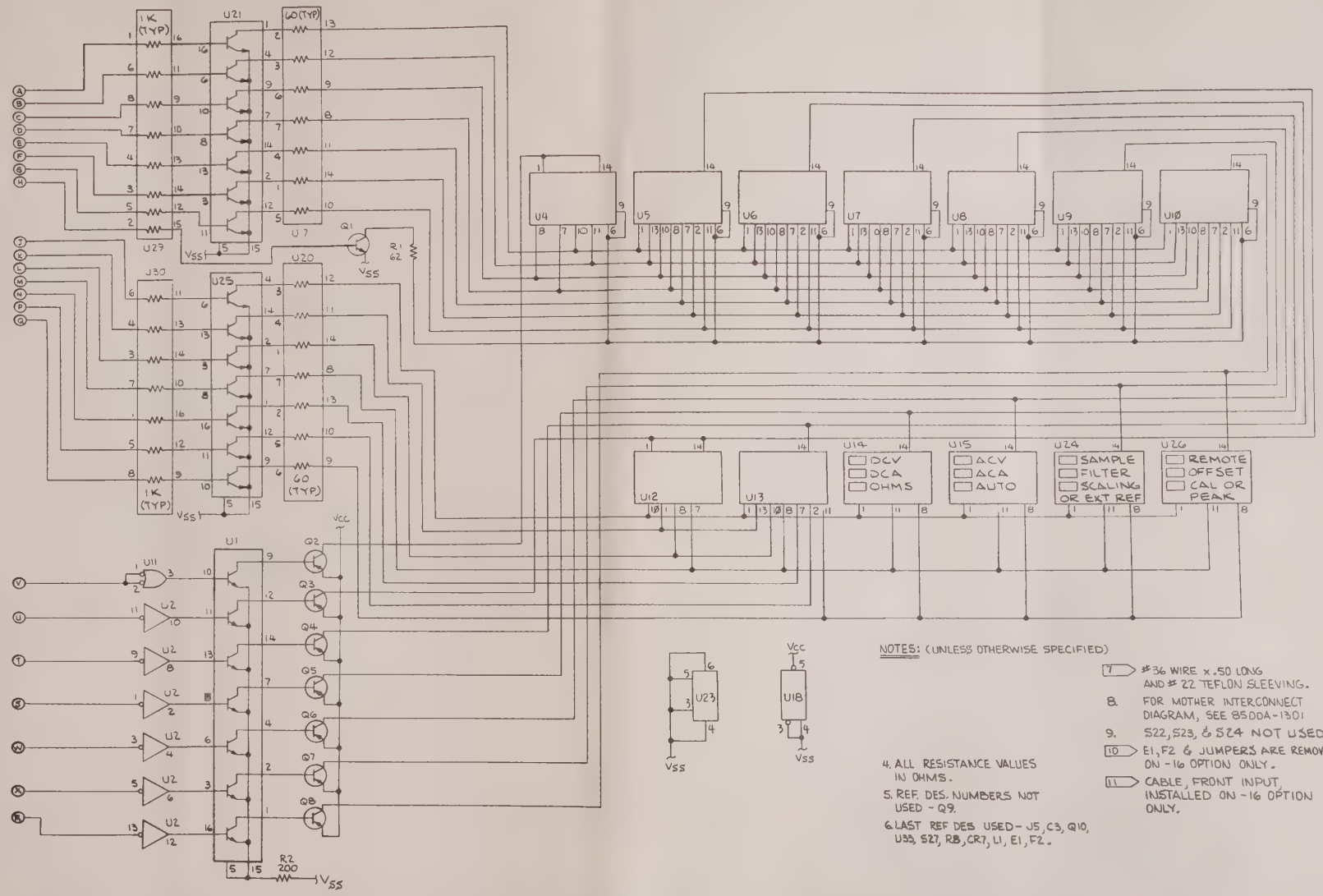
8520A-1036(1 of 2)

Figure 8-11. Analog Controller (cont)



Part of
8520A-1630

Figure 8-11. Analog Controller (cont)



8502A-1023
Sht 2 of 2

Figure 8-10. A7 Front Panel Display PCB Assembly (cont)

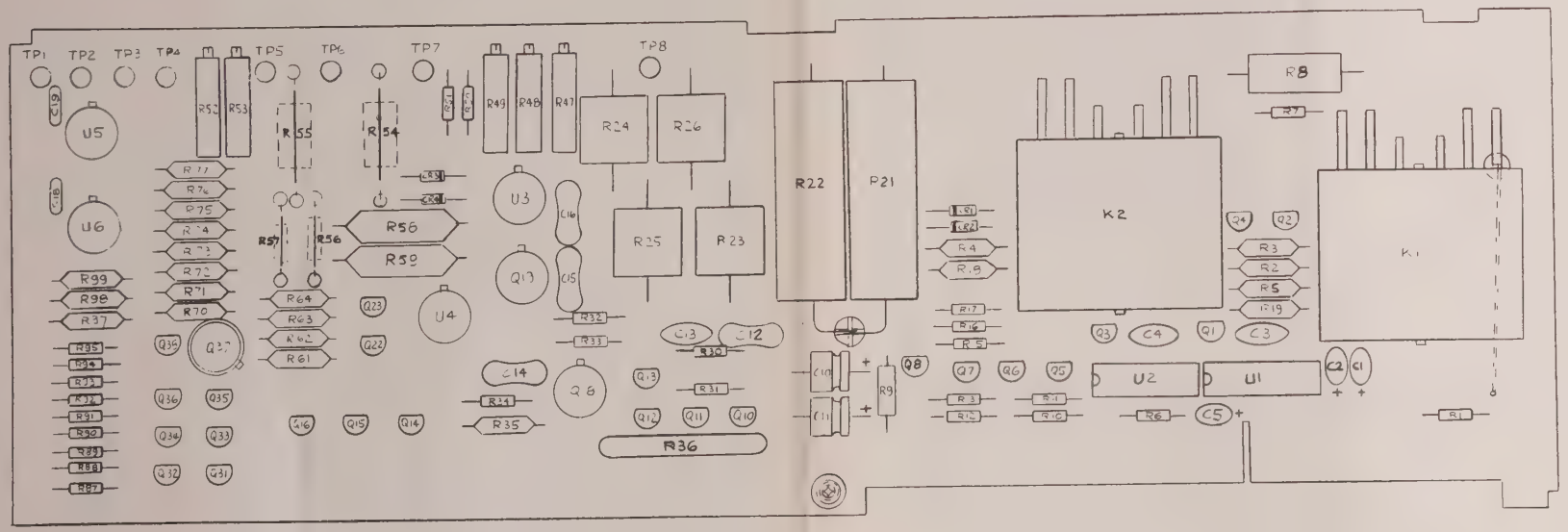
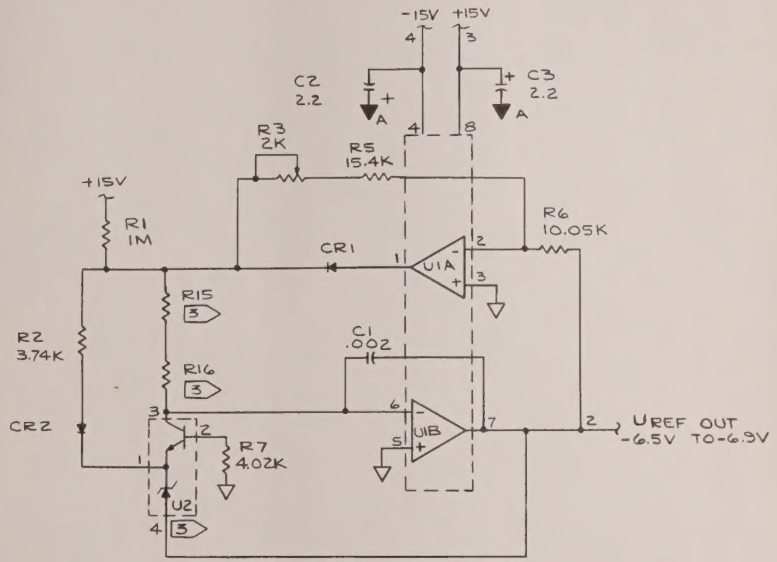


Figure 8-11. A8 DC Signal Conditioner PCB Assembly



NOTES:-

1. ALL RESISTANCE VALUES ARE IN OHMS.
2. ALL CAPACITANCE VALUES IN MICROFARADS.
3. MATCHED SET JF P/N 523407 (8520A-4512).

8520A-1045

Figure 8-12. Reference Module (cont)